

670

Teileliste und Näheinrichtungen  
Parts List and Sewing Equipment

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**670**

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|----------------------------------|--------------------|-------------------------------------|
| Armwelle                         | 1                  | Upper shaft                         |
| Antrieb Arm- und Unterwelle,     | 2                  | Upper and bottom shaft drive,       |
| Rastkupplung                     |                    | Safety clutch                       |
| Fadenhebel                       | 3                  | Thread lever                        |
| Antrieb Nadeltransport           | 4                  | Needle feed drive                   |
| Alternierender Obertransport     | 5                  | Alternating foot top feed           |
| Antrieb Untertransport           | 6                  | Bottom feed drive                   |
| Untertransport                   | 7                  | Bottom feed                         |
| Differenz Untertransport,        | 8                  | Bottom feed difference,             |
| Magnetventileinheit              |                    | Solenoid valve unit                 |
| Fusslueftung Handhebel           | 9                  | Top roller lift hand lever          |
| Transportsaeule, Abdeckungen     | 10                 | Middle post, Covers                 |
| Fuesslueftung pneu.              | 11                 | Top roller lift pneu.               |
| Hubverstellung,                  | 12                 | Skipping foot lift pneumatic,       |
| Knieschalter                     |                    | Knee lever                          |
| Grosser Greifer mit Spule        | 13                 | Large hook with bobbin              |
| Greifersaeule rechts,            | 14                 | Hook post right,                    |
| Luefterfinger                    |                    | Releasing hook                      |
| Materialdickensensor             | 15                 | Material thickness sensor,          |
| Kantenanschlag                   |                    | Edge guide                          |
| Fadenabschneider                 | 16                 | Thread trimmer                      |
| Spuler                           | 17                 | Winder                              |
| Spannungsplatte Einnadel pneu.   | 18                 | Tension plate 1 needle pneu.        |
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| Stichverkuerzung                 |                    | Stitch reduction                    |
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| Zentralschmierung,               | 22                 | Central lubrication,                |
| Oilstandanzeige                  |                    | Maintenance indicator               |
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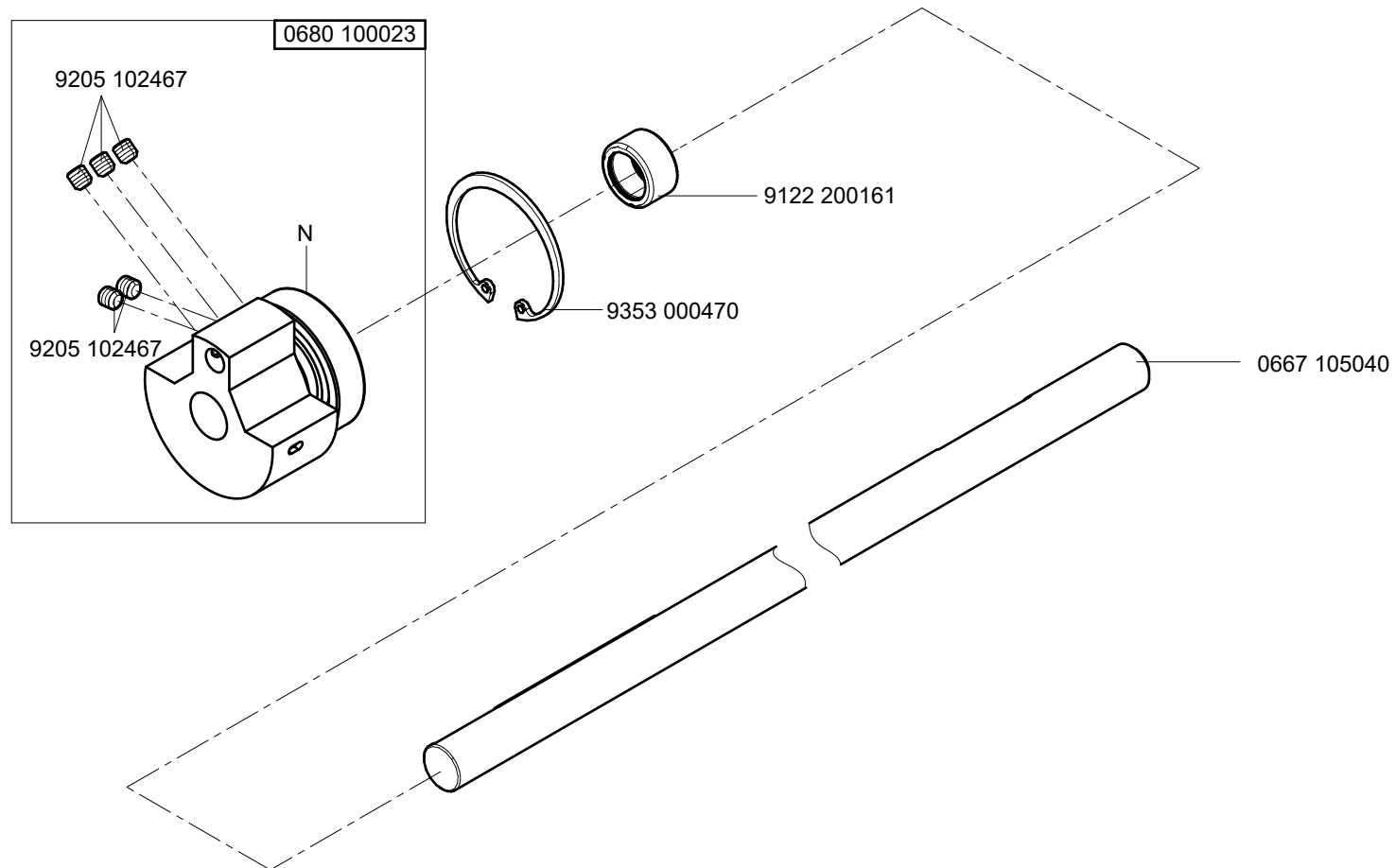
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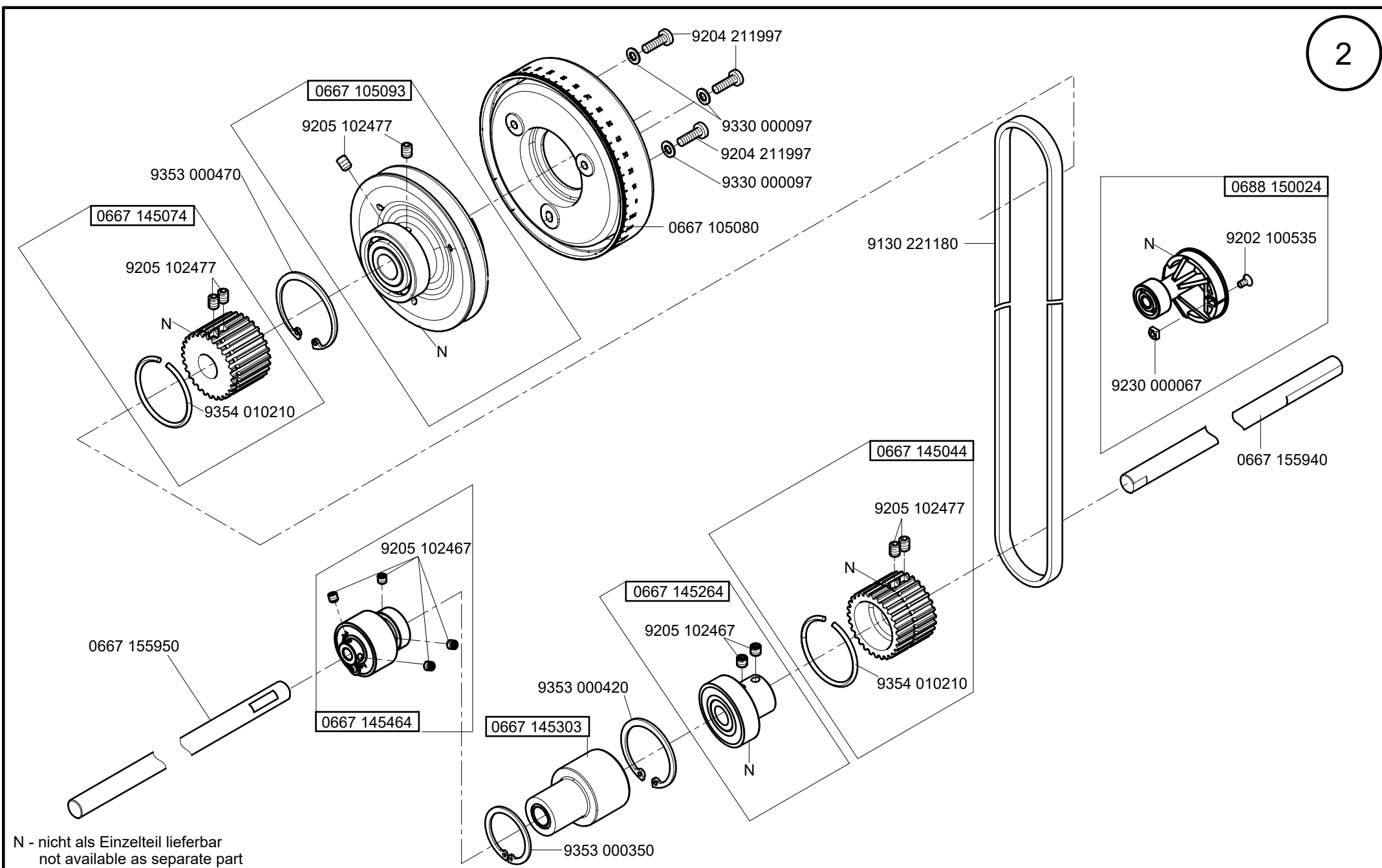


