

GÜVEN SOĞUTMA
ÜNİTELERİ SAN. VE TİC. A.Ş.

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GVN STANDART PRODUCT **Customer**

VERTICAL LIQUID RECEIVERS **Product**

V5A.33b.04.A2.A2.F4 **Code**

Customer Code

DESIGN DATA	
Capacity [Lt.]	4 Lt.
Design Pressure [PS]	33 Bar
Pneumatic Test Pressure [PT]	36 Bar
Hydraulic Test Pressure	48 Bar
Design Temperature [TS]	Min.-20C / Max.+130C
Cooler Fluid Type	HFC-CFC-HCFC
Fluid Group	2
Category	CAT I / A
Desing Calculation	EN 14276-1/EN 13445-3
Welded Joint Efficiency	0.85
Material Group (Shell / Head)	1.2
Testing Group	3b
Corrasion Allowance	0,5 mm
Ndt	10%
Packaging Size & Weight	00*00*00 & 00 Kg.
Drawed By	Ö.TÜRKER
Approved By	D.GÜL
Date	20.06.2022
Color	RAL 5009

MATERIAL DATA					
No	Connection	Model	Code	Material	Qty
1	Inlet Connection	ROT. 1" H:25	106.060.A02.001.001	E275-ST44	1
2	Outlet Connection	ROT. 1" H:25	106.060.A02.001.001	E275-ST44	1
3	Safety Valve Conn.	NPT 1/2" H:18	106.060.F04.000.001	E275-ST44	1
4	Blind Plug	NPT 1/2"Plug	106.130.F04.001.001	E275	1
5	Pipe	Ø13x1	204.A13.010.000.120	EN10297-1 E235	1
6	Shell	Ø139,7x3 H:220	204.V05.60B.004.001	EN10217-3 P355NH	1
7	Head Torispheric	Ø140x3 H:45	201.060.140.001.001	P355GH EN- 10028-2	1
8	Head - Torispheric	Ø140x3 H:45	101.060.140.001.000	EN10028-2 P355GH	1
9	Skirt With	Ø136X2,5 H:17	105.004.136.001.001	S235JR	1

GENERAL NOTES

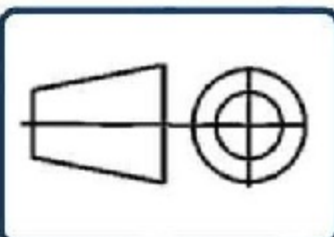
-Max. allowable operating pressure [PS] according to the temperature range;
1)Allowable operating temperature : min. -20C° / max. +130C° PS1 = 33 Bar
2)Allowable operating temperature : min. -40C° / max. -20C° PS2 = 24 Bar
-Unless otherwise specified dimensions in MM
-Unless otherwise specified do not scale
-Unless otherwise specified tube must be clean&free form burrs inside&outside&uitable for soldering
-Unless otherwise specified do not scale indicated thickness are min. after forming or machining
-Unless otherwise specified dimension tolerances according to EN 113445-4

