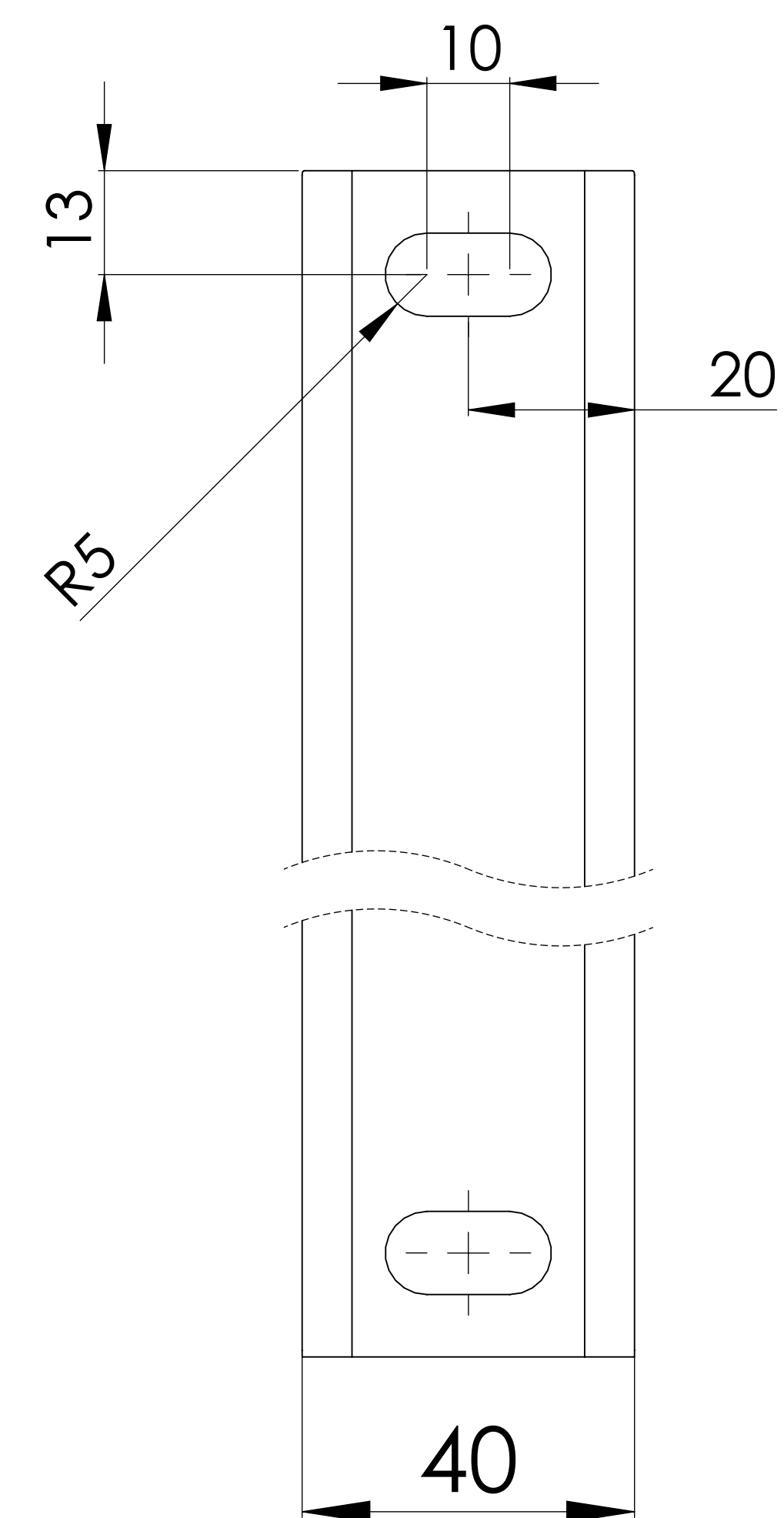