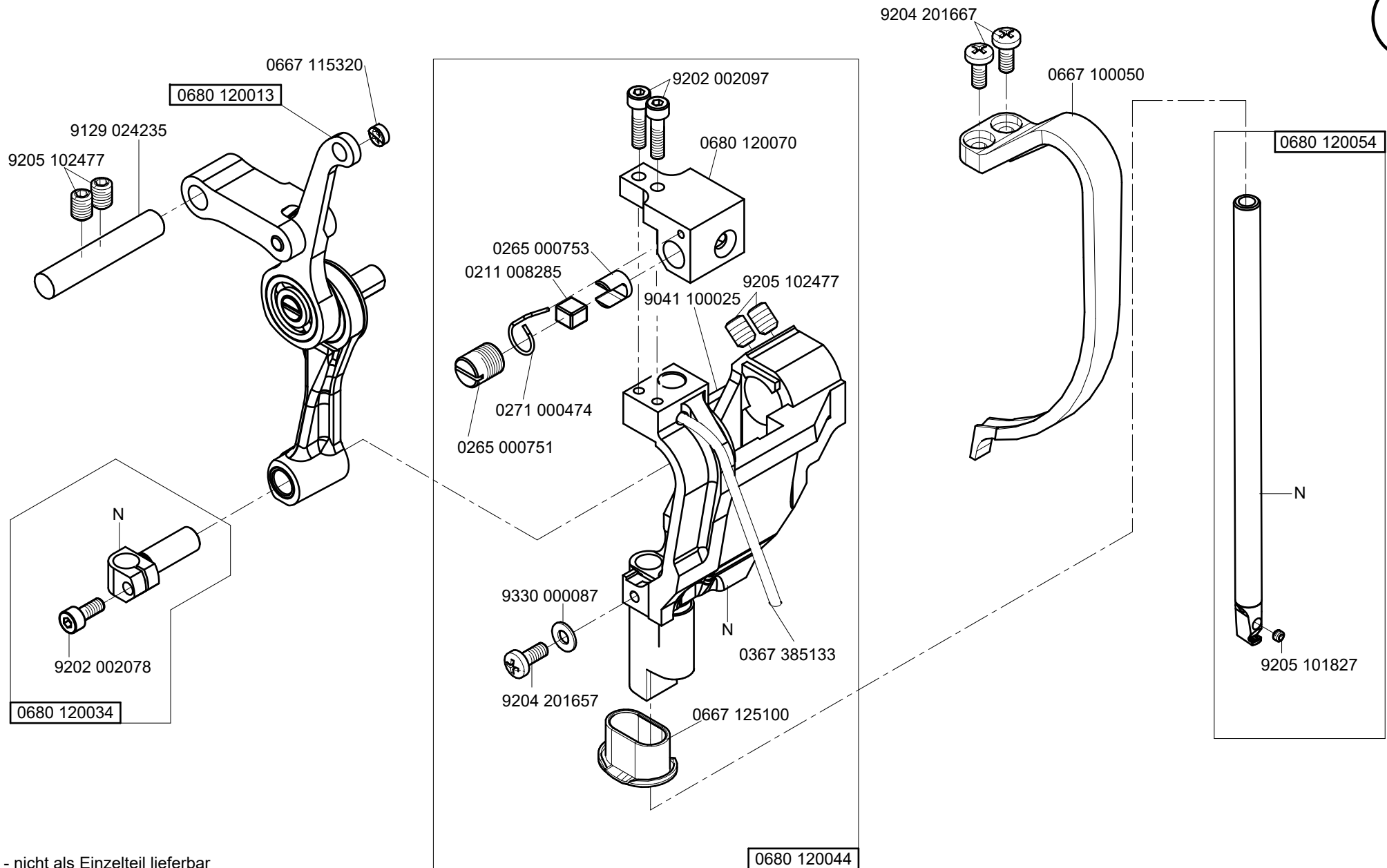
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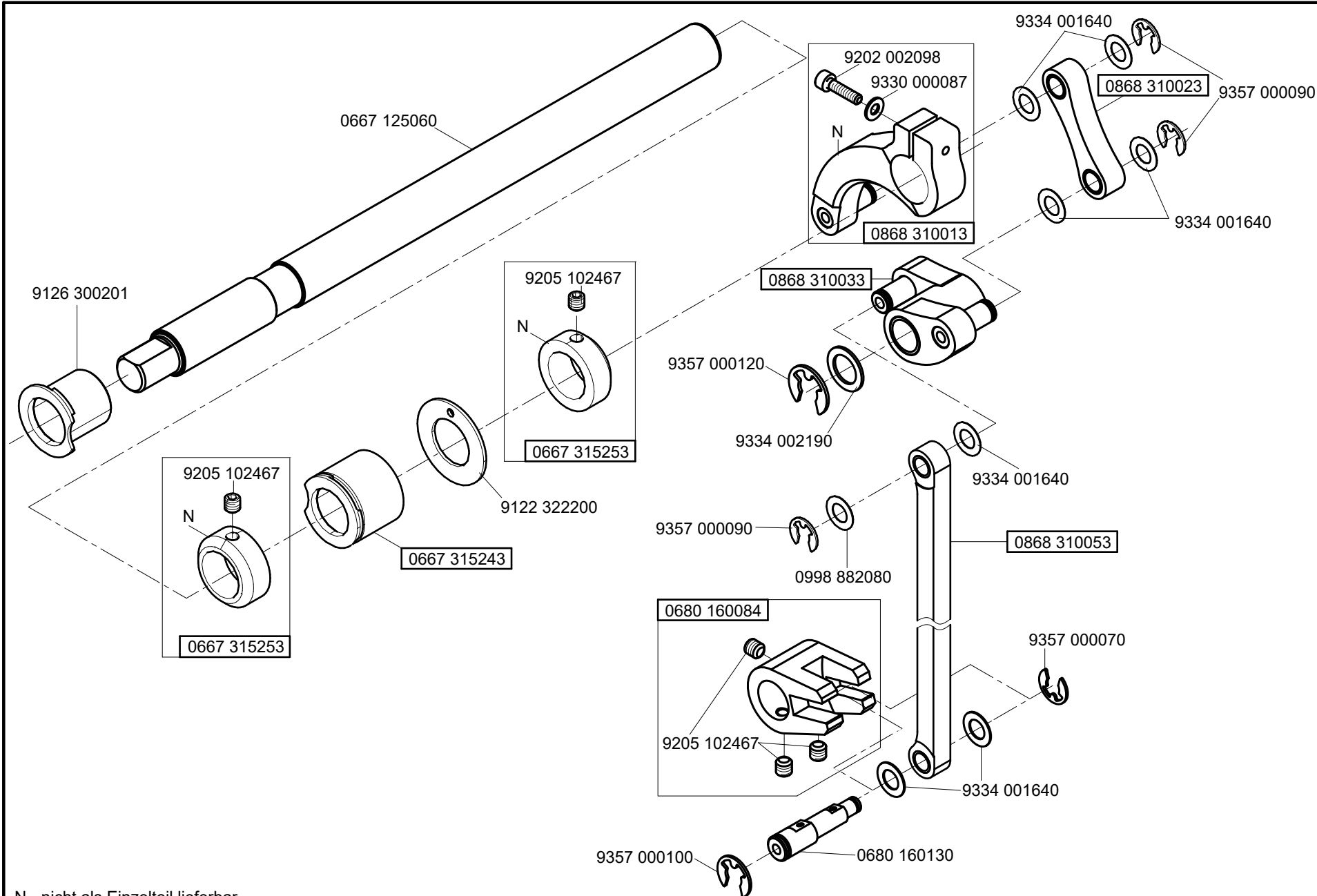


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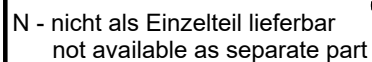


