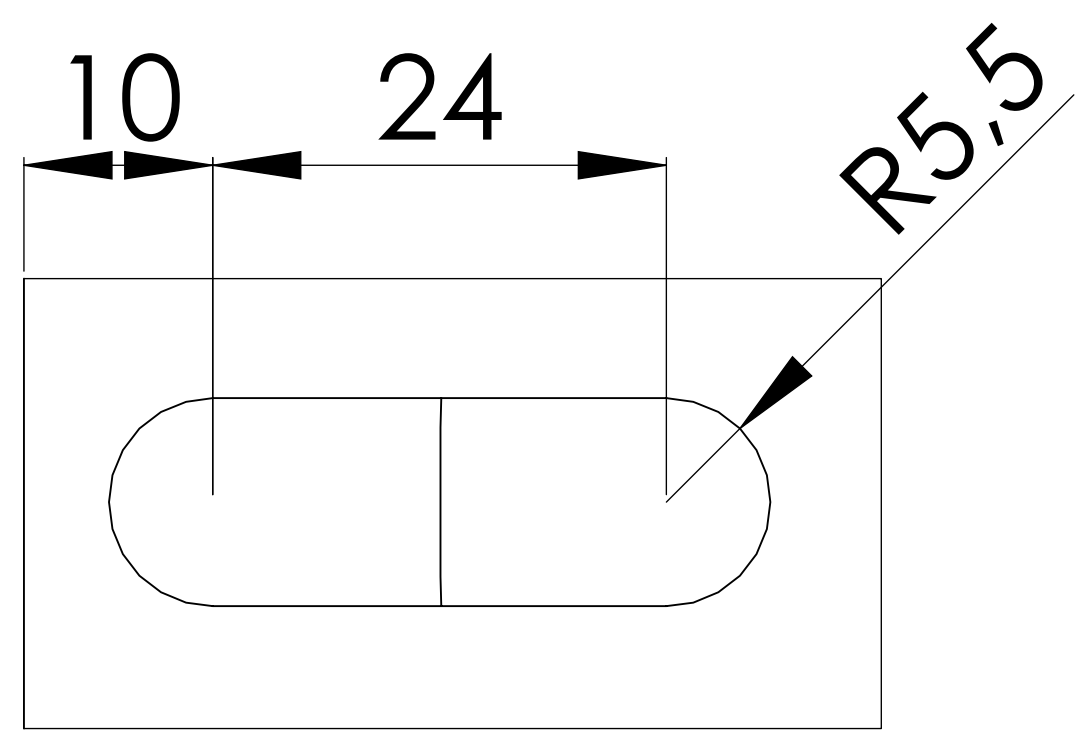
