

MODEL : MO-6700S Series

List No : 1326-06

# PARTS LIST

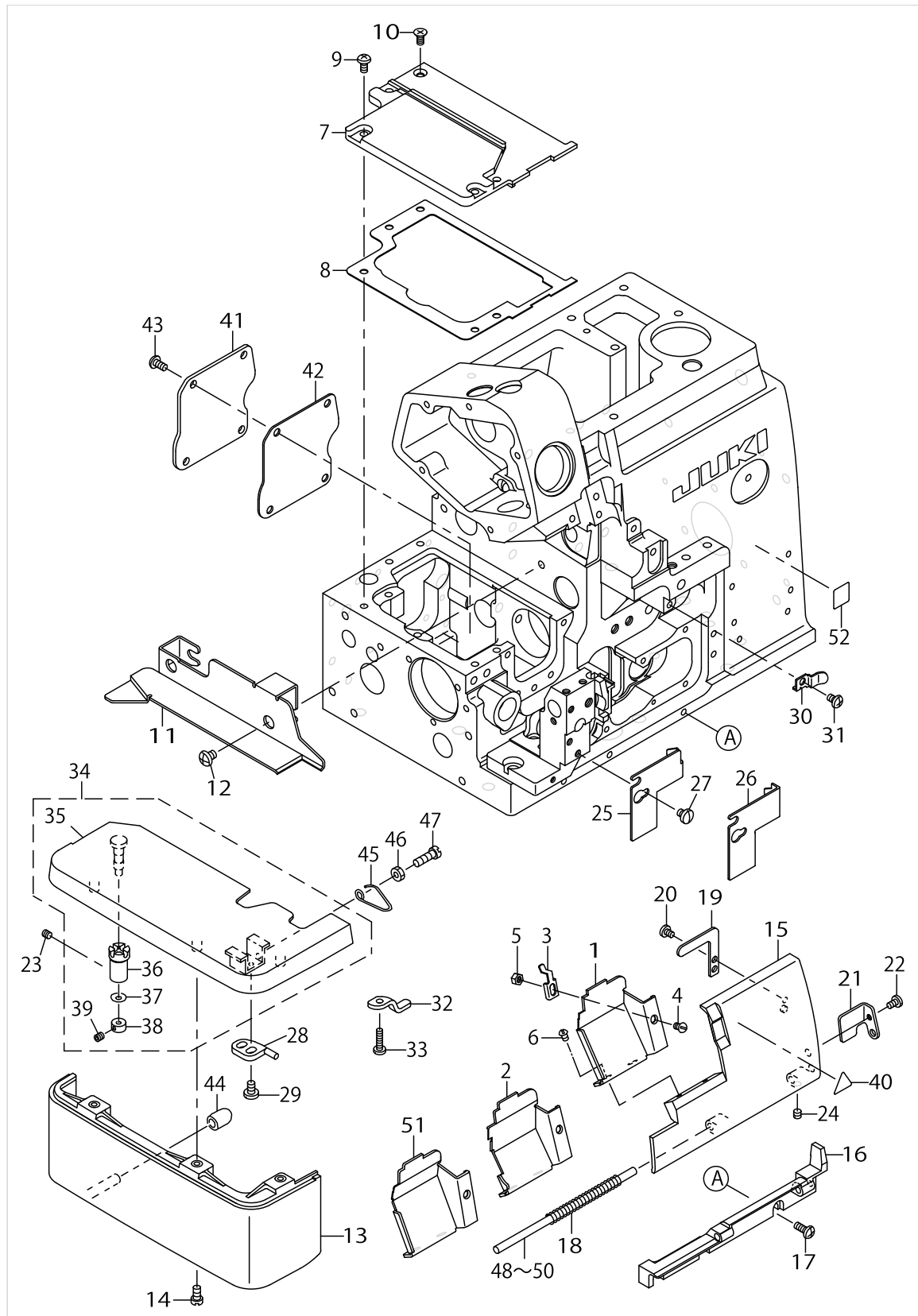
Published:07/24/2018

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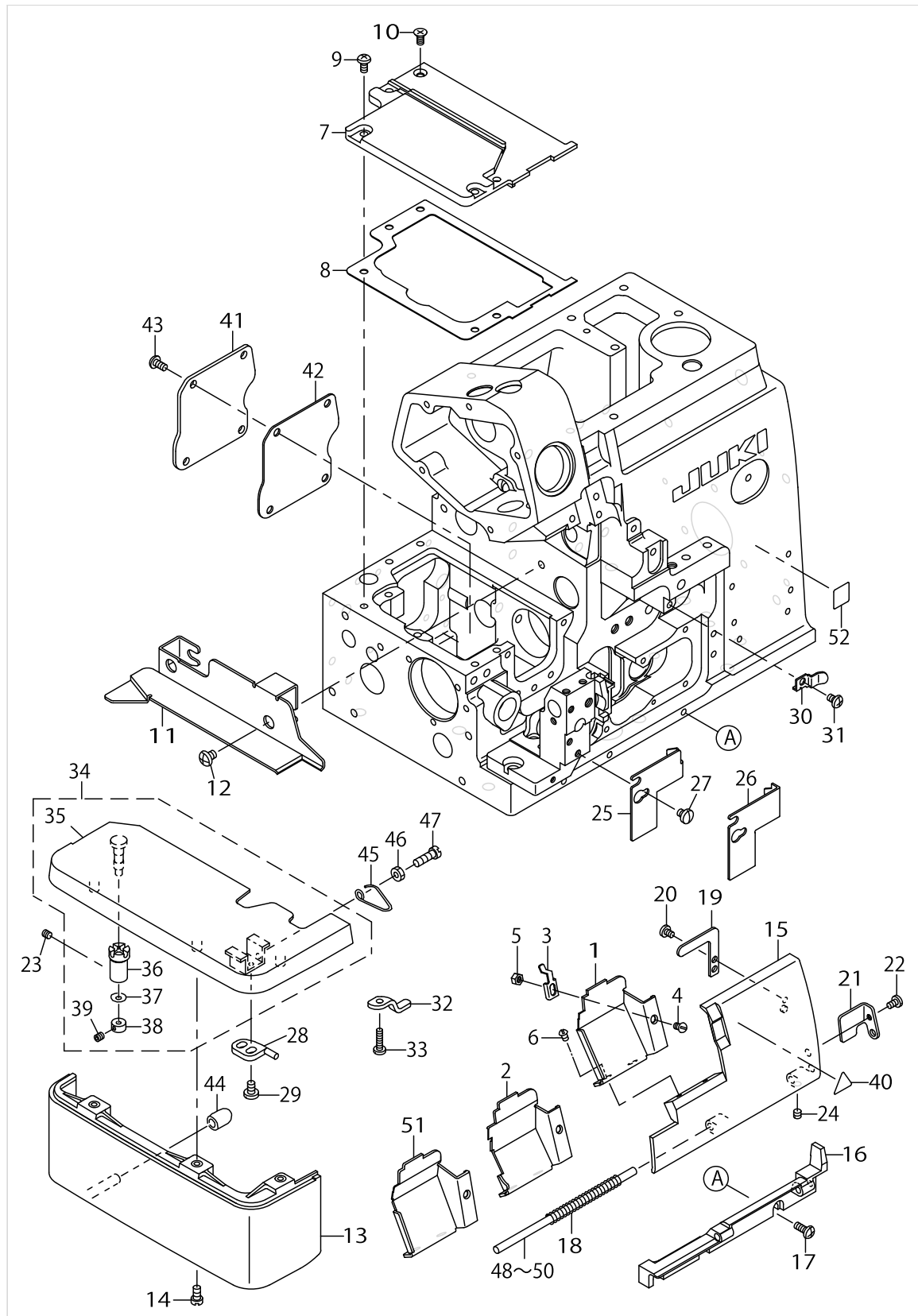
# MISCELLANEOUS COVER COMPONENTS (1)



MISCELLANEOUS COVER COMPONENTS (1)

| No. | Parts No.   | Parts name                     | Remarks                                   | Level | Cons | Qty |
|-----|-------------|--------------------------------|-------------------------------------------|-------|------|-----|
| 1   | 13104005    | CLOTH WASTE COVER              | FOR MO-6704S,MO-6714S<br>(EXCEPT TYPE SH) |       |      | 1   |
| 2   | 13104203    | CLOTH WASTE COVER              | FOR MO-6716S                              |       |      | 1   |
| 3   | 13102405    | CROTH WASTE COVER STOPPER      |                                           |       |      | 1   |
| 4   | SS2090520SL | SCREW 9/64-40 L=5              |                                           |       |      | 1   |
| 5   | NS6090310SN | NUT 9/64-40                    |                                           |       |      | 1   |
| 6   | SS3090610SP | SCREW 9/64-40 L=6              |                                           |       |      | 2   |
| 7   | 13200704    | FEED MECHANISM COVER           |                                           |       |      | 1   |
| 8   | 13200803    | FEED MECHANISM COVER GASKET    |                                           |       |      | 1   |
| 9   | SM4040855SP | SCREW                          |                                           |       |      | 4   |
| 10  | SM1040801SC | SCREW M4X0.7 L=8               |                                           |       |      | 1   |
| 11  | 12342101    | CLOTH BASE SIDE COVER          |                                           |       |      | 1   |
| 12  | SS4120615SP | SCREW 3/16-28 L=6              |                                           |       |      | 2   |
| 13  | 13103809    | CLOTH BASE COVER               |                                           |       |      | 1   |
| 14  | SS4091015SP | SCREW 9/64-40 L=10             |                                           |       |      | 2   |
| 15  | 13100904    | LOOPER COVER                   |                                           |       |      | 1   |
| 16  | 13100805    | LOOPER COVER BRACKET           |                                           |       |      | 1   |
| 17  | SM4041055SP | SCREW M4 L=10                  |                                           |       |      | 3   |
| 18  | 13101209    | LOOPER COVER SPRING            |                                           |       |      | 1   |
| 19  | 13101407    | LOOPER COVER PRESSER PLATE     |                                           |       |      | 1   |
| 20  | SS7090530SP | SCREW 9/64-40 L=4.5            |                                           |       |      | 1   |
| 21  | 13101001    | LOOPER COVER GUIDE PLATE       |                                           |       |      | 1   |
| 22  | SS7090610SP | SCREW 9/64-40 L=6              |                                           |       |      | 1   |
| 23  | SS8110410TP | SCREW 11/64-40 L=3.5           |                                           |       |      | 1   |
| 24  | SS8110410TP | SCREW 11/64-40 L=3.5           |                                           |       |      | 1   |
| 25  | 13101506    | CLOTH WASTE COVER LEFT         | FOR MO-6704S,MO-6714S                     |       |      | 1   |
| 26  | 13101605    | CLOTH WASTE COVER LEFT         | FOR MO-6716S                              |       |      | 1   |
| 27  | SS7110510SP | SCREW 11/64-40 L=5             |                                           |       |      | 2   |
| 28  | 13101704    | CLOTH BASE SWITCH-TYPE STOPPER |                                           |       |      | 1   |
| 29  | SS7110710SP | SCREW 11/64-40 L=7             |                                           |       |      | 2   |
| 30  | 13101308    | LOOPER COVER PRESSER SPRING    |                                           |       |      | 1   |
| 31  | SM4040655SP | SCREW M4 L=6                   |                                           |       |      | 1   |
| 32  | 13101803    | CROTH BASE SUPPORT PLATE       |                                           |       |      | 1   |
| 33  | SS7091410SP | SCREW 9/64-40 L=13.5           |                                           |       |      | 1   |
| 34  | 13103650    | CLOTH BASE CMPL.               |                                           |       |      | 1   |
| 35  | 13102058    | CLOTH BASE ASM.                |                                           | *     |      | 1   |
| 36  | 13101902    | CLOTH BASE ECCENTRIC BUSHING   |                                           | *     |      | 1   |
| 37  | WZ0420350KP | DISC SPRING                    |                                           | *     |      | 1   |
| 38  | 13172903    | CLOTH BASE HINGE SHAFT COLLAR  |                                           | *     |      | 1   |
| 39  | SM8040302TP | SETSCREW                       |                                           | *     |      | 1   |
| 40  | CM300200001 | ATTENTION SEAL                 |                                           |       |      | 1   |
| 41  | 40102307    | ADJUSTING_HOLE_COVER           |                                           |       |      | 1   |
| 42  | 13201603    | ADJUSTING HOLE COVER GASKET    |                                           |       |      | 1   |
| 43  | SM4040855SP | SCREW                          |                                           |       |      | 4   |
| 44  | 13104302    | CLOTH BASE COVER RUBBER PLUG   |                                           |       |      | 1   |
| 45  | 13102207    | CLOTH BASE SWITCH-TYPE SPRING  |                                           |       |      | 1   |
| 46  | NS6110420SP | NUT 11/64-40                   |                                           |       |      | 1   |

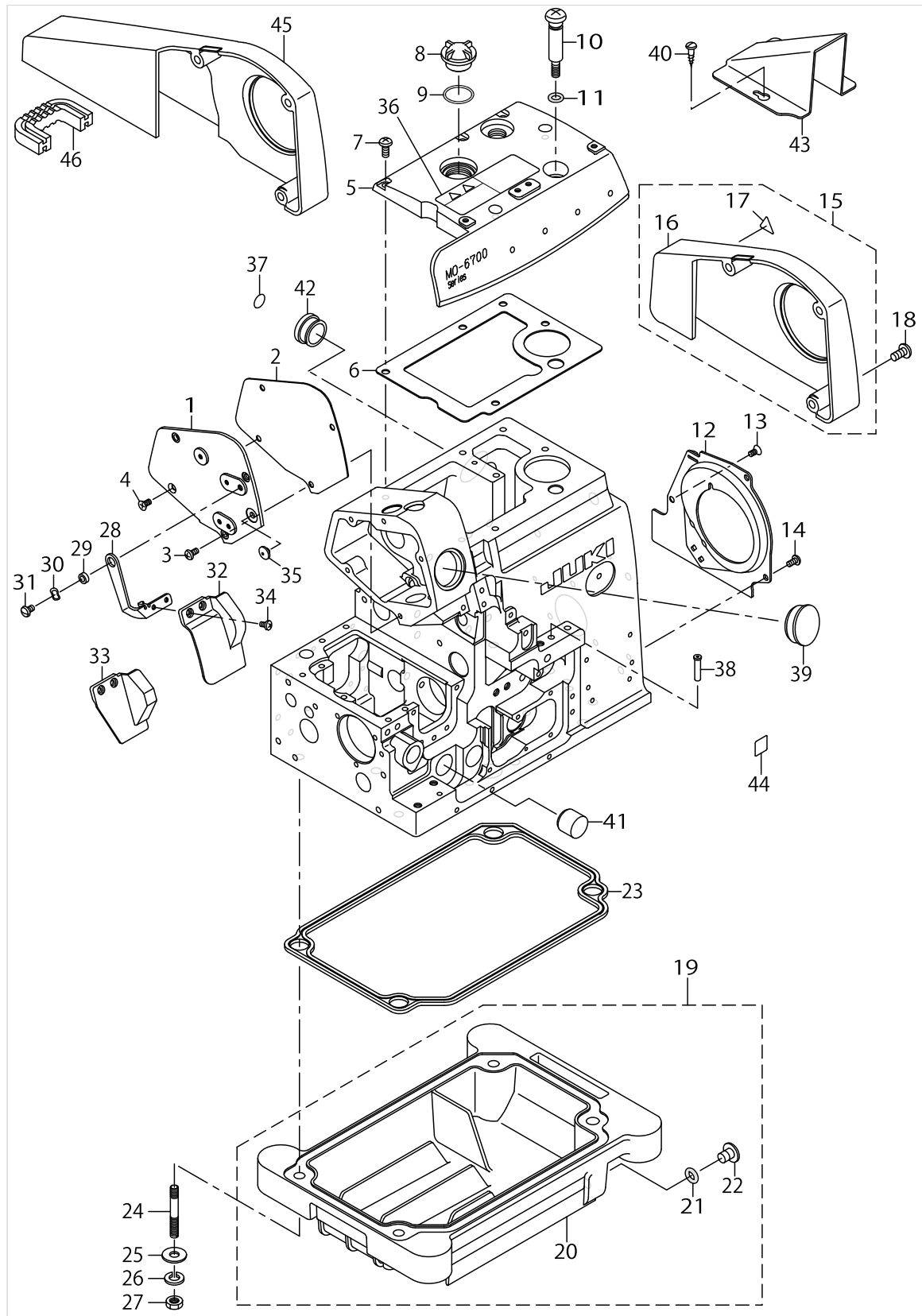
# MISCELLANEOUS COVER COMPONENTS (1)



# MISCELLANEOUS COVER COMPONENTS (1)

| No. | Parts No.   | Parts name                 | Remarks                             | Level | Cons | Qty |
|-----|-------------|----------------------------|-------------------------------------|-------|------|-----|
| 47  | SS6111440SP | SCREW 11/64-40 L=14.0      |                                     |       |      | 1   |
| 48  | 13240007    | LOOPER COVER HINGE SHAFT A | SELECTIVE PARTS                     |       |      | 1   |
| 49  | 13240106    | LOOPER COVER HINGE SHAFT B | SELECTIVE PARTS                     |       |      | 1   |
| 50  | 13240205    | LOOPER COVER HINGE SHAFT C | SELECTIVE PARTS                     |       |      | 1   |
| 51  | 13104104    | CLOTH WASTE COVER          | FOR MO-6704S,MO-6714S (FOR TYPE SH) |       |      | 1   |
| 52  | 40150131    | EAC_MARK_LABEL_S           | FOR JE                              |       |      | 1   |

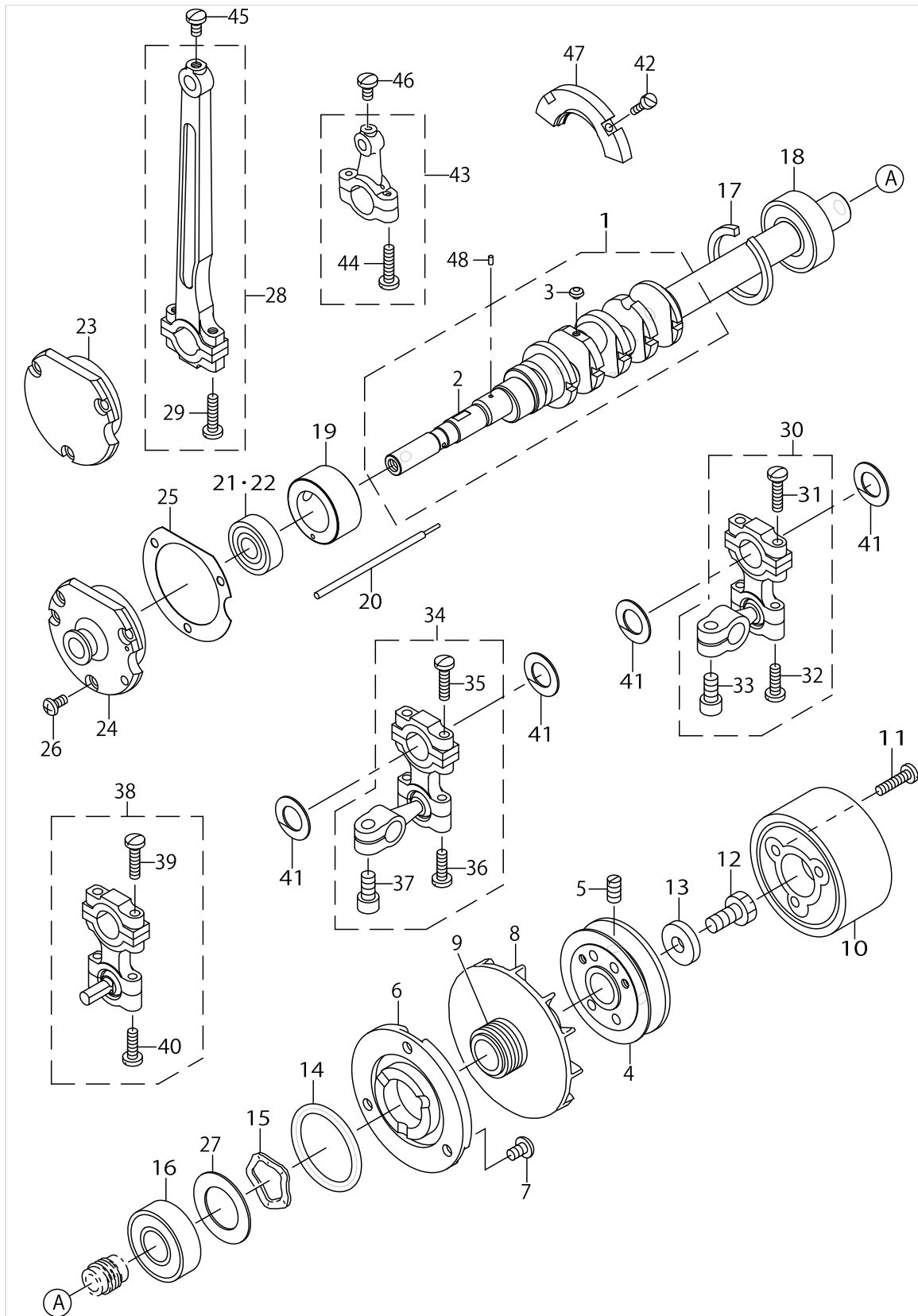
## MISCELLANEOUS COVER COMPONENTS (2)



MISCELLANEOUS COVER COMPONENTS (2)

| No. | Parts No.   | Parts name                  | Remarks                          | Level | Cons | Qty |
|-----|-------------|-----------------------------|----------------------------------|-------|------|-----|
| 1   | 13200209    | SIDE COVER                  |                                  |       |      | 1   |
| 2   | 13200308    | SIDE COVER GASKET           |                                  |       |      | 1   |
| 3   | SM4040855SP | SCREW                       |                                  |       |      | 3   |
| 4   | SM1040801SC | SCREW M4X0.7 L=8            |                                  |       |      | 1   |
| 5   | 13200506    | UPPER COVER                 |                                  |       |      | 1   |
| 6   | 13200605    | UPPER COVER GASKET          |                                  |       |      | 1   |
| 7   | SM4051255SP | SCREW M5 L=12               |                                  |       |      | 5   |
| 8   | 22924708    | OIL SIGHT WINDOW            |                                  |       |      | 1   |
| 9   | 13170006    | RUBBER RING                 |                                  |       |      | 1   |
| 10  | 13104500    | OIL DRAIN SCREW             |                                  |       |      | 1   |
| 11  | 13170204    | RUBBER RING                 |                                  |       |      | 1   |
| 12  | 13201009    | COOLING FAN PLATE           |                                  |       |      | 1   |
| 13  | SM1040801SC | SCREW M4X0.7 L=8            |                                  |       |      | 1   |
| 14  | SM4040855SP | SCREW                       |                                  |       |      | 2   |
| 15  | 13201454    | BELT COVER ASM.             | VARIOUS NOS. FOR<br>DESTINATIONS |       |      | 1   |
| 16  | 13201405    | BELT COVER                  |                                  | *     |      | 1   |
| 17  | CM300200001 | ATTENTION SEAL              |                                  | *     |      | 1   |
| 18  | SS4151215SP | SCREW 15/64-28 L=12         |                                  |       |      | 3   |
| 19  | 13102553    | OIL RESERVOIR ASM.          |                                  |       |      | 1   |
| 20  | 13102504    | OIL RESERVOIR               |                                  | *     |      | 1   |
| 21  | 13170105    | RUBBER RING                 |                                  | *     |      | 1   |
| 22  | 13171004    | DRAIN SCREW                 |                                  | *     |      | 1   |
| 23  | 13102603    | OIL RESERVOIR GASKET        |                                  |       |      | 1   |
| 24  | 13103908    | SCREW STUD                  |                                  |       |      | 4   |
| 25  | WP0751576SD | WASHER 7.5X19X1.5           |                                  |       |      | 4   |
| 26  | WS0822010KP | SPRING WASHER 8.2X15X2      |                                  |       |      | 4   |
| 27  | NS6680410SP | NUT 9/32-28                 |                                  |       |      | 4   |
| 28  | 13201108    | SAFETY PLATE BRACKET        |                                  |       |      | 1   |
| 29  | 13104807    | SAFETY PLATE BRACKET COLLAR |                                  |       |      | 1   |
| 30  | WZ0850302K0 | WAVED WASHER 8.5X12.5X0.3   |                                  |       |      | 1   |
| 31  | SS5110710SP | SCREW 11/64-40 L=7          |                                  |       |      | 1   |
| 32  | 13201306    | SAFETY PLATE                | FOR MO-6716S                     |       |      | 1   |
| 33  | 13201207    | SAFETY PLATE                | FOR MO-6704S,MO-6714S            |       |      | 1   |
| 34  | SS7090611SL | SCREW 9/64-40 L=6.1         |                                  |       |      | 2   |
| 35  | 13204003    | SAFETY PLATE BUSH           |                                  |       |      | 1   |
| 36  | CM301300001 | SAFETY LABEL                |                                  |       |      | 1   |
| 37  | 22901805    | GROUND MARK                 |                                  |       |      | 1   |
| 38  | 13102900    | THREAD GUIDE LARGE          |                                  |       |      | 2   |
| 39  | 10753309    | WINDOW PLATE RUBBER PLUG    |                                  |       |      | 1   |
| 40  | SK3412001SE | WOOD SCREW D=4.1 L=20       |                                  |       |      | 2   |
| 41  | TA1871602R0 | RUBBER PLUG                 | FOR MO-6704S,MO-6714S            |       |      | 1   |
| 42  | TA2050805R0 | RUBBER PLUG                 |                                  |       |      | 1   |
| 43  | 13160700    | BELT COVER (B)              |                                  |       |      | 1   |
| 44  | CM600100101 | WEEE MARK LABEL S           | FOR JE,TURKEY                    |       |      | 1   |
| 45  | 40037392    | BELT COVER C                | VARIOUS NOS. FOR<br>DESTINATIONS |       |      | 1   |
| 46  | 40040065    | VIBRATION PROOF RUBBER      | VARIOUS NOS. FOR<br>DESTINATIONS |       |      | 1   |

