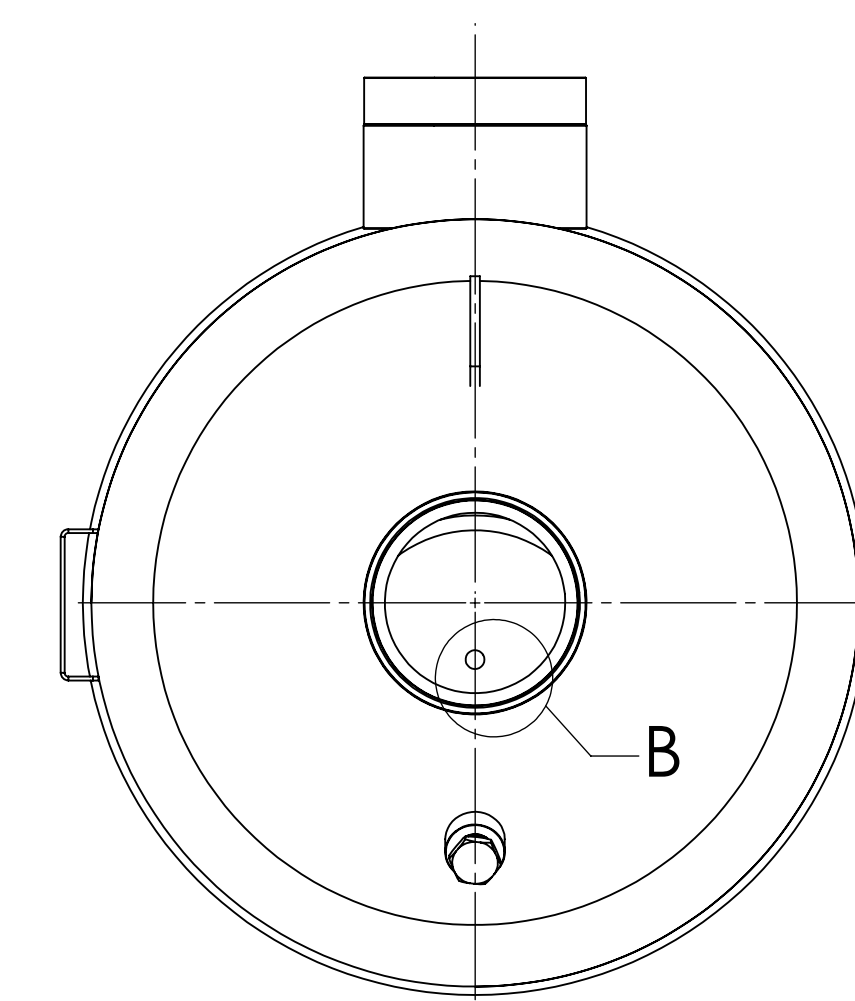
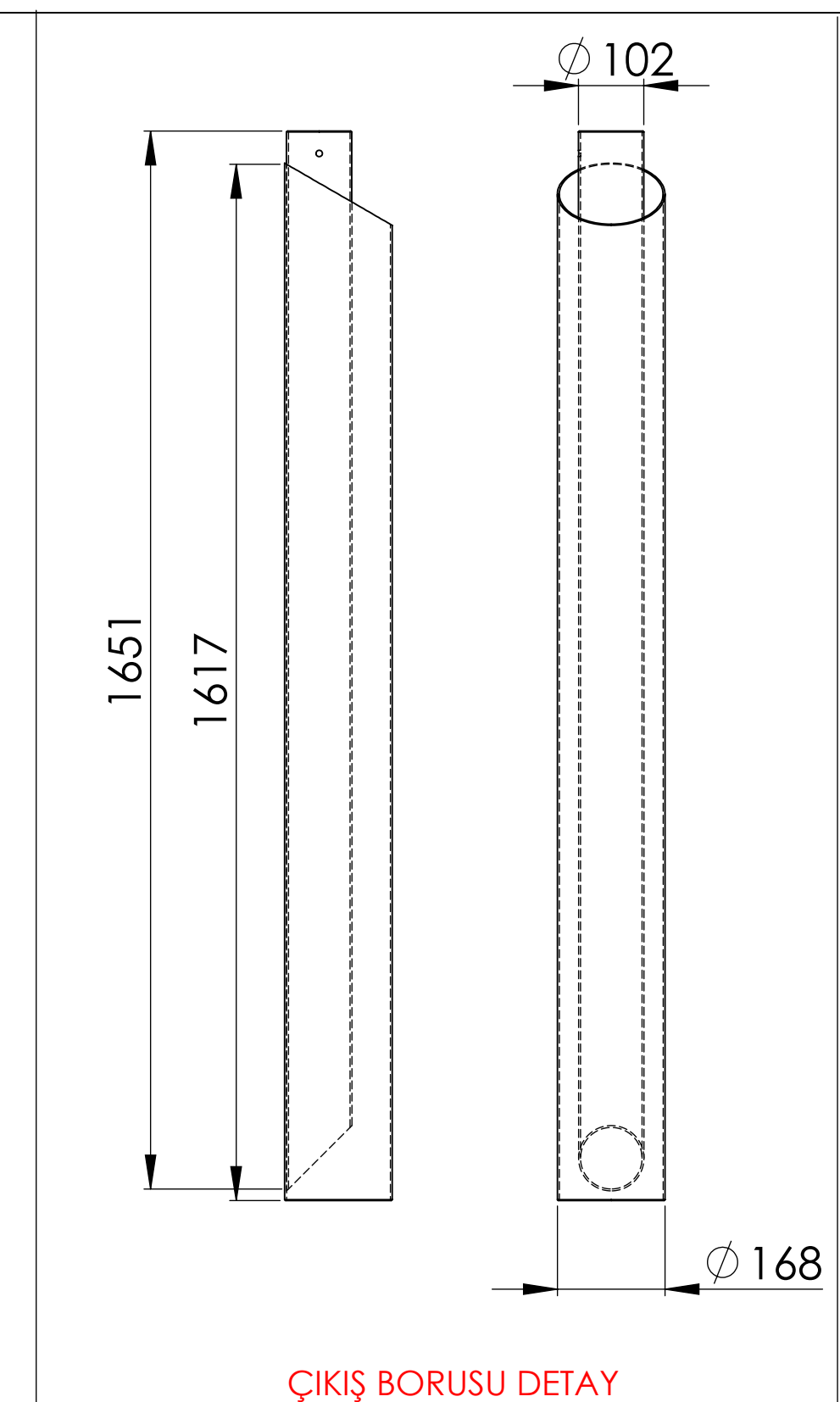
