



GVN STANDART PRODUCT	Customer
SUCTION LINE ACCUMULATORS	Product
SLA.A.45B.92.100.F4	Code
	Customer Code

DESIGN DATA	
Capacity [Lt.]	100 Lt.
Design Pressure [PS]	45 Bar
Pneumatic Test Pressure [PT]	50 Bar
Hydraulic Test Pressure	65 Bar
Design Temperature [TS]	Min.-20C / Max.+130C
Cooler Fluid Type	HFC-CFC-HCFC-R744
Fluid Group	2
Category	CAT IV / H1
Desing Calculation	EN 14276-1/EN 13445-3
Welded Joint Efficiency	0.85
Material Group (Shell / Head)	1.2
Testing Group	3b
Corrasion Allowance	0,5 mm
Ndt	10%
Packaging Size & Weight	00*00*00 & 00 Kg.
Drawed By	Ö.TÜRKER
Approved By	D.GÜL
Date	03.02.2023
Color	RAL 5009

MATERIAL DATA					
No	Connection	Model	Code	Material	Qty
1	Inlet Connection	ODS 3 5/8" H:70	106.060.B15.000.006	E275	1
2	Outlet Connection	ODS 3 5/8" H:60	106.060.B15.000.007	E275	1
3	Safety Valve Conn.	NPT 1/2" H:18	106.060.F04.000.001	E275-ST44	1
4	Blind Plug	NPT 1/2" Plug	106.130.F04.001.001	E275	1
5	Pipe	Ø89x2	204.089.020.SLA.003	E235	1
6	Pipe	Ø140x3	204.140.030.SLA.003	E235	1
7	Shell	Ø406x6,0H:668,2	204.SLA.045.406.004	P355GH EN 10028-2	1
8	Head - Torispheric	Ø406x6 H:115	101.045.406.001.000	P355GH EN 10028-2	1
9	Head - Torispheric	Ø406x6 H:112	201.045.406.001.002	P355GH EN 10028-2	1
10	Head - Torispheric	Ø140x3 H:45	201.060.140.001.009	EN10028-2 P355GH	1
11	Skirt	Ø324x5 H:50	104.045.H50.415.324	S235	1
12	Base Plate	Ø290x5	105.005.415.001.001	S235	1
13	Label Plate	120x80x2	105.006.002.120.080	DD-13	1
14	Lifting	50x50x5	105.011.MP0.050.050	S235	1
15	Support Plate	104x83x3	105.500.SLA.104.083	ST37	1

GENERAL NOTES

-Max. allowable operating pressure (PS) according to the temperature range:
 1) Allowable operating temperature : min. -20C° / max. +130C° PS1 = 45 Bar
 2) Allowable operating temperature : min. -40C° / max. -20C° PS2 = 33 Bar
 -Unless otherwise specified dimensions in MM
 -Unless otherwise specified do not scale
 -Unless otherwise specified tube must be clean&free from burrs inside&outside&uitable for soldering
 -Unless otherwise specified do not scale indicated thickness are min. after forming or machining
 -Unless otherwise specified dimension tolerances according to EN 113445-4

REVISIONS			
No	Details Of Change	Date	By
01			
02			
03			

RELATED DRAWINGS		
No	Description	Drawing No
01		
02		



No	Assembly Codes	Qty
1	M005.000421	1

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