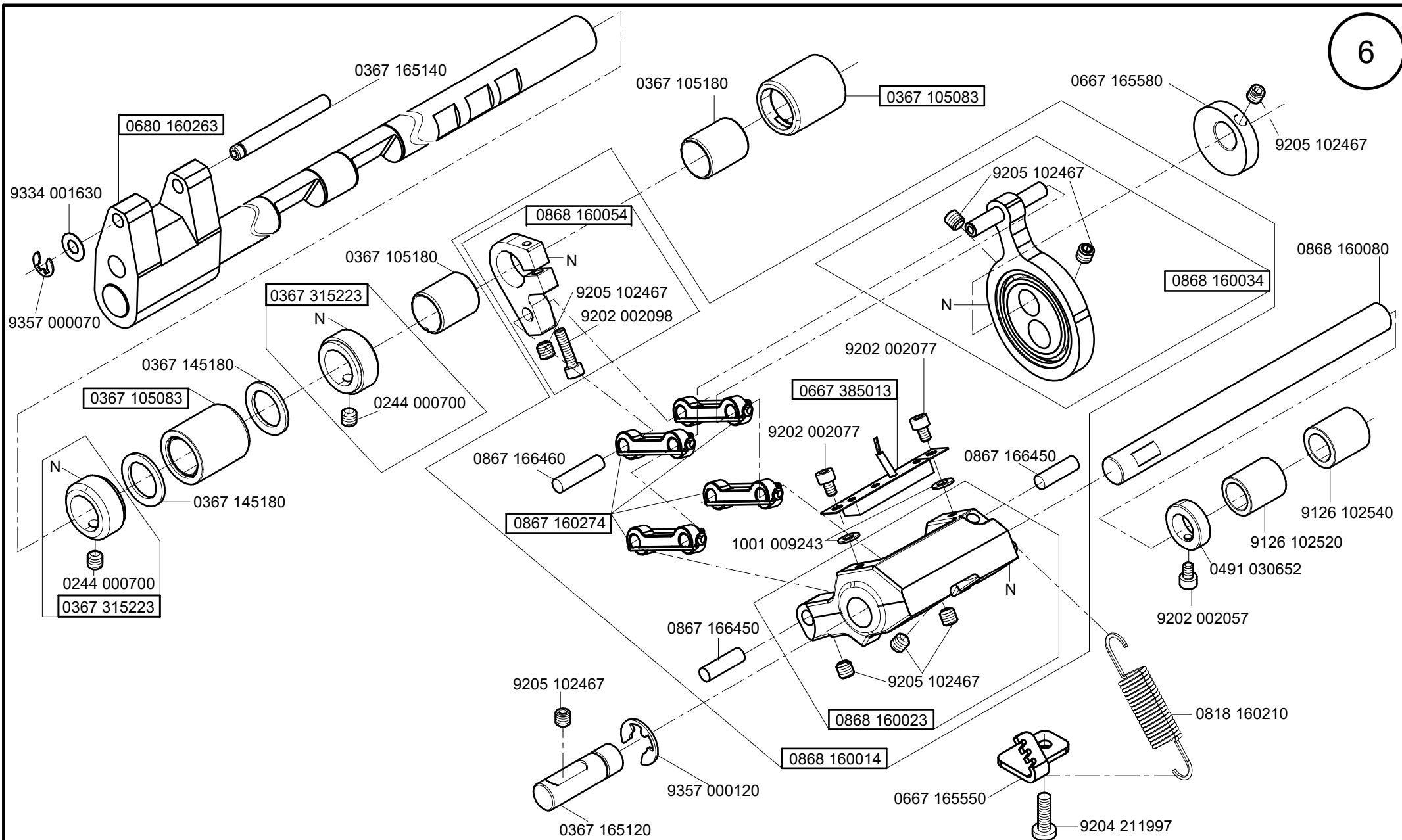


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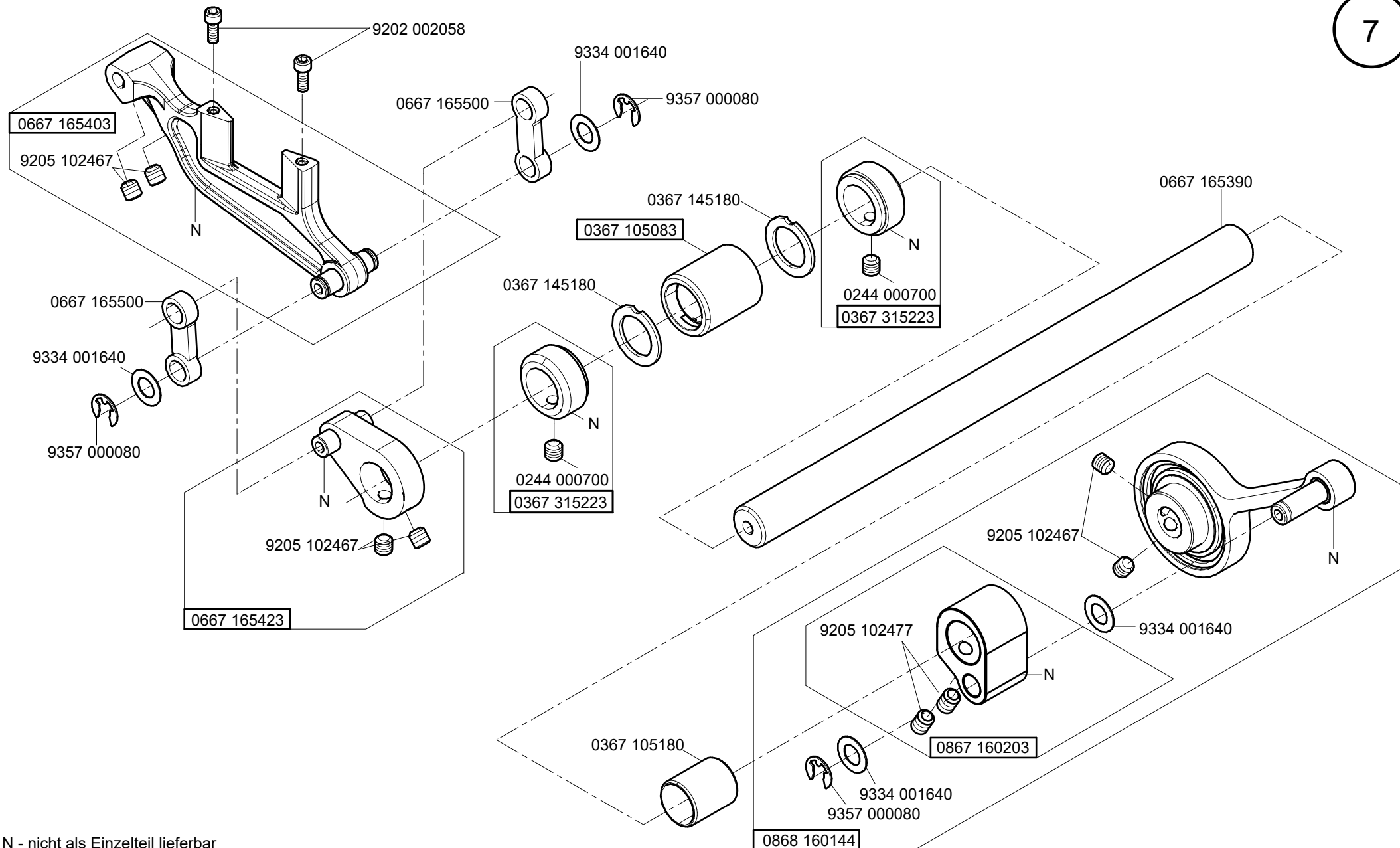


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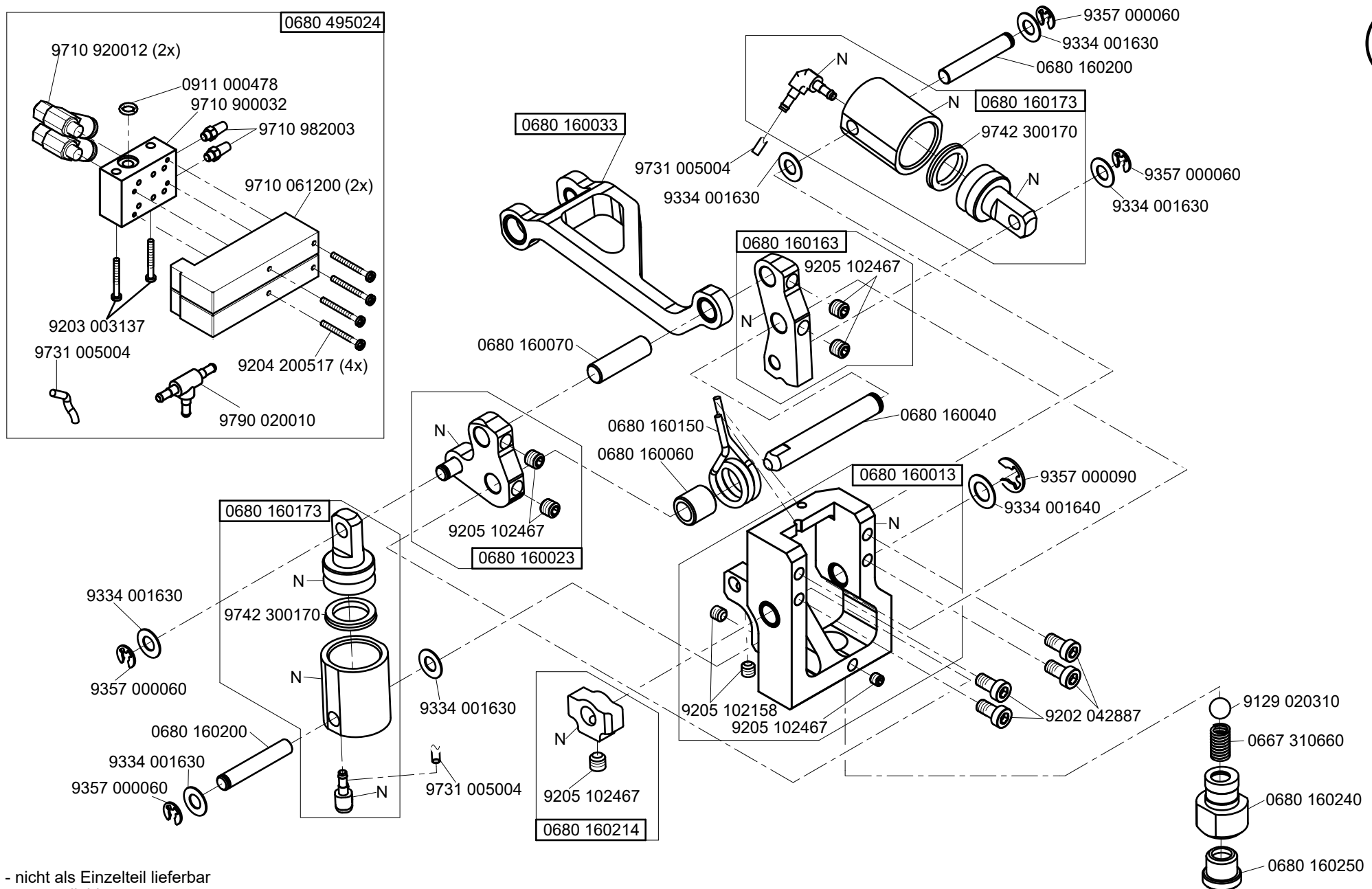


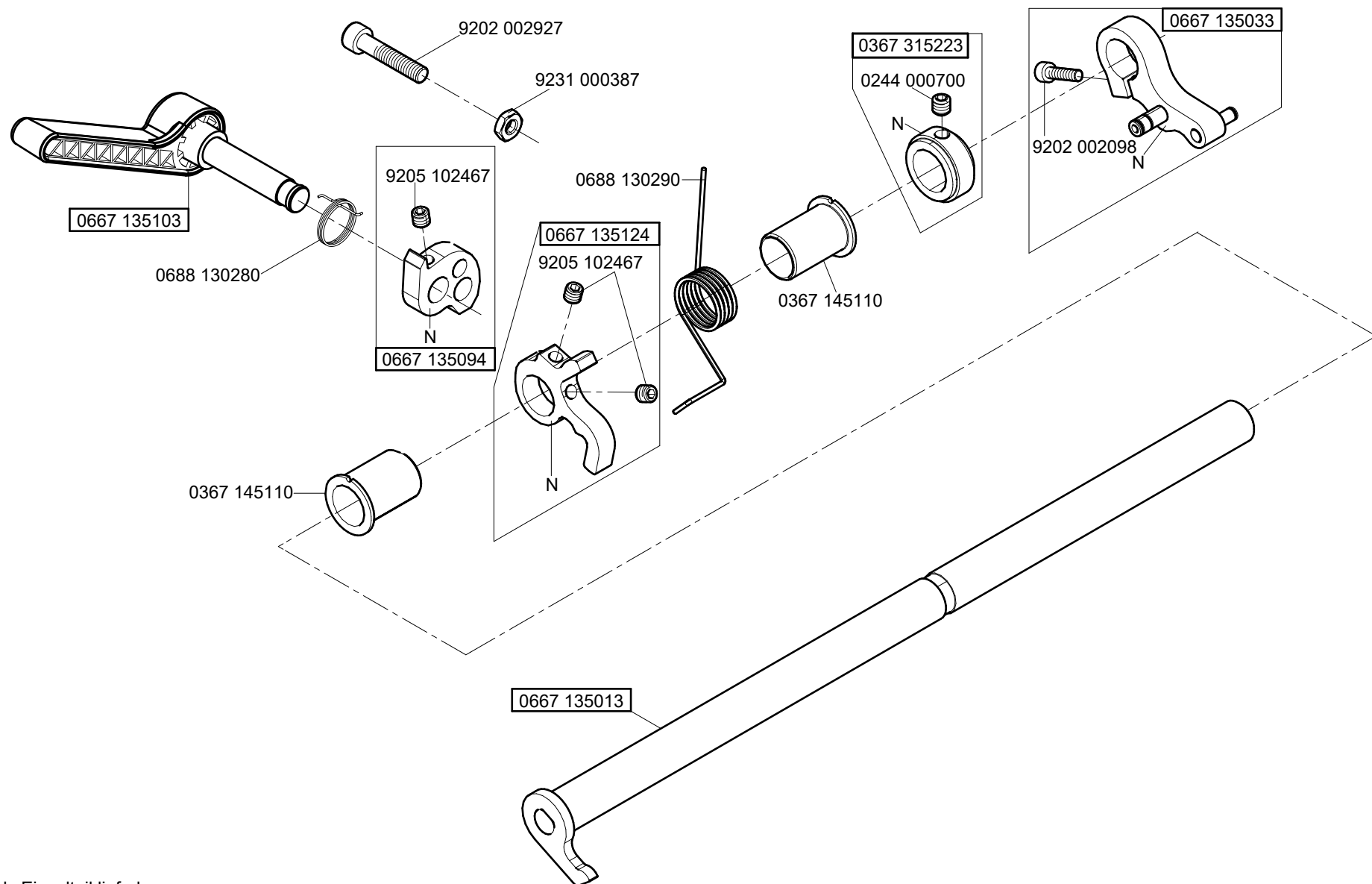


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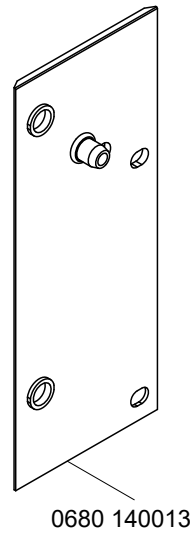