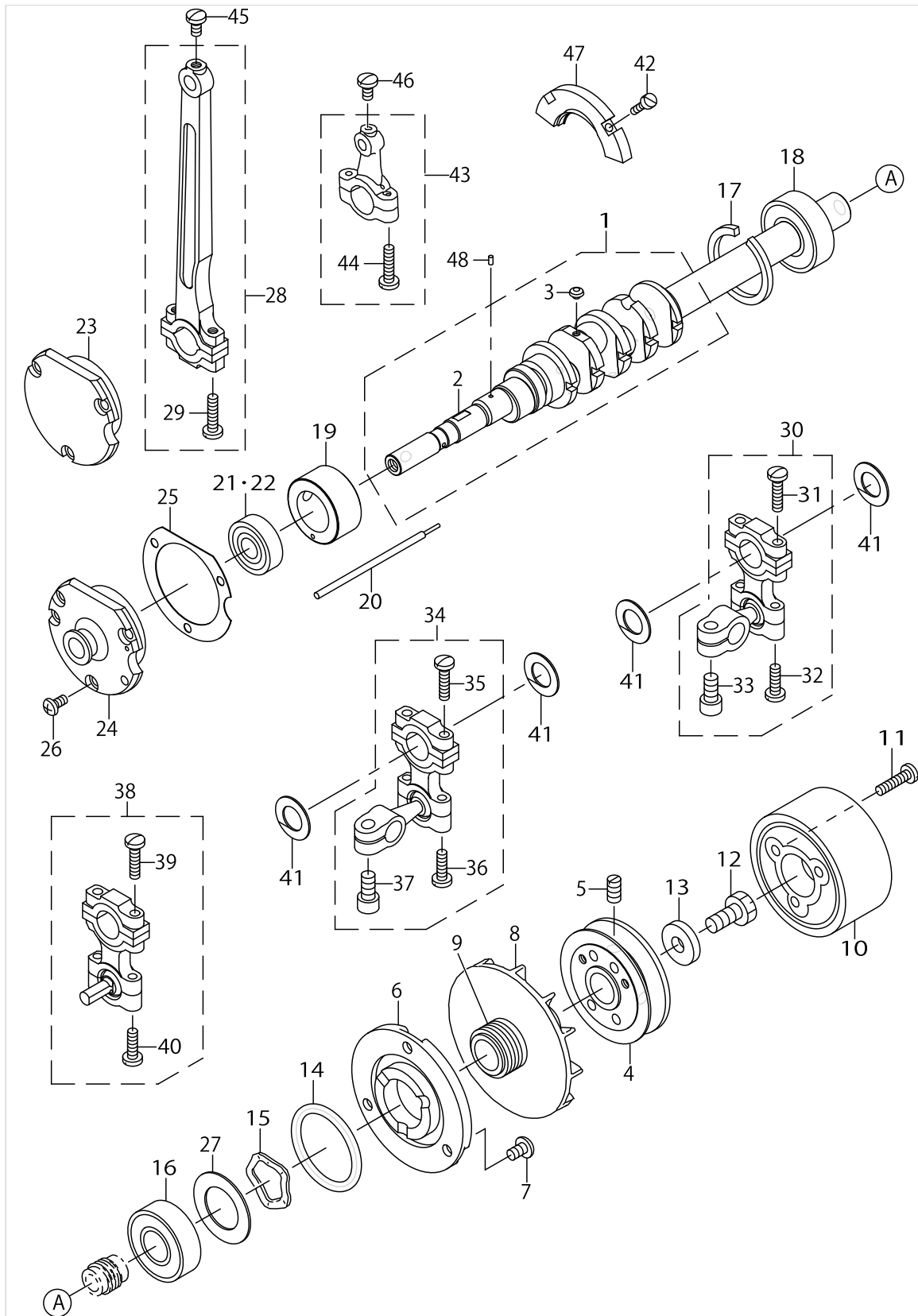
## CRANKSHAFT COMPONENTS



CRANKSHAFT COMPONENTS

| No. | Parts No.   | Parts name                 | Remarks               | Level | Cons | Qty |
|-----|-------------|----------------------------|-----------------------|-------|------|-----|
| 1   | 40023235    | MAIN SHAFT ASM.            |                       |       |      | 1   |
| 2   | 40023234    | MAIN SHAFT (300)           |                       | *     |      | 1   |
| 3   | SS5080212TP | SCREW 1/8-44 L=2           |                       | *     |      | 5   |
| 4   | 13107602    | HANDWHEEL (A)              |                       |       |      | 1   |
| 5   | SS8151150TP | SCREW 15/64-28 L=10.5      |                       |       |      | 2   |
| 6   | 13107800    | THRUST COLLAR              |                       |       |      | 1   |
| 7   | SM4050855SP | SCREW M5 L=8               |                       |       |      | 3   |
| 8   | 13108402    | COOLING FAN                |                       |       |      | 1   |
| 9   | 13108501    | CRANKSHFT OIL SHIELD       |                       |       |      | 1   |
| 10  | 13107701    | HANDWHEEL                  |                       |       |      | 1   |
| 11  | SS7111810TP | SCREW 11/64-40 L=18        |                       |       |      | 3   |
| 12  | SS9681610TP | SCREW 9/32-28 L=16         |                       |       |      | 1   |
| 13  | WP0764016SP | WASHER                     |                       |       |      | 1   |
| 14  | 13170303    | RUBBER RING                |                       |       |      | 1   |
| 15  | WZ2640310KH | WAVED WASHER 26.4X33.9X3.5 |                       |       |      | 1   |
| 16  | B1211804000 | BALL BEARING B             |                       |       |      | 1   |
| 17  | B1212704000 | BEARING RETAINER           |                       |       |      | 1   |
| 18  | B1211804000 | BALL BEARING B             |                       |       |      | 1   |
| 19  | 13205406    | CRANKSHAFT BUSHING C       |                       |       |      | 1   |
| 20  | 13104906    | OIL ADJUSTING BAR          |                       |       |      | 1   |
| 21  | B1215804000 | BALL BEARING D             | FOR MO-6704S,MO-6714S |       |      | 1   |
| 22  | SB110000300 | BALL BEARING               | FOR MO-6716S          |       |      | 1   |
| 23  | 13108006    | CRANKSHAFT BUSHING D       | FOR MO-6704S,MO-6714S |       |      | 1   |
| 24  | 13108105    | CRANKSHAFT BUSHING D       | FOR MO-6716S          |       |      | 1   |
| 25  | 13108204    | CRANKSHAFT BUSHING GASKET  |                       |       |      | 1   |
| 26  | SM4040855SP | SCREW                      |                       |       |      | 3   |
| 27  | 13108303    | BEARING HOLDING PLATE      |                       |       |      | 1   |
| 28  | 12109153    | CONNECTING ROD ASM.        |                       |       |      | 1   |
| 29  | SS7111810TP | SCREW 11/64-40 L=18        |                       | *     |      | 2   |
| 30  | 12122362    | UPPER LOOPER ROD ASM.      |                       |       |      | 1   |
| 31  | SS7111810TP | SCREW 11/64-40 L=18        |                       | *     |      | 2   |
| 32  | SS7111410TP | SCREW 11/64-40 L=14        |                       | *     |      | 2   |
| 33  | SM6061202TP | SCREW M6 L=12              |                       | *     |      | 1   |
| 34  | 12123360    | LOWER LOOPER ROD ASM. A    | FOR MO-6704S,MO-6714S |       |      | 1   |
| 35  | SS7111810TP | SCREW 11/64-40 L=18        |                       | *     |      | 2   |
| 36  | SS7111410TP | SCREW 11/64-40 L=14        |                       | *     |      | 2   |
| 37  | SM6061202TP | SCREW M6 L=12              |                       | *     |      | 1   |
| 38  | 12120150    | LOWER LOOPER ROD ASM. B    | FOR MO-6716S          |       |      | 1   |
| 39  | SS7111810TP | SCREW 11/64-40 L=18        |                       | *     |      | 2   |
| 40  | SS7111410TP | SCREW 11/64-40 L=14        |                       | *     |      | 2   |
| 41  | 40017824    | LOOPER LOD STOPPER         |                       |       |      | 4   |
| 42  | SS6081210TP | SCREW 1/8-44 L=12          |                       |       |      | 2   |
| 43  | 12132155    | KNIFE DRIVING ROD ASM.     |                       |       |      | 1   |
| 44  | SS7111810TP | SCREW 11/64-40 L=18        |                       | *     |      | 2   |
| 45  | SS7110840SP | SCREW 11/64-40 L=7.8       |                       |       |      | 1   |
| 46  | SS7110840SP | SCREW 11/64-40 L=7.8       |                       |       |      | 1   |
| 47  | 40017714    | BALANCER                   |                       |       |      | 1   |

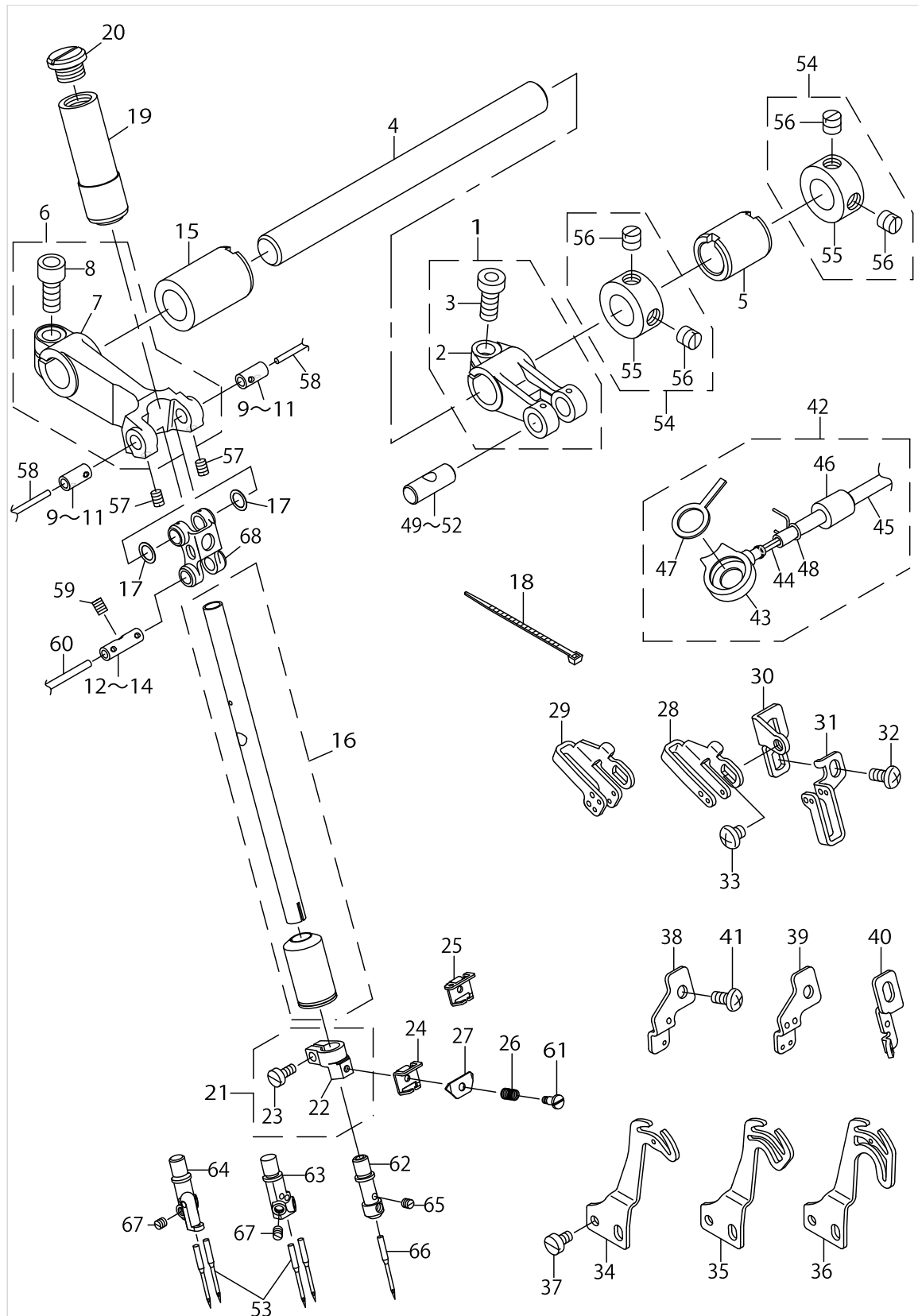
## CRANKSHAFT COMPONENTS



# CRANKSHAFT COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-----------|------------|---------|-------|------|-----|
| 48  | 40035711  | OIL WICK   |         |       |      | 1   |

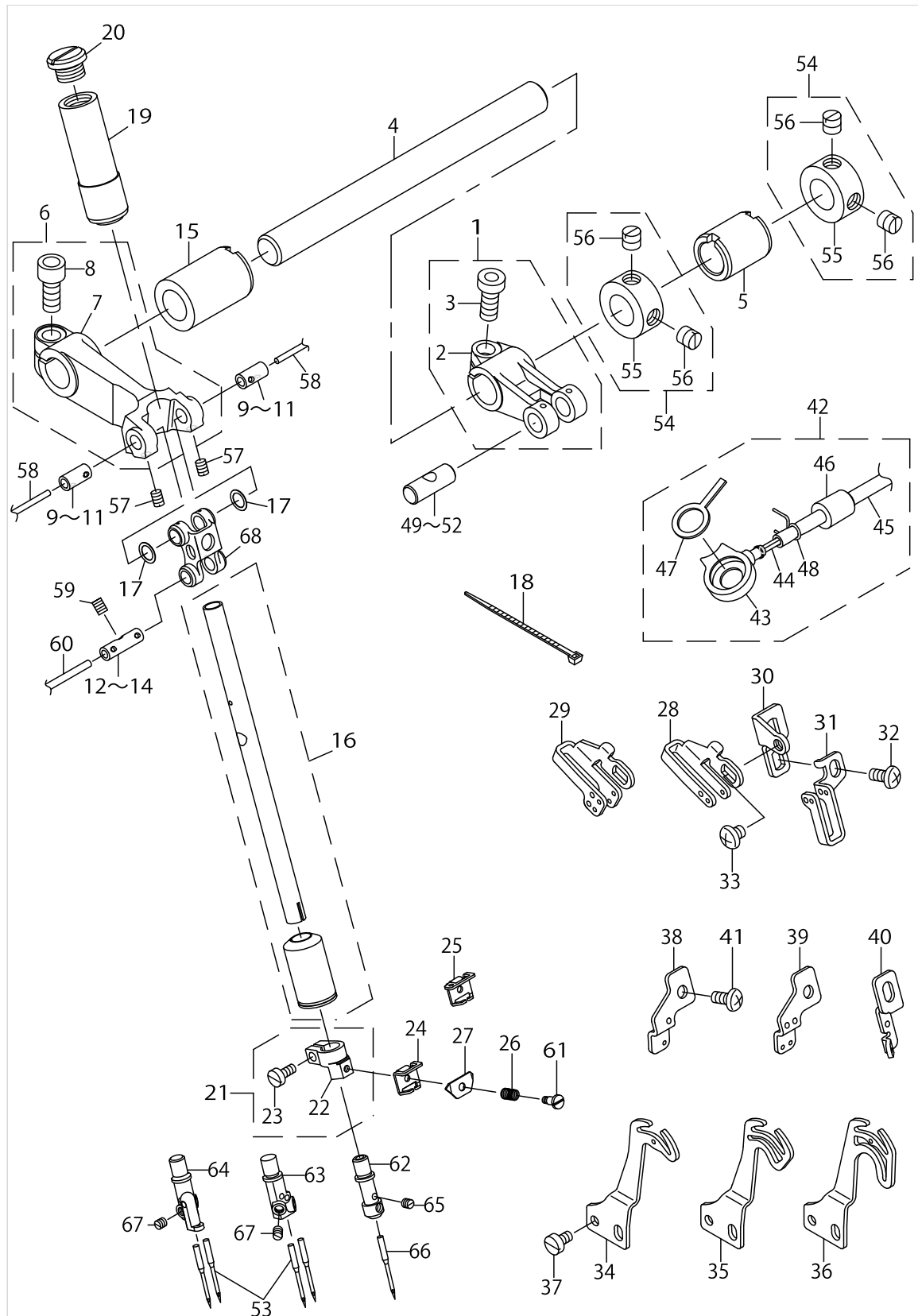
# NEEDLE DRIVING SHAFT COMPONENTS



# NEEDLE DRIVING SHAFT COMPONENTS

| No. | Parts No.   | Parts name                     | Remarks               | Level | Cons | Qty  |
|-----|-------------|--------------------------------|-----------------------|-------|------|------|
| 1   | 13110556    | FEED FORKED CRANK ASM.         |                       |       |      | 1    |
| 2   | 13110507    | NEEDLE DRIVING BRANCH CRANK    |                       | *     |      | 1    |
| 3   | SM6061402TP | SCREW M6 L=14                  |                       | *     |      | 1    |
| 4   | 13110606    | NEEDLE DRIVING SHAFT           |                       |       |      | 1    |
| 5   | 13110101    | BUSHING REAR                   |                       |       |      | 1    |
| 6   | 13209853    | NEEDLE DRIVING ARM ASM.        |                       |       |      | 1    |
| 7   | 13209804    | NEEDLE DRIVING ARM             |                       | *     |      | 1    |
| 8   | SM6061402TP | SCREW M6 L=14                  |                       | *     |      | 1    |
| 9   | 13209101    | NEEDLE DRIVING ARM PIN A       | SELECTIVE PARTS       |       |      | 2    |
| 10  | 13209200    | NEEDLE DRIVING ARM PIN B       | SELECTIVE PARTS       |       |      | 2    |
| 11  | 13209309    | NEEDLE DRIVING ARM PIN C       | SELECTIVE PARTS       |       |      | 2    |
| 12  | 13209408    | NEEDLE DRIVING PIN A           | SELECTIVE PARTS       |       |      | 1    |
| 13  | 13209507    | NEEDLE DRIVING PIN B           | SELECTIVE PARTS       |       |      | 1    |
| 14  | 13209606    | NEEDLE DRIVING PIN C           | SELECTIVE PARTS       |       |      | 1    |
| 15  | 13110002    | BUSHING REAR                   |                       |       |      | 1    |
| 16  | 13208350    | NEEDLE ROD (A) ASM.            |                       |       |      | 1    |
| 17  | 13208103    | NEEDLE DRIVING LINK WASHER     |                       |       |      | 2    |
| 18  | EA9500B0100 | CABLE BAND                     |                       |       |      | 1    |
| 19  | 13209705    | NEEDLE ROD BUSHING UPPER       |                       |       |      | 1    |
| 20  | 13207808    | NEEDLE ROD BUSHING CAP SCREW   |                       |       |      | 1    |
| 21  | 13110259    | NEEDLE CLAMP HOLDER ASM.       |                       |       |      | 1    |
| 22  | 13110200    | NEEDLE CLAMP HOLDER            |                       | *     |      | 1    |
| 23  | SS6080720SP | SCREW 1/8-44 L=7               |                       | *     |      | 1    |
| 24  | 13110705    | NEEDLE THREAD PRESSER GUIDE A  | FOR MO-6704S,MO-6714S |       |      | 1    |
| 25  | 13110804    | NEEDLE THREAD PRESSER GUIDE B  | FOR MO-6716S          |       |      | 1    |
| 26  | 13110903    | NEEDLE THREAD PRESSER SPRING   |                       |       |      | 1    |
| 27  | 13111000    | NEEDLE THREAD PRESSER PLATE A  |                       |       |      | 1    |
| 28  | 13208806    | NEEDLE THREAD GUIDE            | FOR MO-6704S,MO-6716S |       |      | 1    |
| 29  | 13208905    | THREAD GUIDE 2-NEEDLE          | FOR MO-6714S          |       |      | 1    |
| 30  | 13208707    | NEEDLE THREAD GUIDE BASE       |                       |       |      | 1    |
| 31  | 13111109    | THREAD GUIDE CHAIN LOOPER      | FOR MO-6716S          |       |      | 1    |
| 32  | SM4040855SP | SCREW                          |                       |       |      | 2    |
| 33  | SS4110515SP | SCREW 11/64-40 L=5             |                       |       |      | 1    |
| 34  | 13111208    | NEEDLE THREAD TAKE-UP LEVER    | FOR MO-6704S          |       |      | 1    |
| 35  | 13111307    | TAKE-UP LEVER 2-NEEDLE         | FOR MO-6714S          |       |      | 1    |
| 36  | 13111406    | TAKE-UP LEVER CHAIN LOOP       | FOR MO-6716S          |       |      | 1    |
| 37  | SS6090670TP | SCREW 9/64-40 L=6              |                       |       |      | 2    |
| 38  | 13111505    | NEEDLE THREAD BALANCE GUIDE    | FOR MO-6704S,MO-6716S |       |      | 1    |
| 39  | 13111604    | TAKE-UP LEVER GUIDE 2-NEEDLE   | FOR MO-6714S          |       |      | 1    |
| 40  | 13111703    | TAKE-UP LEVER GUIDE CHAIN LOOP | FOR MO-6716S          |       |      | 1    |
| 41  | SM4040855SP | SCREW                          |                       |       |      | 1    |
| 42  | 13208459    | ONCE THROUGH OIL PIPE ASM.     |                       |       |      | 1    |
| 43  | 13208509    | ONCE THROUGH OIL COVER         |                       | *     |      | 1    |
| 44  | CQ200000000 | OIL WICK                       |                       | *     |      | 0.8  |
| 45  | 23630007    | TUBE                           |                       | *     |      | 0.39 |
| 46  | 13244009    | ONCE THROUGH OIL PIPE BUSHING  |                       | *     |      | 1    |
| 47  | 13208608    | ONCE THROUGH OIL FELT          |                       | *     |      | 1    |

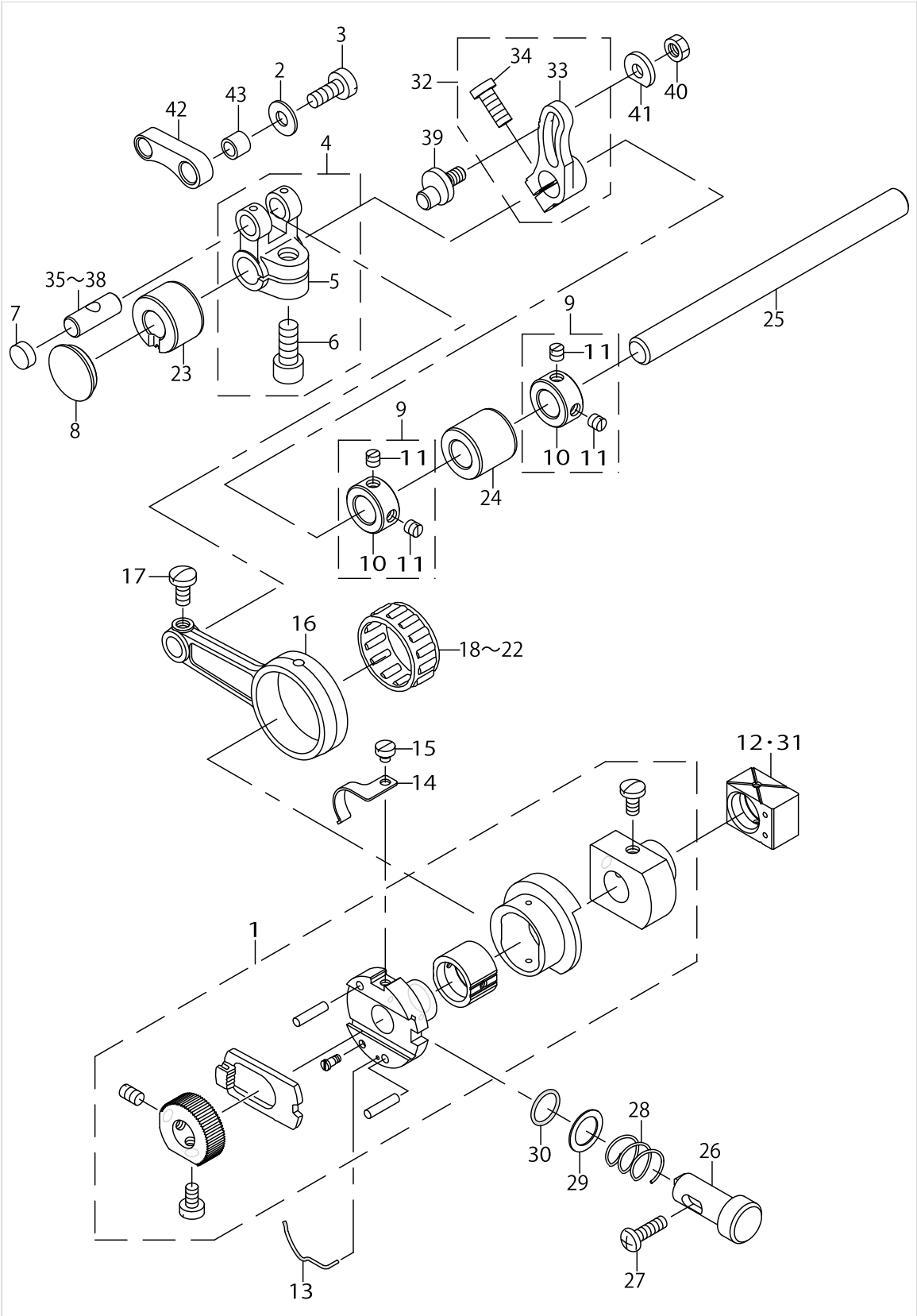
## NEEDLE DRIVING SHAFT COMPONENTS



# NEEDLE DRIVING SHAFT COMPONENTS

| No. | Parts No.   | Parts name                    | Remarks               | Level | Cons | Qty  |
|-----|-------------|-------------------------------|-----------------------|-------|------|------|
| 48  | 13142609    | PIPE CLAMP                    |                       | *     |      | 1    |
| 49  | 13122007    | FEED BRANCH CRANK PIN A       | SELECTIVE PARTS       |       |      | 1    |
| 50  | 13122106    | FEED BRANCH CRANK PIN B       | SELECTIVE PARTS       |       |      | 1    |
| 51  | 13122205    | FEED BRANCH CRANK PIN C       | SELECTIVE PARTS       |       |      | 1    |
| 52  | 13122304    | FEED BRANCH CRANK PIN D       | SELECTIVE PARTS       |       |      | 1    |
| 53  | MDC270B1100 | NEEDLE DCX27 #11              | FOR MO-6714S,MO-6716S |       |      | 2    |
| 54  | 13172754    | THRUST COLLAR ASM.            |                       |       |      | 2    |
| 55  | 13172705    | THRUST COLLAR                 |                       | *     |      | 1    |
| 56  | SS8660610TP | SCREW 1/4-40 L=6              |                       | *     |      | 2    |
| 57  | SS8090530TP | SCREW 9/64-40 L=5.0           |                       |       |      | 2    |
| 58  | CQ202000000 | OIL WICK                      |                       |       |      | 0.09 |
| 59  | SS8090530TP | SCREW 9/64-40 L=5.0           |                       |       |      | 1    |
| 60  | CQ252000000 | OIL WICK                      |                       |       |      | 0.04 |
| 61  | SD0280401SL | HINGE SCREW D=2.8 H=4         |                       |       |      | 1    |
| 62  | 13175005    | NEEDLE CLAMP 1-NEEDLE         | FOR MO-6704S          |       |      | 1    |
| 63  | 13175203    | NEEDLE CLAMP 2-NEEDLE         | FOR MO-6714S          |       |      | 1    |
| 64  | 12257002    | CHAIN LOOPER NEEDLE CLAMP DEA | FOR MO-6716S          |       |      | 1    |
| 65  | SS8080310TP | SCREW 1/8-44 L=2.8            | FOR MO-6704S          |       |      | 1    |
| 66  | MDC270B1100 | NEEDLE DCX27 #11              | FOR MO-6704S          |       |      | 1    |
| 67  | SS8080310TP | SCREW 1/8-44 L=2.8            | FOR MO-6714S,MO-6716S |       |      | 2    |
| 68  | 13208004    | NEEDLE DRIVING LINK           |                       |       |      | 1    |

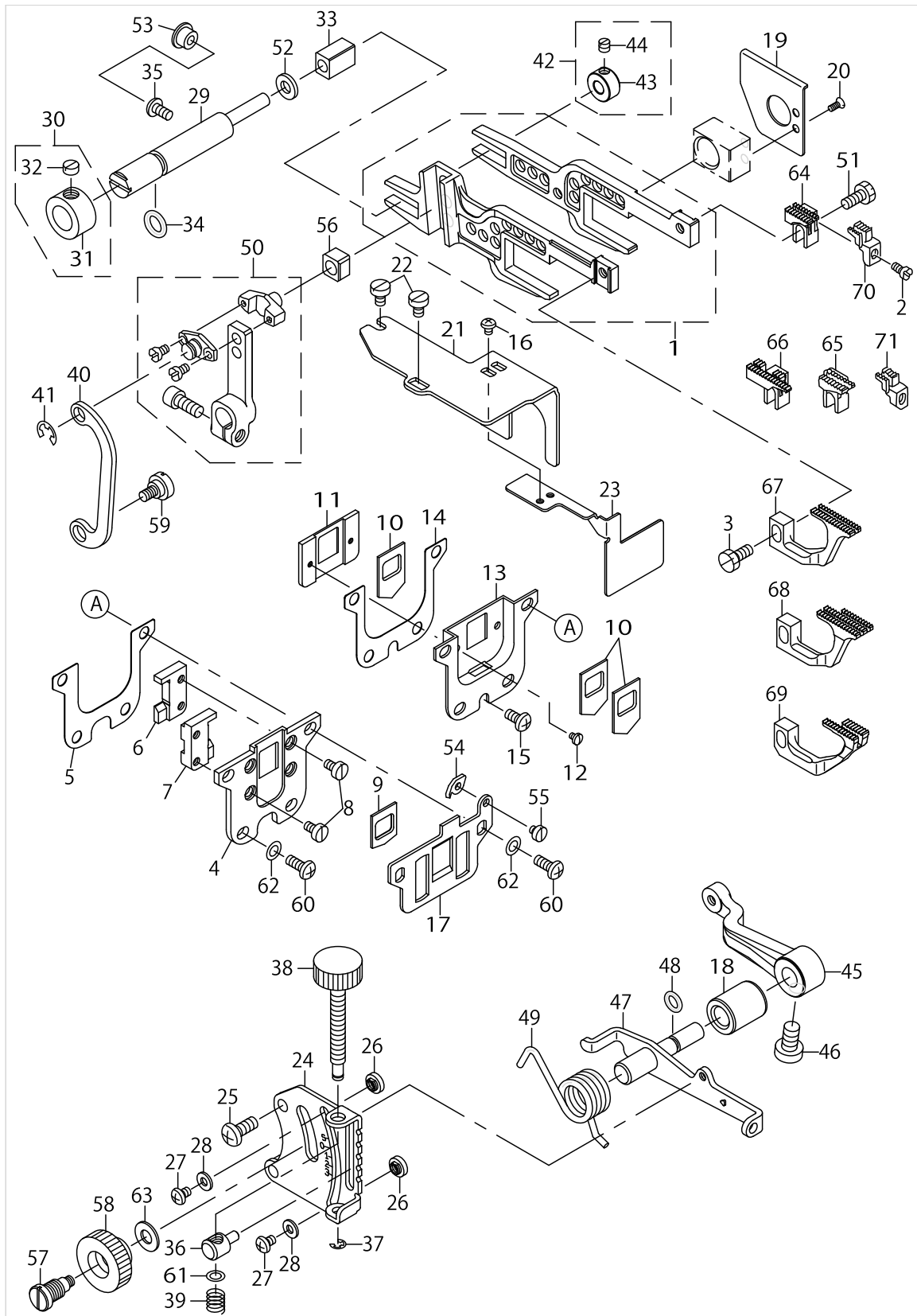
FEED MECHANISM COMPONENTS (1)