REVISIONS

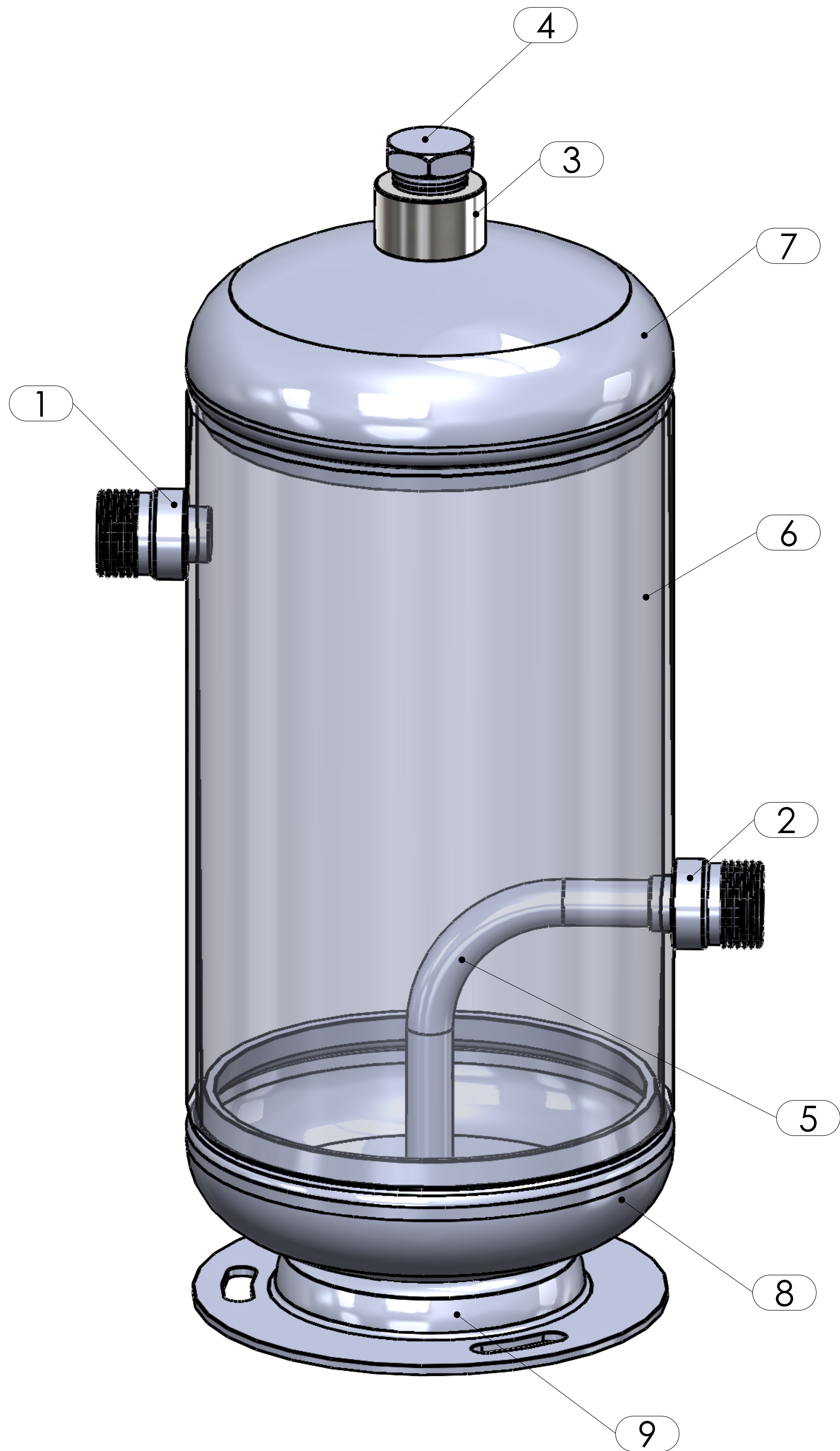
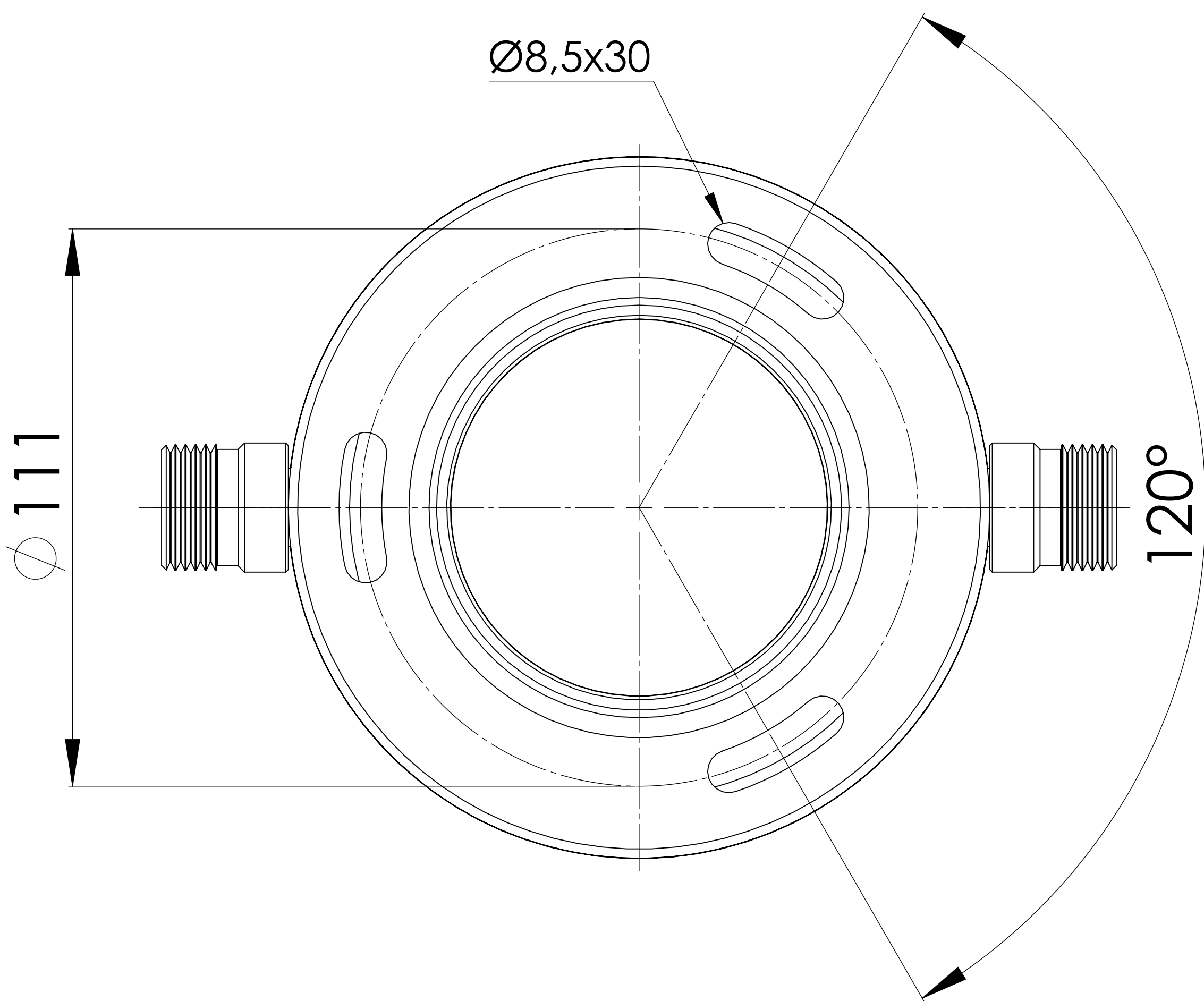
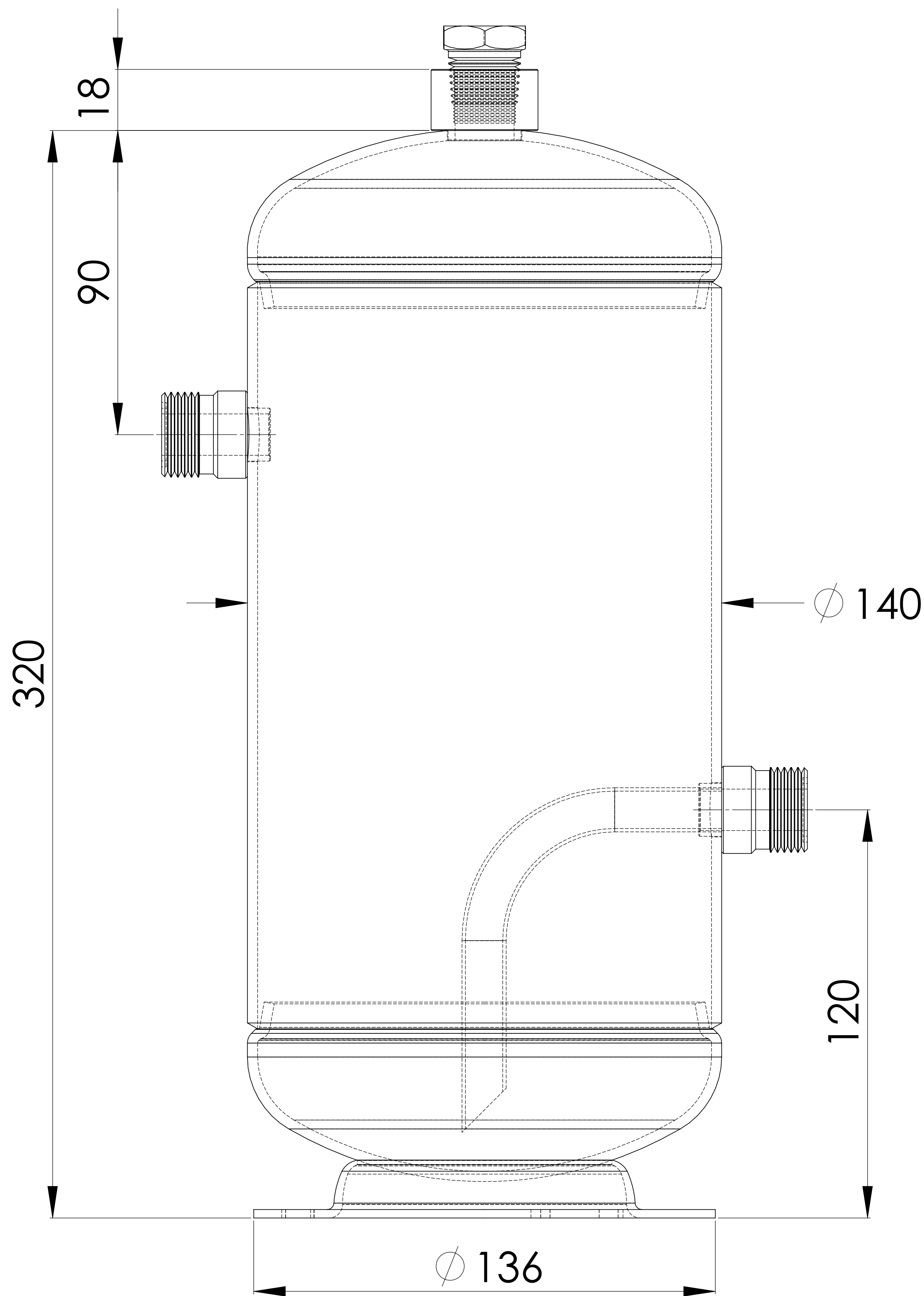
No	Details Of Change	Date	By
01			
02			
03			

RELATED DRAWINGS

No	Description	Drawing No
01		
02		



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No	Assembly Codes	Qty
1	M005.000036	1