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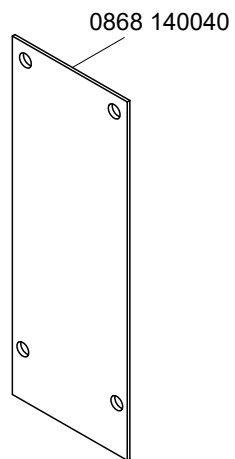




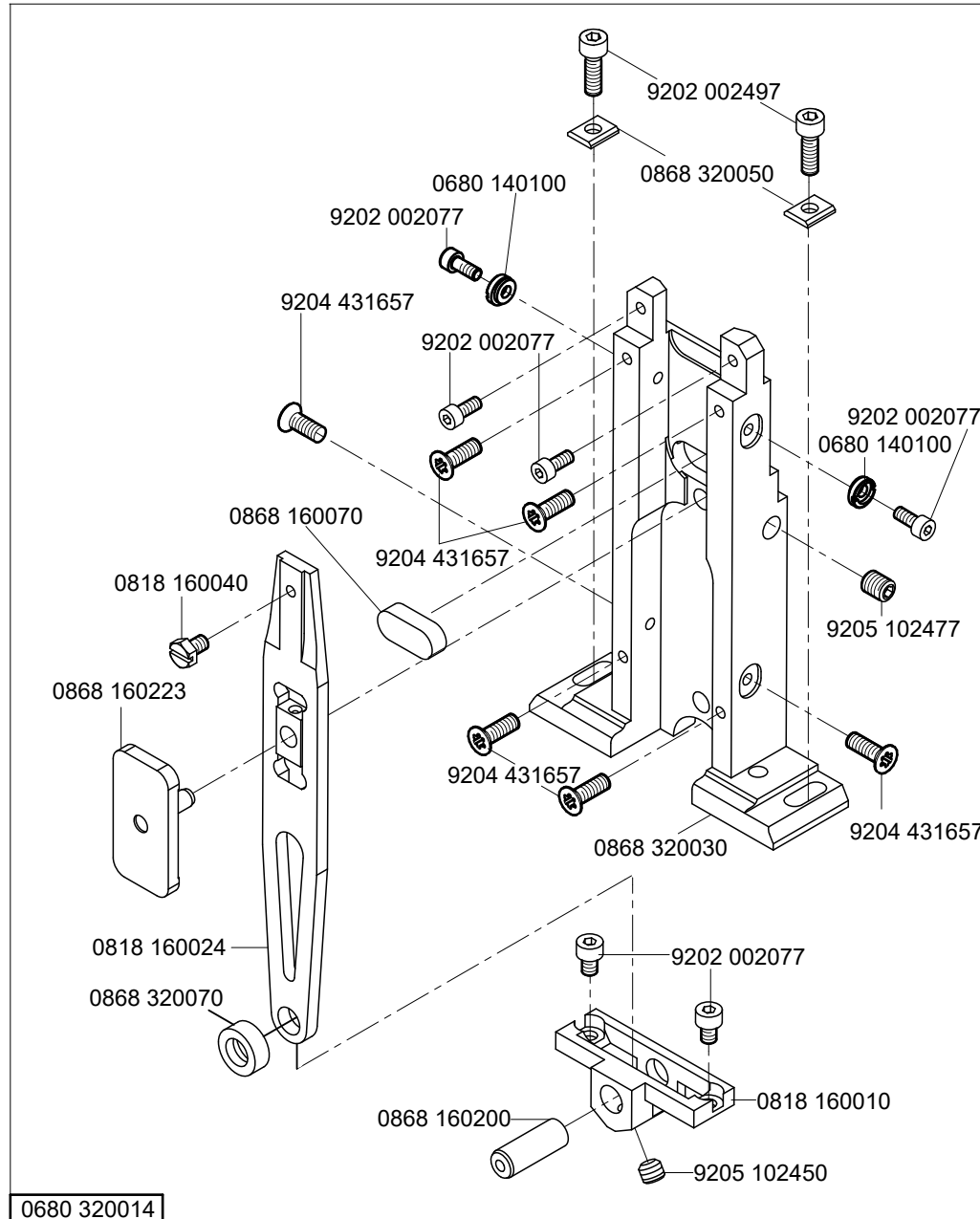
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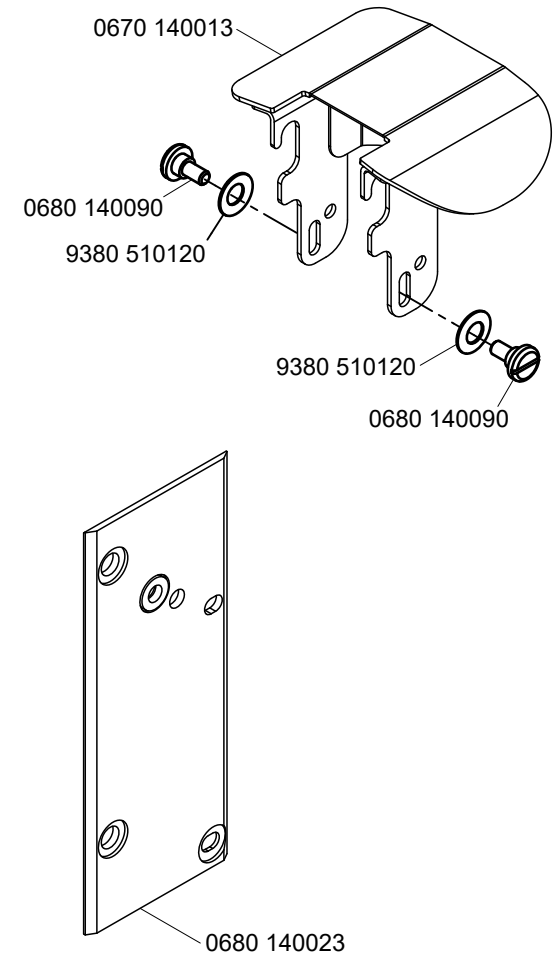
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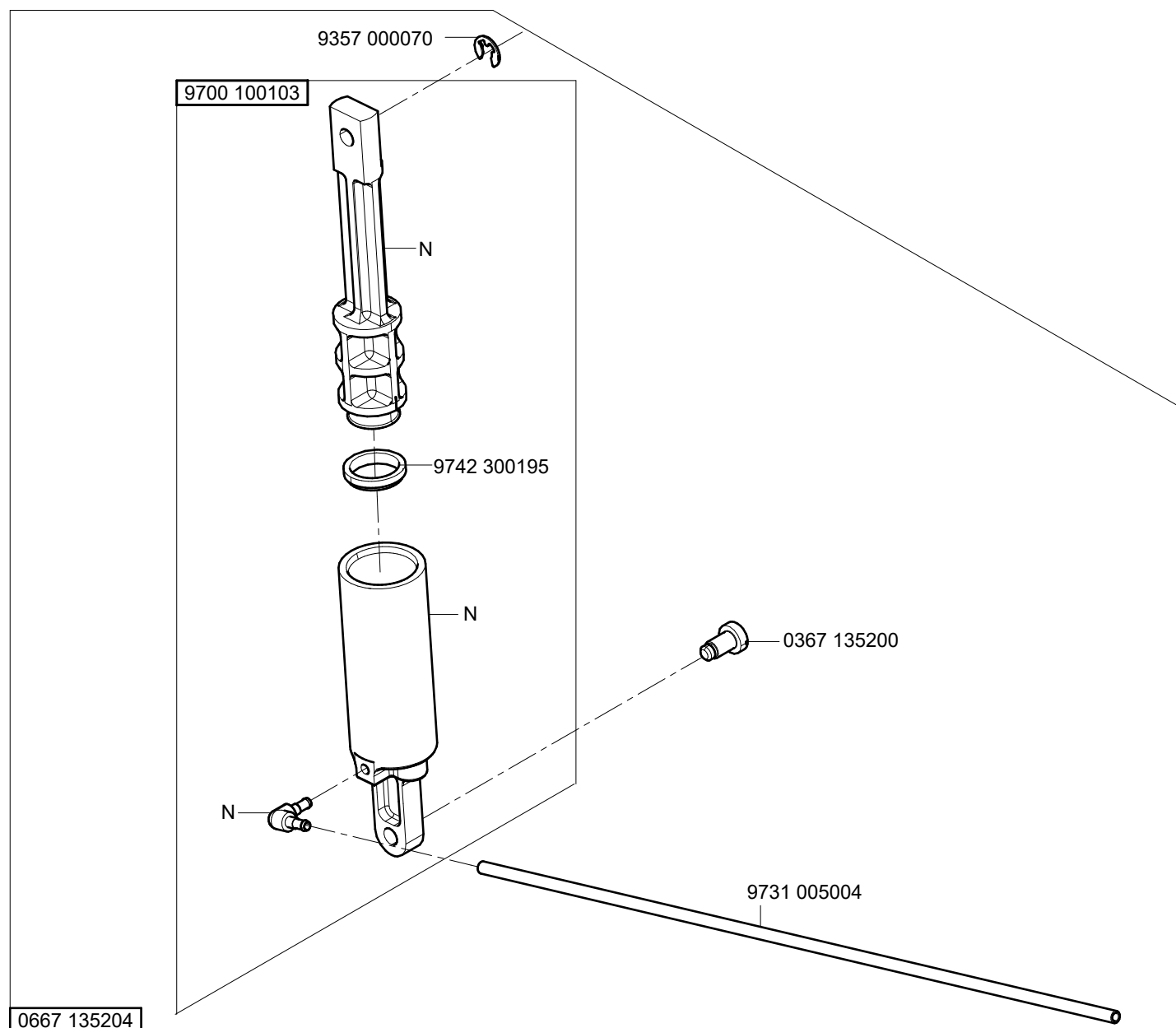