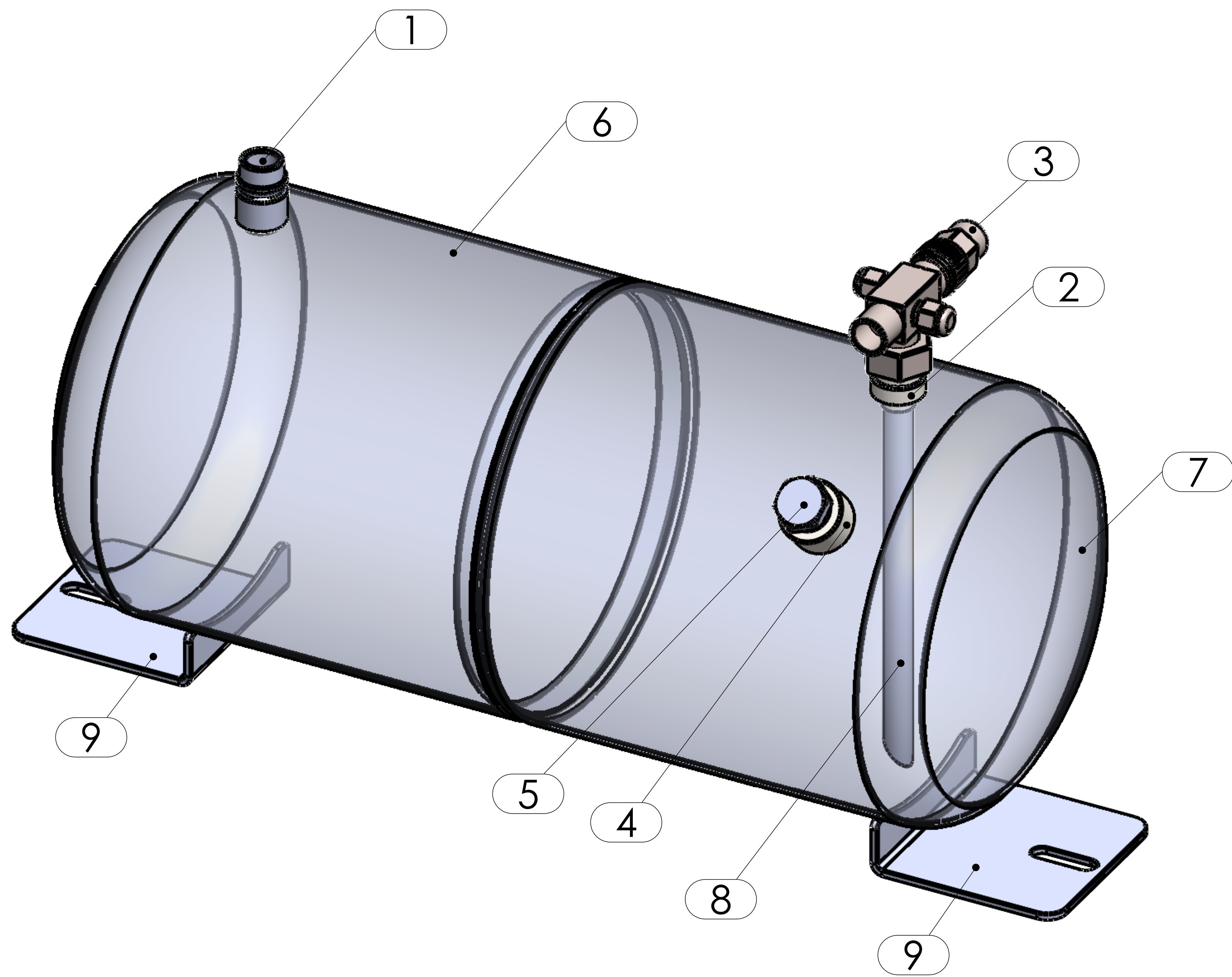
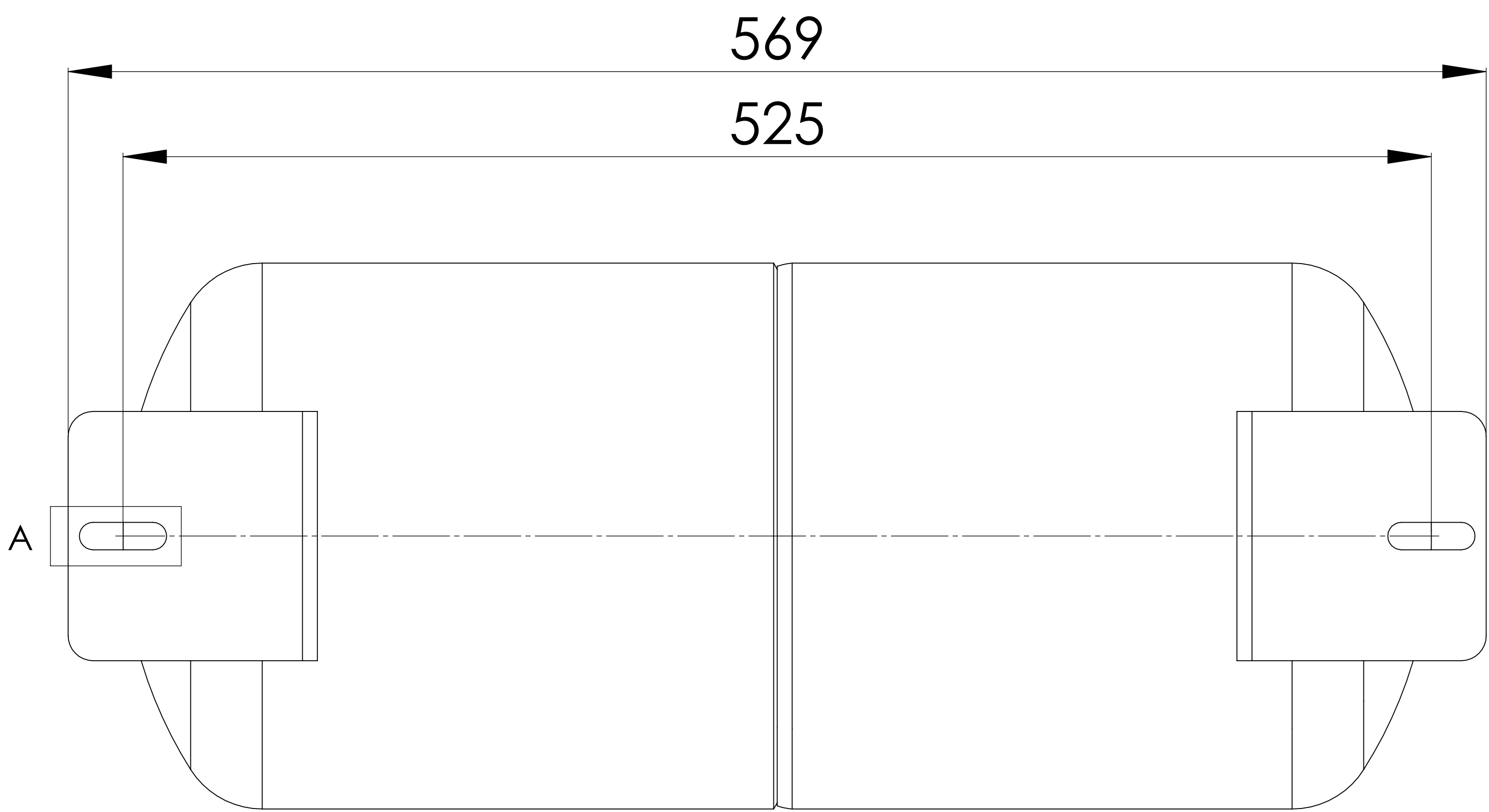