# FEED MECHANISM COMPONENTS (1)

| No. | Parts No.   | Parts name                    | Remarks         | Level | Cons | Qty |
|-----|-------------|-------------------------------|-----------------|-------|------|-----|
| 1   | 13118054    | FEED ECCENTRIC BODY ASM.      |                 |       |      | 1   |
| 2   | 13120605    | WASHER                        |                 |       |      | 1   |
| 3   | SS6121220TP | SCREW 3/16-28 L=11.5          |                 |       |      | 1   |
| 4   | 13122452    | FEED BRANCH CRANK ASM.        |                 |       |      | 1   |
| 5   | 13122403    | FEED BRANCH CRANK             |                 | *     |      | 1   |
| 6   | SM6061402TP | SCREW M6 L=14                 |                 | *     |      | 1   |
| 7   | TA1030402R0 | RUBBER PLUG D=10.3 L=4        |                 |       |      | 1   |
| 8   | TA2050416R0 | RUBBER PLUG                   |                 |       |      | 1   |
| 9   | 13172556    | FEED SHAFT THRUST COLLAR ASM. |                 |       |      | 2   |
| 10  | 13172507    | FEED SHAFT THRUST COLLAR      |                 | *     |      | 1   |
| 11  | SS8110410TP | SCREW 11/64-40 L=3.5          |                 | *     |      | 2   |
| 12  | 13217807    | SLIDE BLOCK A                 | SELECTIVE PARTS |       |      | 1   |
| 13  | 13122502    | RATCHET PAWL SPRING           |                 |       |      | 1   |
| 14  | 13119300    | RATCHET GEAR SPRING           |                 |       |      | 1   |
| 15  | SS6080320SP | SCREW 1/8-44 L=2.5            |                 |       |      | 1   |
| 16  | 13118708    | FEED CRANK ROD                |                 |       |      | 1   |
| 17  | SS7110910TP | SCREW 11/64-40 L=8.5          |                 |       |      | 1   |
| 18  | 12116604    | NEEDLE BEARING                | SELECTIVE PARTS |       |      | 1   |
| 19  | 12116703    | NEEDLE BEARING B              | SELECTIVE PARTS |       |      | 1   |
| 20  | 12116802    | NEEDLE BEARING C              | SELECTIVE PARTS |       |      | 1   |
| 21  | 12116901    | NEEDLE BEARING D              | SELECTIVE PARTS |       |      | 1   |
| 22  | 12117008    | NEEDLE BEARING E              | SELECTIVE PARTS |       |      | 1   |
| 23  | 13119409    | FEED SHAFT METAL FRONT        |                 |       |      | 1   |
| 24  | 13119508    | FEED SHAFT METAL REAR         |                 |       |      | 1   |
| 25  | 13119607    | FEED SHAFT                    |                 |       |      | 1   |
| 26  | 13216809    | PUSH BUTTON SHAFT             |                 |       |      | 1   |
| 27  | SM4041455SN | SCREW M4 L=14                 |                 |       |      | 1   |
| 28  | 13216601    | PUSH BUTTON SPRING            |                 |       |      | 1   |
| 29  | 13216700    | PUSH BUTTON SHAFT WASHER      |                 |       |      | 1   |
| 30  | 13244108    | RUBBER RING                   |                 |       |      | 1   |
| 31  | 13217906    | SLIDE BLOCK B                 | SELECTIVE PARTS |       |      | 1   |
| 32  | 13119953    | MAIN FEED ARM ASM.            |                 |       |      | 1   |
| 33  | 13119904    | MAIN FEED ARM                 |                 | *     |      | 1   |
| 34  | SM6051202TP | SCREW M5X0.8 L=12             |                 | *     |      | 1   |
| 35  | 13122007    | CRANK PIN A                   | SELECTIVE PARTS |       |      | 1   |
| 36  | 13122106    | CRANK PIN B                   | SELECTIVE PARTS |       |      | 1   |
| 37  | 13122205    | CRANK PIN C                   | SELECTIVE PARTS |       |      | 1   |
| 38  | 13122304    | CRANK PIN D                   | SELECTIVE PARTS |       |      | 1   |
| 39  | 13119706    | MAIN FEED ARM PIN             |                 |       |      | 1   |
| 40  | NS6620320SP | NUT 3/16-32                   |                 |       |      | 1   |
| 41  | 13120001    | WASHER B                      |                 |       |      | 1   |
| 42  | 13119805    | MAIN FEED LINK                |                 |       |      | 1   |
| 43  | B1620804000 | PIN COLLAR                    |                 |       |      | 1   |

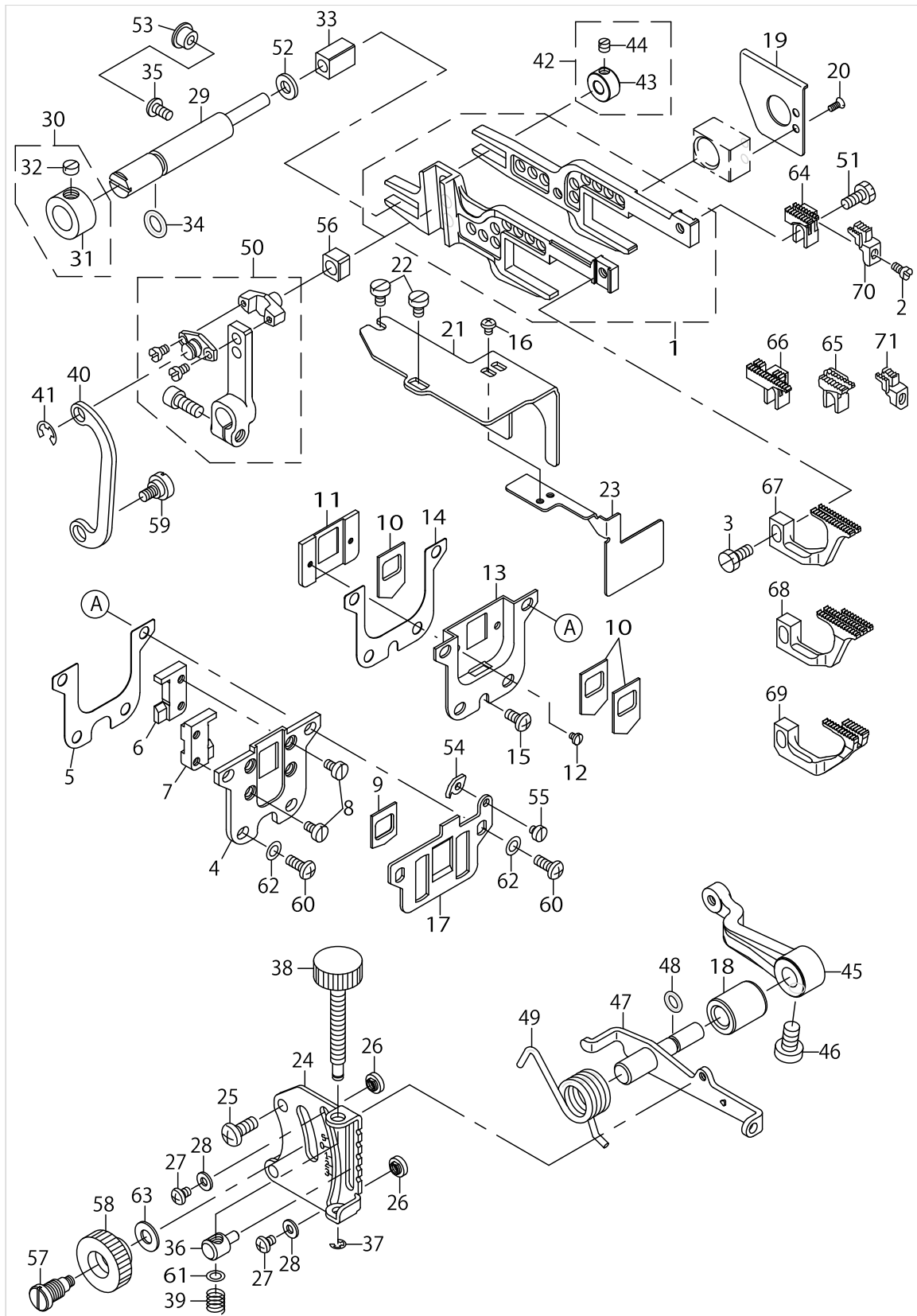
## FEED MECHANISM COMPONENTS (2)



# FEED MECHANISM COMPONENTS (2)

| No. | Parts No.   | Parts name                     | Remarks | Level | Cons | Qty |
|-----|-------------|--------------------------------|---------|-------|------|-----|
| 1   | 13215157    | FEED ROCKER ASM.               |         |       |      | 1   |
| 2   | SS4080620TP | SCREW 1/8-44 L=6               |         |       |      | 1   |
| 3   | SS9111010SP | SCREW 11/64-40 L=9.5           |         |       |      | 1   |
| 4   | 13215306    | RUBBER CASE                    |         |       |      | 1   |
| 5   | 13215405    | RUBBER CASE GASKET             |         |       |      | 1   |
| 6   | 13215504    | FEED BAR SUPPORT RIGHT         |         |       |      | 1   |
| 7   | 13215603    | FEED BAR SUPPORT LEFT          |         |       |      | 1   |
| 8   | SS6090620TP | SCREW                          |         |       |      | 4   |
| 9   | 12118303    | DUST-PROOF RUBBER              |         |       |      | 1   |
| 10  | 70004244    | OIL SHIELD RUBBER              |         |       |      | 3   |
| 11  | 13215702    | RUBBER HOLDING PLATE           |         |       |      | 1   |
| 12  | SS7060310SP | SCREW 3/32-56 L=3              |         |       |      | 2   |
| 13  | 13215900    | OIL SHIELD CASE                |         |       |      | 1   |
| 14  | 13216007    | OIL SHIELD CASE GASKET         |         |       |      | 1   |
| 15  | SM4040855SP | SCREW                          |         |       |      | 1   |
| 16  | SM4030455SP | SCREW                          |         |       |      | 2   |
| 17  | 13215801    | THROAT PLATE SUPPORT           |         |       |      | 1   |
| 18  | 13122700    | ADJUSTING SHAFT METAL          |         |       |      | 1   |
| 19  | 13216106    | OIL SHIELD PLATE               |         |       |      | 1   |
| 20  | SS1060610SP | SCREW 3/32-56 L=5.5            |         |       |      | 2   |
| 21  | 13216205    | FEED CAM OIL SHIELD PLATE      |         |       |      | 1   |
| 22  | SM6040600SP | SCREW M4 L=6                   |         |       |      | 2   |
| 23  | 13216304    | OIL SHIELD PLATE               |         |       |      | 1   |
| 24  | 13122809    | DIFFERENTIAL FEED GRADUATION   |         |       |      | 1   |
| 25  | SM4051255SP | SCREW M5 L=12                  |         |       |      | 2   |
| 26  | 13121405    | ADJUSTING STOPPER              |         |       |      | 2   |
| 27  | SS4090515SP | SCREW 9/64-40 L=5              |         |       |      | 2   |
| 28  | WP0371016SD | WASHER 3.7X8X1                 |         |       |      | 2   |
| 29  | 13120902    | SUPPORT SHAFT                  |         |       |      | 1   |
| 30  | 13121058    | HRUST COLLAR ASM.              |         |       |      | 1   |
| 31  | 13121009    | HRUST COLLAR                   |         | *     |      | 1   |
| 32  | SS8660330SP | SCREW 1/4-40 L=3.0             |         | *     |      | 1   |
| 33  | 13120803    | SLIDE BLOCK                    |         |       |      | 1   |
| 34  | 13170204    | RUBBER RING                    |         |       |      | 1   |
| 35  | SM4040855SP | SCREW                          |         |       |      | 1   |
| 36  | 13217708    | DIFFERENTIAL FEED BLOCK        |         |       |      | 1   |
| 37  | RE0300000K0 | E-RING 3                       |         |       |      | 1   |
| 38  | 13213012    | ADJUSTING SCREW                |         |       |      | 1   |
| 39  | 13123302    | DIFFERENTIAL FEED SCREW SPRING |         |       |      | 1   |
| 40  | 13121306    | ADJUSTING LINK                 |         |       |      | 1   |
| 41  | RE0500000K0 | E-RING 5                       |         |       |      | 1   |
| 42  | 13121256    | SUPPORT SHAFT COLLAR ASM.      |         |       |      | 1   |
| 43  | 13121207    | SUPPORT SHAFT COLLAR           |         | *     |      | 1   |
| 44  | SS8110410TP | SCREW 11/64-40 L=3.5           |         | *     |      | 1   |
| 45  | 13121900    | DIFFERENTIAL FEED ROCKER       |         |       |      | 1   |
| 46  | SS6661110SP | SCREW 1/4-40 L=11              |         |       |      | 1   |
| 47  | 13217351    | ROCKER SHAFT ASM.              |         |       |      | 1   |

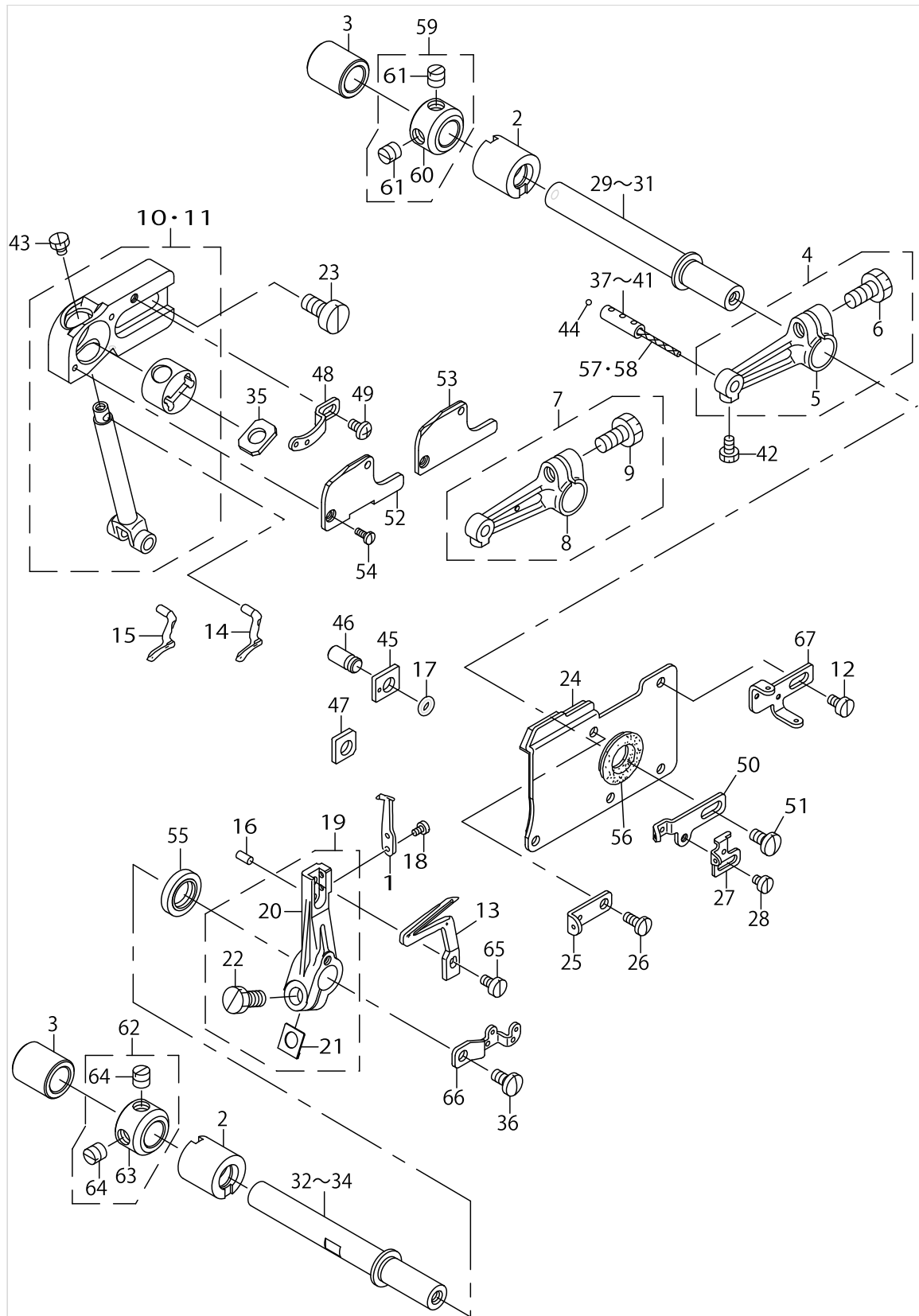
## FEED MECHANISM COMPONENTS (2)



# FEED MECHANISM COMPONENTS (2)

| No. | Parts No.   | Parts name                    | Remarks               | Level | Cons | Qty |
|-----|-------------|-------------------------------|-----------------------|-------|------|-----|
| 48  | 13170501    | RUBBER RING                   |                       |       |      | 1   |
| 49  | 13121603    | ADJUSTING LEVER SPRING        |                       |       |      | 1   |
| 50  | 13218052    | DIFFERENTIAL FEED ARM ASM.    |                       |       |      | 1   |
| 51  | SS9111050SP | SCREW 11/64-40 L=9.5          |                       |       |      | 1   |
| 52  | 13121108    | WASHER                        |                       |       |      | 1   |
| 53  | TA0800504R0 | PLUG D=8 L=4.5                |                       |       |      | 1   |
| 54  | 13200902    | FEED MECHANISM COVER PRESSER  |                       |       |      | 1   |
| 55  | SS6080340SP | SCREW 1/8-44 L=2.9            |                       |       |      | 1   |
| 56  | 13218102    | SLIDE BLOCK                   |                       |       |      | 1   |
| 57  | 13217401    | DIFFERENTIAL FEED HINGE SCREW |                       |       |      | 1   |
| 58  | 13217500    | DIFFERENTIAL FEED LOCK NUT    |                       |       |      | 1   |
| 59  | SD0720271SP | HINGE SCREW D=7.2 H=2.7       |                       |       |      | 1   |
| 60  | SM4041055SP | SCREW M4 L=10                 |                       |       |      | 4   |
| 61  | WP0460556SD | WASHER 4.6X7.5X0.5            |                       |       |      | 1   |
| 62  | WP0480856SP | WASHER 4.8X8.4X0.8            |                       |       |      | 4   |
| 63  | WP0621016SD | WASHER 6.2X13X1               |                       |       |      | 1   |
| 64  | 13191606    | MAIN FEED DOG                 | FOR MO-6704S          |       |      | 1   |
| 65  | 13192000    | MAIN FEED DOG                 | FOR MO-6714S          |       |      | 1   |
| 66  | 13192406    | MAIN FEED DOG                 | FOR MO-6716S          |       |      | 1   |
| 67  | 13192802    | DIFFERENTIAL FEED DOG         | FOR MO-6704S          |       |      | 1   |
| 68  | 13193206    | DIFFERENTIAL FEED DOG         | FOR MO-6714S          |       |      | 1   |
| 69  | 13193602    | DIFFERENTIAL FEED DOG         | FOR MO-6716S          |       |      | 1   |
| 70  | 13191309    | AUXILIARY FEED DOG            | FOR MO-6704S,MO-6714S |       |      | 1   |
| 71  | 13191408    | AUXILIARY FEED DOG            | FOR MO-6716S          |       |      | 1   |

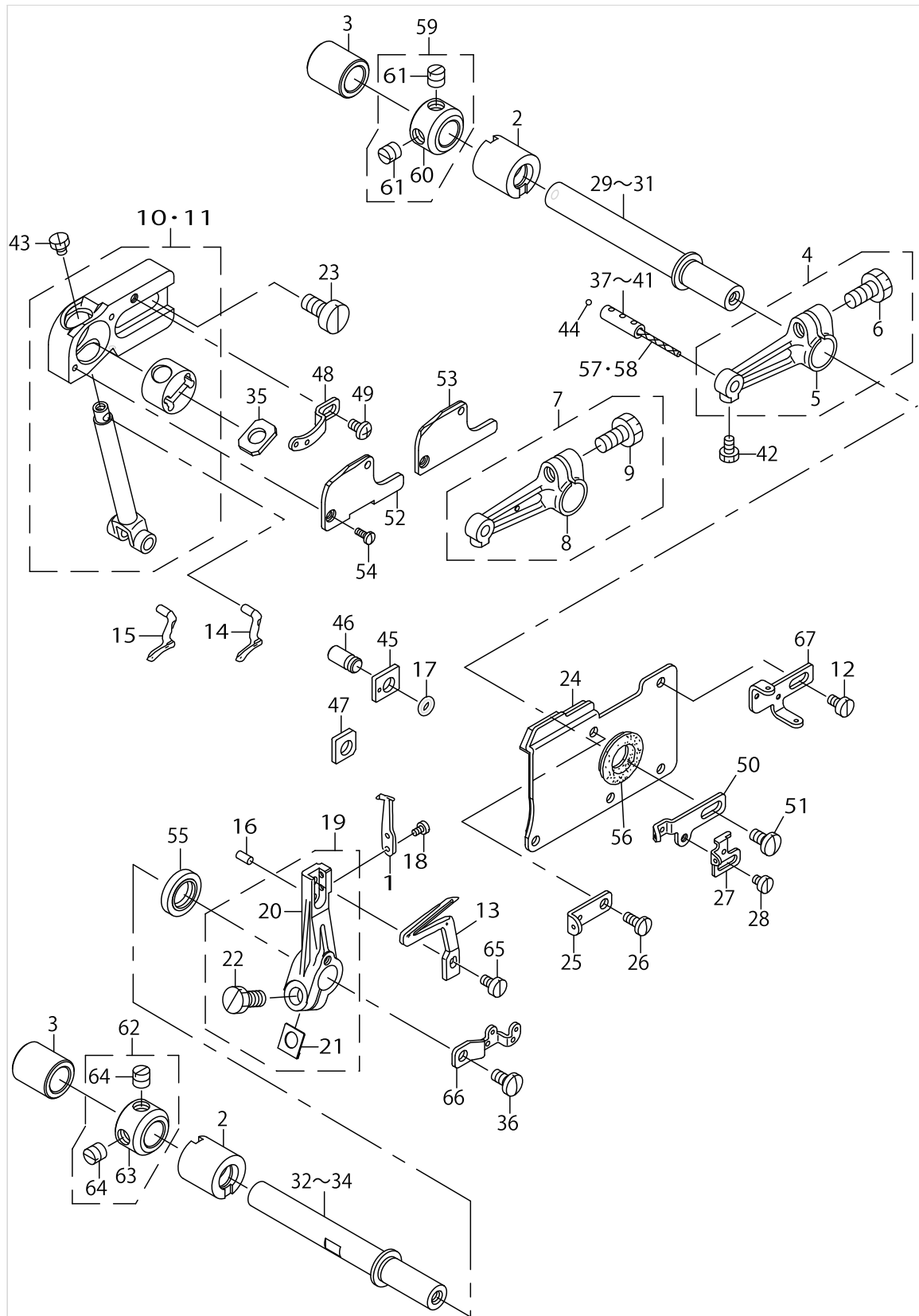
# UPPER & LOWER LOOPER COMPONENTS



# UPPER & LOWER LOOPER COMPONENTS

| No. | Parts No.   | Parts name                    | Remarks               | Level | Cons | Qty |
|-----|-------------|-------------------------------|-----------------------|-------|------|-----|
| 1   | 11890001    | TRAVELING NEEDLE GUARD        |                       |       |      | 1   |
| 2   | 13222609    | LOOPER SHAFT FRONT BUSHING    |                       |       |      | 2   |
| 3   | 13222708    | LOOPER SHAFT REAR BUSHING     |                       |       |      | 2   |
| 4   | 13131057    | UPPER LOOPER ARM A ASM.       | FOR MO-6704S,MO-6716S |       |      | 1   |
| 5   | 13131008    | UPPER LOOPER ARM A            |                       | *     |      | 1   |
| 6   | SS9151210TP | SCREW 15/64-28 L=11.8         |                       | *     |      | 1   |
| 7   | 13131156    | UPPER LOOPER ARM B ASM.       | FOR MO-6714S          |       |      | 1   |
| 8   | 13131107    | UPPER LOOPER ARM B            |                       | *     |      | 1   |
| 9   | SS9151210TP | SCREW 15/64-28 L=11.8         |                       | *     |      | 1   |
| 10  | 40015637    | GUIDE SUPPORT ASM.            | FOR MO-6704S,MO-6716S |       |      | 1   |
| 11  | 40016841    | GUIDE SUPPORT B ASM           | FOR MO-6714S          |       |      | 1   |
| 12  | SS6090630TP | SCREW 9/64-40 L=6             |                       |       |      | 3   |
| 13  | 11999307    | LOWER LOOPER                  |                       |       |      | 1   |
| 14  | 11888104    | UPPER LOOPER                  | FOR MO-6704S,MO-6716S |       |      | 1   |
| 15  | 12176004    | UPPER LOOPER                  | FOR MO-6714S          |       |      | 1   |
| 16  | PS0300062KH | SPRING PIN 3X6                |                       |       |      | 1   |
| 17  | 13170600    | RUBBER RING                   |                       |       |      | 1   |
| 18  | SS6060440TP | SCREW 3/32-56 L=3.5           |                       |       |      | 2   |
| 19  | 13132550    | LOWER LOOPER SUPPORT ARM ASM. |                       |       |      | 1   |
| 20  | 13132501    | LOWER LOOPER SUPPORT ARM      |                       | *     |      | 1   |
| 21  | 13129309    | WASHER                        |                       | *     |      | 1   |
| 22  | SS9151210TP | SCREW 15/64-28 L=11.8         |                       | *     |      | 1   |
| 23  | SM6061200SP | SCREW M6 L=12                 |                       |       |      | 2   |
| 24  | 13133053    | OIL SHIELD PLATE ASM.         |                       |       |      | 1   |
| 25  | 12340600    | UPPER LOOPER THREAD GUIDE     |                       |       |      | 1   |
| 26  | SS7090850SP | SCREW 9/64-40 L=8             |                       |       |      | 1   |
| 27  | 12340709    | LOWER LOOPER THREAD TAKE-UP   |                       |       |      | 1   |
| 28  | SS6080410SP | SCREW 1/8-44 L=4              |                       |       |      | 1   |
| 29  | 13221403    | UPPER LOOPER GUIDE A          | SELECTIVE PARTS       |       |      | 1   |
| 30  | 13221502    | UPPER LOOPER GUIDE B          | SELECTIVE PARTS       |       |      | 1   |
| 31  | 13221601    | UPPER LOOPER GUIDE C          | SELECTIVE PARTS       |       |      | 1   |
| 32  | 13221700    | UPPER LOOPER GUIDE A          | SELECTIVE PARTS       |       |      | 1   |
| 33  | 13221809    | UPPER LOOPER GUIDE B          | SELECTIVE PARTS       |       |      | 1   |
| 34  | 13221908    | UPPER LOOPER GUIDE C          | SELECTIVE PARTS       |       |      | 1   |
| 35  | 40011234    | DUST SEALING FELT             |                       |       |      | 1   |
| 36  | SS7110840SP | SCREW 11/64-40 L=7.8          |                       |       |      | 1   |
| 37  | 13131206    | UPPER LOOPER HOLDER PIN A     | SELECTIVE PARTS       |       |      | 1   |
| 38  | 13131305    | UPPER LOOPER HOLDER PIN B     | SELECTIVE PARTS       |       |      | 1   |
| 39  | 13131404    | UPPER LOOPER HOLDER PIN C     | SELECTIVE PARTS       |       |      | 1   |
| 40  | 13131503    | UPPER LOOPER HOLDER PIN D     | SELECTIVE PARTS       |       |      | 1   |
| 41  | 13131602    | UPPER LOOPER HOLDER PIN E     | SELECTIVE PARTS       |       |      | 1   |
| 42  | SS9090610TP | SCREW 9/64-40 L=5.5           |                       |       |      | 1   |
| 43  | SS9090410TP | SCREW                         |                       |       |      | 1   |
| 44  | 13131701    | OIL WICK STOPPER BALL         |                       |       |      | 1   |
| 45  | 13131909    | GUIDE SUPPORT GAUGE           | FOR MO-6704S,MO-6714S |       |      | 1   |
| 46  | 13131800    | GAUGE FIXING PIN              |                       |       |      | 1   |
| 47  | 13132006    | GUIDE SUPPORT GAUGE           | FOR MO-6716S          |       |      | 1   |