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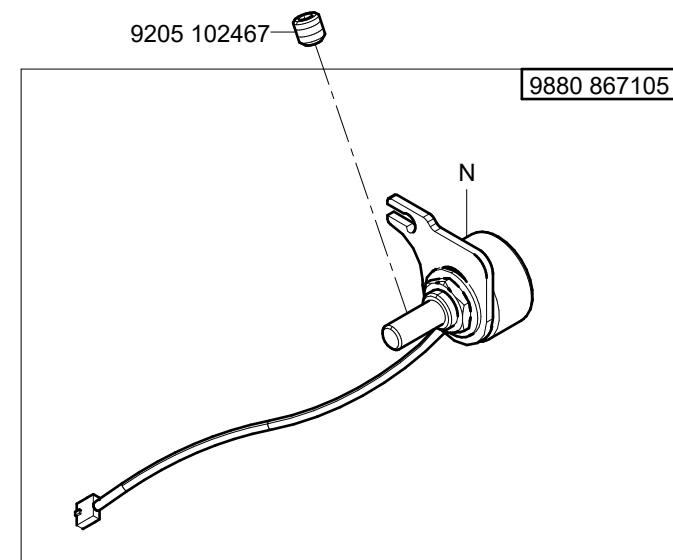
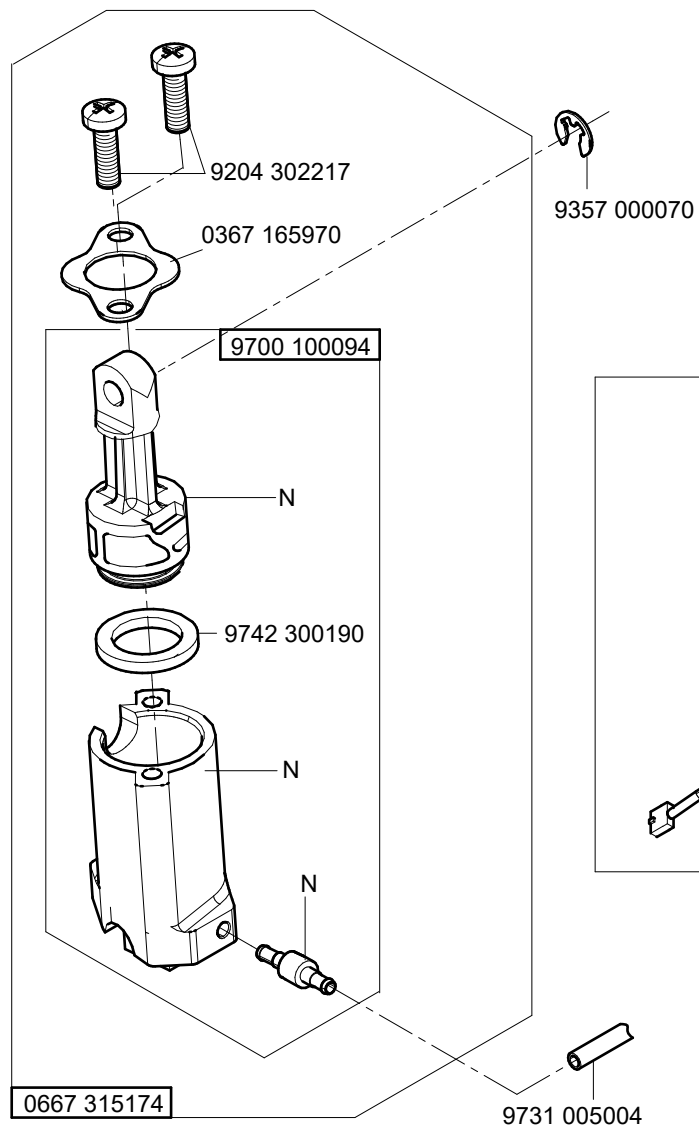
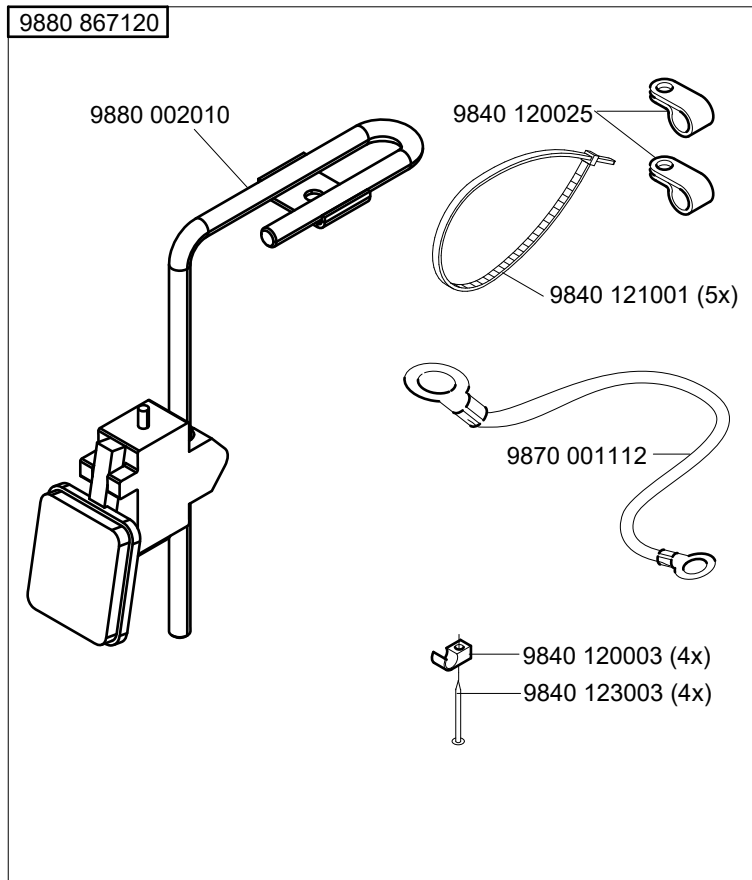
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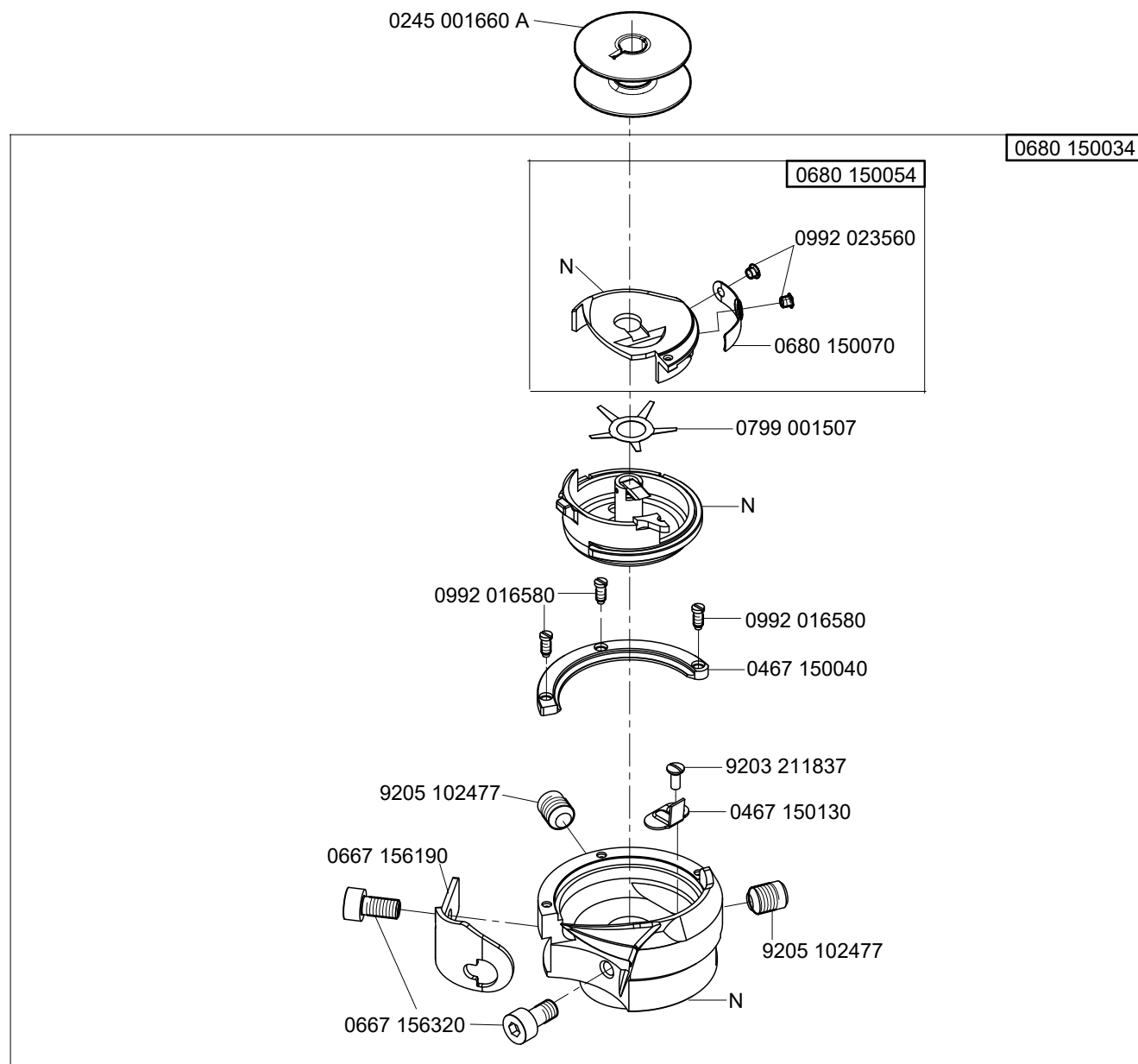
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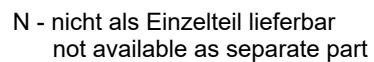
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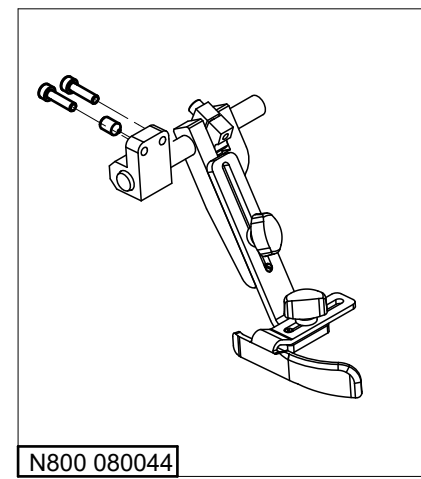
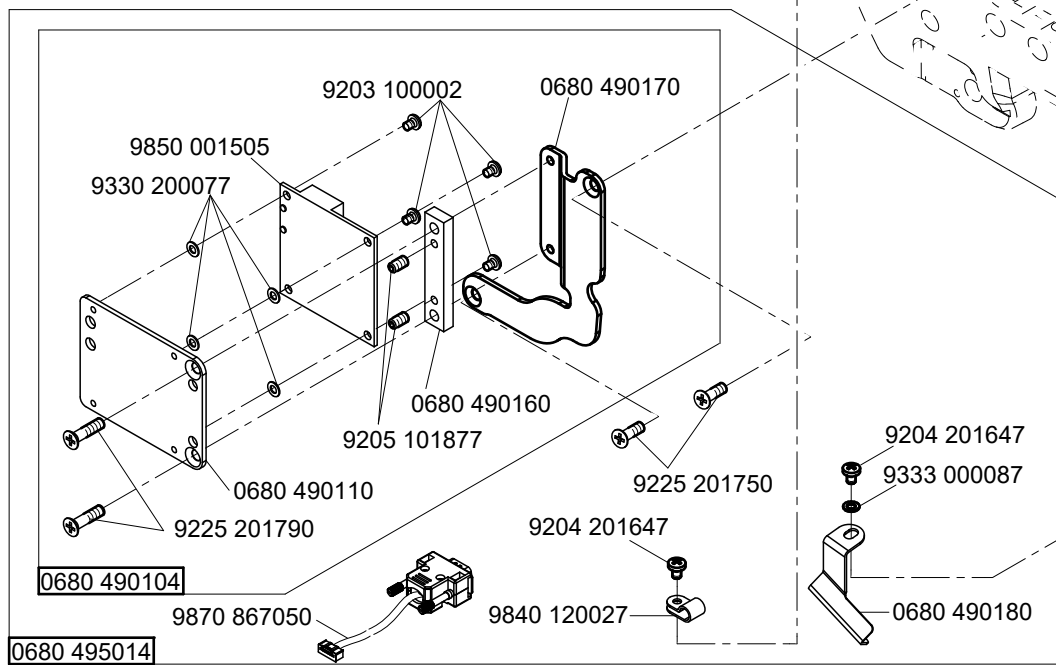