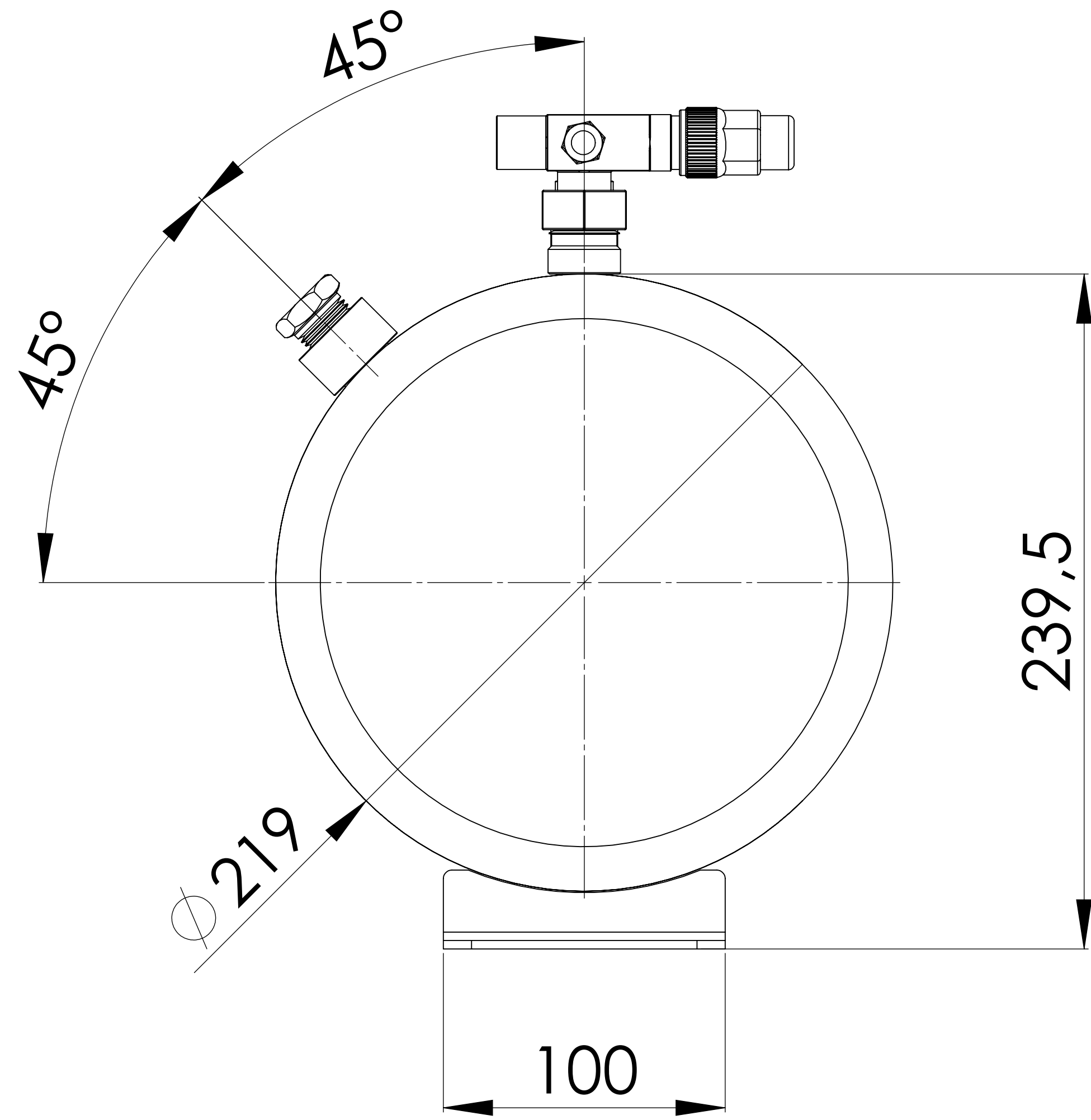