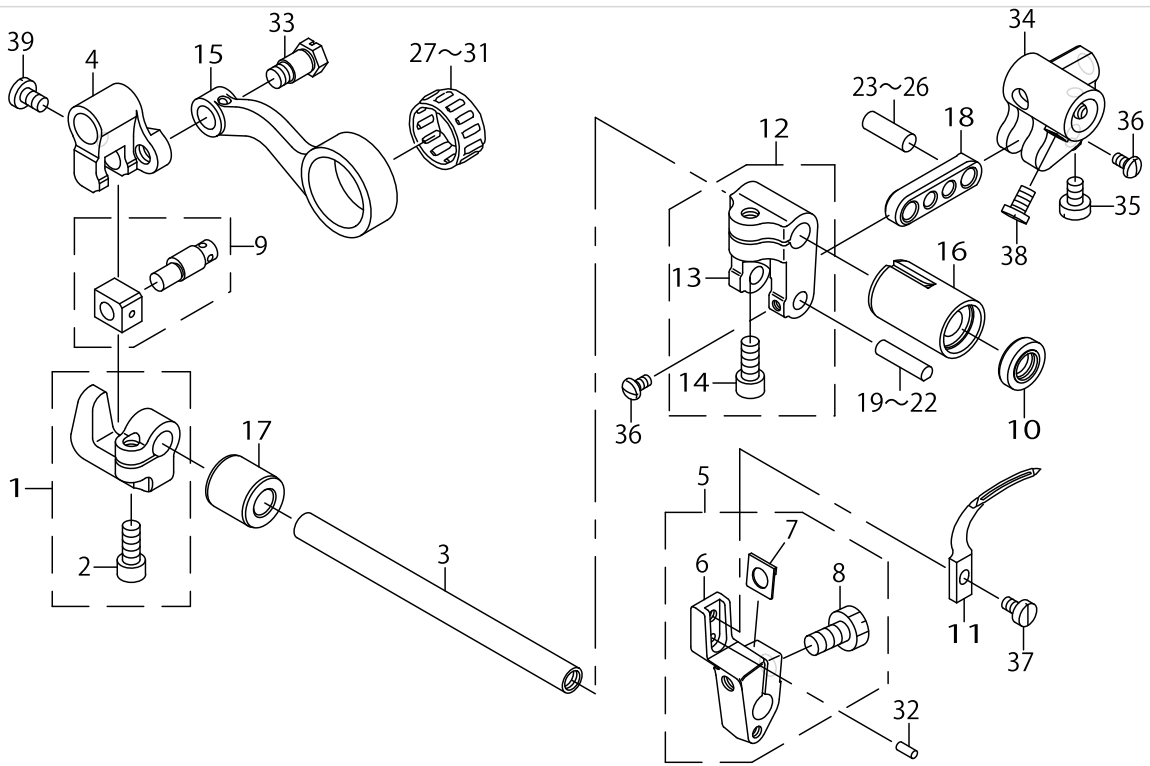
## UPPER & LOWER LOOPER COMPONENTS



# UPPER & LOWER LOOPER COMPONENTS

| No. | Parts No.   | Parts name                      | Remarks               | Level | Cons | Qty  |
|-----|-------------|---------------------------------|-----------------------|-------|------|------|
| 48  | 12340501    | THREAD GUIDE UPPER              |                       |       |      | 1    |
| 49  | SS4090615SP | SCREW 9/64-40 L=6               |                       |       |      | 1    |
| 50  | 12340402    | THREAD TAKE-UP RIGHT            |                       |       |      | 1    |
| 51  | SS7110840SP | SCREW 11/64-40 L=7.8            |                       |       |      | 1    |
| 52  | 13222203    | UPPER LOOPER GAUGE COVER        | FOR MO-6704S,MO-6716S |       |      | 1    |
| 53  | 13222302    | UPPER LOOPER GAUGE COVER B      | FOR MO-6714S          |       |      | 1    |
| 54  | SS7060610SP | SCREW 3/32-56 L=5.5             |                       |       |      | 2    |
| 55  | 40010804    | OIL SEAL RING                   |                       |       |      | 1    |
| 56  | 13132709    | UPPER LOOPER SHAFT RUBBER RING  |                       |       |      | 1    |
| 57  | CQ200000000 | OIL WICK                        |                       |       |      | 0.04 |
| 58  | CQ202000000 | OIL WICK                        |                       |       |      | 0.04 |
| 59  | CS1031210SH | THRUST COLLAR ASM. D=10.32 W=12 | FOR MO-6704S,MO-6714S |       |      | 2    |
| 60  | CS1031219SH | THRUST COLLAR D=10.32 W=12      |                       | *     |      | 1    |
| 61  | SS8660610TP | SCREW 1/4-40 L=6                |                       | *     |      | 2    |
| 62  | CS1031210SH | THRUST COLLAR ASM. D=10.32 W=12 | FOR MO-6716S          |       |      | 1    |
| 63  | CS1031219SH | THRUST COLLAR D=10.32 W=12      |                       | *     |      | 1    |
| 64  | SS8660610TP | SCREW 1/4-40 L=6                |                       | *     |      | 2    |
| 65  | SS6090620TP | SCREW                           |                       |       |      | 1    |
| 66  | 12340907    | LOWER THREAD TAKE-UP LEFT       |                       |       |      | 1    |
| 67  | 40099082    | LOOPER THREAD GUIDE             |                       |       |      | 1    |

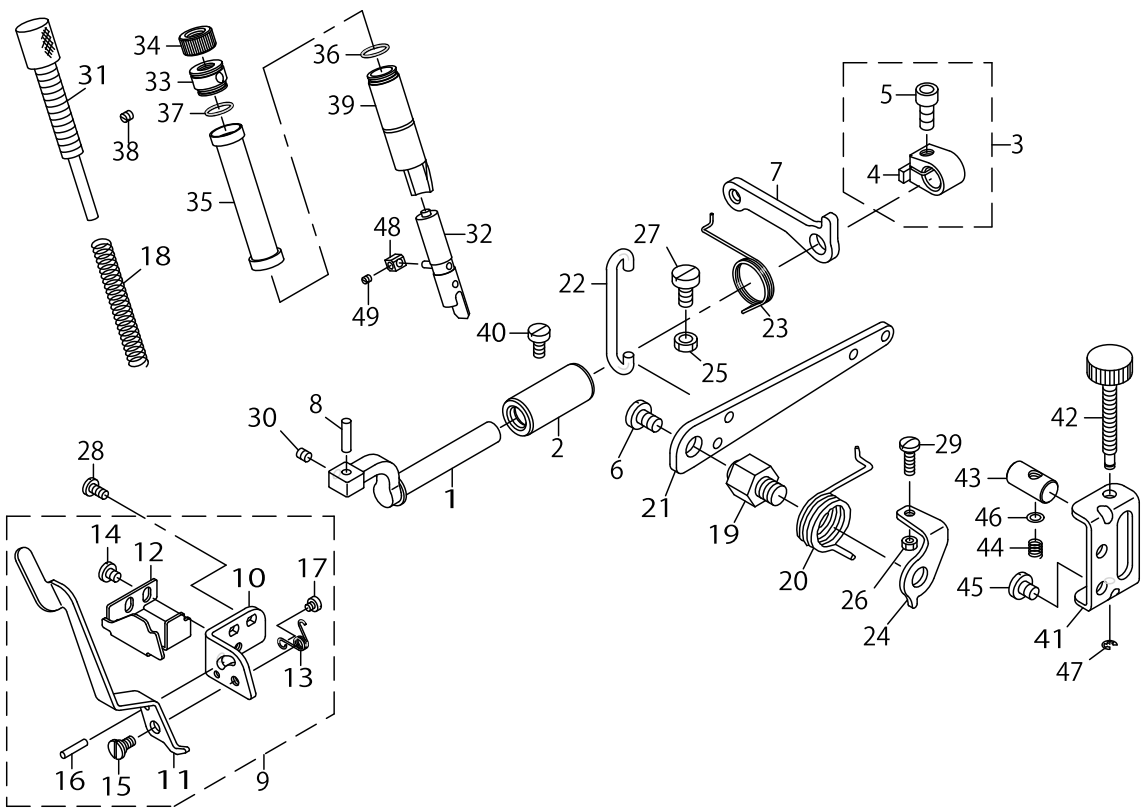
CHAIN LOOPER COMPONENTS (FOR MO-6716S)



CHAIN LOOPER COMPONENTS (FOR MO-6716S)

| No. | Parts No.   | Parts name                    | Remarks         | Level | Cons | Qty |
|-----|-------------|-------------------------------|-----------------|-------|------|-----|
| 1   | 13129853    | BRACKET                       |                 |       |      | 1   |
| 2   | SM6051202TP | SCREW M5X0.8 L=12             |                 | *     |      | 1   |
| 3   | 13126909    | CHAIN LOOPER SHAFT            |                 |       |      | 1   |
| 4   | 13126008    | FRONT-AND-REAR ARM            |                 |       |      | 1   |
| 5   | 13129952    | CHAIN LOOPER DRIVING ARM ASM. |                 |       |      | 1   |
| 6   | 13129903    | CHAIN LOOPER DRIVING ARM      |                 | *     |      | 1   |
| 7   | 13129309    | WASHER                        |                 | *     |      | 1   |
| 8   | SS9151210TP | SCREW 15/64-28 L=11.8         |                 | *     |      | 1   |
| 9   | 13126354    | SLIDE BLOCK PIN ASM.          |                 |       |      | 1   |
| 10  | 40010805    | OIL SEAL RING                 |                 |       |      | 1   |
| 11  | 12120705    | CHAIN LOOPER                  |                 |       |      | 1   |
| 12  | 13125950    | CHAIN LOOPER DRIVING ARM ASM. |                 |       |      | 1   |
| 13  | 13125901    | CHAIN LOOPER DRIVING ARM      |                 | *     |      | 1   |
| 14  | SM6051202TP | SCREW M5X0.8 L=12             |                 | *     |      | 1   |
| 15  | 13220009    | CHAIN LOOPER ROD              |                 |       |      | 1   |
| 16  | 13128103    | BUSHING FORNT                 |                 |       |      | 1   |
| 17  | 13127006    | BUSHING REAR                  |                 |       |      | 1   |
| 18  | 13127105    | CHAIN LOOPER SHAFT DRIV. LINK |                 |       |      | 1   |
| 19  | 13126503    | PIN LONG A                    | SELECTIVE PARTS |       |      | 1   |
| 20  | 13126602    | PIN LONG B                    | SELECTIVE PARTS |       |      | 1   |
| 21  | 13126701    | PIN LONG C                    | SELECTIVE PARTS |       |      | 1   |
| 22  | 13126800    | PIN LONG D                    | SELECTIVE PARTS |       |      | 1   |
| 23  | 13127204    | PIN SHORT A                   | SELECTIVE PARTS |       |      | 1   |
| 24  | 13127303    | PIN SHORT B                   | SELECTIVE PARTS |       |      | 1   |
| 25  | 13127402    | PIN SHORT C                   | SELECTIVE PARTS |       |      | 1   |
| 26  | 13127501    | PIN SHORT D                   | SELECTIVE PARTS |       |      | 1   |
| 27  | B2119816A00 | BEARING A                     | SELECTIVE PARTS |       |      | 1   |
| 28  | B2119816B00 | BEARING B                     | SELECTIVE PARTS |       |      | 1   |
| 29  | B2119816C00 | BEARING C                     | SELECTIVE PARTS |       |      | 1   |
| 30  | B2119816D00 | BEARING D                     | SELECTIVE PARTS |       |      | 1   |
| 31  | B2119816E00 | BEARING E                     | SELECTIVE PARTS |       |      | 1   |
| 32  | PS0250062KH | SPRING PIN 2.5X6              |                 |       |      | 1   |
| 33  | SD0720803TH | STEP-SCREW D=7.24 H=8         |                 |       |      | 1   |
| 34  | 12121612    | DRIVING BALL ARM BRACKET      |                 |       |      | 1   |
| 35  | SS6110710TP | SCREW 11/64-40 L=6.5          |                 |       |      | 1   |
| 36  | SS4080620TP | SCREW 1/8-44 L=6              |                 |       |      | 2   |
| 37  | SS6090620TP | SCREW                         |                 |       |      | 1   |
| 38  | SS6110710TP | SCREW 11/64-40 L=6.5          |                 |       |      | 2   |
| 39  | SS7110720TP | SCREW 11/64-40 L=7            |                 |       |      | 1   |

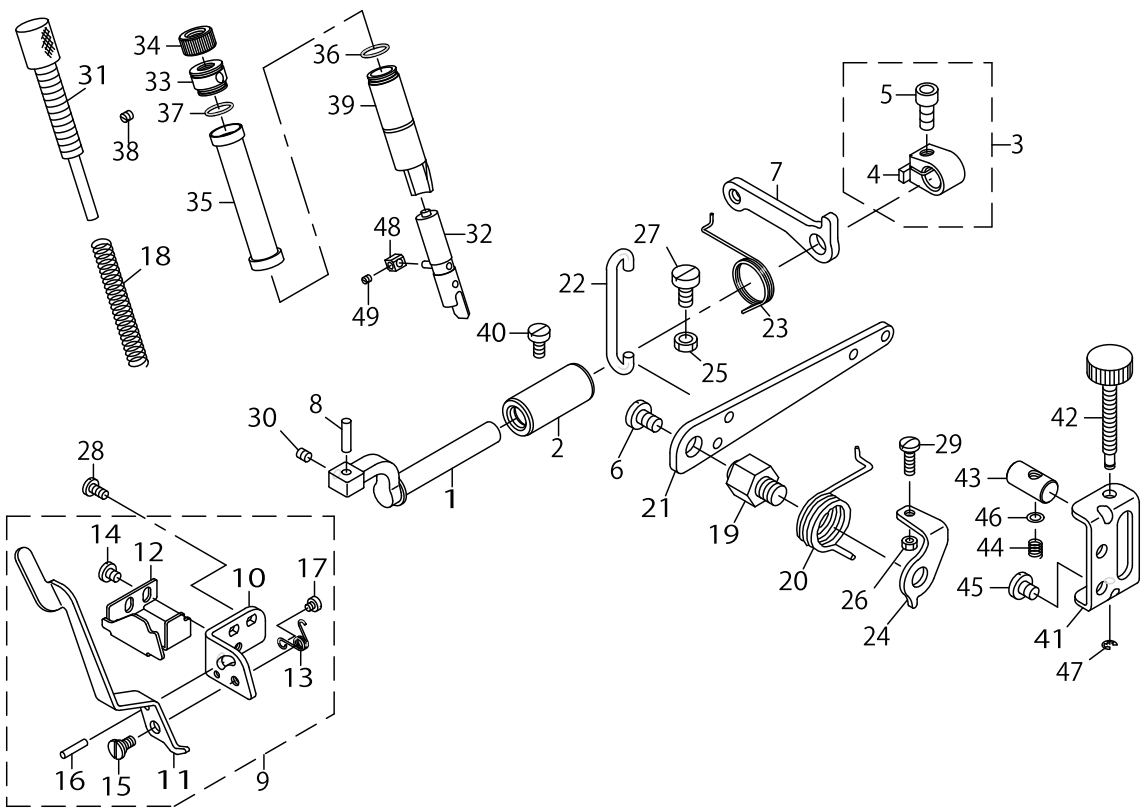
PRESSER FOOT COMPONENTS (1)



PRESSER FOOT COMPONENTS (1)

| No. | Parts No.   | Parts name                     | Remarks | Level | Cons | Qty |
|-----|-------------|--------------------------------|---------|-------|------|-----|
| 1   | 13115001    | PRESSER FOOT SHAFT             |         |       |      | 1   |
| 2   | 40102328    | PRESSER_FOOT_SHAFT_BUSHING     |         |       |      | 1   |
| 3   | 40096182    | THRUST ARM ASM.                |         |       |      | 1   |
| 4   | 40096181    | THRUST ARM                     |         | *     |      | 1   |
| 5   | SM6061402TP | SCREW M6 L=14                  |         | *     |      | 1   |
| 6   | SS7161040SP | SCREW 1/4-24 L=9.5             |         |       |      | 1   |
| 7   | 13116801    | LIFTING ARM                    |         |       |      | 1   |
| 8   | 13115407    | PRESSER FOOT ARM HINGE SHAFT   |         |       |      | 1   |
| 9   | 13115753    | PRESSER LIFTING LEVER BASE ASM |         |       |      | 1   |
| 10  | 13115803    | PRESSER LIFTING LEVER BASE     |         | *     |      | 1   |
| 11  | 13115902    | PRESSER LIFTING LEVER          |         | *     |      | 1   |
| 12  | 13116009    | PRESSER ARM STOPPER            |         | *     |      | 1   |
| 13  | 13116108    | PRESSER FOOT LIFTING SPRING    |         | *     |      | 1   |
| 14  | SS7110510SP | SCREW 11/64-40 L=5             |         | *     |      | 2   |
| 15  | SD0640241SP | HINGE SCREW D=6.35 H=2.4       |         | *     |      | 1   |
| 16  | PS0300142KH | SPRING PIN 0.3X14              |         | *     |      | 1   |
| 17  | SS6080340SP | SCREW 1/8-44 L=2.9             |         | *     |      | 1   |
| 18  | 13116207    | PRESSER FOOT SPRING            |         |       |      | 1   |
| 19  | 13117007    | PRESSER LIFTING LEVER SCREW    |         |       |      | 1   |
| 20  | 13116306    | PRESSER LIFTING LEVER SPRING   |         |       |      | 1   |
| 21  | 13116900    | PRESSER LIFTING LEVER          |         |       |      | 1   |
| 22  | 13116405    | PRESSER LIFTING HOOK           |         |       |      | 1   |
| 23  | 13116504    | LIFTING LEVER ARM SPRING       |         |       |      | 1   |
| 24  | 13116603    | PRESSER LIFTING LEVER SPRING   |         |       |      | 1   |
| 25  | NM6060003SC | NUT M6                         |         |       |      | 1   |
| 26  | NS6110420SP | NUT 11/64-40                   |         |       |      | 1   |
| 27  | SM6061200SP | SCREW M6 L=12                  |         |       |      | 1   |
| 28  | SS7110840SP | SCREW 11/64-40 L=7.8           |         |       |      | 2   |
| 29  | SS7111410TP | SCREW 11/64-40 L=14            |         |       |      | 1   |
| 30  | SM8050412TP | SCREW M5 L=4                   |         |       |      | 1   |
| 31  | 40034897    | PRESSER ADJUSTING SCREW        |         |       |      | 1   |
| 32  | 13115654    | PRESSER BAR ASM.               |         |       |      | 1   |
| 33  | 12288700    | PRESSER REGULATOR SCREW WASHER |         |       |      | 1   |
| 34  | 13117106    | PRESSER REGULATOR NUT          |         |       |      | 1   |
| 35  | 13212709    | PRESSER BAR COVER              |         |       |      | 1   |
| 36  | 13170402    | RUBBER RING                    |         |       |      | 2   |
| 37  | 13170402    | RUBBER RING                    |         |       |      | 1   |
| 38  | SM8040402TP | SCREW M4X0.7 L=4               |         |       |      | 1   |
| 39  | 13212501    | PRESSER BAR BUSHING            |         |       |      | 1   |
| 40  | SS6121020SP | SCREW 3/16-28 L=9.5            |         |       |      | 1   |
| 41  | 13212808    | ADJUSTING BASE                 |         |       |      | 1   |
| 42  | 13213012    | ADJUSTING SCREW                |         |       |      | 1   |
| 43  | 13212915    | ADJUSTING BLOCK                |         |       |      | 1   |
| 44  | 13123302    | ADJUSTING SPRING               |         |       |      | 1   |
| 45  | SS7150740SP | SCREW 15/64-28 L=7             |         |       |      | 2   |
| 46  | WP0460556SD | WASHER 4.6X7.5X0.5             |         |       |      | 1   |
| 47  | RE0300000K0 | E-RING 3                       |         |       |      | 1   |

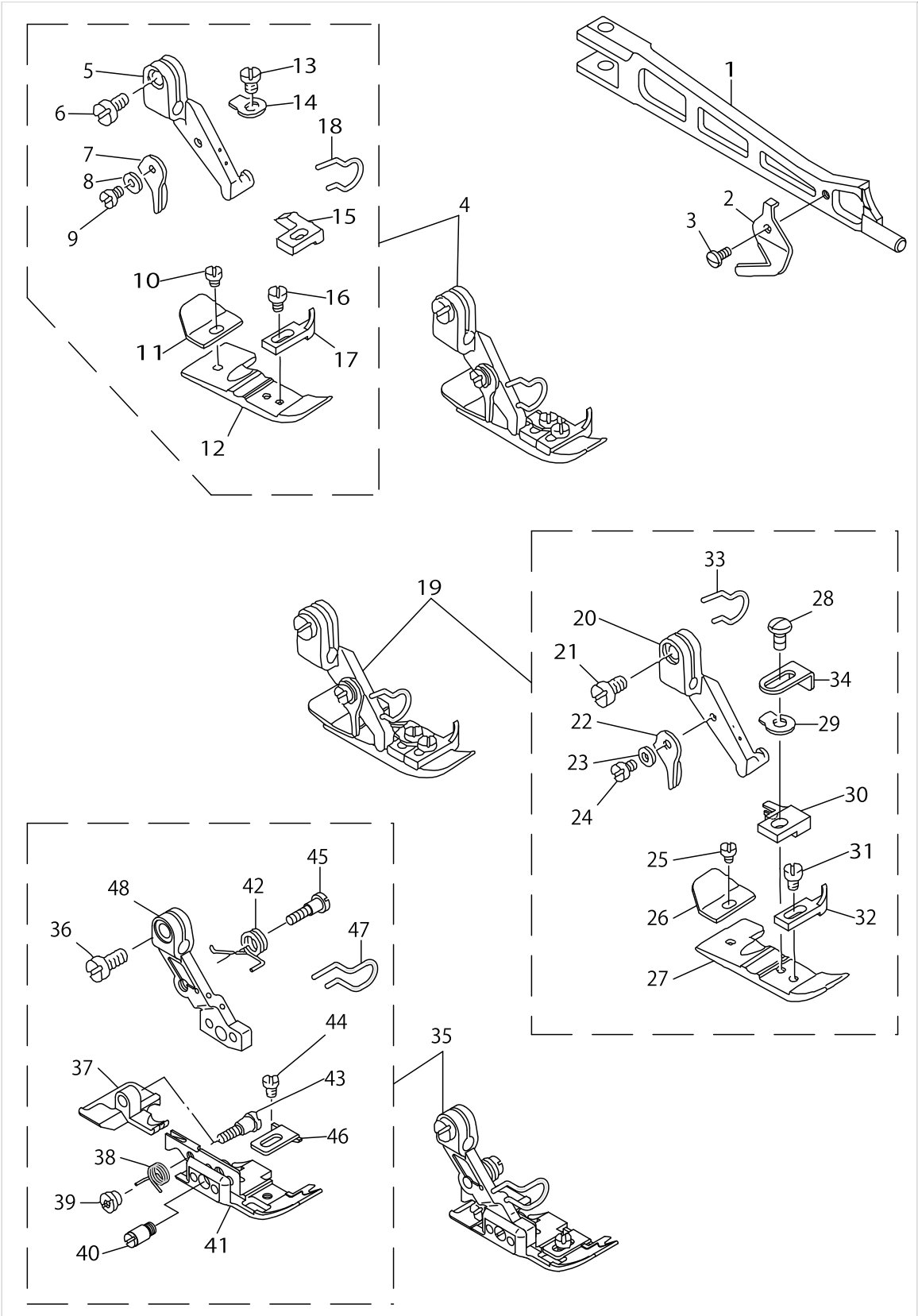
PRESSER FOOT COMPONENTS (1)



# PRESSER FOOT COMPONENTS (1)

| No. | Parts No.   | Parts name         | Remarks | Level | Cons | Qty |
|-----|-------------|--------------------|---------|-------|------|-----|
| 48  | 70004672    | SLIDE BLOCK        |         |       |      | 1   |
| 49  | SS8080310TP | SCREW 1/8-44 L=2.8 |         |       |      | 1   |

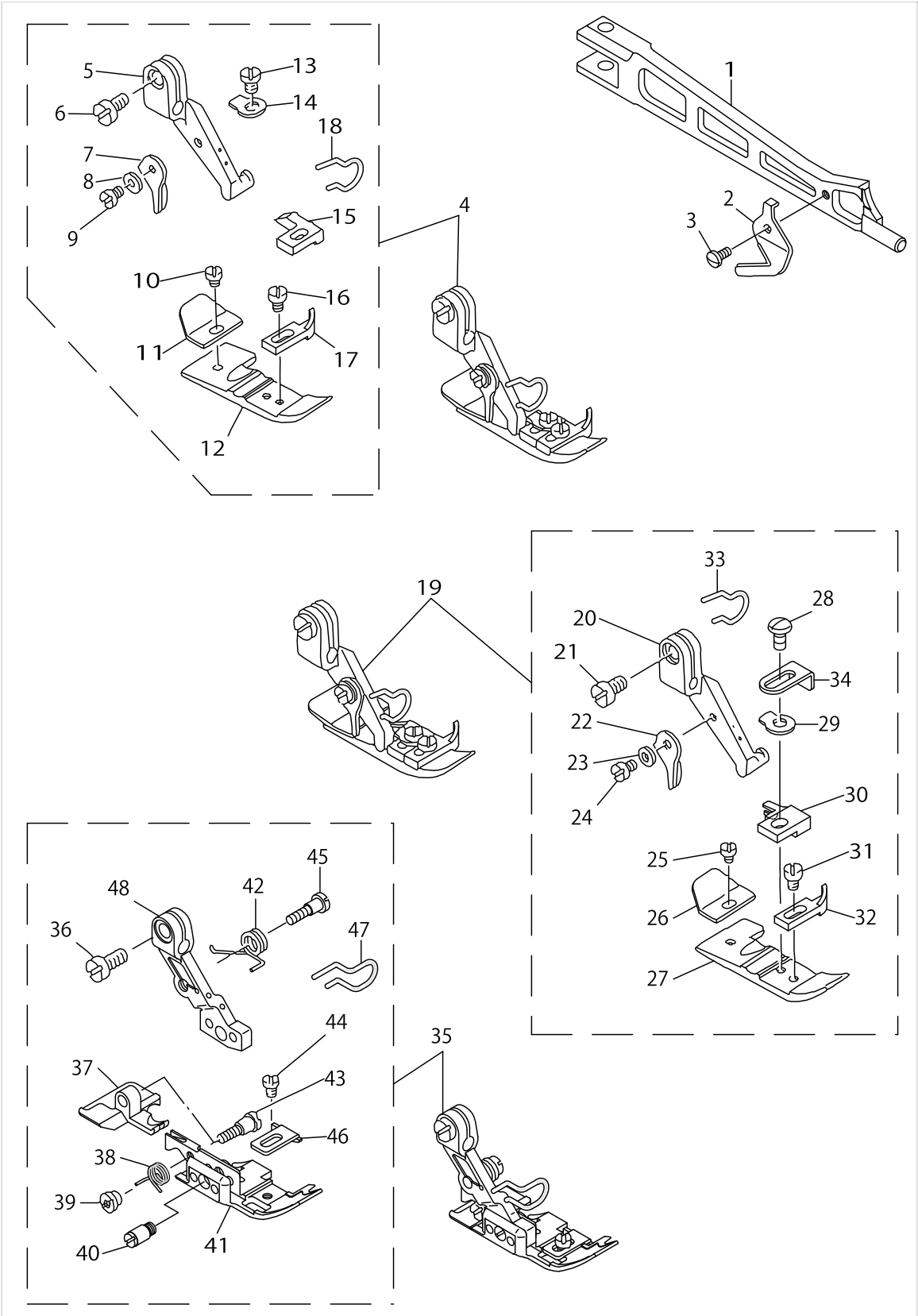
PRESSER FOOT COMPONENTS (2)



PRESSER FOOT COMPONENTS (2)

| No. | Parts No.   | Parts name                   | Remarks      | Level | Cons | Qty |
|-----|-------------|------------------------------|--------------|-------|------|-----|
| 1   | 13117205    | PRESSER FOOT ARM             | FOR MO-6704S |       |      | 1   |
| 2   | 13116702    | THREAD TRIMMER               |              |       |      | 1   |
| 3   | SS7060510SP | SCREW 3/32-56 L=4.8          |              |       |      | 1   |
| 4   | 11876166    | PRESSER FOOT ASM.            |              |       |      | 1   |
| 5   | 11872009    | PRESSER FOOT HINGE           |              | *     |      | 1   |
| 6   | SS6090670TP | SCREW 9/64-40 L=6            |              | *     |      | 1   |
| 7   | B1530804000 | STOPPER                      |              | *     |      | 1   |
| 8   | WP0250516SD | WASHER 2.5X6X0.5             |              | *     |      | 1   |
| 9   | SS7060610SP | SCREW 3/32-56 L=5.5          |              | *     |      | 1   |
| 10  | SS6060210SP | SCREW 3/32-56 L=1.9          |              | *     |      | 1   |
| 11  | B1511814000 | REAR PRESSER FOOT            |              | *     |      | 1   |
| 12  | B1507804C00 | PRESSER FOOT                 |              | *     |      | 1   |
| 13  | SS7080520SP | SCREW 1/8-44 L=4.9           |              | *     |      | 1   |
| 14  | B150880400B | SPRING                       |              | *     |      | 1   |
| 15  | B1509804C00 | STITCH TONGUE                |              | *     |      | 1   |
| 16  | SS6060440TP | SCREW 3/32-56 L=3.5          |              | *     |      | 1   |
| 17  | B1510814000 | CURL GUARD                   |              | *     |      | 1   |
| 18  | 13178306    | FINGER GUIDE                 |              | *     |      | 1   |
| 19  | 11876869    | PRESSER FOOT ASM.            | FOR MO-6714S |       |      | 1   |
| 20  | 11872009    | PRESSER FOOT HINGE           |              | *     |      | 1   |
| 21  | SS6090670TP | SCREW 9/64-40 L=6            |              | *     |      | 1   |
| 22  | B1530804000 | STOPPER                      |              | *     |      | 1   |
| 23  | WP0250516SD | WASHER 2.5X6X0.5             |              | *     |      | 1   |
| 24  | SS7060610SP | SCREW 3/32-56 L=5.5          |              | *     |      | 1   |
| 25  | SS6060210SP | SCREW 3/32-56 L=1.9          |              | *     |      | 1   |
| 26  | B1511814000 | REAR PRESSER FOOT            |              | *     |      | 1   |
| 27  | B150781400P | PRESSER FOOT                 |              | *     |      | 1   |
| 28  | SS4080620TP | SCREW 1/8-44 L=6             |              | *     |      | 1   |
| 29  | B150880400B | SPRING                       |              | *     |      | 1   |
| 30  | B150981400P | STITCH TONGUE                |              | *     |      | 1   |
| 31  | SS6060440TP | SCREW 3/32-56 L=3.5          |              | *     |      | 1   |
| 32  | B1510814000 | CURL GUARD                   |              | *     |      | 1   |
| 33  | 13178306    | FINGER GUIDE                 |              | *     |      | 1   |
| 34  | 40030533    | PRESSER FOOT AUXILIARY PLATE | FOR MO-6716S | *     |      | 1   |
| 35  | 12153763    | PRESSER FOOT ASM.            |              |       |      | 1   |
| 36  | SS6090670TP | SCREW 9/64-40 L=6            |              | *     |      | 1   |
| 37  | 12164802    | REAR PRESSER FOOT            |              | *     |      | 1   |
| 38  | 12167805    | SPRING FOR REAR PRESSER FOOT |              | *     |      | 1   |
| 39  | B1513816000 | NUT FOR REAR PRESSER FOOT    |              | *     |      | 1   |
| 40  | 12167409    | HINGE PIN                    |              | *     |      | 1   |
| 41  | 12162202    | PRESSER FOOT                 |              | *     |      | 1   |
| 42  | 12167607    | PRESSER FOOT ARM SPRING      |              | *     |      | 1   |
| 43  | 12167508    | HINGE SCREW                  |              | *     |      | 1   |
| 44  | SS6060340SP | SCREW 3/32-56 L=2.5          |              | *     |      | 1   |
| 45  | B1514816000 | SCREW                        |              | *     |      | 1   |
| 46  | 12167706    | PRESSER FOOT                 |              | *     |      | 1   |
| 47  | 13178405    | FINGER GUIDE                 |              | *     |      | 1   |