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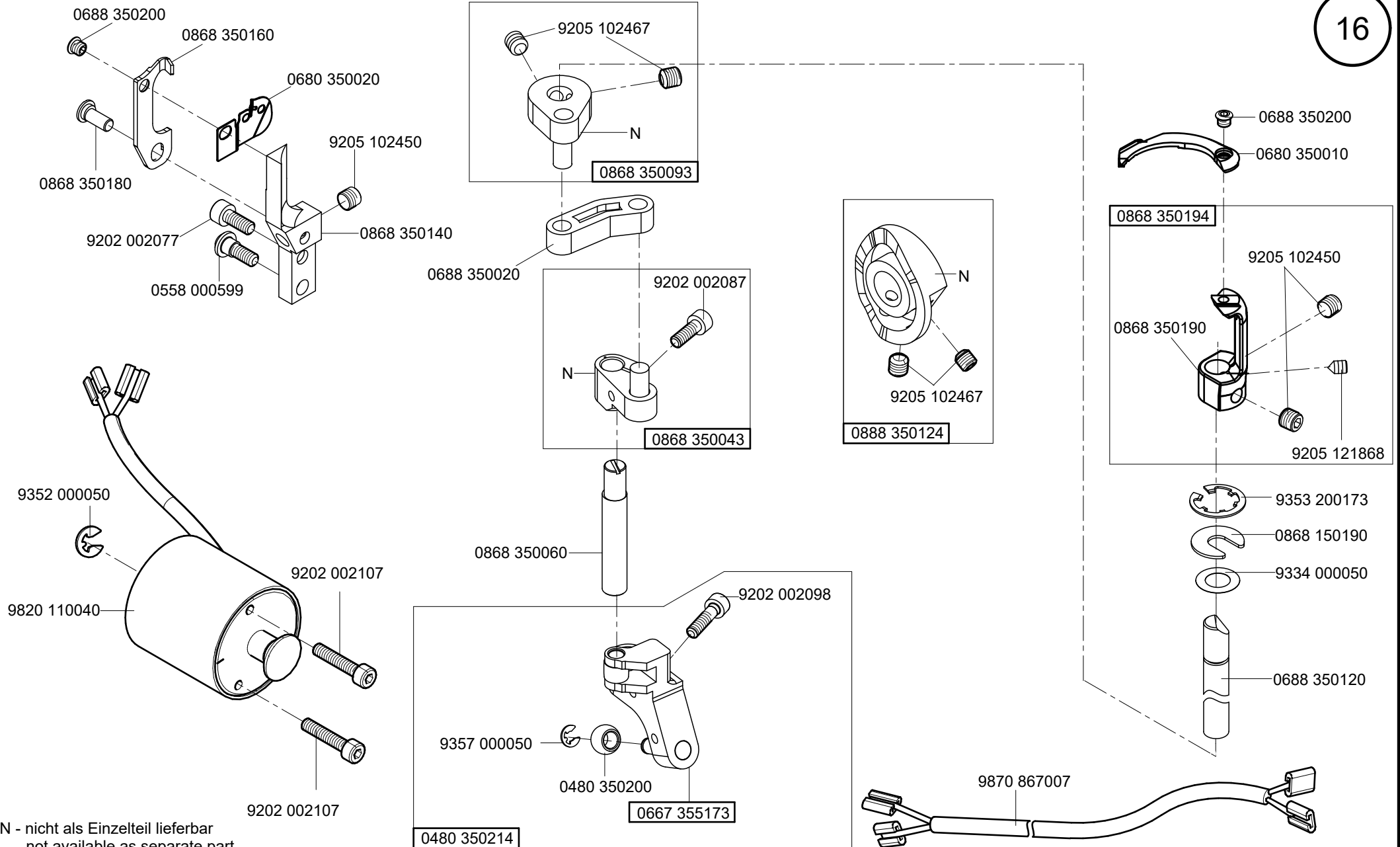