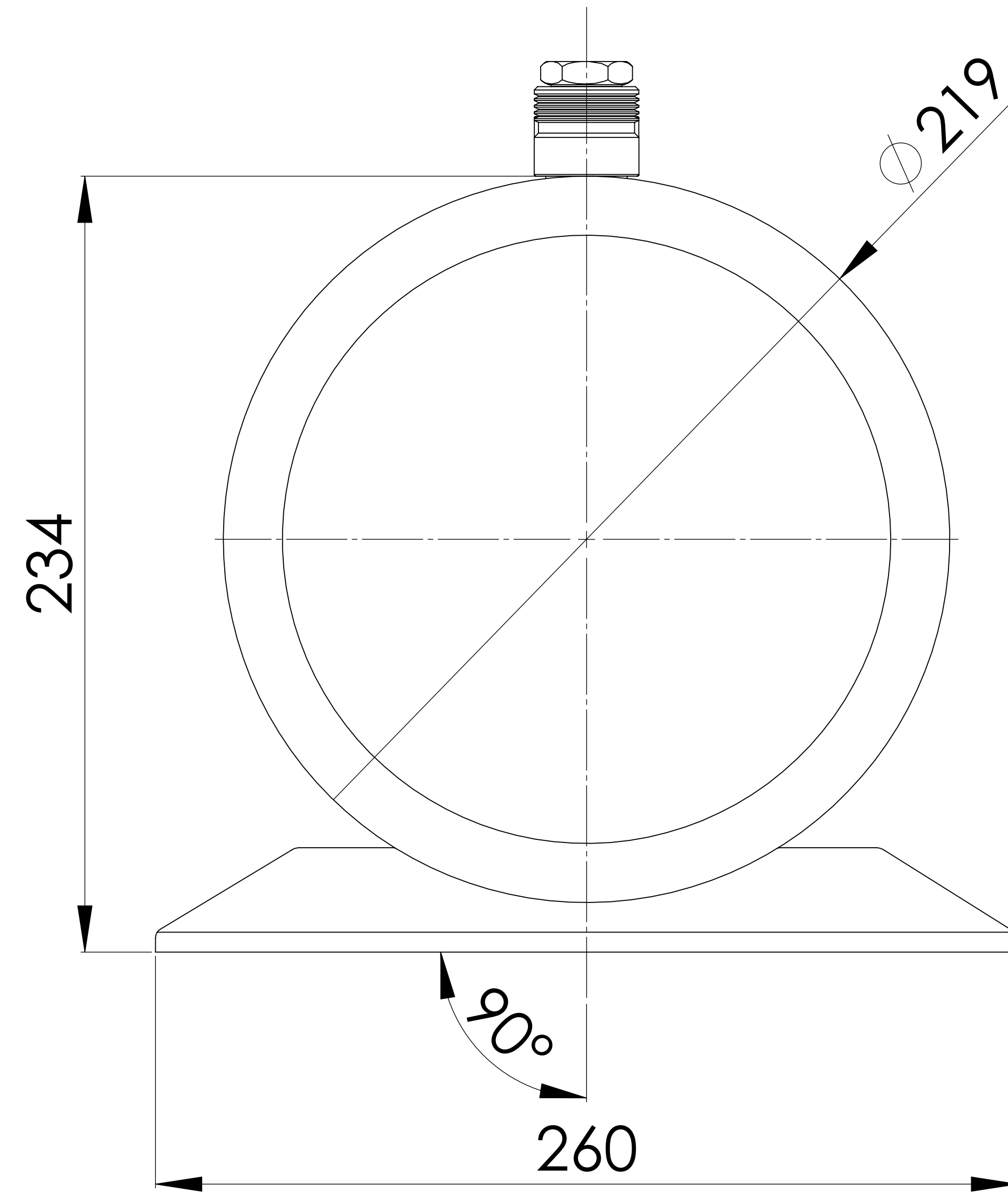
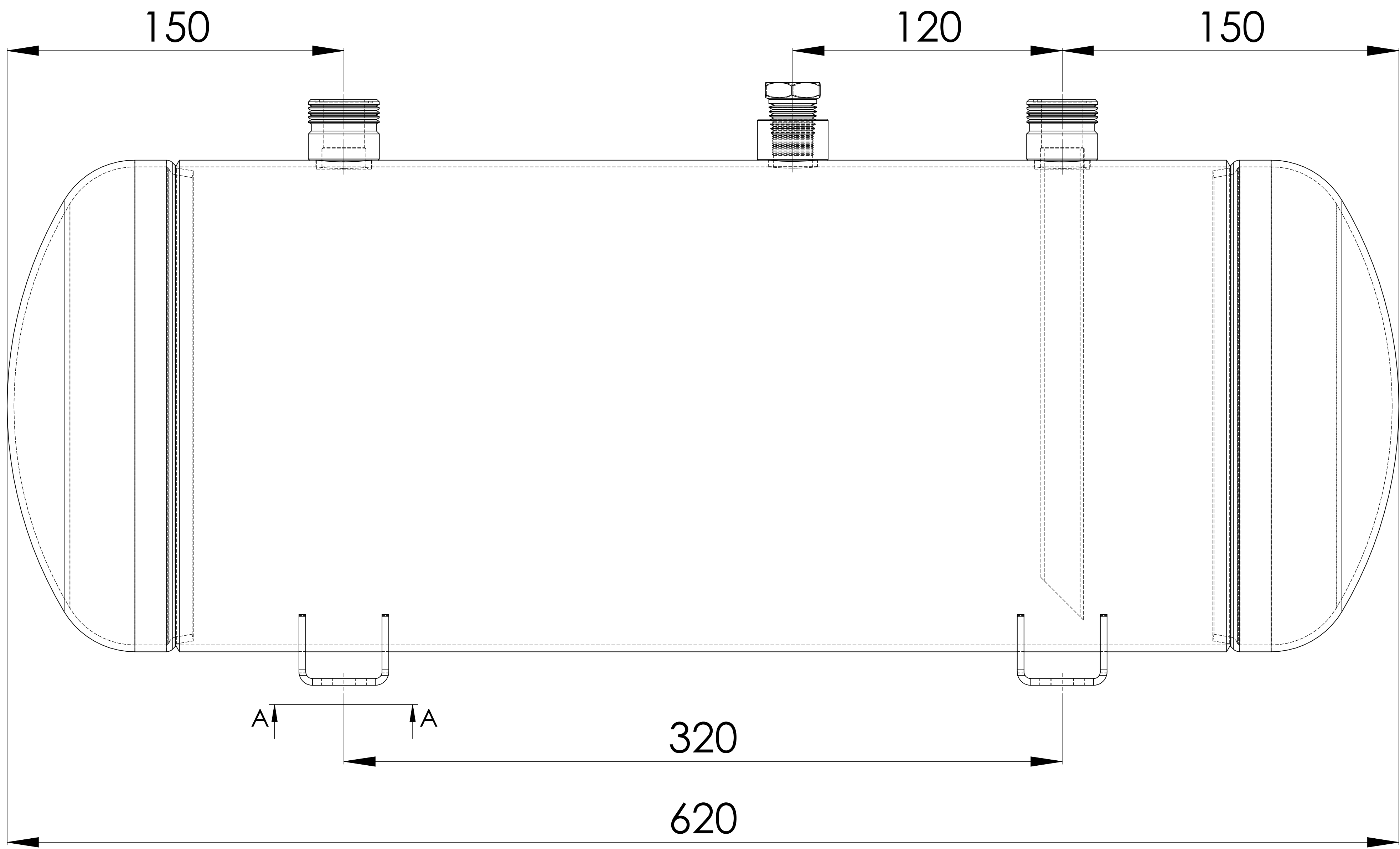