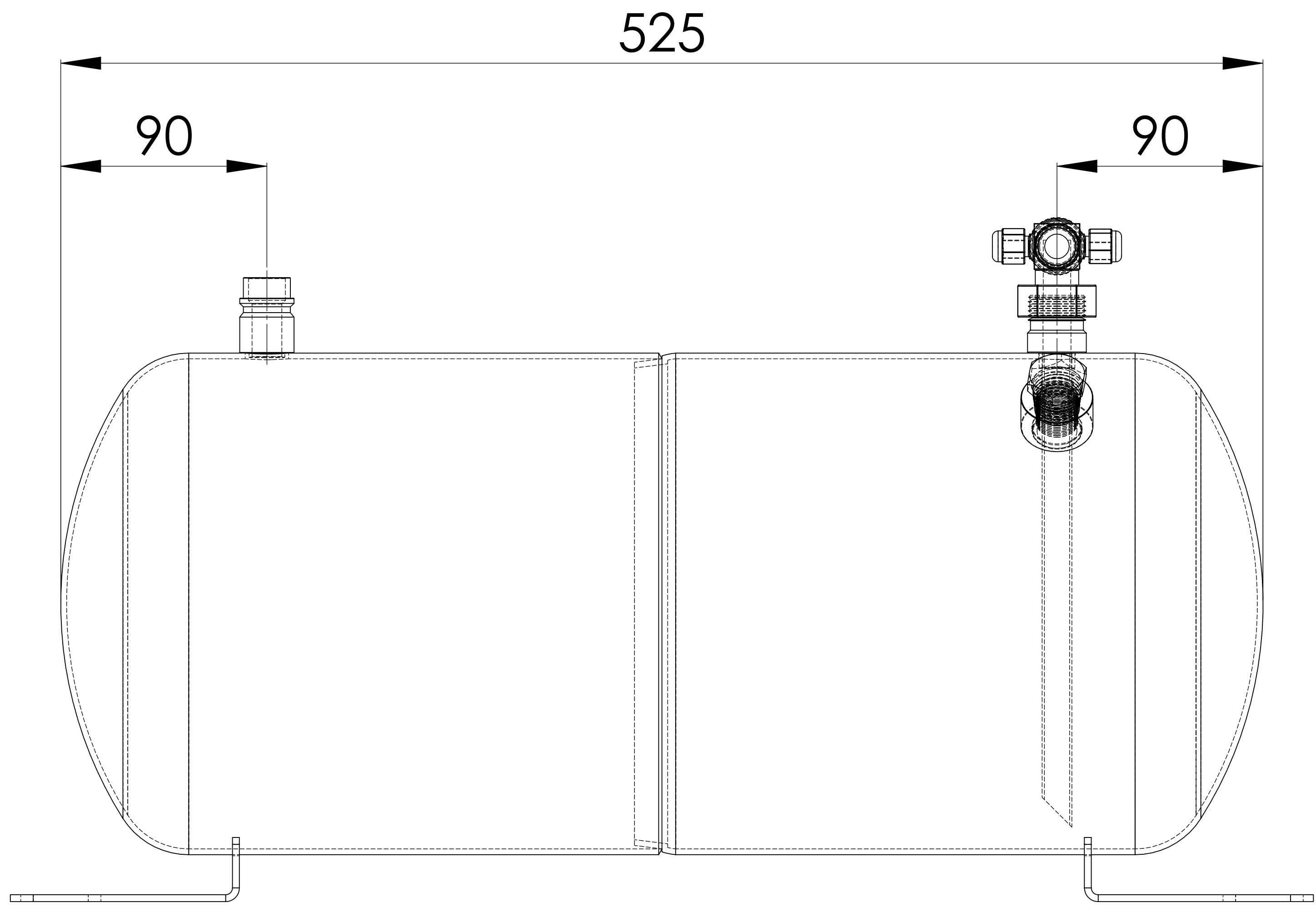