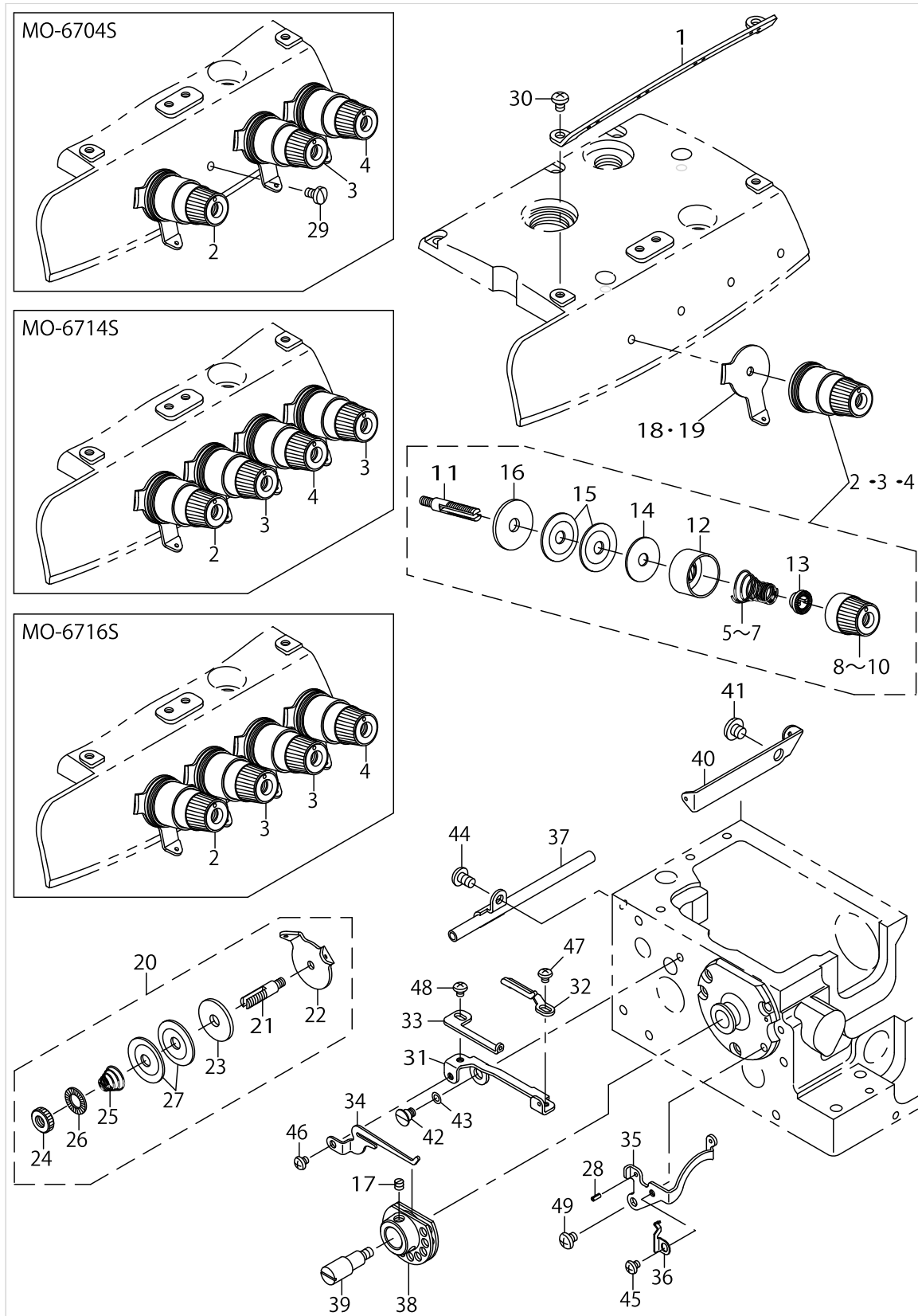
PRESSER FOOT COMPONENTS (2)



PRESSER FOOT COMPONENTS (2)

| No. | Parts No. | Parts name         | Remarks | Level | Cons | Qty |
|-----|-----------|--------------------|---------|-------|------|-----|
| 48  | 12156907  | PRESSER FOOT HINGE |         | *     |      | 1   |

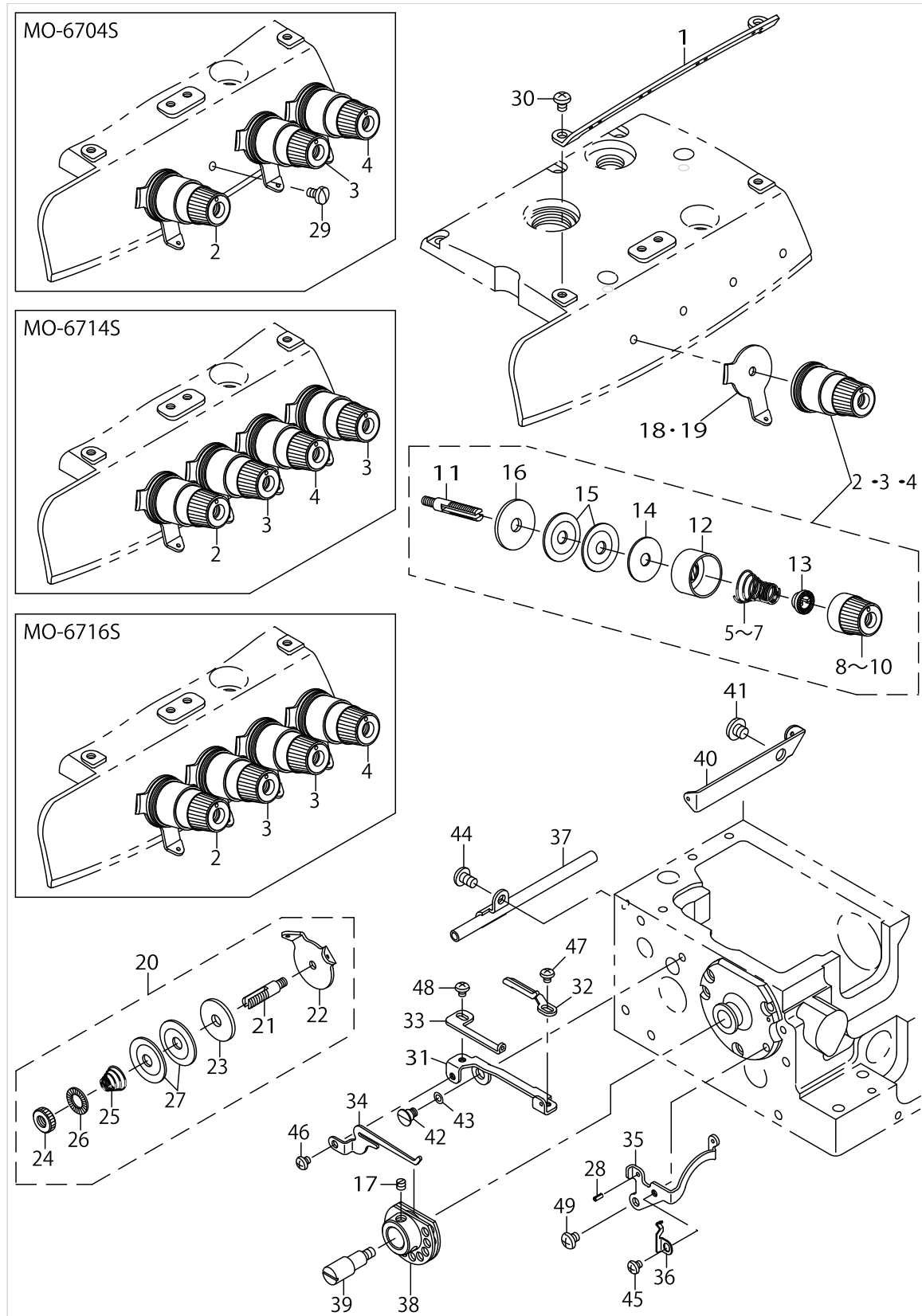
# THREAD TENSION COMPONENTS



# THREAD TENSION COMPONENTS

| No. | Parts No.   | Parts name                   | Remarks                                                               | Level | Cons | Qty |
|-----|-------------|------------------------------|-----------------------------------------------------------------------|-------|------|-----|
| 1   | 13225008    | CENTER THREAD GUIDE          |                                                                       |       |      | 1   |
| 2   | 13137559    | THREAD TENSION SPRING COMPL. |                                                                       |       |      | 1   |
| 3   | 13138359    | THREAD TENSION SPRING COMPL. | FOR MO-6704S(1 PC. IS USED.) FOR MO-6714S,MO-69-16S (2 PC. ARE USED.) |       |      | 1   |
| 4   | 13138656    | THREAD TENSION SPRING COMPL. |                                                                       |       |      | 1   |
| 5   | 13137807    | THREAD TENSION SPRING RED    |                                                                       | *     |      | 1   |
| 6   | 13138508    | THREAD TENSION SPRING YELLOW |                                                                       | *     |      | 1   |
| 7   | 13138805    | THREAD TENSION SPRING BLUE   |                                                                       | *     |      | 1   |
| 8   | 13137708    | THREAD TENSION KNOB RED      |                                                                       | *     |      | 1   |
| 9   | 13138409    | THREAD TENSION KNOB YELLOW   |                                                                       | *     |      | 1   |
| 10  | 13138706    | THREAD TENSION KNOB BLUE     |                                                                       | *     |      | 1   |
| 11  | 13138904    | THREAD TENSION BAR           |                                                                       | *     |      | 1   |
| 12  | 13137609    | THREAD TENSION DISK PRESSER  |                                                                       | *     |      | 1   |
| 13  | 13137906    | SPRING BUSHING               |                                                                       | *     |      | 1   |
| 14  | 13138102    | THREAD TENSION SPRING FELT   |                                                                       | *     |      | 1   |
| 15  | 13138201    | THREAD TENSION DISK          |                                                                       | *     |      | 2   |
| 16  | 13138003    | THREAD TENSION RUBBER WASHER |                                                                       | *     |      | 1   |
| 17  | SS8110410TP | SCREW 11/64-40 L=3.5         | FOR MO-6716S                                                          |       |      | 2   |
| 18  | 13225107    | TESION DISK THREAD GUIDE     | FOR MO-6704S                                                          |       |      | 3   |
| 19  | 13225107    | TESION DISK THREAD GUIDE     | FOR MO-6714S,MO-6716S                                                 |       |      | 4   |
| 20  | 13139555    | THREAD TENSION POST CONPL.   | FOR MO-6716S                                                          |       |      | 1   |
| 21  | 13140009    | THREAD TENSION POST          |                                                                       | *     |      | 1   |
| 22  | 13139605    | TESION DISK THREAD GUIDE     |                                                                       | *     |      | 1   |
| 23  | 13139902    | THREAD TENSION SPRING FELT   |                                                                       | *     |      | 1   |
| 24  | 13139803    | THREAD TENSION NUT           |                                                                       | *     |      | 1   |
| 25  | 13139704    | THREAD TENSION SPRING        |                                                                       | *     |      | 1   |
| 26  | 22921407    | ROTATION STOPPER             |                                                                       | *     |      | 1   |
| 27  | 13138201    | THREAD TENSION DISK          |                                                                       | *     |      | 2   |
| 28  | PS0200052KH | SPRING PIN 2.3X5             | FOR MO-6716S                                                          |       |      | 1   |
| 29  | SS7110710SL | SCREW 11/64-40 L=7.0         | FOR MO-6704S                                                          |       |      | 1   |
| 30  | SS4110615SP | SCREW 11/64-40 L=6           |                                                                       |       |      | 2   |
| 31  | 13128202    | THREAD CAM THREAD GUIDE BASE | FOR MO-6716S                                                          |       |      | 1   |
| 32  | 13128301    | THREAD CAM THREAD GUIDE A    | FOR MO-6716S                                                          |       |      | 1   |
| 33  | 13128400    | THREAD CAM THREAD GUIDE B    | FOR MO-6716S                                                          |       |      | 1   |
| 34  | 13128509    | LOWER THREAD CAM HOOK        | FOR MO-6716S                                                          |       |      | 1   |
| 35  | 13128608    | LOWER THREAD GUIDE           | FOR MO-6716S                                                          |       |      | 1   |
| 36  | 13128707    | THREAD GUIDE BASE SPRING     | FOR MO-6716S                                                          |       |      | 1   |
| 37  | 13129259    | LOOPER THREAD CAM ASM.       | FOR MO-6716S                                                          |       |      | 1   |
| 38  | 13129457    | LOWER THREAD CAM COMPL.      | FOR MO-6716S                                                          |       |      | 1   |
| 39  | B2202816000 | SHAFT                        | FOR MO-6716S                                                          |       |      | 1   |
| 40  | 13129101    | LOWER THREAD CONDUIT GUIDE   | FOR MO-6716S                                                          |       |      | 1   |
| 41  | SS5150510SP | SCREW 15/64-28 L=5           | FOR MO-6716S                                                          |       |      | 1   |
| 42  | SD0600341TP | HINGE SCREW D=6.0 H=3.4      | FOR MO-6716S                                                          |       |      | 1   |
| 43  | WZ0640312K0 | WAVED WASHER                 | FOR MO-6716S                                                          |       |      | 1   |
| 44  | SM4050855SP | SCREW M5 L=8                 | FOR MO-6716S                                                          |       |      | 1   |
| 45  | SS4090415SP | SCREW 9/64-40 L=4            | FOR MO-6716S                                                          |       |      | 1   |

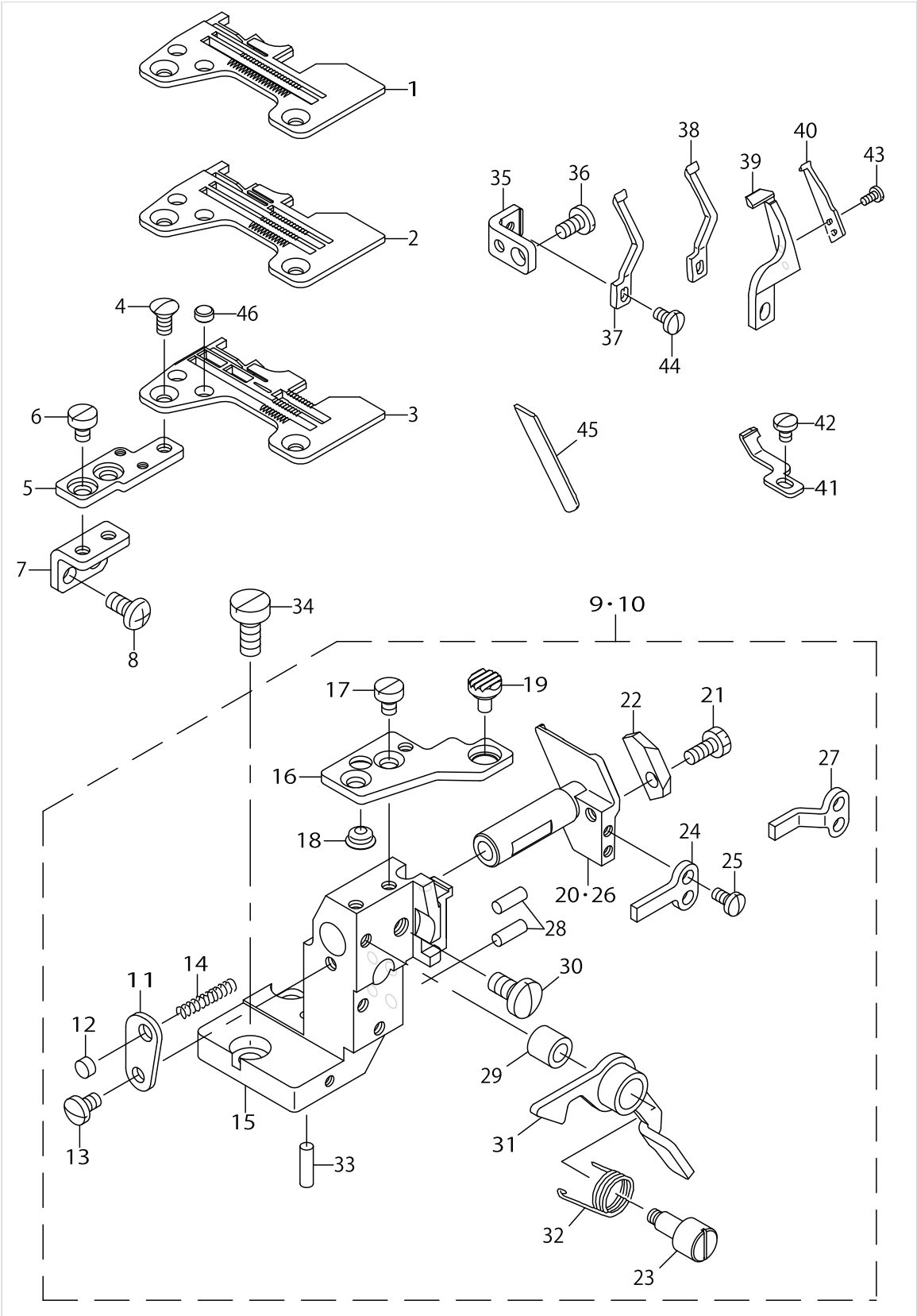
# THREAD TENSION COMPONENTS



# THREAD TENSION COMPONENTS

| No. | Parts No.   | Parts name         | Remarks      | Level | Cons | Qty |
|-----|-------------|--------------------|--------------|-------|------|-----|
| 46  | SS4090415SP | SCREW 9/64-40 L=4  | FOR MO-6716S |       |      | 1   |
| 47  | SS4090415SP | SCREW 9/64-40 L=4  | FOR MO-6716S |       |      | 1   |
| 48  | SS4090415SP | SCREW 9/64-40 L=4  | FOR MO-6716S |       |      | 1   |
| 49  | SS4110515SP | SCREW 11/64-40 L=5 | FOR MO-6716S |       |      | 1   |

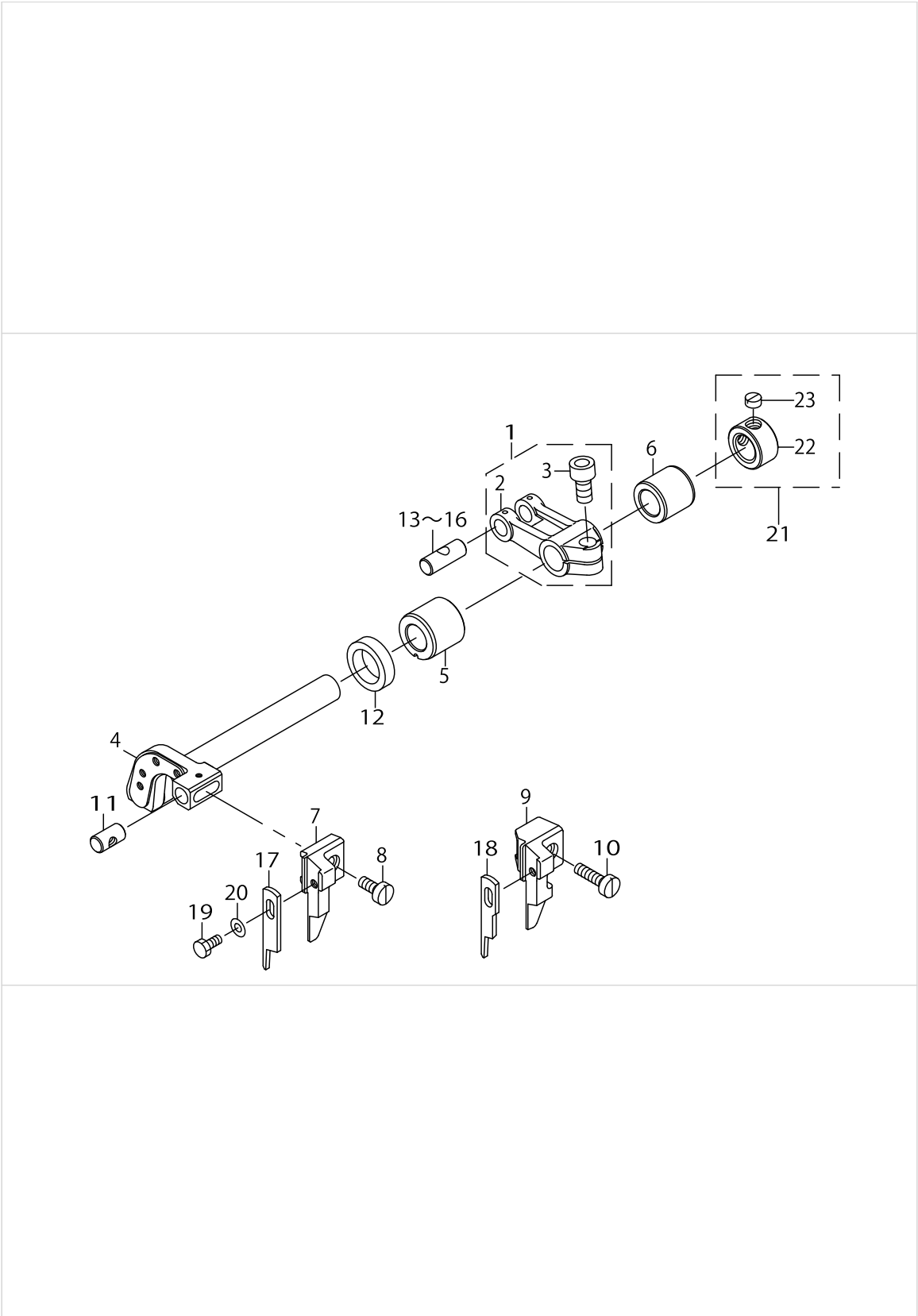
LOWER KNIFE COMPONENTS



LOWER KNIFE COMPONENTS

| No. | Parts No.   | Parts name                  | Remarks               | Level | Cons | Qty |
|-----|-------------|-----------------------------|-----------------------|-------|------|-----|
| 1   | R4200J6ED00 | THROAT PLATE                | FOR MO-6704S          |       |      | 1   |
| 2   | R4305J6EE00 | THROAT PLATE                | FOR MO-6714S          |       |      | 1   |
| 3   | R4508J6ED00 | THROAT PLATE                | FOR MO-6716S          |       |      | 1   |
| 4   | SS2110910SL | SCREW 11/64-40 L=9          |                       |       |      | 2   |
| 5   | 13151204    | THROAT PLATE BASE B         |                       |       |      | 1   |
| 6   | SS6110610TP | SCREW 11/64-40 L=6          |                       |       |      | 2   |
| 7   | 12288908    | THROAT PLATE BASE B SUPPORT |                       |       |      | 1   |
| 8   | SM4051055SP | SCREW                       |                       |       |      | 2   |
| 9   | 13232657    | LOWER KNIFE BRACKET ASM.    | FOR MO-6704S,MO-6714S |       |      | 1   |
| 10  | 13232756    | LOWER KNIFE BRACKET ASM.    | FOR MO-6716S          |       |      | 1   |
| 11  | 13149307    | SPRING STOPPER              |                       | *     |      | 1   |
| 12  | 13102702    | THROAT PLATE COVER          |                       | *     |      | 1   |
| 13  | SS7110720SP | SCREW 11/64-40 L=7          |                       | *     |      | 1   |
| 14  | 13148101    | SPRING                      |                       | *     |      | 1   |
| 15  | 13149406    | LOWER KNIFE BRACKET         |                       | *     |      | 1   |
| 16  | 13148309    | THROAT PLATE BASE A         |                       | *     |      | 1   |
| 17  | SS6110610TP | SCREW 11/64-40 L=6          |                       | *     |      | 2   |
| 18  | 13149109    | RUBBER PLUG B               |                       | *     |      | 1   |
| 19  | 13235304    | RUBBER PLUG A               |                       | *     |      | 1   |
| 20  | 13149505    | LOWER KNIFE SLIDE STUD      | FOR MO-6704S,MO-6714S | *     |      | 1   |
| 21  | SS9111010SP | SCREW 11/64-40 L=9.5        |                       | *     |      | 1   |
| 22  | 13149208    | LOWER KNIFE PRESSER PLATE   |                       | *     |      | 1   |
| 23  | 13148408    | LEVER SHAFT                 |                       | *     |      | 1   |
| 24  | 13149703    | ROTATING STOPPER            | FOR MO-6704S,MO-6714S | *     |      | 1   |
| 25  | SS7090710SP | SCREW 9/64-40 L=6.8         |                       | *     |      | 2   |
| 26  | 13149604    | LOWER KNIFE SLIDE STUD      | FOR MO-6716S          | *     |      | 1   |
| 27  | 13149802    | ROTATING STOPPER            | FOR MO-6716S          | *     |      | 1   |
| 28  | 13149901    | HOLDER PIN                  |                       | *     |      | 2   |
| 29  | 13148903    | RUBBER PLUG                 |                       | *     |      | 1   |
| 30  | SS7151120SP | SCREW 15/64-28 L=11         |                       | *     |      | 1   |
| 31  | 13148556    | LEVER ASM.                  |                       | *     |      | 1   |
| 32  | 13148804    | LEVER SPRING                |                       | *     |      | 1   |
| 33  | 13149901    | HOLDER PIN                  |                       | *     |      | 1   |
| 34  | SS6151440SP | SCREW 15/64-28 L=14         |                       |       |      | 2   |
| 35  | 13151105    | NEEDLE HOLDER SUPPORT       |                       |       |      | 1   |
| 36  | SS7110840SP | SCREW 11/64-40 L=7.8        |                       |       |      | 1   |
| 37  | 11890100    | NEEDLE GUARD                | FOR MO-6704S          |       |      | 1   |
| 38  | 11890308    | NEEDLE GUARD                | FOR MO-6714S          |       |      | 1   |
| 39  | 12015301    | NEEDLE HOLDER               | FOR MO-6716S          |       |      | 1   |
| 40  | 12015400    | NEEDLE HOLDER               | FOR MO-6716S          |       |      | 1   |
| 41  | 12177903    | NEEDLE HOLDER               | FOR MO-6716S          |       |      | 1   |
| 42  | SS7090510SP | SCREW 9/64-40 L=4.6         | FOR MO-6716S          |       |      | 1   |
| 43  | SS7060510SP | SCREW 3/32-56 L=4.8         | FOR MO-6716S          |       |      | 2   |
| 44  | SS7090610SP | SCREW 9/64-40 L=6           |                       |       |      | 1   |
| 45  | 13150701    | LOWER KNIFE                 |                       |       |      | 1   |
| 46  | 13102702    | THROAT PLATE COVER          |                       |       |      | 2   |