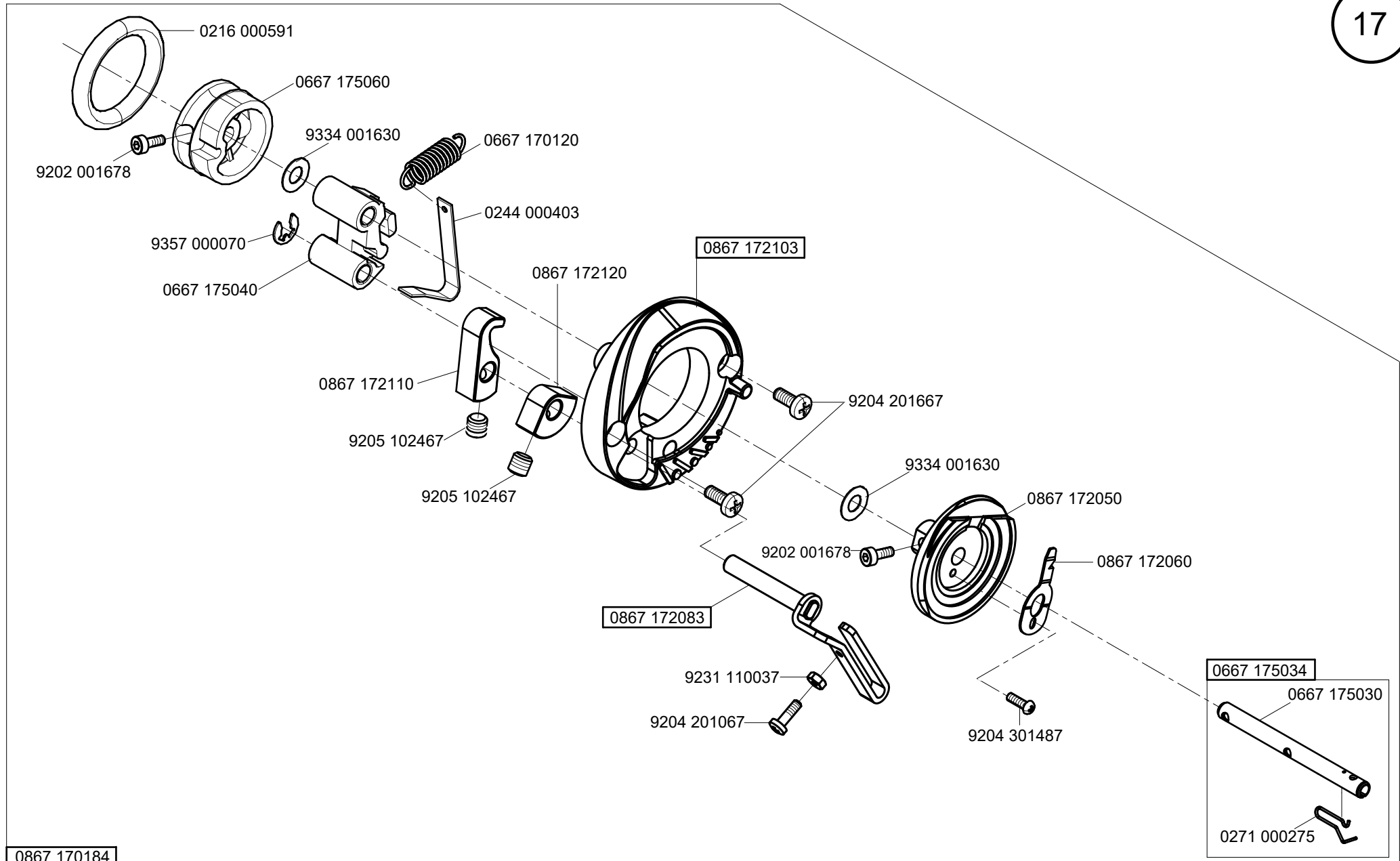
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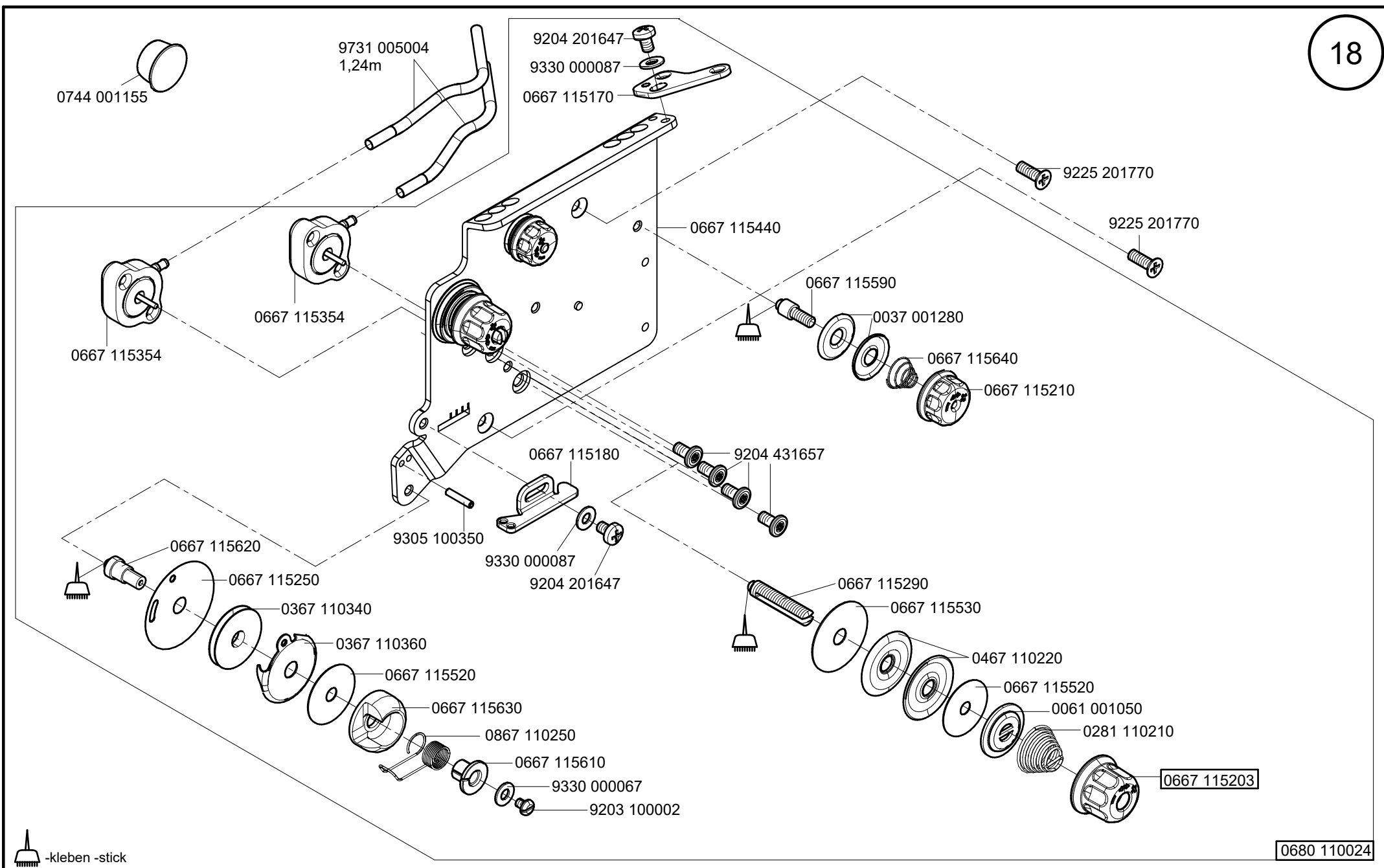


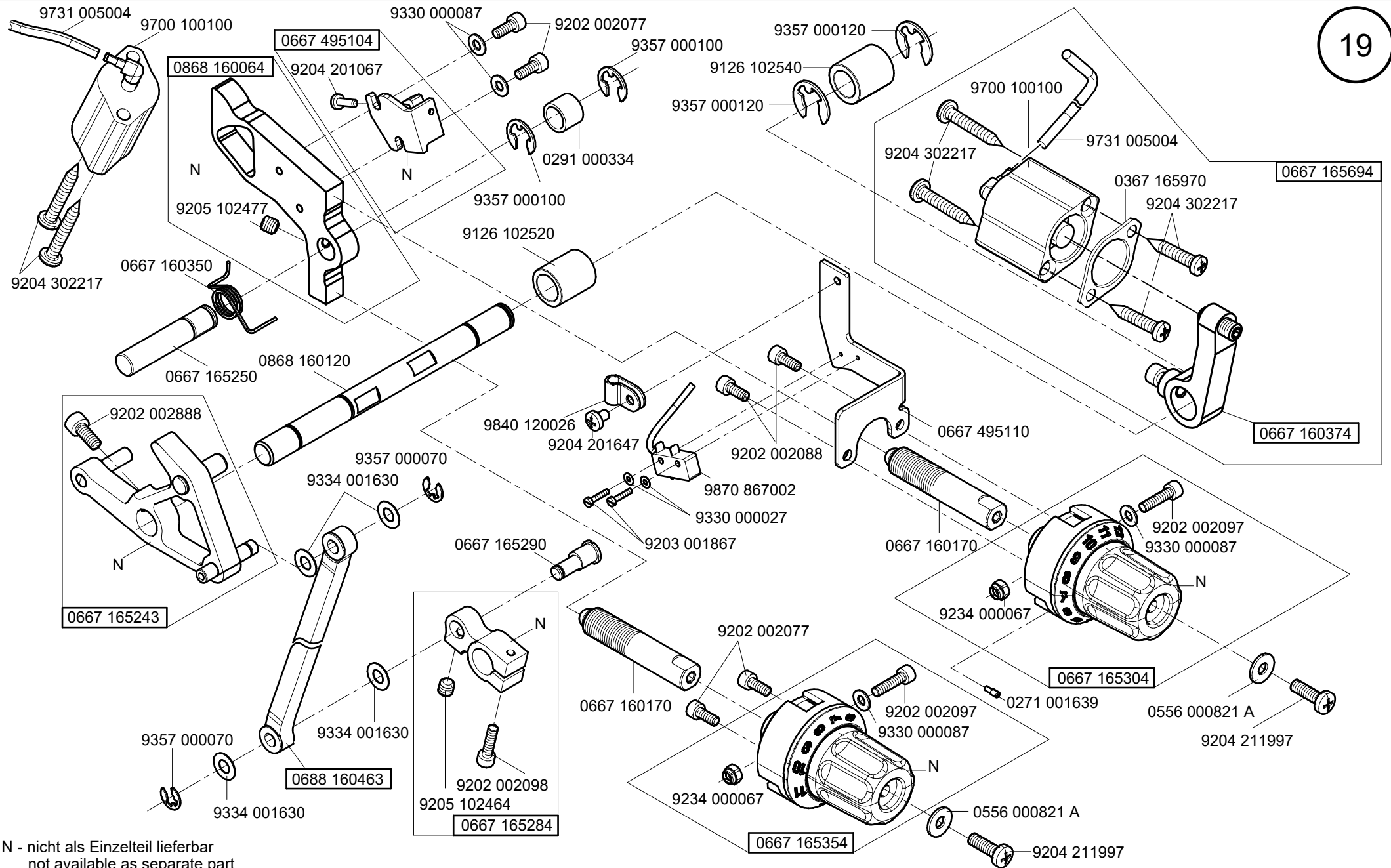
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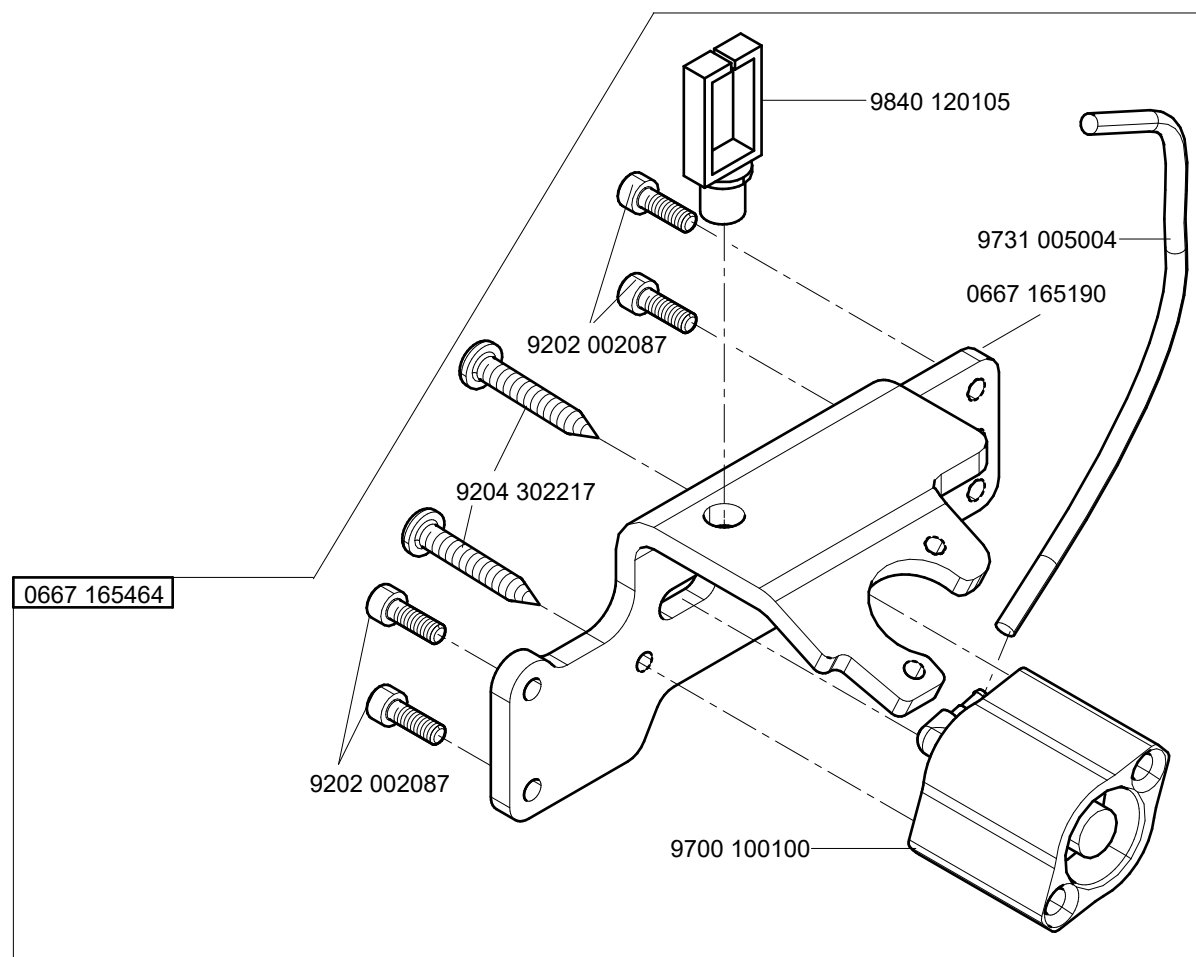
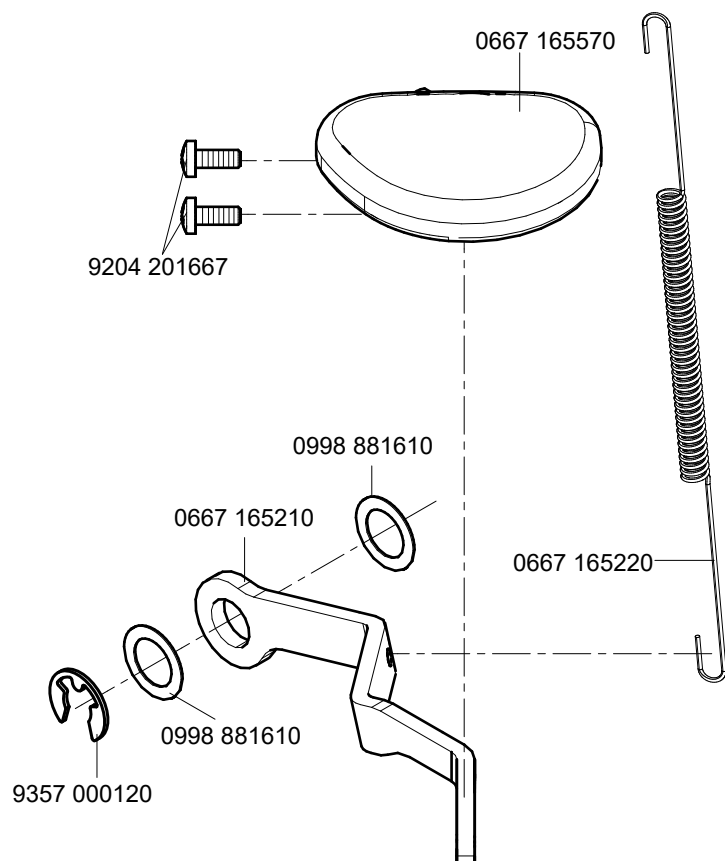