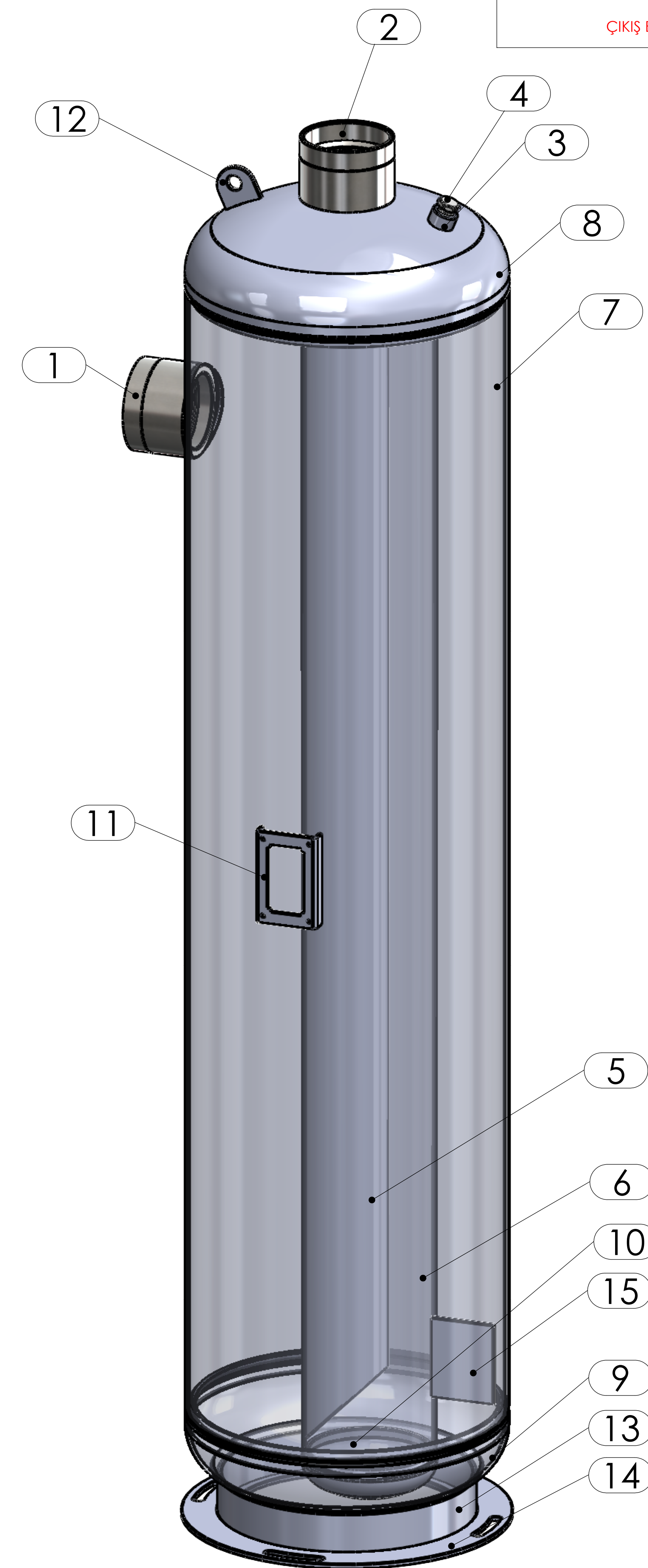