Detail: A

GÜVEN SOĞUTMA
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SINCE 1985

GVN

REFRIGERATION COMPONENTS

GVN STANDARD PRODUCT

Customer

HORIZONTAL LIQUID RECEIVER

Product

HLR.A.30b.18.B4.C4.F4

Code

Customer Code

DESIGN DATA

Capacity [Lt.]	18 Lt.
Design Pressure [PS]	30 Bar
Pneumatic Test Pressure [PT]	33 Bar
Hydraulic Test Pressure	43 Bar
Design Temperature [TS]	Min.-20C / Max.+130C
Cooler Fluid Type	HFC-CFC-HCFC
Fluid Group	2
Category	CAT II / D1
Desing Calculation	EN 14276-1/EN 13445-3
Welded Joint Efficiency	0.85
Material Group (Shell / Head)	1.2
Testing Group	3b
Corrasion Allowance	0,5 mm
Ndt	10%
Packaging Size & Weight	00*00*00 & 00 Kg.
Drawed By	Ö.TÜRKER
Approved By	D.GÜL
Date	04.01.2023
Color	RAL 5009

MATERIAL DATA

No	Connection	Model	Code	Material	Qty
1	Inlet Connection	ODS 5/8" H:33	106.060.B04.INL.T33	ST44-E275	1
2	Outlet Connection	ROT. 1" H:25	106.060.A02.001.T25	E275-ST44	1
3	Inlet Valve	RV.45b-5/8	C4.RV.45B.01.5-8	E275-ST44	1
4	Safety Valve Conn.	NPT 1/2" H:18	106.060.F04.NPT.T18	E275-ST44	1
5	Blind Plug	NPT 1/2" Plug	106.130.F04.KTP.023	S235JR	1
6	Deep Drawn	Ø219x2,5 H:262,5	203.180.002.002.001	EN10111-DD13	1
7	Deep Drawn	Ø219x2,5 H:262,5	203.180.001.002.001	EN10111-DD13	1
8	Pipe	Ø13x1 H:207	104.013.010.000.207	E235	1
9	Base Plate	100x100x3	105.001.219.001.001	1.0037 (S235JR)	2

GENERAL NOTES

-Max. allowable operating pressure [PS] according to the temperature range;
1)Allowable operating temperature : min. -20C° / max. +130C° PS1 = 30 Bar
2)Allowable operating temperature : min. -20C° / max. -40C° PS2 = 22 Bar

-Unless otherwise specified dimensions in MM

-Unless otherwise specified do not scale

-Unless otherwise specified tube must be clean&free form burrs inside&outside&uitable for soldering

-Unless otherwise specified do not scale indicated thickness are min. after forming or machining

-Unless otherwise specified dimension tolerances according to EN 113445-4

REVISIONS

No	Details Of Change	Date	By
01	STANDART TEKNİK REİM ÖLÇ YAPILDI	11.09.2024	M.AKKAŞ
02			
03			

RELATED DRAWINGS

No	Description	Drawing No
01		
02		

ISO 9001 2015 CERTIFIED

CE PED 2014 / 68 / EU

EAC CERTIFICATE

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No	Assembly Codes	Qty
1	M002.000014	1