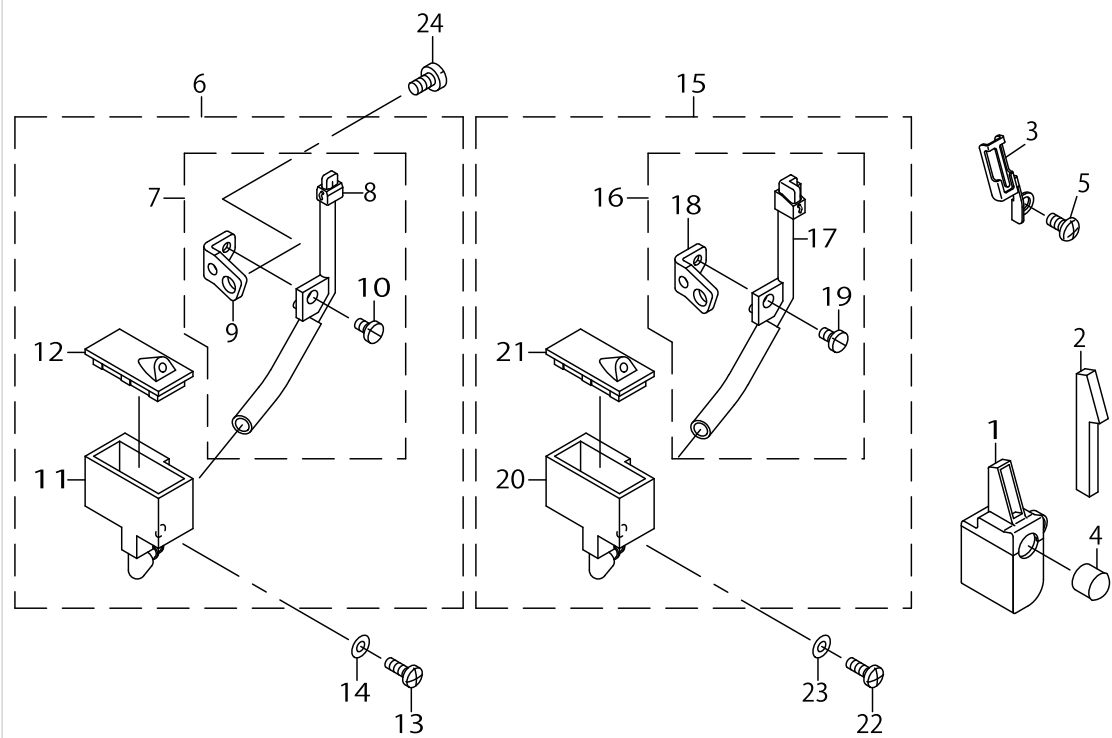
UPPER KNIFE COMPONENTS



# UPPER KNIFE COMPONENTS

| No. | Parts No.   | Parts name                 | Remarks               | Level | Cons | Qty |
|-----|-------------|----------------------------|-----------------------|-------|------|-----|
| 1   | 13147558    | FEED FORKED ARM ASM.       |                       |       |      | 1   |
| 2   | 13147509    | FEED FORKED ARM            |                       | *     |      | 1   |
| 3   | SM6061402TP | SCREW M6 L=14              |                       | *     |      | 1   |
| 4   | 13151303    | KNIFE DRIVING ARM SHAFT    |                       |       |      | 1   |
| 5   | 13150909    | BUSHING FRONT              |                       |       |      | 1   |
| 6   | 13151006    | BUSHING REAR               |                       |       |      | 1   |
| 7   | 13147400    | PLAIN KNIFE SUPPORT A      | FOR MO-6704S,MO-6714S |       |      | 1   |
| 8   | SS6111040SP | SCREW 11/64-40 L=9.5       | FOR MO-6704S,MO-6714S |       |      | 1   |
| 9   | 13147301    | PLAIN KNIFE SUPPORT        | FOR MO-6716S          |       |      | 1   |
| 10  | SS6111610SP | SCREW 11/64-40 L=16        | FOR MO-6716S          |       |      | 1   |
| 11  | 13150800    | UPPER KNIFE GUIDE SHAFT    |                       |       |      | 1   |
| 12  | 11566809    | OIL SEAL                   |                       |       |      | 1   |
| 13  | 13122007    | CRANK PIN A                | SELECTIVE PARTS       |       |      | 1   |
| 14  | 13122106    | CRANK PIN B                | SELECTIVE PARTS       |       |      | 1   |
| 15  | 13122205    | CRANK PIN C                | SELECTIVE PARTS       |       |      | 1   |
| 16  | 13122304    | CRANK PIN D                | SELECTIVE PARTS       |       |      | 1   |
| 17  | 13150503    | PLAIN KNIFE                | FOR MO-6704S,MO-6714S |       |      | 1   |
| 18  | 13150602    | PLAIN KNIFE                | FOR MO-6716S          |       |      | 1   |
| 19  | SS9090823TP | BOLT 9/64-40 L=8           |                       |       |      | 1   |
| 20  | WP0370316SD | WASHER 3.7X8X0.3           |                       |       |      | 1   |
| 21  | CS111101HSH | THRUST COLLAR ASM.         |                       |       |      | 1   |
| 22  | CS1111019SH | THRUST COLLAR D=11.11 W=10 |                       | *     |      | 1   |
| 23  | SS8660330SP | SCREW 1/4-40 L= 3.0        |                       | *     |      | 1   |

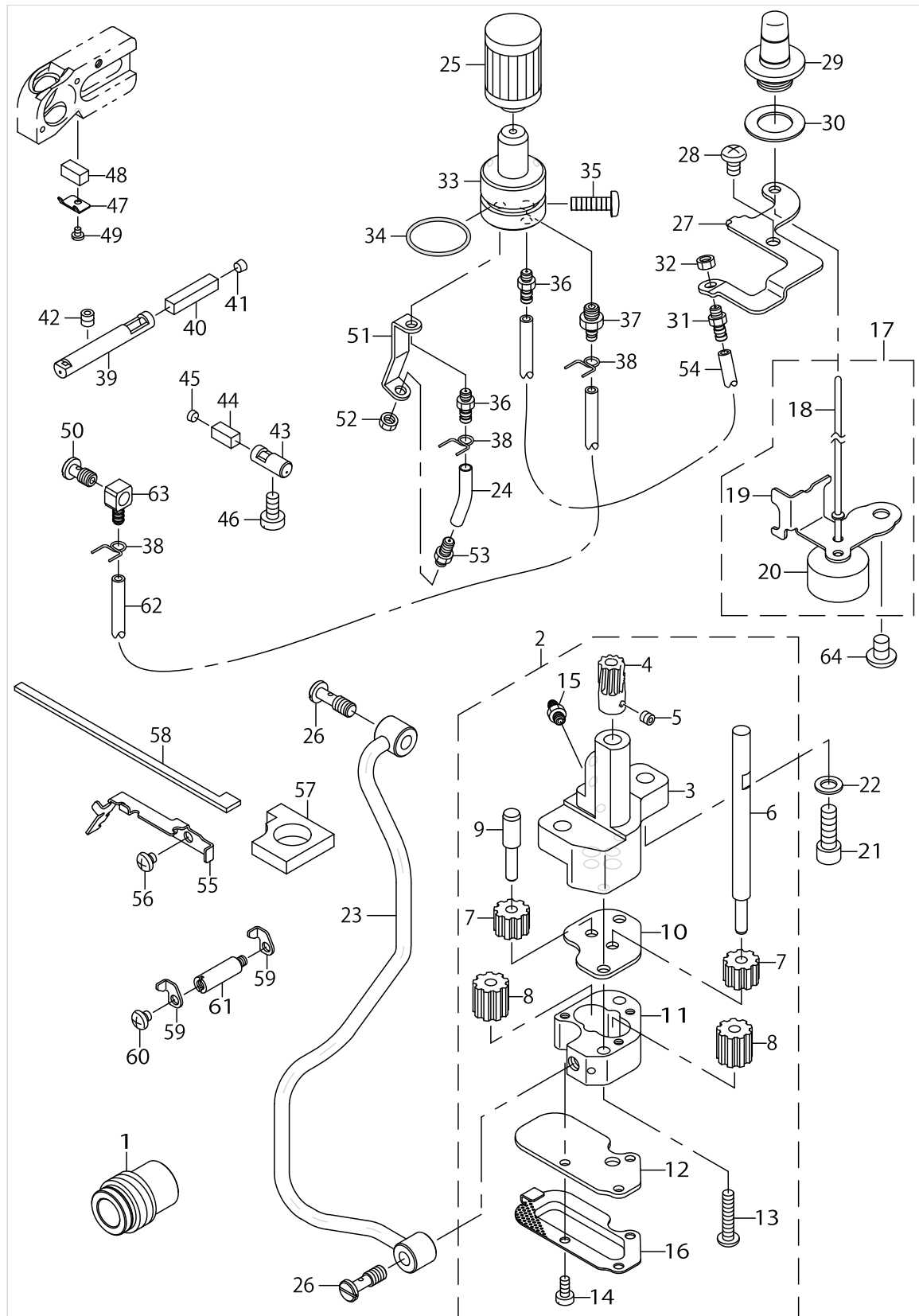
NEEDLE COOLING MECHANISM COMPONENTS (FOR SH)



# NEEDLE COOLING MECHANISM COMPONENTS (FOR SH)

| No. | Parts No.   | Parts name                     | Remarks               | Level | Cons | Qty |
|-----|-------------|--------------------------------|-----------------------|-------|------|-----|
| 1   | 13163456    | SILICON TANK ASM.              | FOR MO-6704S,MO-6714S |       |      | 1   |
| 2   | 13163803    | NEEDLE THREAD FELT             |                       |       |      | 1   |
| 3   | 13163902    | NEEDLE THREAD FELT PRESSER     |                       |       |      | 1   |
| 4   | TA0950806R0 | RUBBER PLUG                    |                       |       |      | 1   |
| 5   | SM4040855SP | SCREW                          |                       |       |      | 1   |
| 6   | 13162557    | NEEDLE COOLER UNIT ASM. (OVER) |                       |       |      | 1   |
| 7   | 13162565    | NEEDLE COOLER UNIT COMPL.      |                       | *     |      | 1   |
| 8   | 13162573    | NEEDLE COOLER UNIT ASM. (OVER) |                       | *     |      | 1   |
| 9   | 13162805    | NEEDLE COOLER SUPPORT          |                       | *     |      | 1   |
| 10  | SS7090610SP | SCREW 9/64-40 L=6              |                       | *     |      | 1   |
| 11  | 13162904    | TANK                           | FOR MO-6716S          | *     |      | 1   |
| 12  | 13163001    | TANK COVER                     |                       | *     |      | 1   |
| 13  | SS4091015SP | SCREW 9/64-40 L=10             |                       |       |      | 1   |
| 14  | WP0371026SD | WASHER 3.7X7X1                 |                       |       |      | 1   |
| 15  | 13163159    | NEEDLE COOLER UNIT ASM.(INTER) |                       |       |      | 1   |
| 16  | 13163167    | NEEDLE COOLER COMPL.(INTER)    |                       | *     |      | 1   |
| 17  | 13163175    | NEEDLE COOLER ASM.(INTER)      |                       | *     |      | 1   |
| 18  | 13162805    | NEEDLE COOLER SUPPORT          |                       | *     |      | 1   |
| 19  | SS7090610SP | SCREW 9/64-40 L=6              |                       | *     |      | 1   |
| 20  | 13162904    | TANK                           |                       | *     |      | 1   |
| 21  | 13163001    | TANK COVER                     |                       | *     |      | 1   |
| 22  | SS4091015SP | SCREW 9/64-40 L=10             |                       |       |      | 1   |
| 23  | WP0371026SD | WASHER 3.7X7X1                 |                       |       |      | 1   |
| 24  | SS7110840SP | SCREW 11/64-40 L=7.8           |                       |       |      | 1   |

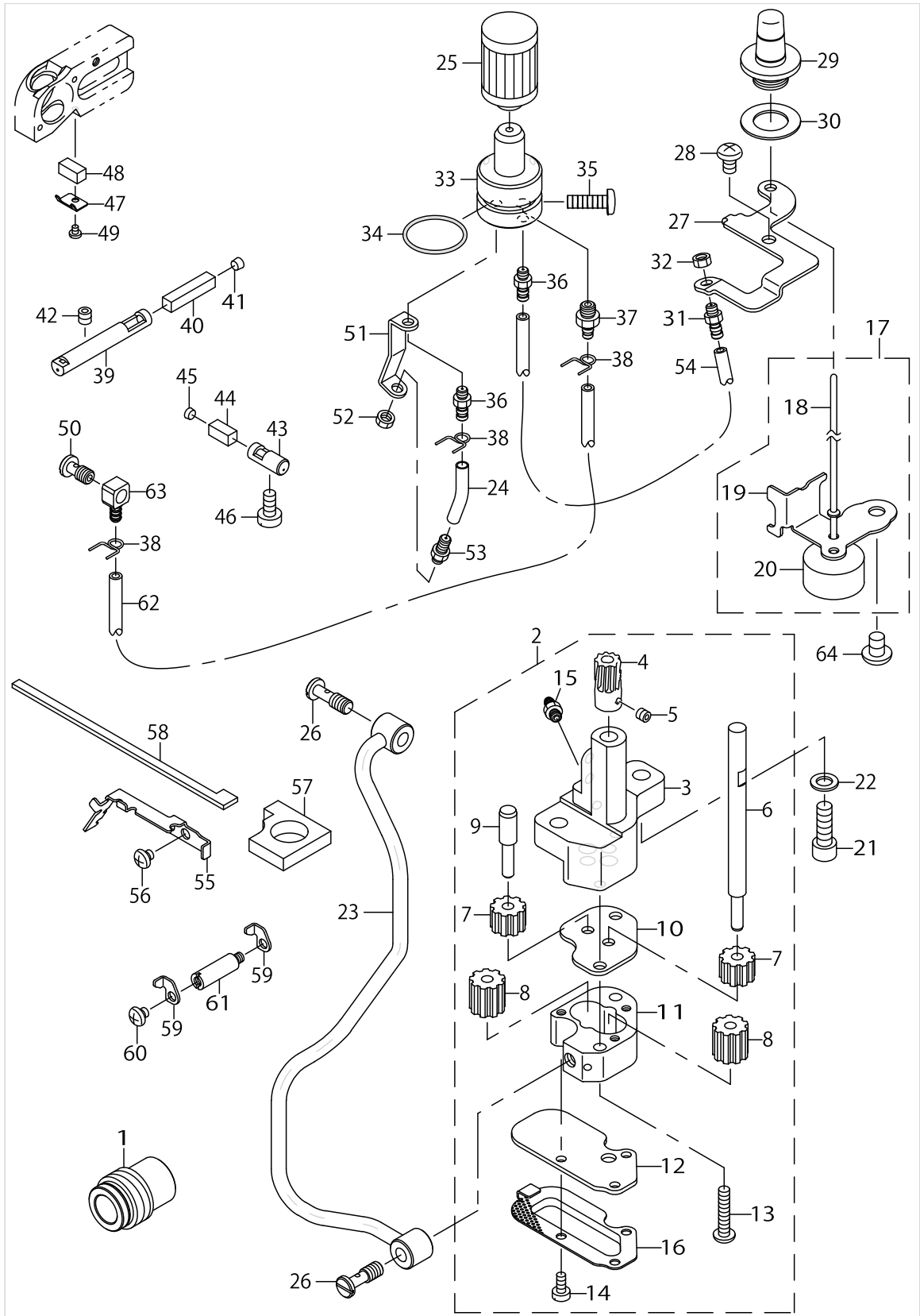
## LUBRICATION MECHANISM COMPONENTS



# LUBRICATION MECHANISM COMPONENTS

| No. | Parts No.   | Parts name                     | Remarks | Level | Cons | Qty  |
|-----|-------------|--------------------------------|---------|-------|------|------|
| 1   | 13230305    | WORM                           |         |       |      | 1    |
| 2   | 40018044    | OIL PUMP ASM                   |         |       |      | 1    |
| 3   | 12315909    | OIL PUMP                       |         | *     |      | 1    |
| 4   | 13343009    | WORM WHEEL                     |         | *     |      | 1    |
| 5   | SM8050412TP | SCREW M5 L=4                   |         | *     |      | 2    |
| 6   | 11918109    | GEAR PUMP SHAFT LARGE          |         | *     |      | 1    |
| 7   | B3534352000 | PINION GEAR                    |         | *     |      | 2    |
| 8   | 11840303    | OIL PUMP PINION                |         | *     |      | 2    |
| 9   | 12317004    | GEAR PUMP SHAFT                |         | *     |      | 1    |
| 10  | 12316006    | PINION SPACER                  |         | *     |      | 1    |
| 11  | 12316105    | CASING                         |         | *     |      | 1    |
| 12  | 40016762    | PUMP COVER                     |         | *     |      | 1    |
| 13  | SS4112215SP | SCREW 11/64-40 L=22            |         | *     |      | 2    |
| 14  | SS6090810SP | SCREW 9/64-40 L=7.5            |         | *     |      | 3    |
| 15  | SQ1110401MZ | CONNECTING SCREW               |         | *     |      | 1    |
| 16  | 40016763    | PUMP NET                       |         | *     |      | 1    |
| 17  | 13229356    | FLOAT ASM.                     |         |       |      | 1    |
| 18  | 12129904    | OIL GAUGE BAR                  |         | *     |      | 1    |
| 19  | 13229307    | FLOAT SUPPORT                  |         | *     |      | 1    |
| 20  | 12129805    | FLOAT                          |         | *     |      | 1    |
| 21  | SM6061802TP | SCREW M6 L=18                  |         |       |      | 2    |
| 22  | WP0651056SD | WASHER 6.5X11X1                |         |       |      | 2    |
| 23  | 13228655    | LUBRICATION MECHANISM PIPE ASM |         |       |      | 1    |
| 24  | BP30000010R | VINYL PIPE                     |         |       |      | 0.03 |
| 25  | 13142500    | CARTRIDGE FILTER               |         |       |      | 1    |
| 26  | SQ1150454SD | CONNECTING SCREW               |         |       |      | 2    |
| 27  | 13143805    | EXHAUST PORT SUPPORT           |         |       |      | 1    |
| 28  | SM4050855SP | SCREW                          |         |       |      | 1    |
| 29  | 13143300    | OIL GAUGE                      |         |       |      | 1    |
| 30  | 13144001    | OIL GAUGE GASKET               |         |       |      | 1    |
| 31  | SQ1110451MZ | CONNECTING SCREW               |         |       |      | 1    |
| 32  | NS6110310SP | NUT 11/64-40                   |         |       |      | 1    |
| 33  | 13142955    | FILTER GUIDE ASM.              |         |       |      | 1    |
| 34  | 13170808    | RUBBER RING                    |         |       |      | 1    |
| 35  | SM4051601SC | SCREW M5X0.8 L=16              |         |       |      | 1    |
| 36  | SQ1110451MZ | CONNECTING SCREW               |         |       |      | 2    |
| 37  | SQ1150451MZ | CONNECTING SCREW               |         |       |      | 1    |
| 38  | 13142609    | OIL TUBE HOLDER                |         |       |      | 3    |
| 39  | 13144100    | OILING PIN                     |         |       |      | 1    |
| 40  | 13144209    | OIL FELT                       |         |       |      | 1    |
| 41  | TA0400301M0 | PLUG D=4X4.5 L=3               |         |       |      | 1    |
| 42  | SM8050502TP | SCREW M5 L=5                   |         |       |      | 1    |
| 43  | 13143417    | UPPER LOOPER OILING PIN        |         |       |      | 1    |
| 44  | 13143508    | OIL FELT                       |         |       |      | 1    |
| 45  | 13230107    | UPPER LOOPER OILING PIN PLUG   |         |       |      | 1    |
| 46  | SS6121020SP | SCREW 3/16-28 L=9.5            |         |       |      | 1    |
| 47  | 13143607    | OIL FELT PRESSER               |         |       |      | 1    |

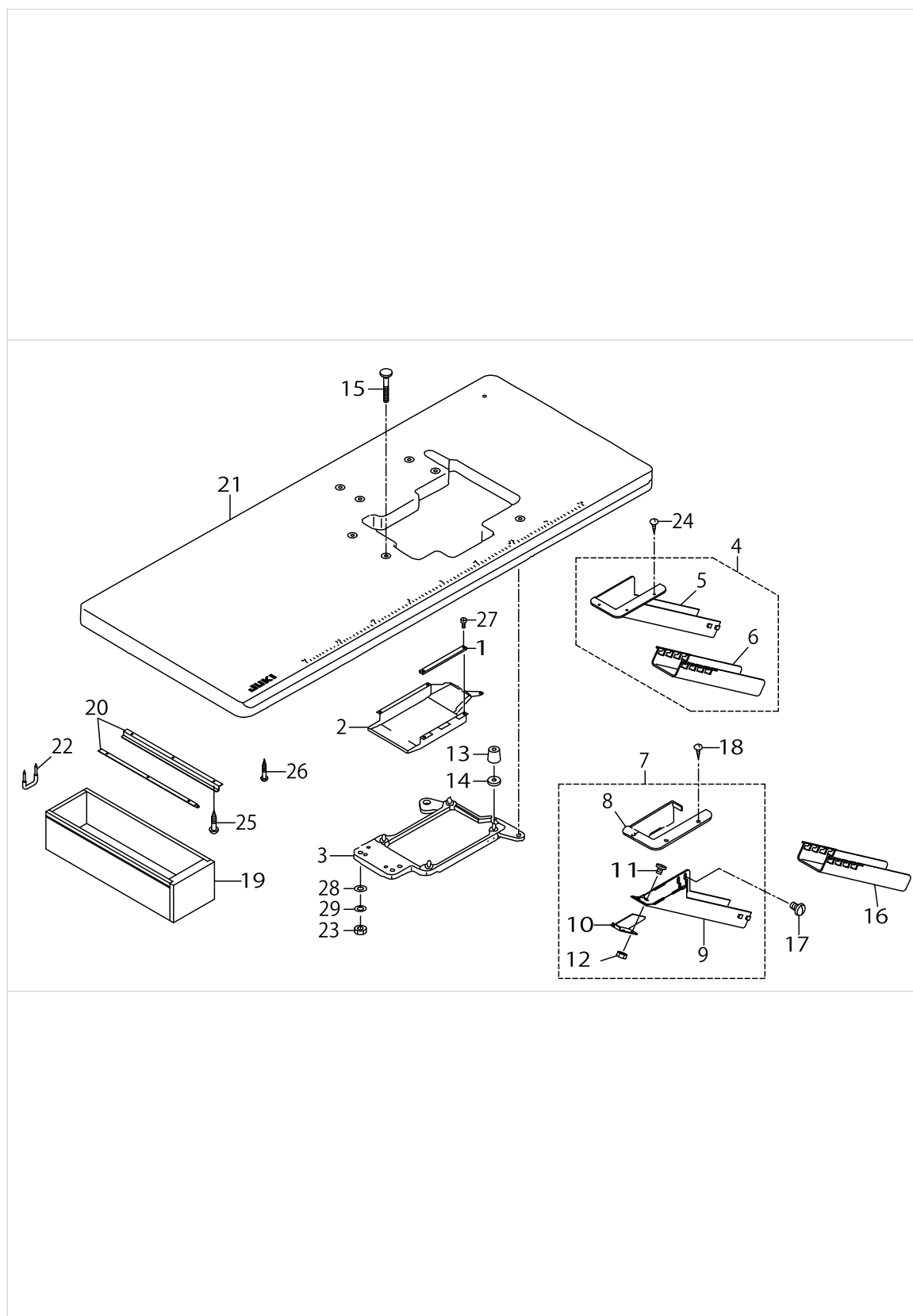
## LUBRICATION MECHANISM COMPONENTS



# LUBRICATION MECHANISM COMPONENTS

| No. | Parts No.   | Parts name              | Remarks | Level | Cons | Qty  |
|-----|-------------|-------------------------|---------|-------|------|------|
| 48  | 13143706    | OIL FELT                |         |       |      | 1    |
| 49  | SS7060310SP | SCREW 3/32-56 L=3       |         |       |      | 1    |
| 50  | SQ1150441SD | CONNECTING SCREW        |         |       |      | 1    |
| 51  | 13229208    | WORM EXHAUST PORT GUIDE |         |       |      | 1    |
| 52  | NS6110310SP | NUT 11/64-40            |         |       |      | 1    |
| 53  | SQ1110451MZ | CONNECTING SCREW        |         |       |      | 1    |
| 54  | 23630007    | TUBE                    |         |       |      | 0.17 |
| 55  | 13228804    | OIL FELT GUIDE          |         |       |      | 1    |
| 56  | 31018005    | SCREW                   |         |       |      | 2    |
| 57  | 13229109    | OIL FELT B              |         |       |      | 1    |
| 58  | 13229406    | OIL FELT A              |         |       |      | 1    |
| 59  | 13228903    | OIL FELT PRESSER        |         |       |      | 2    |
| 60  | 31018005    | SCREW                   |         |       |      | 1    |
| 61  | 13229000    | FELT PRESSER SPACER     |         |       |      | 1    |
| 62  | BP30000010R | VINYL PIPE              |         |       |      | 0.29 |
| 63  | SQ0000451MZ | CONNECTING SCREW        |         |       |      | 1    |
| 64  | SM4060801SE | SCREW                   |         |       |      | 1    |

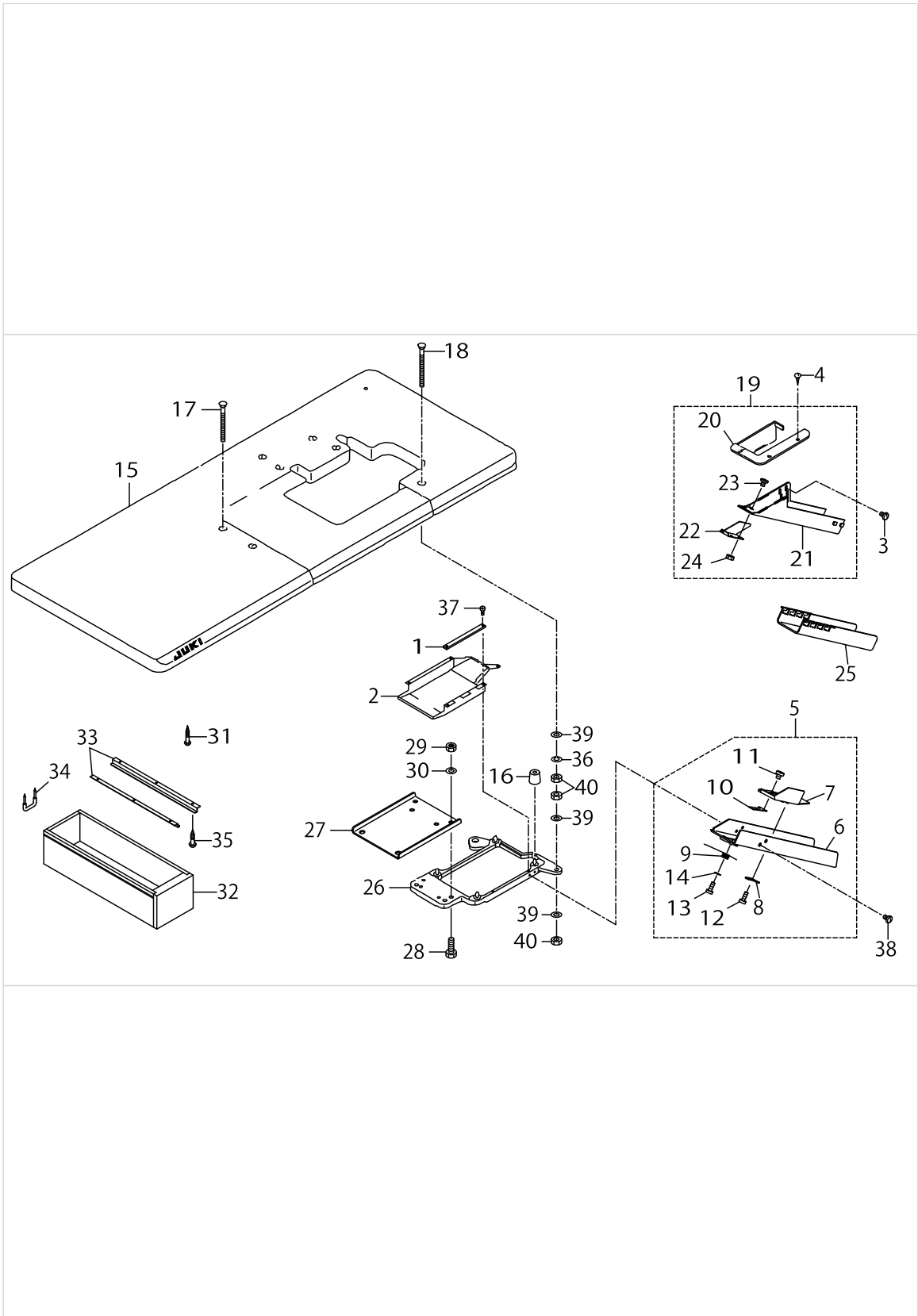
# SEMI-SUNKEN TYPE TABLE COMPONENTS



## SEMI-SUNKEN TYPE TABLE COMPONENTS

| No. | Parts No.   | Parts name                     | Remarks   | Level | Cons | Qty |
|-----|-------------|--------------------------------|-----------|-------|------|-----|
| 1   | 13161005    | CASE SPONGE                    |           |       |      | 1   |
| 2   | 13160908    | COOLING FAN CASE               |           |       |      | 1   |
| 3   | 13161153    | FRAME SUPPORT PLATE ASM.       |           |       |      | 1   |
| 4   | 12341954    | CLOTH WASTE CHUTE ASM.         | EXCEPT JE |       |      | 1   |
| 5   | 12341905    | CLOTH WASTE CHUTE(SEMI-SUNKEN) |           | *     |      | 1   |
| 6   | 12341806    | CLOTH WASTE CHUTE              |           | *     |      | 1   |
| 7   | 13155759    | CLOTH WASTE CHUTE ASM.         | FOR JE    |       |      | 1   |
| 8   | 13155601    | CLOTH WASTE CHUTE INLET        |           | *     |      | 1   |
| 9   | 13155700    | CLOTH WASTE CHUTE UPPER        |           | *     |      | 1   |
| 10  | 13155502    | CHUTE SUPPORT                  |           | *     |      | 1   |
| 11  | SS5090610SP | SCREW 9/64-40 L=6              |           | *     |      | 3   |
| 12  | NS6090310SP | NUT 9/64-40                    |           | *     |      | 3   |
| 13  | 13155403    | DUST-PROOF RUBBER              |           |       |      | 4   |
| 14  | 13156500    | DUST-PROOF RUBBER SPACER       |           |       |      | 4   |
| 15  | 13155007    | HOLDING PLATE BOLT             |           |       |      | 4   |
| 16  | 12341806    | CLOTH WASTE CHUTE              | FOR JE    |       |      | 1   |
| 17  | SS5110710SP | SCREW 11/64-40 L=7             | FOR JE    |       |      | 2   |
| 18  | SK2351600SC | WOOD SCREW D=3.5 L=16          | FOR JE    |       |      | 3   |
| 19  | 11155108    | DRAWER                         |           |       |      | 1   |
| 20  | 11155207    | DRAWER SUPPORT                 |           |       |      | 2   |
| 21  | 11959400    | TABLE (SEMI-SUNKEN)            |           |       |      | 1   |
| 22  | D8204555D00 | DRAWER STOPPER                 |           |       |      | 1   |
| 23  | NS6240630SE | NUT 3/8-18                     |           |       |      | 4   |
| 24  | SK2351600SC | WOOD SCREW D=3.5 L=16          | EXCEPT JE |       |      | 3   |
| 25  | SK3311500SC | WOOD SCREW D=3.1 L=15          |           |       |      | 6   |
| 26  | SK3513200SC | WOOD SCREW D=5.1 L=32          |           |       |      | 4   |
| 27  | SS6090630TP | SCREW 9/64-40 L=6              |           |       |      | 5   |
| 28  | WP1002036SE | WASHER 10X21X2                 |           |       |      | 4   |
| 29  | WS1002560KR | SPRING WASHER 10X18X2.5        |           |       |      | 4   |

