



No	Assembly Codes	Qty
1	M005.000064	1

GÜVEN SOĞUTMA ÜNİTELERİ SAN. VE TİC. A.Ş.

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GVN STANDART PRODUCT	Customer
GVN STANDART PRODUCT	Product
V9A.33b.40.A4.A4.F4	Code
	Customer Code

DESIGN DATA	
Capacity [Lt.]	40 Lt.
Design Pressure [PS]	33 Bar
Pneumatic Test Pressure [PT]	36 Bar
Hydraulic Test Pressure	48 Bar
Design Temperature [TS]	Min.-20C / Max.+130C
Cooler Fluid Type	HFC-CFC-HCFC
Fluid Group	2
Category	CAT III / H
Desing Calculation	EN 14276-1/EN 13445-3
Welded Joint Efficiency	0.85
Material Group (Shell / Head)	1.2
Testing Group	3b
Corrasion Allowance	0,5 mm
Ndt	10%
Packaging Size & Weight	00*00*00 & 00 Kg.
Drawed By	Ö.TÜRKER
Approved By	D.GÜL
Date	22.03.2022
Color	RAL 5009

MATERIAL DATA						
No	Connection	Model	Code	Material	Qty	
1	Inlet Connection	ROT.1 3/4" H:32	106.060.A04.001.001	E 275	1	
2	Outlet Connection	ROT.1 3/4" H:32	106.060.A04.001.001	E 275	1	
3	Safety Valve Conn.	NPT 1/2" H:18	106.060.F04.000.001	E275-S144	1	
4	Blind Plug	NPT 1/2" Plug	106.130.F04.001.001	E275	1	
5	Pipe	Ø28,5X1,5	204.A28.015.000.240	E235	1	
6	Shell	Ø323,9x4 H:349	204.V09.33B.040.001	EN10217-3 P355NH	1	
7	Head Torispheric	Ø324x4 H:100	201.033.324.001.001	EN10217-3 P355NH	1	
8	Head - Torispheric	Ø323,9x4 H:100	101.033.324.001.000	P355GH EN 10028-2	1	
9	Skirt With	Ø320x2,5 H:27	105.004.320.001.001	EN 10111 DD-13	1	

GENERAL NOTES	
-Max. allowable operating pressure (PS) according to the temperature range:	
1) Allowable operating temperature : min. -20C° / max. +130C° PS1 = 33 Bar	
2) Allowable operating temperature : min. -20C° / max. -40C° PS2 = 24 Bar	
-Unless otherwise specified dimensions in MM	
-Unless otherwise specified do not scale	
-Unless otherwise specified tube must be clean&free from burrs inside&outside&uitable for soldering	
-Unless otherwise specified do not scale indicated thickness are min. after forming or machining	
-Unless otherwise specified dimension tolerances according to EN 113445-4	

REVISIONS			
No	Details Of Change	Date	By
01			
02			
03			

RELATED DRAWINGS		
No	Description	Drawing No
01		
02		



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