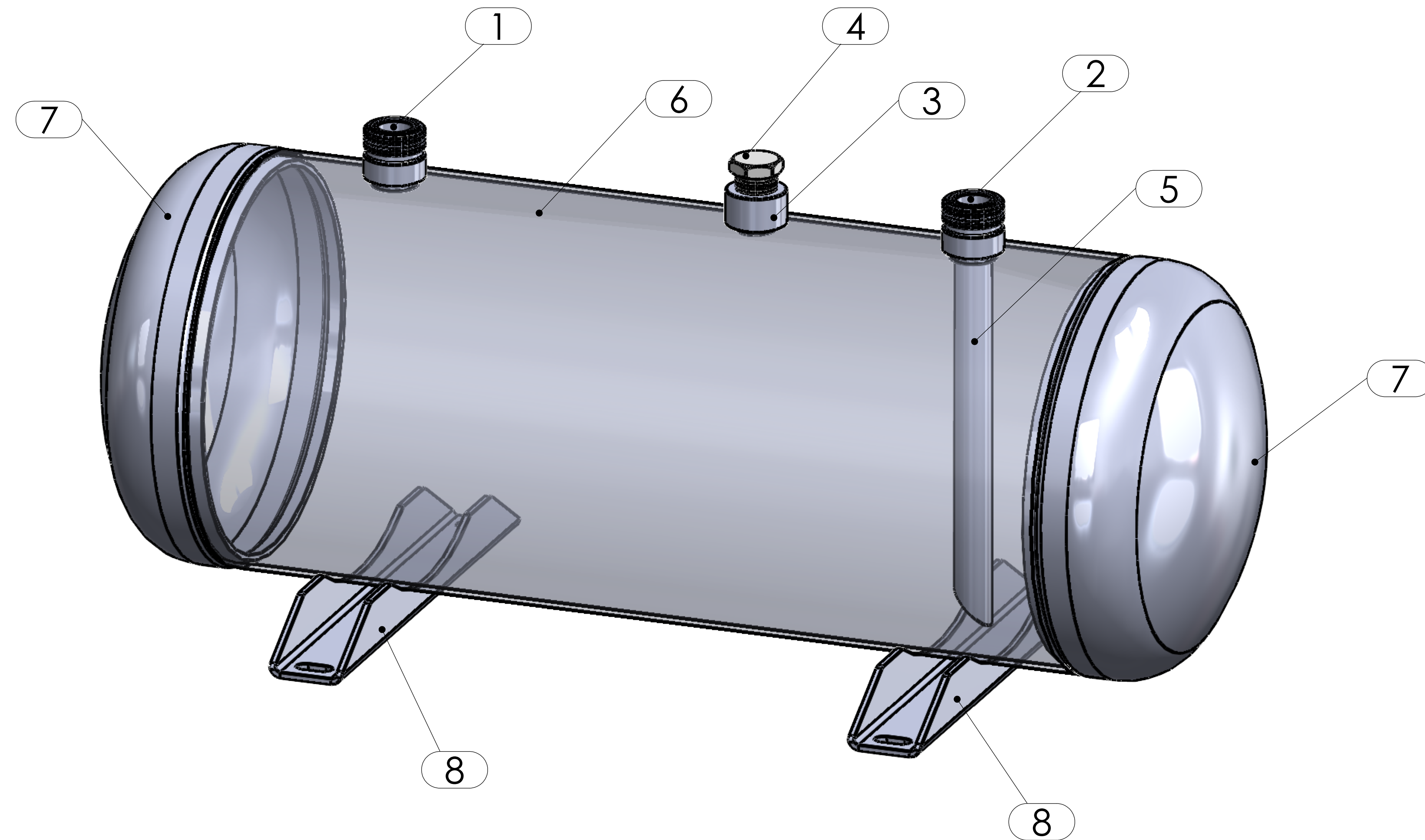