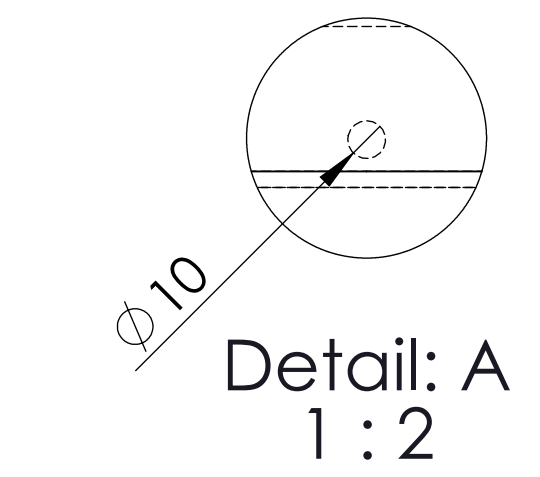
BOTTOM VIEW



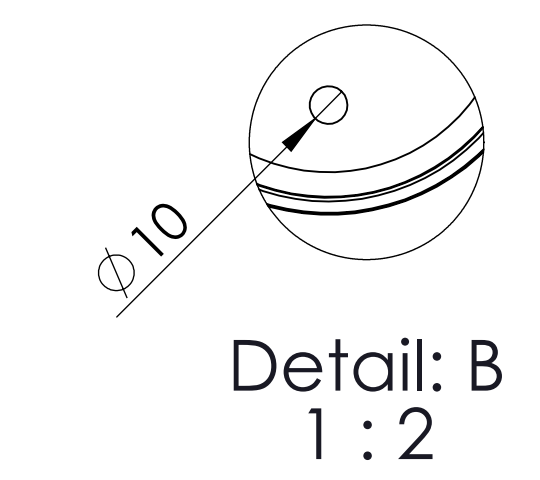
TOP VIEW



ÇIKIŞ BORUSU DETAY



Detail: A  
1 : 2



Detail: B  
1 : 2

ÇIKIŞ BORUSU DELİK ÖLÇÜLERİ

**GÜVEN SOĞUTMA**  
**ÜNİTELERİ SAN. VE TİC. A.Ş.**  
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SINCE 1982  
 REFRIGERATION COMPONENTS

