
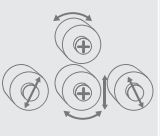

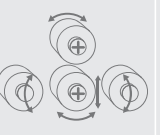


Ön kıvrımsız çalışma esnasında çapa bağlı olarak düz uç kalabilir. Without Pre-Bending, flat plate ends may remain depending on diameter.
Без предподгиба прямой участок на концах листа зависит от диаметра

 4R HS-L	LINEER SYSTEM											
	 Kıvrıma uzunluğu Usefull length Рабочая длина	Ön Kıvrımsız Without Pre-Bending Без предподгиба			Ön kıvrımalı With Pre-Bending С предподгибом		Merkez top çapları Ø Central rolls Ø Центральные ролики Ø	Yan top çapları Ø Side Rolls Ø Боковые ролики Ø	Motor gücü Motor Power Мощность Двигателя	Bükme hızı Working speed Рабочая скорость	Makina ölçüleri (UxGxY) Machine dimensions(LxWxH) Габаритные размеры (ДxШxВ)	Ağırlık Weight Вес
		mm	mm	mm	mm	mm						
4R HS-L 10-100	1050	3,5	3	3	2,5	100	110	2,2	1,5-6	3100x1100x1100	2.010	
4R HS-L 10-130	1050	6	5	5	4	130	130	3	1,5-6	3100x1100x1150	2.180	
4R HS-L 12-100	1270	3	2,5	2,5	2	100	110	2,2	1,5-6	3350x1100x1100	2.100	
4R HS-L 12-130	1270	5	4	4	3	130	130	3	1,5-6	3350x1100x1150	2.350	
4R HS-L 15-100	1550	2,5	2	2	1,5	100	110	2,2	1,5-6	3600x1100x1100	2.250	
4R HS-L 15-130	1550	4,5	3,5	3,5	2,5	130	130	3	1,5-6	3600x1100x1150	2.430	
4R HS-L 20-130	2050	4	3	3	2	130	130	3	1,5-6	4100x1100x1150	2.680	

 4R HS	ORBITAL SYSTEM											
	 Kıvrıma uzunluğu Usefull length Рабочая длина	Ön Kıvrımsız Without Pre-Bending Без предподгиба			Ön kıvrımalı With Pre-Bending С предподгибом		Merkez top çapları Ø Central rolls Ø Центральные ролики Ø	Yan top çapları Ø Side Rolls Ø Боковые ролики Ø	Motor gücü Motor Power Мощность Двигателя	Bükme hızı Working speed Рабочая скорость	Makina ölçüleri (UxGxY) Machine dimensions(LxWxH) Габаритные размеры (ДxШxВ)	Ağırlık Weight Вес
		mm	mm	mm	mm	mm						
4R HS 15-150	1550	7	4,5	4,5	3,5	150	130	4	1,5-6	3750x1100x1100	2.500	
4R HS 15-180	1550	9	7	7	5	180	150	5,5	1,5-6	3900x1100x1250	3.250	
4R HS 15-200	1550	11	9	9	7	200	160	5,5	1,5-6	3900x1100x1250	3.500	
4R HS 15-220	1550	12	10	10	8	200/220	160	5,5	1,5-6	3900x1100x1250	3.600	
4R HS 15-245	1550	15	12	12	10	245	180	7,5	1,5-6	3800x1425x1470	4.600	
4R HS 20-150	2050	6	4	4	3	150	130	4	1,5-6	4250x960x1100	2.800	
4R HS 20-180	2050	8	6	6	4	180	150	5,5	1,5-6	4400x1100x1250	3.500	
4R HS 20-200	2050	10	8	8	6	200/220	160	5,5	1,5-6	4400x1100x1250	3.950	
4R HS 20-220	2050	11	9	9	7	220	160	5,5	1,5-6	4400x1100x1250	4.050	
4R HS 20-245	2050	13	10	10	8	245	180	7,5	1,5-6	4300x1425x1470	5.450	
4R HS 20-260	2050	16	13	13	10	260	200	7,5	1,5-6	4300x1460x1550	6.100	
4R HS 25-180	2550	6	4	4	3	180	150	5,5	1,5-6	4900x1100x1250	3.900	
4R HS 25-200	2550	8	6	6	4	200/220	160	5,5	1,5-6	4900x1100x1250	4.550	
4R HS 25-220	2550	9	7	7	5	220	160	5,5	1,5-6	4900x1100x1250	4.600	
4R HS 25-245	2550	10	8	8	6	245	180	7,5	1,5-6	4800x1425x1470	5.700	
4R HS 25-260	2550	13	10	10	8	260	200	7,5	1,5-6	4800x1460x1550	6.800	
4R HS 30-180	3100	5	3	3	2	180	150	5,5	1,5-6	5450x1100x1250	4.300	
4R HS 30-200	3100	6	4	4	3	200/220	160	5,5	1,5-6	5450x1100x1250	4.900	
4R HS 30-220	3100	8	6	6	4	220	160	5,5	1,5-6	5450x1100x1250	5.200	
4R HS 30-245	3100	9	7	7	5	245	180	7,5	1,5-6	5350x1425x1470	6.350	
4R HS 30-260	3100	10	8	8	6	260	200	7,5	1,5-6	5350x1460x1550	7.500	
4R HS 40-260	4100	6	4	4	3	260	200	7,5	1,5-6	6350x1460x1550	8.900	

•Teknik bilgilerde önceden haber vermeden değişiklik yapılabilir.
•All technical specifications are subject to change without notice.
•Все технические характеристики могут быть изменены без уведомления.

•Sac kapasiteleri 260 N/mm² sac akma mukavemetine göre verilmiştir.
•Plate bending capacities are given for 260 N/mm² plate yielding strength.
•Гибочные характеристики приведены для стали с пределом пластической деформации 260 N/mm².