KESIT A-A
ÖLÇEK 1 : 0.7



GÜVEN SOĞUTMA ÜNİTELERİ SAN. VE TİC. A.Ş.

Add.: Hastane Mah. Hadımköy İstanbul Cd. No:78/1
34555, Arnavutköy, İstanbul, TURKEY
Tel: +90 212 771 51 12 - 771 51 13
Fax: +90 212 771 51 10
www.gvn.com.tr



GVN STANDART PRODUCT **Customer**

HORIZONTAL LIQUID RECEIVERS **Product**

H7A.33b.20.A3.A3.F4 **Code**

Customer Code

DESIGN DATA	
Capacity [Lt.]	20 Lt.
Design Pressure [PS]	33 Bar
Pneumatic Test Pressure [PT]	36 Bar
Hydraulic Test Pressure	48 Bar
Design Temperature [TS]	Min.-20C / Max.+130C
Cooler Fluid Type	HFC-CFC-HCFC
Fluid Group	2
Category	CAT II / D1
Desing Calculation	EN 14276-1/EN 13445-3
Welded Joint Efficiency	0.85
Material Group (Shell / Head)	1.2
Testing Group	3b
Corrasion Allowance	0,5 mm
Ndt	10%
Packaging Size & Weight	00*00*00 & 00 Kg.
Drawed By	Ö.TÜRKER
Approved By	D.GÜL
Date	05.01.2023
Color	RAL 5009

MATERIAL DATA					
No	Connection	Model	Code	Material	Qty
1	Inlet Connection	ROT. 1 1/4" H:27	106.060.A03.001.001	E275	1
2	Outlet Connection	ROT. 1 1/4" H:27	106.060.A03.001.001	E275	1
3	Safety Valve Conn.	NPT 1/2" H:18	106.060.F04.000.001	E275-ST44	1
4	Blind Plug	NPT 1/2"Plug	106.130.F04.001.001	E275	1
5	Pipe	Ø19x1,5 H:210	104.019.015.000.210	E235	1
6	Shell	219,1x3 H:470	204.H07.33B.020.001	EN10217-3 P355NH	1
7	Head Torispheric	Ø219x3 H:75	101.033.219.001.000	EN10028-2 P355GH	2
8	Foot	260x40x31,5 t:3	105.002.219.001.001	EN10111- DD13	2

GENERAL NOTES

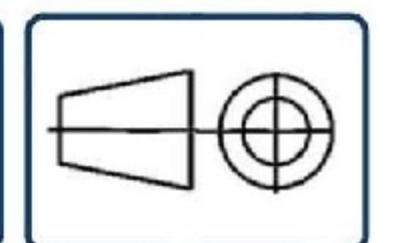
-Max. allowable operating pressure [PS] according to the temperature range;
1)Allowable operating temperature : min. -20C° / max. +130C° PS1 = 33 Bar
2)Allowable operating temperature : min. -20C° / max. -40C° PS2 = 24 Bar
-Unless otherwise specified dimensions in MM
-Unless otherwise specified do not scale
-Unless otherwise specified tube must be clean&free form burrs inside&outside&uitable for soldering
-Unless otherwise specified do not scale indicated thickness are min. after forming or machining
-Unless otherwise specified dimension tolerances according to EN 113445-4

REVISIONS

No	Details Of Change	Date	By
01			
02			
03			

RELATED DRAWINGS

No	Description	Drawing No
01		
02		



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No	Assembly Codes	Qty
1	M002.000027	1