<b>GVN STANDART PRODUCT</b>	<b>Customer</b>
<b>SUCTION LINE ACCUMULATORS</b>	<b>Product</b>
<b>SLA.A.33b.109.200.F4</b>	<b>Code</b>
	<b>Customer Code</b>

DESIGN DATA	
Capacity [Lt.]	200 Lt.
Design Pressure [PS]	33 Bar
Pneumatic Test Pressure [PT]	36 Bar
Hydraulic Test Pressure	48 Bar
Design Temperature [TS]	Min.-20C / Max.+130C
Cooler Fluid Type	HFC-CFC-HCFC
Fluid Group	2
Category	CAT IV / H1
Desing Calculation	EN 14276-1/EN 13445-3
Welded Joint Efficiency	0.85
Material Group (Shell / Head)	1.2
Testing Group	3b
Corrasion Allowance	0,5 mm
Ndt	10%
Packaging Size & Weight	00*00*00 & 00 Kg.
Drawed By	Ö.TÜRKER
Approved By	D.GÜL
Date	15.11.2022
Color	RAL 5009

MATERIAL DATA					
No	Connection	Model	Code	Material	Qty
1	Inlet Connection	ODS 4 1/4" H:80	106.033.B18.000.004	ST44-E275	1
2	Outlet Connection	ODS 4 1/4" H:80	106.033.B18.000.004	ST44-E275	1
3	Safety Valve Conn.	NPT 1/2" H:18	106.060.F04.000.001	E275-ST44	1
4	Blind Plug	NPT 1/2" Plug	106.130.F04.001.001	E275	1
5	Pipe	Ø102x3	204.102.030.SLA.004	E235	1
6	Pipe	Ø168x3	204.168.030.SLA.002	E235	1
7	Shell	Ø406x5 H:1489,50	204.SLA.033.406.006	P355GH EN 10028-2	1
8	Head Torispheric	Ø406x5 H:121	201.033.406.001.005	P355GH EN 10028-2	1
9	Head Torispheric	Ø406x5 H:125	101.033.406.001.000	P355GH EN 10028-2	1
10	Head - Torispheric	Ø168x3 H:50	201.045.168.001.011	EN10028-2 P355GH	1
11	Label Plate	120x80x2	105.006.002.120.080	DD-13	1
12	Lifting	50x50x5	105.011.MP0.050.050	S235	1
13	Skirt	Ø324x5 H:50	104.045.H50.415.324	S235	1
14	Base Plate	Ø290x5	105.005.415.001.001	S235	1

**GENERAL NOTES**

- Max. allowable operating pressure (PS) according to the temperature range;
- 1) Allowable operating temperature : min. -20C° / max. +130C° PS1 = 33 Bar
- 2) Allowable operating temperature : min. -40C° / max. -20C° PS2 = 24 Bar
- Unless otherwise specified dimensions in MM
- Unless otherwise specified do not scale
- Unless otherwise specified tube must be clean&free form burrs inside&outside& suitable for soldering
- Unless otherwise specified do not scale indicated thickness are min. after forming or machining
- Unless otherwise specified dimension tolerances according to EN 113445-4

REVISIONS			
No	Details Of Change	Date	By
01			
02			
03			

RELATED DRAWINGS		
No	Description	Drawing No
01		
02		

No	Assembly Codes	Qty
1	M005.000363	1

MATERIAL DATA					
No	Connection	Model	Code	Material	Qty
15	Support Plate	104x83x3	105.500.SLA.104.083	ST37	1

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