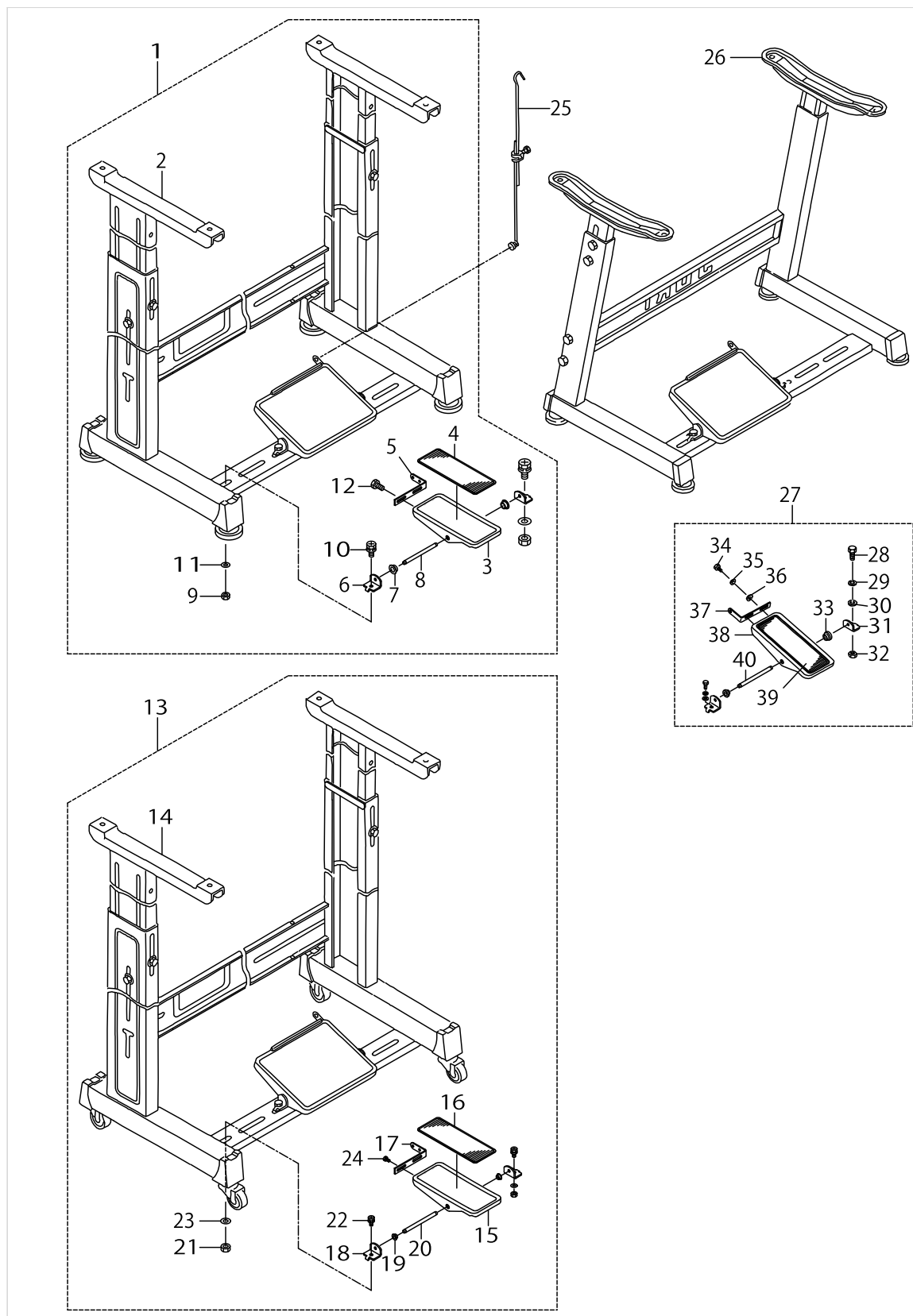
FULLY-SUNKEN TYPE TABLE COMPONENTS



FULLY-SUNKEN TYPE TABLE COMPONENTS

| No. | Parts No.   | Parts name                   | Remarks   | Level | Cons | Qty |
|-----|-------------|------------------------------|-----------|-------|------|-----|
| 1   | 13161005    | CASE SPONGE                  |           |       |      | 1   |
| 2   | 13160908    | COOLING FAN CASE             |           |       |      | 1   |
| 3   | SS5110710SP | SCREW 11/64-40 L=7           | FOR JE    |       |      | 2   |
| 4   | SK2351600SC | WOOD SCREW D=3.5 L=16        | FOR JE    |       |      | 3   |
| 5   | 13155858    | CLOTH WASTE CHUTE ASM.       | EXCEPT JE |       |      | 1   |
| 6   | 13156203    | CLOTH WASTE CHUTE            |           | *     |      | 1   |
| 7   | 13156302    | CLOTH WASTE CHUTE INLET      |           | *     |      | 1   |
| 8   | 13155908    | CHUTE INLET LEVER            |           | *     |      | 1   |
| 9   | 13156005    | CHUTE INLET SPRING           |           | *     |      | 1   |
| 10  | 13156104    | CHUTE INLET RUBBER           |           | *     |      | 1   |
| 11  | SS6090420SP | SCREW 9/64-40 L=4.0          |           | *     |      | 2   |
| 12  | ST60308210A | SCREW D=3-24 L=8             |           | *     |      | 2   |
| 13  | ST60308210A | SCREW D=3-24 L=8             |           | *     |      | 1   |
| 14  | WP0370316SD | WASHER 3.7X8X0.3             |           | *     |      | 1   |
| 15  | 11959558    | TABLE ASM.                   |           |       |      | 1   |
| 16  | 13155403    | DUST-PROOF RUBBER            |           |       |      | 4   |
| 17  | 13155106    | HOLDING PLATE BOLT C         |           |       |      | 2   |
| 18  | 13155205    | HOLDING PLATE BOLT D         |           |       |      | 2   |
| 19  | 13155759    | CLOTH WASTE CHUTE ASM.       | FOR JE    |       |      | 1   |
| 20  | 13155601    | CLOTH WASTE CHUTE INLET      |           | *     |      | 1   |
| 21  | 13155700    | CLOTH WASTE CHUTE UPPER      |           | *     |      | 1   |
| 22  | 13155502    | CHUTE SUPPORT                |           | *     |      | 1   |
| 23  | SS5090610SP | SCREW 9/64-40 L=6            |           | *     |      | 3   |
| 24  | NS6090310SP | NUT 9/64-40                  |           | *     |      | 3   |
| 25  | 12341806    | CLOTH WASTE CHUTE            | FOR JE    |       |      | 1   |
| 26  | 13161153    | FRAME SUPPORT PLATE ASM.     |           |       |      | 1   |
| 27  | 13155304    | FRAME HOLDING PLATE COUPLING |           |       |      | 1   |
| 28  | SM9082513CF | SCREW M8 L=25                |           |       |      | 4   |
| 29  | NM6080600SM | NUT M8                       |           |       |      | 4   |
| 30  | WP0850002SC | WASHER 8.5X18X1.6            |           |       |      | 4   |
| 31  | SK3513200SC | WOOD SCREW D=5.1 L=32        |           |       |      | 4   |
| 32  | 11155108    | DRAWER                       |           |       |      | 1   |
| 33  | 11155207    | DRAWER SUPPORT               |           |       |      | 2   |
| 34  | D8204555D00 | DRAWER STOPPER               |           |       |      | 1   |
| 35  | SK3311500SC | WOOD SCREW D=3.1 L=15        |           |       |      | 6   |
| 36  | WS1002560KR | SPRING WASHER 10X18X2.5      |           |       |      | 4   |
| 37  | SS6090630TP | SCREW 9/64-40 L=6            |           |       |      | 5   |
| 38  | SS5110710SP | SCREW 11/64-40 L=7           | EXCEPT JE |       |      | 2   |
| 39  | WP1002036SE | WASHER 10X21X2               |           |       |      | 12  |
| 40  | NS6240630SE | NUT 3/8-18                   |           |       |      | 12  |

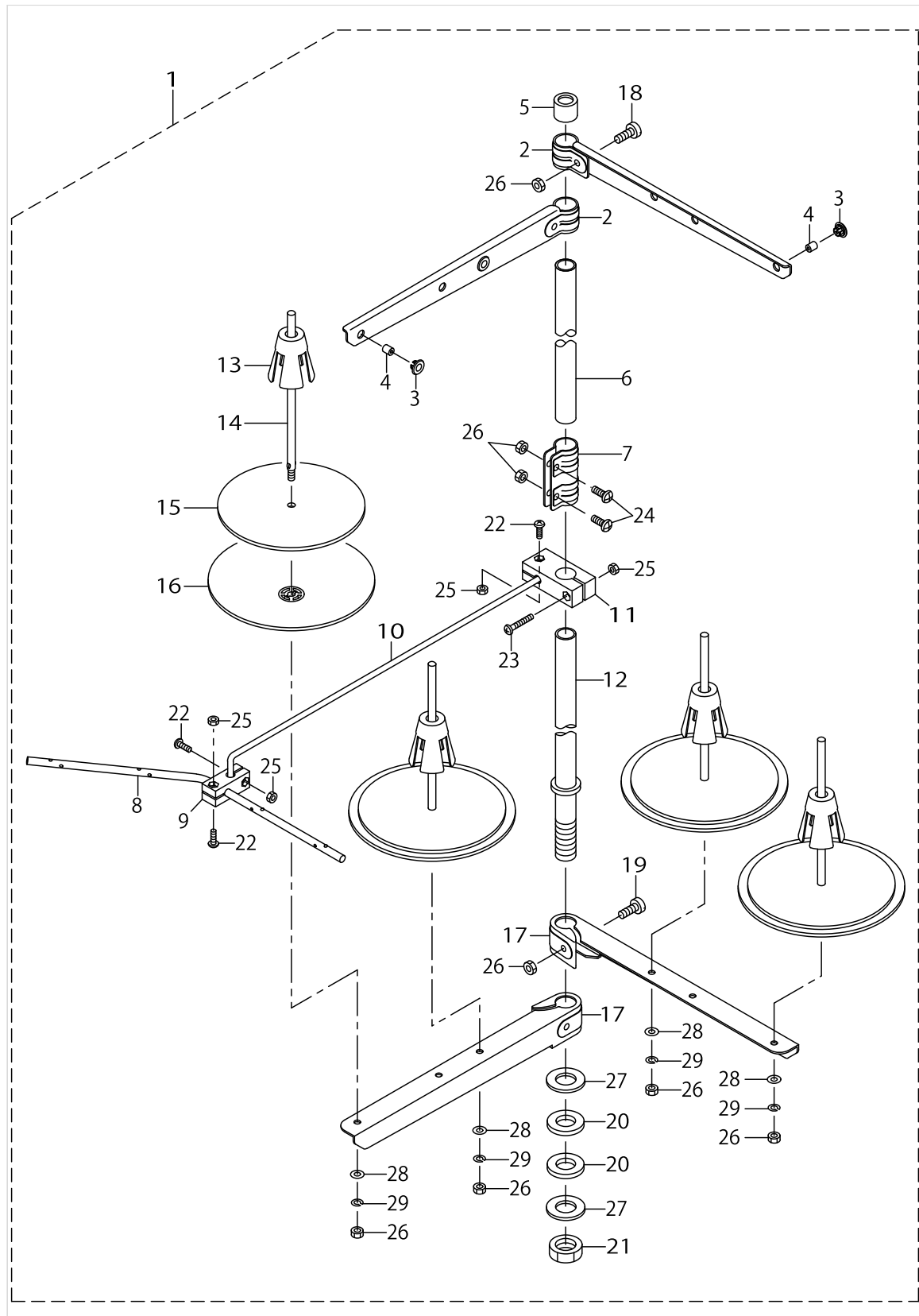
# STAND COMPONENTS (Z / T )



STAND COMPONENTS (Z / T )

| No. | Parts No.   | Parts name                    | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------------|---------|-------|------|-----|
| 1   | 11960655    | T STAND JUNCTION              |         |       |      | 1   |
| 2   | 11157567    | T LEG JUNCTION                |         | *     |      | 1   |
| 3   | GPF06060000 | PEDAL                         |         | *     |      | 1   |
| 4   | GPF06070000 | PEDAL MAT                     |         | *     |      | 1   |
| 5   | GPF06080000 | PEDAL ADJUSTING PLATE         |         | *     |      | 1   |
| 6   | 11159001    | PEDAL SHAFT BRACKET           |         | *     |      | 2   |
| 7   | D8113555B00 | PEDAL BUSHING                 |         | *     |      | 2   |
| 8   | B8153771000 | PEDAL CONNECTING ROD          |         | *     |      | 1   |
| 9   | NM6080001SE | NUT M8                        |         | *     |      | 2   |
| 10  | SL9082091SE | WASHER HEXAGONAL BOLT         |         | *     |      | 2   |
| 11  | WP0871602SE | WASHER 8.7X18X1.6             |         | *     |      | 2   |
| 12  | SL9061291SE | WASHER HEXAGONAL BOLT M6 L=12 |         | *     |      | 2   |
| 13  | 11960754    | T STAND JUNCTION(WITH CASTER) |         |       |      | 1   |
| 14  | 11159365    | T STAND JUNCTION              |         | *     |      | 1   |
| 15  | GPF06060000 | PEDAL                         |         | *     |      | 1   |
| 16  | GPF06070000 | PEDAL MAT                     |         | *     |      | 1   |
| 17  | GPF06080000 | PEDAL ADJUSTING PLATE         |         | *     |      | 1   |
| 18  | 11159001    | PEDAL SHAFT BRACKET           |         | *     |      | 2   |
| 19  | D8113555B00 | PEDAL BUSHING                 |         | *     |      | 2   |
| 20  | B8153771000 | PEDAL CONNECTING ROD          |         | *     |      | 1   |
| 21  | NM6080001SE | NUT M8                        |         | *     |      | 2   |
| 22  | SL9082091SE | WASHER HEXAGONAL BOLT         |         | *     |      | 2   |
| 23  | WP0871602SE | WASHER 8.7X18X1.6             |         | *     |      | 2   |
| 24  | SL9061291SE | WASHER HEXAGONAL BOLT M6 L=12 |         | *     |      | 2   |
| 25  | B71140120A0 | MOTOR CONNECTING ROD ASM.     |         |       |      | 1   |
| 26  | 11151065    | Z LEG JUNCTION (B)            |         |       |      | 1   |
| 27  | B81517710A0 | PEDAL ASM.                    |         |       |      | 1   |
| 28  | SM9082023SE | SCREW M8 L=20                 |         | *     |      | 2   |
| 29  | WS0861410KR | SPRING WASHER 8.6X15X1.4      |         | *     |      | 2   |
| 30  | WP0871602SE | WASHER 8.7X18X1.6             |         | *     |      | 4   |
| 31  | 11151909    | PEDAL SHAFT BRACKET           |         | *     |      | 2   |
| 32  | NM6080721SE | NUT M8                        |         | *     |      | 2   |
| 33  | D8113555B00 | PEDAL BUSHING                 |         | *     |      | 2   |
| 34  | SM9061203SE | SCREW M6 L=12                 |         | *     |      | 2   |
| 35  | WS0621210KR | SPRING WASHER 6.2X11.4X1.2    |         | *     |      | 2   |
| 36  | WP0671016SE | WASHER 6.7X13X1               |         | *     |      | 2   |
| 37  | 11246600    | PEDAL ADJUSTING PLATE         |         | *     |      | 1   |
| 38  | 11246501    | PEDAL                         |         | *     |      | 1   |
| 39  | B8152771000 | PEDAL MAT                     |         | *     |      | 1   |
| 40  | B8153771000 | PEDAL CONNECTING ROD          |         | *     |      | 1   |

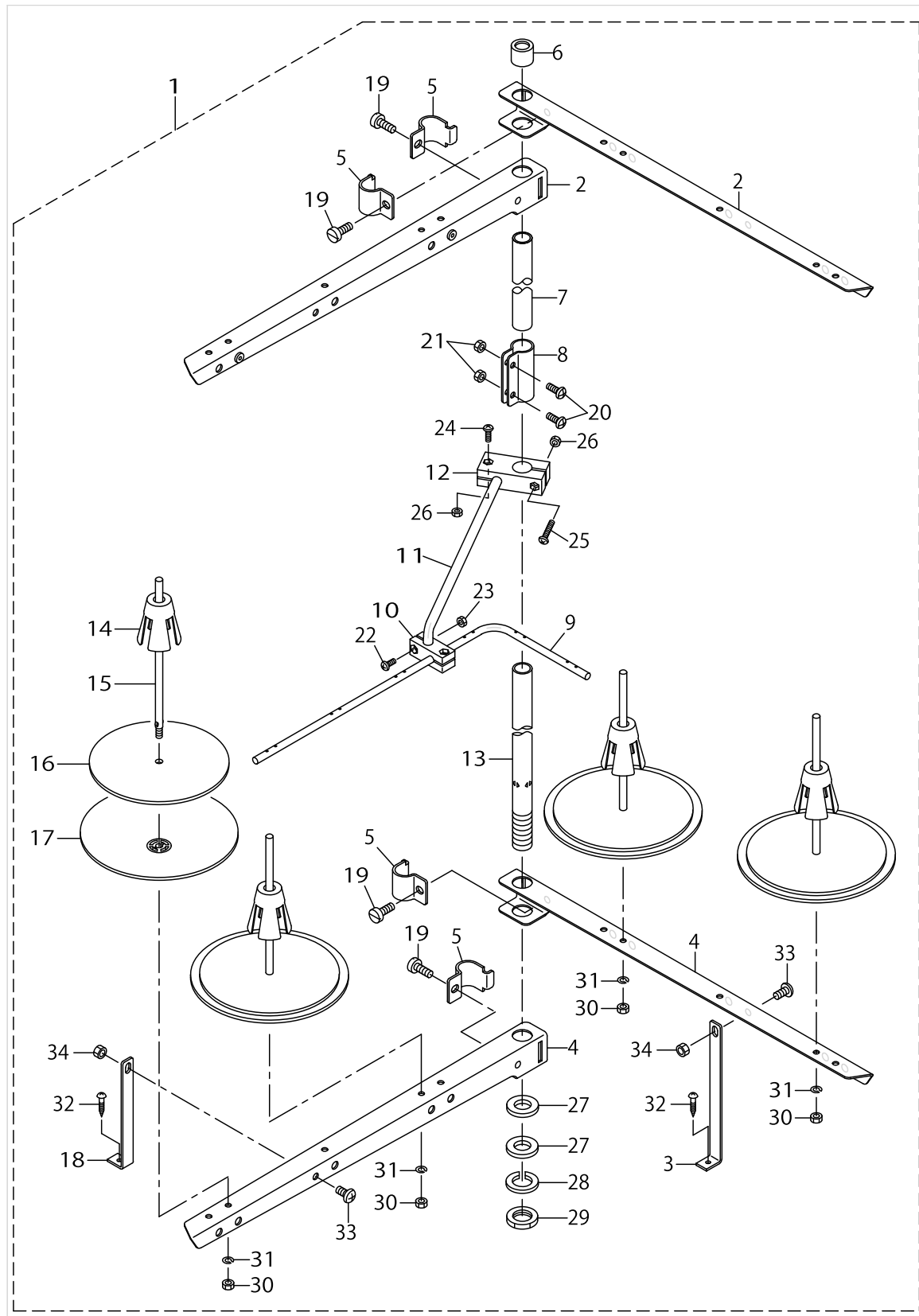
# THREAD STAND COMPONENTS (FOR MO-6704S,MO-6714S)



THREAD STAND COMPONENTS (FOR MO-6704S,MO-6714S)

| No. | Parts No.   | Parts name                    | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------------|---------|-------|------|-----|
| 1   | 40106590    | THREAD STAND ASM.             |         |       |      | 1   |
| 2   | 40085787    | SPOOL REST ARM UPPER          |         | *     |      | 2   |
| 3   | 40085795    | THREAD GUIDE BUSHING          |         | *     |      | 4   |
| 4   | 40085794    | THREAD GUIDE                  |         | *     |      | 4   |
| 5   | 40085793    | SPOOL REST ROD RUBBER CAP     |         | *     |      | 1   |
| 6   | 40085785    | SPOOL REST ROD UPPER          |         | *     |      | 1   |
| 7   | 40085792    | SPOOL REST ROD JOINT          |         | *     |      | 1   |
| 8   | 40106582    | THREAD GUIDE 4                |         | *     |      | 1   |
| 9   | 40106580    | THREAD GUIDE UNDER BASE       |         | *     |      | 1   |
| 10  | 40106576    | THREAD GUIDE ARM              |         | *     |      | 1   |
| 11  | 40106579    | THREAD GUIDE ARM BASE         |         | *     |      | 1   |
| 12  | 40085784    | SPOOL REST ROD LOWER          |         | *     |      | 1   |
| 13  | 40085791    | SPOOL RETAINER                |         | *     |      | 4   |
| 14  | 40085790    | SPOOL PIN                     |         | *     |      | 4   |
| 15  | 40085789    | SPOOL REST CUSHION            |         | *     |      | 4   |
| 16  | 40085788    | SPOOL REST                    |         | *     |      | 4   |
| 17  | 40085786    | SPOOL REST ARM LOWER          |         | *     |      | 2   |
| 18  | 40096327    | SPOOL REST ARM UPPER SCREW    |         | *     |      | 2   |
| 19  | 40096326    | SPOOL REST ARM LOWER SCREW    |         | *     |      | 2   |
| 20  | 40085796    | SPOOL REST ROD RUBBER CUSHION |         | *     |      | 2   |
| 21  | 40096325    | SPOOL REST ROD NUT            |         | *     |      | 1   |
| 22  | SM4041201SC | SCREW M4 L=12                 |         | *     |      | 3   |
| 23  | SM4042501SC | SCREW M4X0.7 L=25             |         | *     |      | 1   |
| 24  | SM4051405SE | SCREW M5 L=14                 |         | *     |      | 2   |
| 25  | NM6040002SC | NUT M4                        |         | *     |      | 4   |
| 26  | NM6050001SE | NUT M5                        |         | *     |      | 10  |
| 27  | WP1612616SE | WASHER 16X30X2.6              |         | *     |      | 2   |
| 28  | WP0531001SC | WASHER M5                     |         | *     |      | 4   |
| 29  | WS0510002KN | SPRING WASHER M5              |         | *     |      | 4   |

THREAD STAND COMPONENTS (MO-6704S,MO-6714S SPECIAL ORDER PARTS)



THREAD STAND COMPONENTS (MO-6704S,MO-6714S SPECIAL ORDER PARTS)

| No. | Parts No.   | Parts name                    | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------------|---------|-------|------|-----|
| 1   | 40106593    | THREAD STAND ASM.             |         |       |      | 1   |
| 2   | 40106575    | SPOOL REST LONG ARM UPPER     |         | *     |      | 2   |
| 3   | 40085795    | THREAD GUIDE BUSHING          |         | *     |      | 4   |
| 4   | 40085794    | THREAD GUIDE                  |         | *     |      | 4   |
| 5   | 40096327    | SPOOL REST ARM UPPER SCREW    |         | *     |      | 2   |
| 6   | 40106577    | SPOOL REST ARM LOWER A        |         | *     |      | 1   |
| 7   | 40106574    | SPOOL REST LONG ARM LOWER     |         | *     |      | 2   |
| 8   | 40096326    | SPOOL REST ARM LOWER SCREW    |         | *     |      | 2   |
| 9   | 40106578    | SPOOL REST ARM LOWER B        |         | *     |      | 1   |
| 10  | 40085784    | SPOOL REST ROD LOWER          |         | *     |      | 1   |
| 11  | 40096325    | SPOOL REST ROD NUT            |         | *     |      | 1   |
| 12  | 40085789    | SPOOL REST CUSHION            |         | *     |      | 4   |
| 13  | 40085796    | SPOOL REST ROD RUBBER CUSHION |         | *     |      | 2   |
| 14  | 40085785    | SPOOL REST ROD UPPER          |         | *     |      | 1   |
| 15  | 40085793    | SPOOL REST ROD RUBBER CAP     |         | *     |      | 1   |
| 16  | 40085792    | SPOOL REST ROD JOINT          |         | *     |      | 1   |
| 17  | 40106576    | THREAD GUIDE ARM              |         | *     |      | 1   |
| 18  | 40106579    | THREAD GUIDE ARM BASE         |         | *     |      | 1   |
| 19  | 40106582    | THREAD GUIDE 4                |         | *     |      | 1   |
| 20  | 40106580    | THREAD GUIDE UNDER BASE       |         | *     |      | 1   |
| 21  | 40085788    | SPOOL REST                    |         | *     |      | 4   |
| 22  | 40085790    | SPOOL PIN                     |         | *     |      | 4   |
| 23  | 40085791    | SPOOL RETAINER                |         | *     |      | 4   |
| 24  | SM4041201SC | SCREW M4 L=12                 |         | *     |      | 3   |
| 25  | SM4051405SE | SCREW M5 L=14                 |         | *     |      | 2   |
| 26  | SM4042501SC | SCREW M4X0.7 L=25             |         | *     |      | 1   |
| 27  | SM4051001SE | SCREW M5 L=10                 |         | *     |      | 2   |
| 28  | SK3412001SE | WOOD SCREW D=4.1 L=20         |         | *     |      | 2   |
| 29  | NM6050001SE | NUT M5                        |         | *     |      | 12  |
| 30  | NM6040002SC | NUT M4                        |         | *     |      | 4   |
| 31  | WP0531001SC | WASHER M5                     |         | *     |      | 4   |
| 32  | WP1612616SE | WASHER 16X30X2.6              |         | *     |      | 2   |
| 33  | WS0510002KN | SPRING WASHER M5              |         | *     |      | 4   |

This technical drawing is an exploded perspective view of a mechanical assembly. The components are numbered as follows:

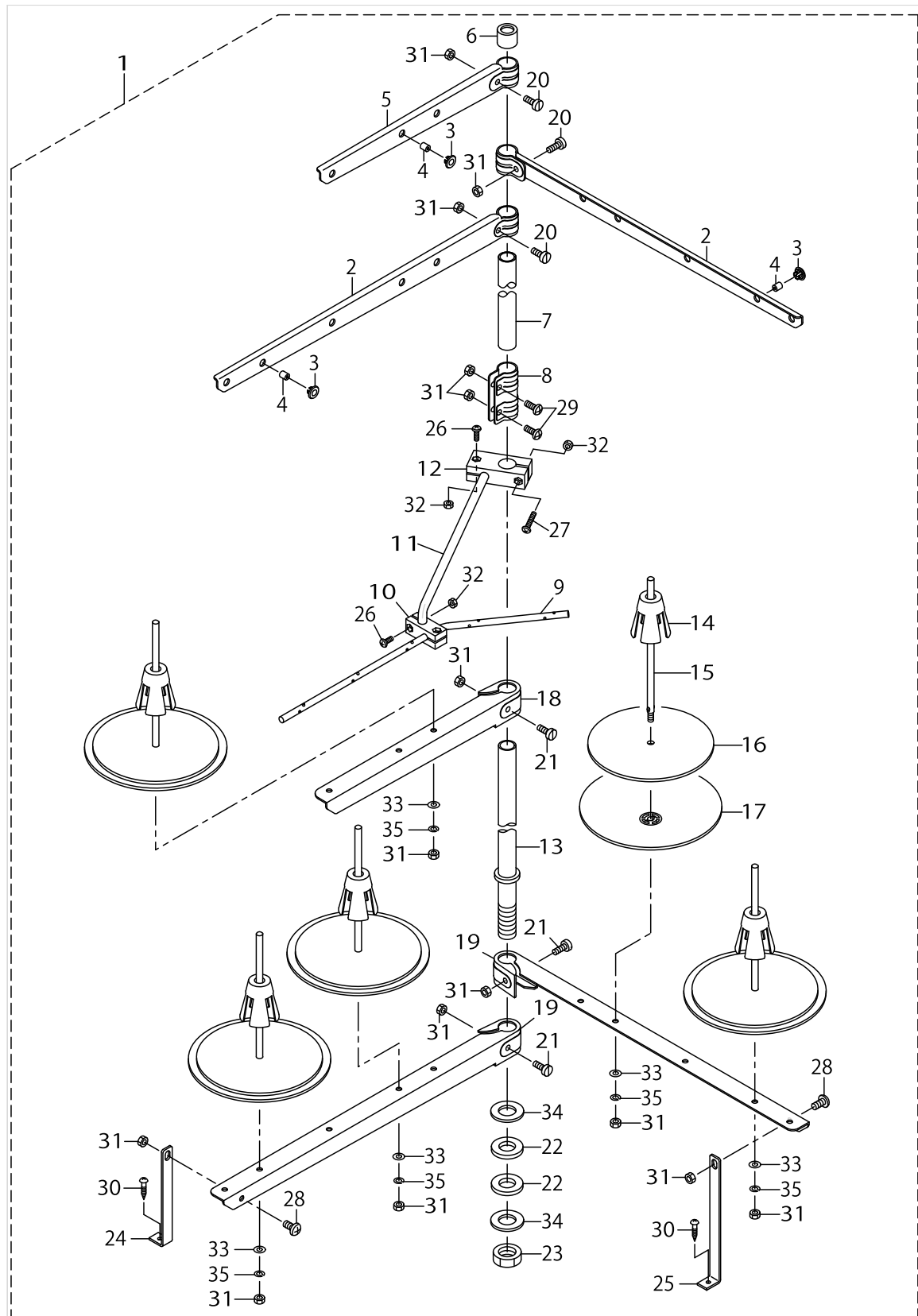
- 1**: A long, thin rectangular plate or frame member.
- 2**: A long, thin rectangular plate or frame member, similar to 1.
- 3**: A small circular component, possibly a pin or washer.
- 4**: A small circular component, possibly a pin or washer.
- 5**: A small circular component, possibly a pin or washer.
- 6**: A small circular component, possibly a pin or washer.
- 7**: A cylindrical component, possibly a bush or sleeve.
- 8**: A coiled spring.
- 9**: A long, thin rectangular plate or frame member.
- 10**: A small circular component, possibly a pin or washer.
- 11**: A long, thin rectangular plate or frame member.
- 12**: A small rectangular block or bracket.
- 13**: A long, thin rectangular plate or frame member.
- 14**: A small circular component, possibly a pin or washer.
- 15**: A small circular component, possibly a pin or washer.
- 16**: A circular disc or plate.
- 17**: A circular disc or plate.
- 18**: A small circular component, possibly a pin or washer.
- 19**: A small circular component, possibly a pin or washer.
- 20**: A small circular component, possibly a pin or washer.
- 21**: A small circular component, possibly a pin or washer.
- 22**: A small circular component, possibly a pin or washer.
- 23**: A small circular component, possibly a pin or washer.
- 24**: A small circular component, possibly a pin or washer.
- 25**: A small circular component, possibly a pin or washer.
- 26**: A small circular component, possibly a pin or washer.
- 27**: A small circular component, possibly a pin or washer.
- 28**: A small circular component, possibly a pin or washer.
- 29**: A small circular component, possibly a pin or washer.
- 30**: A small circular component, possibly a pin or washer.
- 31**: A small circular component, possibly a pin or washer.

The assembly is shown in an exploded view, with dashed lines indicating the alignment and assembly sequence of the components. The components are arranged in a hierarchical manner, with the main frame (1, 2, 9, 11, 13) supporting various sub-assemblies and components.

THREAD STAND COMPONENTS (FOR MO-6716S)

| No. | Parts No.   | Parts name                    | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------------|---------|-------|------|-----|
| 1   | 40106591    | THREAD STAND ASM.             |         |       |      | 1   |
| 2   | 40106575    | SPOOL REST LONG ARM UPPER     |         | *     |      | 1   |
| 3   | 40085794    | THREAD GUIDE                  |         | *     |      | 5   |
| 4   | 40085795    | THREAD GUIDE BUSHING          |         | *     |      | 5   |
| 5   | 40085787    | SPOOL REST ARM UPPER          |         | *     |      | 1   |
| 6   | 40085793    | SPOOL REST ROD RUBBER CAP     |         | *     |      | 1   |
| 7   | 40085785    | SPOOL REST ROD UPPER          |         | *     |      | 1   |
| 8   | 40085792    | SPOOL REST ROD JOINT          |         | *     |      | 1   |
| 9   | 40106581    | THREAD GUIDE 5                |         | *     |      | 1   |
| 10  | 40106580    | THREAD GUIDE UNDER BASE       |         | *     |      | 1   |
| 11  | 40106576    | THREAD GUIDE ARM              |         | *     |      | 1   |
| 12  | 40106579    | THREAD GUIDE ARM BASE         |         | *     |      | 1   |
| 13  | 40085784    | SPOOL REST ROD LOWER          |         | *     |      | 1   |
| 14  | 40085791    | SPOOL RETAINER                |         | *     |      | 5   |
| 15  | 40085790    | SPOOL PIN                     |         | *     |      | 5   |
| 16  | 40085789    | SPOOL REST CUSHION            |         | *     |      | 5   |
| 17  | 40085788    | SPOOL REST                    |         | *     |      | 5   |
| 18  | 40085786    | SPOOL REST ARM LOWER          |         | *     |      | 1   |
| 19  | 40106574    | SPOOL REST LONG ARM LOWER     |         | *     |      | 1   |
| 20  | 40096327    | SPOOL REST ARM UPPER SCREW    |         | *     |      | 2   |
| 21  | 40085796    | SPOOL REST ROD RUBBER CUSHION |         | *     |      | 2   |
| 22  | 40096325    | SPOOL REST ROD NUT            |         | *     |      | 1   |
| 23  | 40096326    | SPOOL REST ARM LOWER SCREW    |         | *     |      | 2   |
| 24  | SM4041201SC | SCREW M4 L=12                 |         | *     |      | 3   |
| 25  | SM4051405SE | SCREW M5 L=14                 |         | *     |      | 2   |
| 26  | SM4042501SC | SCREW M4X0.7 L=25             |         | *     |      | 1   |
| 27  | NM6040002SC | NUT M4                        |         | *     |      | 4   |
| 28  | NM6050001SE | NUT M5                        |         | *     |      | 11  |
| 29  | WP1612616SE | WASHER 16X30X2.6              |         | *     |      | 2   |
| 30  | WP0531001SC | WASHER M5                     |         | *     |      | 5   |
| 31  | WS0510002KN | SPRING WASHER M5              |         | *     |      | 5   |

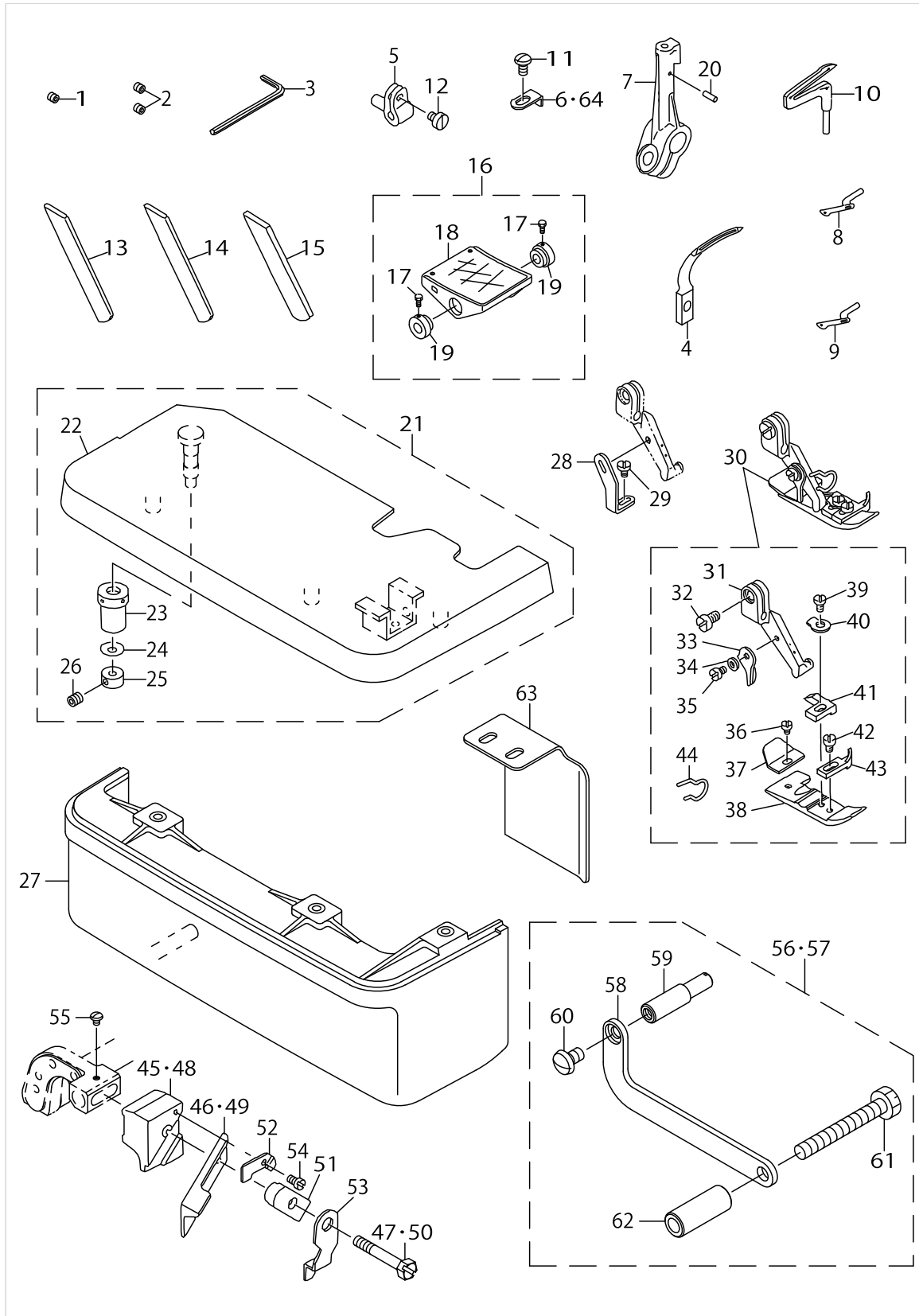
THREAD STAND COMPONENTS (MO-6716S SPECIAL ORDER PARTS)



THREAD STAND COMPONENTS (MO-6716S SPECIAL ORDER PARTS)

| No. | Parts No.   | Parts name                    | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------------|---------|-------|------|-----|
| 1   | 40106604    | THREAD STAND ASM.             |         |       |      | 1   |
| 2   | 40106575    | SPOOL REST LONG ARM UPPER     |         | *     |      | 2   |
| 3   | 40085794    | THREAD GUIDE                  |         | *     |      | 5   |
| 4   | 40085795    | THREAD GUIDE BUSHING          |         | *     |      | 5   |
| 5   | 40085787    | SPOOL REST ARM UPPER          |         | *     |      | 1   |
| 6   | 40085793    | SPOOL REST ROD RUBBER CAP     |         | *     |      | 1   |
| 7   | 40085785    | SPOOL REST ROD UPPER          |         | *     |      | 1   |
| 8   | 40085792    | SPOOL REST ROD JOINT          |         | *     |      | 1   |
| 9   | 40106581    | THREAD GUIDE 5                |         | *     |      | 1   |
| 10  | 40106580    | THREAD GUIDE UNDER BASE       |         | *     |      | 1   |
| 11  | 40106576    | THREAD GUIDE ARM              |         | *     |      | 1   |
| 12  | 40106579    | THREAD GUIDE ARM BASE         |         | *     |      | 1   |
| 13  | 40085784    | SPOOL REST ROD LOWER          |         | *     |      | 1   |
| 14  | 40085791    | SPOOL RETAINER                |         | *     |      | 5   |
| 15  | 40085790    | SPOOL PIN                     |         | *     |      | 5   |
| 16  | 40085789    | SPOOL REST CUSHION            |         | *     |      | 5   |
| 17  | 40085788    | SPOOL REST                    |         | *     |      | 5   |
| 18  | 40085786    | SPOOL REST ARM LOWER          |         | *     |      | 1   |
| 19  | 40106574    | SPOOL REST LONG ARM LOWER     |         | *     |      | 2   |
| 20  | 40096327    | SPOOL REST ARM UPPER SCREW    |         | *     |      | 3   |
| 21  | 40096326    | SPOOL REST ARM LOWER SCREW    |         | *     |      | 3   |
| 22  | 40085796    | SPOOL REST ROD RUBBER CUSHION |         | *     |      | 2   |
| 23  | 40096325    | SPOOL REST ROD NUT            |         | *     |      | 1   |
| 24  | 40106577    | SPOOL REST ARM LOWER A        |         | *     |      | 1   |
| 25  | 40106578    | SPOOL REST ARM LOWER B        |         | *     |      | 1   |
| 26  | SM4041201SC | SCREW M4 L=12                 |         | *     |      | 3   |
| 27  | SM4042501SC | SCREW M4X0.7 L=25             |         | *     |      | 1   |
| 28  | SM4051001SE | SCREW M5 L=10                 |         | *     |      | 2   |
| 29  | SM4051405SE | SCREW M5 L=14                 |         | *     |      | 2   |
| 30  | SK3412001SE | WOOD SCREW D=4.1 L=20         |         | *     |      | 2   |
| 31  | NM6050001SE | NUT M5                        |         | *     |      | 15  |
| 32  | NM6040002SC | NUT M4                        |         | *     |      | 4   |
| 33  | WP0531001SC | WASHER M5                     |         | *     |      | 5   |
| 34  | WP1612616SE | WASHER 16X30X2.6              |         | *     |      | 2   |
| 35  | WS0510002KN | SPRING WASHER M5              |         | *     |      | 5   |

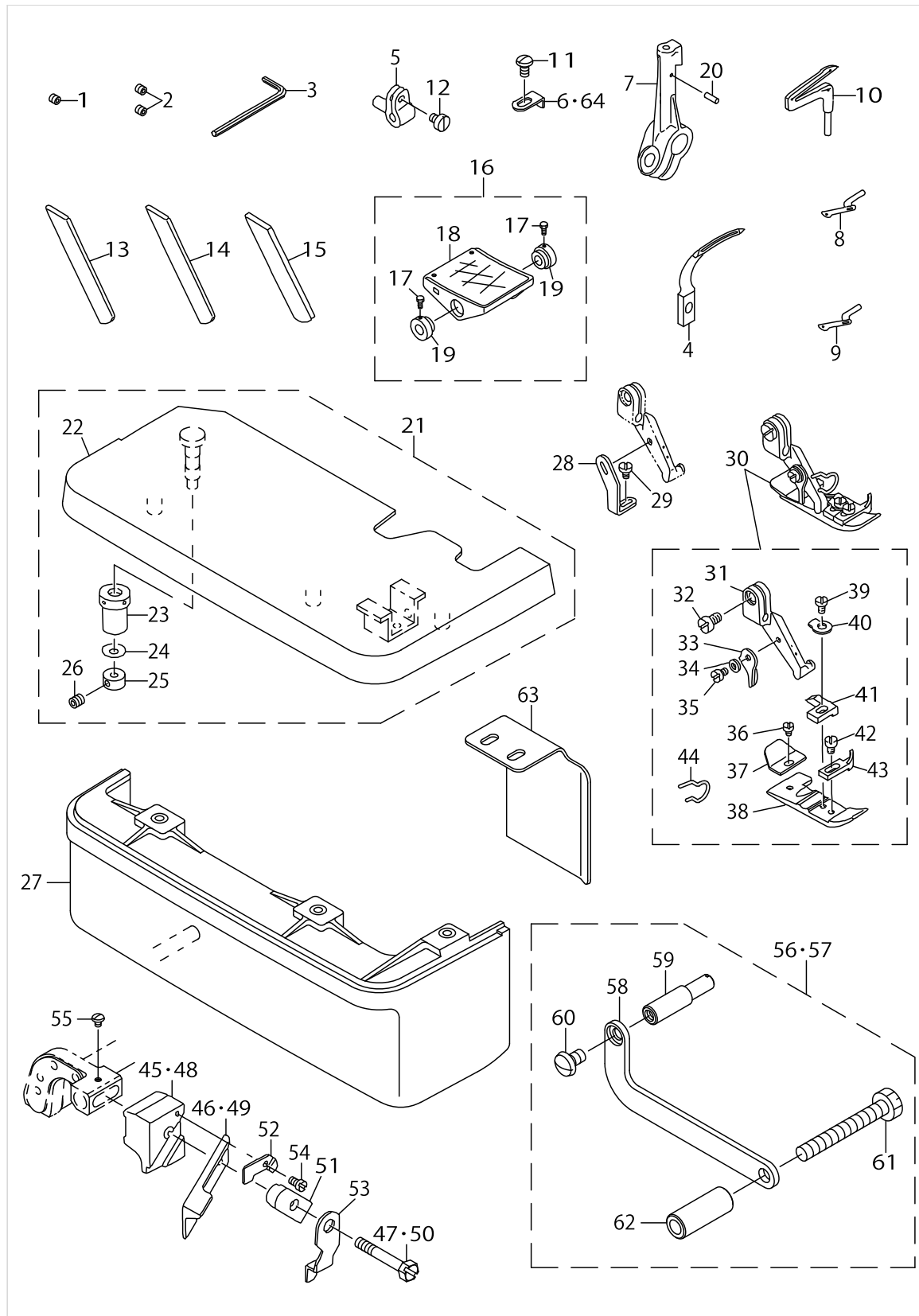
# SPECIAL ORDER PARTS COMPONENTS



SPECIAL ORDER PARTS COMPONENTS

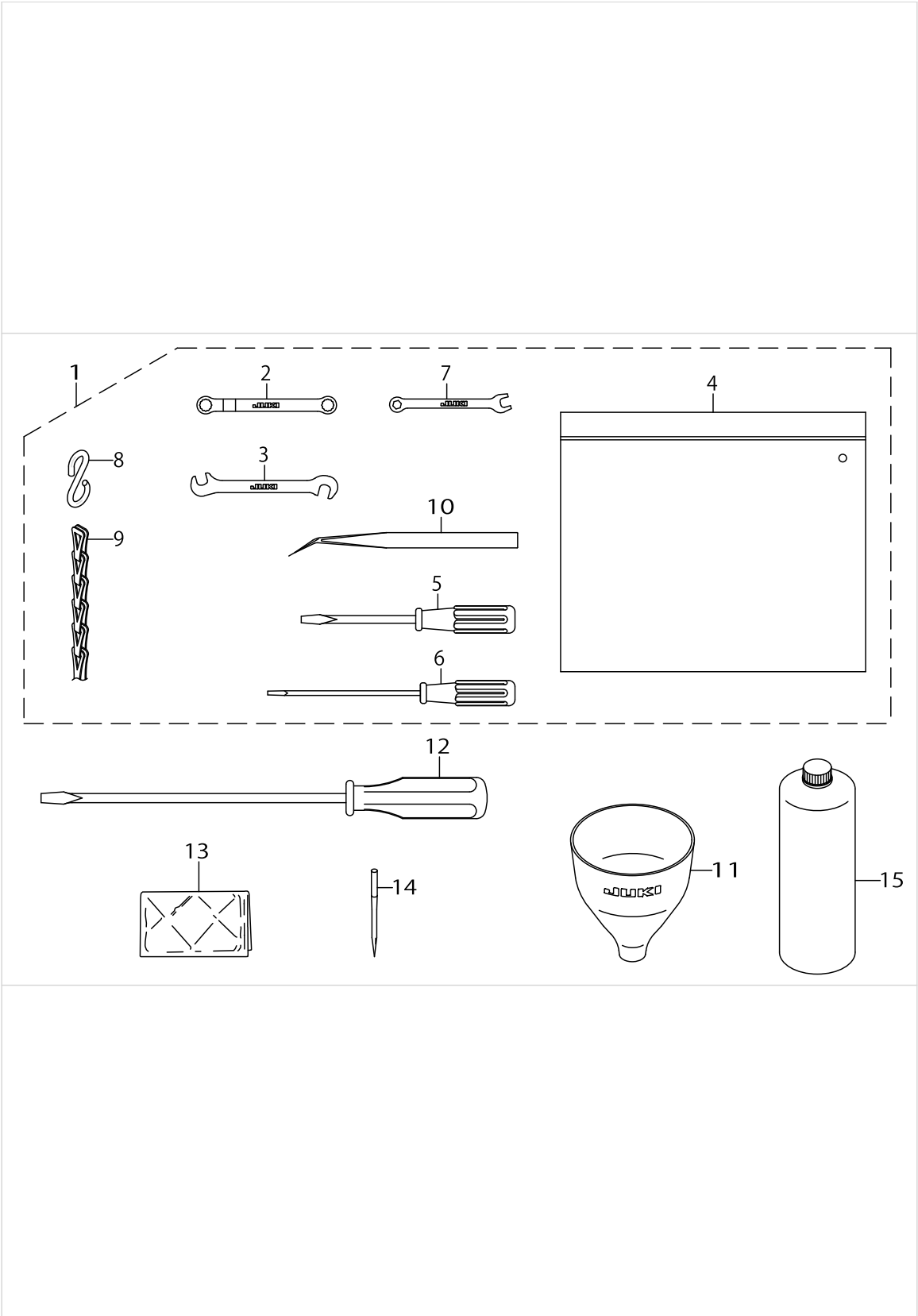
| No. | Parts No.   | Parts name                   | Remarks               | Level | Cons | Qty |
|-----|-------------|------------------------------|-----------------------|-------|------|-----|
| 1   | SS8080322TP | SCREW 1/8-44 L=3.2           | FOR MO-6704S          |       |      | 1   |
| 2   | SS8080322TP | SCREW 1/8-44 L=3.2           | FOR MO-6714S,MO-6716S |       |      | 2   |
| 3   | B9112804000 | SPANNER                      |                       |       |      | 1   |
| 4   | 12120713    | CHAIN LOOPER                 | FOR MO-6716S          |       |      | 1   |
| 5   | 11544707    | UPPER LOOPER SUPPORT ARM     |                       |       |      | 1   |
| 6   | 11898103    | PRESSER FOOT AUXILIARY PLATE | FOR MO-6704S          |       |      | 1   |
| 7   | 12123709    | LOWER LOOPER SUPPORT ARM     |                       |       |      | 1   |
| 8   | B2519804000 | UPPER LOOPER                 | FOR MO-6704S,MO-6716S |       |      | 1   |
| 9   | B2519814000 | UPPER LOOPER                 | FOR MO-6714S          |       |      | 1   |
| 10  | B2521804000 | LOWER LOOPER                 |                       |       |      | 1   |
| 11  | SS4080620TP | SCREW 1/8-44 L=6             | FOR MO-6704S          |       |      | 1   |
| 12  | SS6080410SP | SCREW 1/8-44 L=4             |                       |       |      | 1   |
| 13  | 11847605    | LOWER KNIFE                  |                       |       |      | 1   |
| 14  | 11964509    | CERAMIC LOWER KNIFE          |                       |       |      | 1   |
| 15  | 11992005    | LOWER KNIFE                  |                       |       |      | 1   |
| 16  | 11965753    | PEDAL ASM.                   |                       |       |      | 1   |
| 17  | SM9061203SE | SCREW M6 L=12                |                       | *     |      | 2   |
| 18  | 11965704    | PEDAL                        |                       | *     |      | 1   |
| 19  | 11965803    | PEDAL THRUST COLLAR          |                       | *     |      | 2   |
| 20  | PS0200062KH | SPRING PIN 2X6               |                       |       |      | 1   |
| 21  | 12105458    | CLOTH PLATE ASM.             | FOR MO-6716S          |       |      | 1   |
| 22  | 12104550    | CLOTH PLATE ASM.             |                       | *     |      | 1   |
| 23  | 11501301    | ECCENTRIC BUSHING            |                       | *     |      | 1   |
| 24  | WZ0420350KP | DISC SPRING                  |                       | *     |      | 1   |
| 25  | CS0400671SD | THRUST HOLDER                |                       | *     |      | 1   |
| 26  | SM8040302TP | SETSCREW                     |                       | *     |      | 1   |
| 27  | 11949104    | CLOTH BASE COVER             | FOR MO-6716S          |       |      | 1   |
| 28  | B1539804000 | PRESSER FOOT FIXING PLATE    | FOR MO-6704S          |       |      | 1   |
| 29  | SS6060410TP | SCREW 3/32-56 L=3.5          | FOR MO-6704S          |       |      | 1   |
| 30  | 12152468    | PRESSER FOOT(FINGER GUARD)   | FOR MO-6714S          |       |      | 1   |
| 31  | 11872009    | PRESSER FOOT HINGE           |                       | *     |      | 1   |
| 32  | SS6090670TP | SCREW 9/64-40 L=6            |                       | *     |      | 1   |
| 33  | B1530804000 | STOPPER                      |                       | *     |      | 1   |
| 34  | WP0250516SD | WASHER 2.5X6X0.5             |                       | *     |      | 1   |
| 35  | SS7060610SP | SCREW 3/32-56 L=5.5          |                       | *     |      | 1   |
| 36  | SS6060210SP | SCREW 3/32-56 L=1.9          |                       | *     |      | 1   |
| 37  | B1511814000 | REAR PRESSER FOOT            |                       | *     |      | 1   |
| 38  | B150781400P | PRESSER FOOT                 |                       | *     |      | 1   |
| 39  | SS7080520SP | SCREW 1/8-44 L=4.9           |                       | *     |      | 1   |
| 40  | B150880400B | SPRING                       |                       | *     |      | 1   |
| 41  | 12160008    | STITCH TONGUE                |                       | *     |      | 1   |
| 42  | SS6060440TP | SCREW 3/32-56 L=3.5          |                       | *     |      | 1   |
| 43  | B1510814000 | CURL GUARD                   |                       | *     |      | 1   |
| 44  | 13178306    | FINGER GUARD                 |                       |       |      | 1   |
| 45  | 11598000    | UPPER KNIFE SUPPORT          | FOR MO-6704S          |       |      | 1   |
| 46  | 11845807    | UPPER KNIFE                  | FOR MO-6704S          |       |      | 1   |
| 47  | SS9111610SP | SCREW 11/64-40 L=16          | FOR MO-6704S          |       |      | 1   |

# SPECIAL ORDER PARTS COMPONENTS



# SPECIAL ORDER PARTS COMPONENTS

| No. | Parts No.   | Parts name                    | Remarks      | Level | Cons | Qty |
|-----|-------------|-------------------------------|--------------|-------|------|-----|
| 48  | 11845500    | UPPER KNIFE SUPPORT           | FOR MO-6716S |       |      | 1   |
| 49  | 11845906    | UPPER KNIFE                   | FOR MO-6716S |       |      | 1   |
| 50  | SS9112310SP | SCREW 11/64-40 L=23           | FOR MO-6716S |       |      | 1   |
| 51  | 11565504    | UPPER KNIFE PRESSER PLATE     | FOR MO-6716S |       |      | 1   |
| 52  | 11565702    | WASHER                        |              |       |      | 1   |
| 53  | 11848405    | UPPER KNIFE COVER             |              |       |      | 1   |
| 54  | SS4060310SP | SCREW 3/32-56 L=2.5           |              |       |      | 1   |
| 55  | SS4060310SP | SCREW 3/32-56 L=2.5           |              |       |      | 1   |
| 56  | 40025294    | SYNCHRONIZER STOPPER ASM.     |              |       |      | 1   |
| 57  | 40011755    | SYNCHRONIZER TURN STOPPER ASM |              |       |      | 1   |
| 58  | 40011757    | SYNCHRONIZER STOPPER BASE     |              | *     |      | 1   |
| 59  | 40022255    | SYNCHRONIZER STOPPER          |              | *     |      | 1   |
| 60  | SS5120810SP | SCREW                         |              | *     |      | 1   |
| 61  | SS9154540SP | SCREW 15/64-28 L=45           |              | *     |      | 1   |
| 62  | 40011758    | SYNCHRONIZER BASE COLLAR      |              | *     |      | 1   |
| 63  | 40036778    | V_BELT SLIDER                 |              |       |      | 1   |
| 64  | 40030533    | PRESSER FOOT AUXILIARY PLATE  | FOR MO-6714S |       |      | 1   |



# ACCESSORIES PARTS COMPONENTS

| No. | Parts No.   | Parts name            | Remarks | Level | Cons | Qty |
|-----|-------------|-----------------------|---------|-------|------|-----|
| 1   | 13160858    | ACCESSORIE BAG ASM.   |         |       |      | 1   |
| 2   | 13160007    | RING SPANNER          |         | *     |      | 1   |
| 3   | 13160205    | PIN SPANNER           |         | *     |      | 1   |
| 4   | 22932800    | ACCESSORIE BAG        |         | *     |      | 1   |
| 5   | 22933105    | SCREW DRIVER MIDDLE   |         | *     |      | 1   |
| 6   | 12347308    | SCREW DRIVER (SMALL)  |         | *     |      | 1   |
| 7   | 13160106    | SPANNER (5X6)         |         | *     |      | 1   |
| 8   | 13160304    | S SHAPED HOOK         |         | *     |      | 2   |
| 9   | 13160403    | CHAIN                 |         | *     |      | 1   |
| 10  | 12288403    | TWEEZERS              |         | *     |      | 1   |
| 11  | 13160601    | FUNNEL                |         |       |      | 1   |
| 12  | 22933006    | SCREW DRIVER LARGE    |         |       |      | 1   |
| 13  | 40048535    | HEAD_COVER            |         |       |      | 1   |
| 14  | MDC270B1104 | NEEDLE DCX27 #11-4EA. |         |       |      | 1   |
| 15  | MML018900CA | JUKI MACHINE OIL 18   |         |       |      | 1   |

## HOW TO MAKE USE OF THIS PARTS LIST

1.As to "#01" and "#02" refer to the "Note" given at the bottom of the respective pages.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

1. リストページの# 0 1、# 0 2の印は、ページ下の"注記"の説明を参照下さい。
2. 数量欄の数字は、個数を表し、0. 1、2. 5等の数値は、長さ（単位メートル）を表します。
3. 数量欄の（ ）は、組部品を構成している子部品であることを意味します。
4. イラストページの-----枠は、組構成であることを意味します。

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