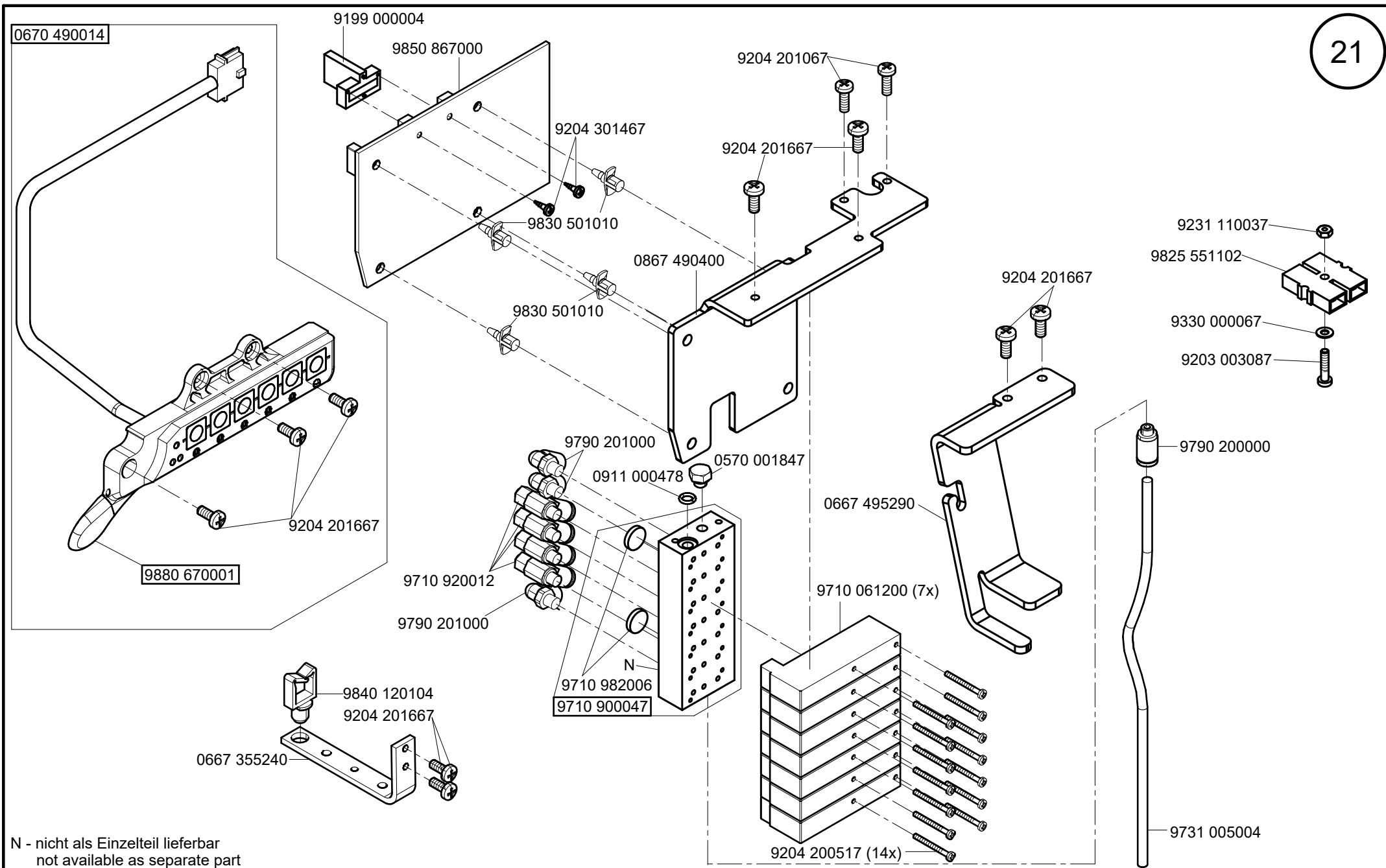


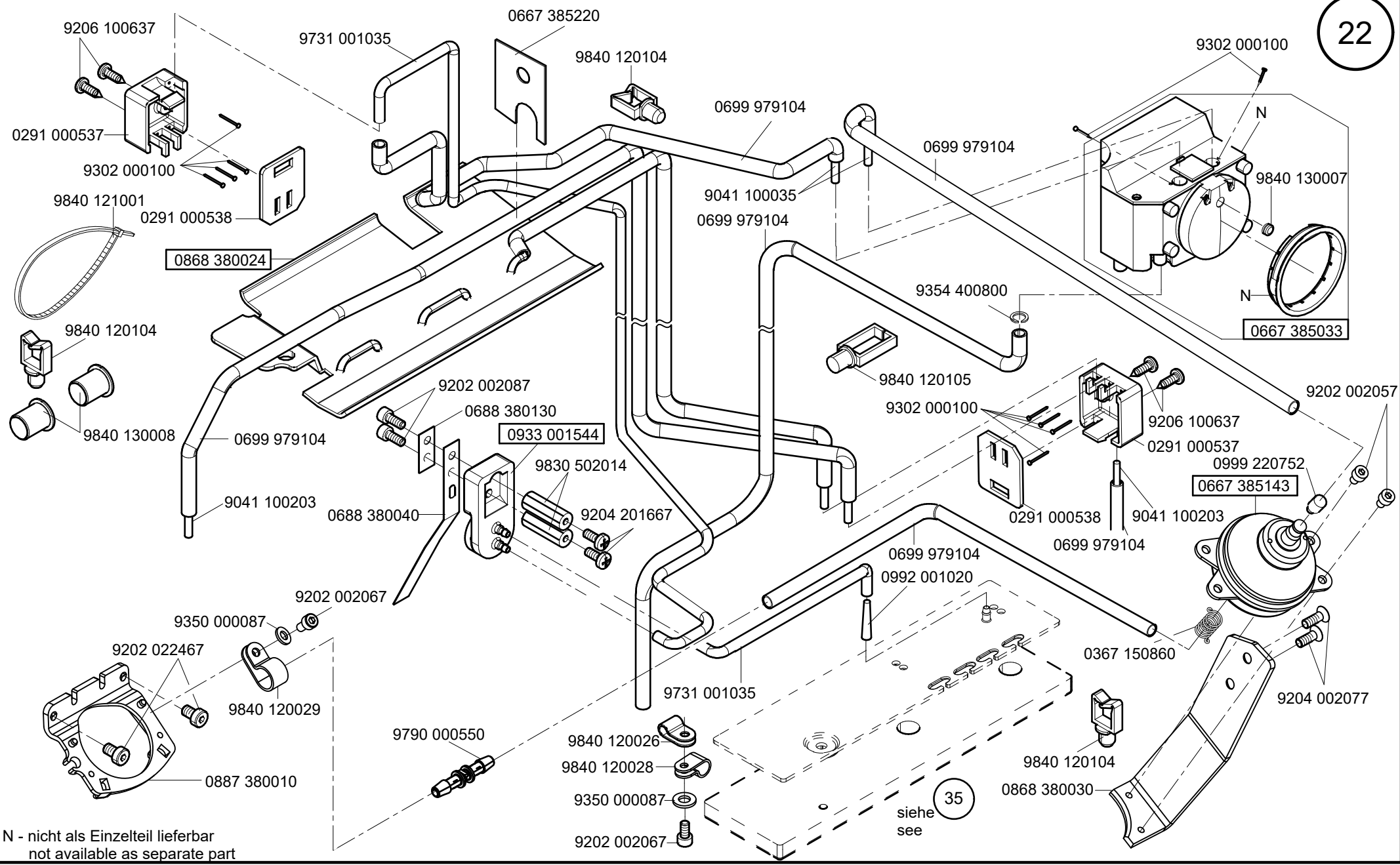
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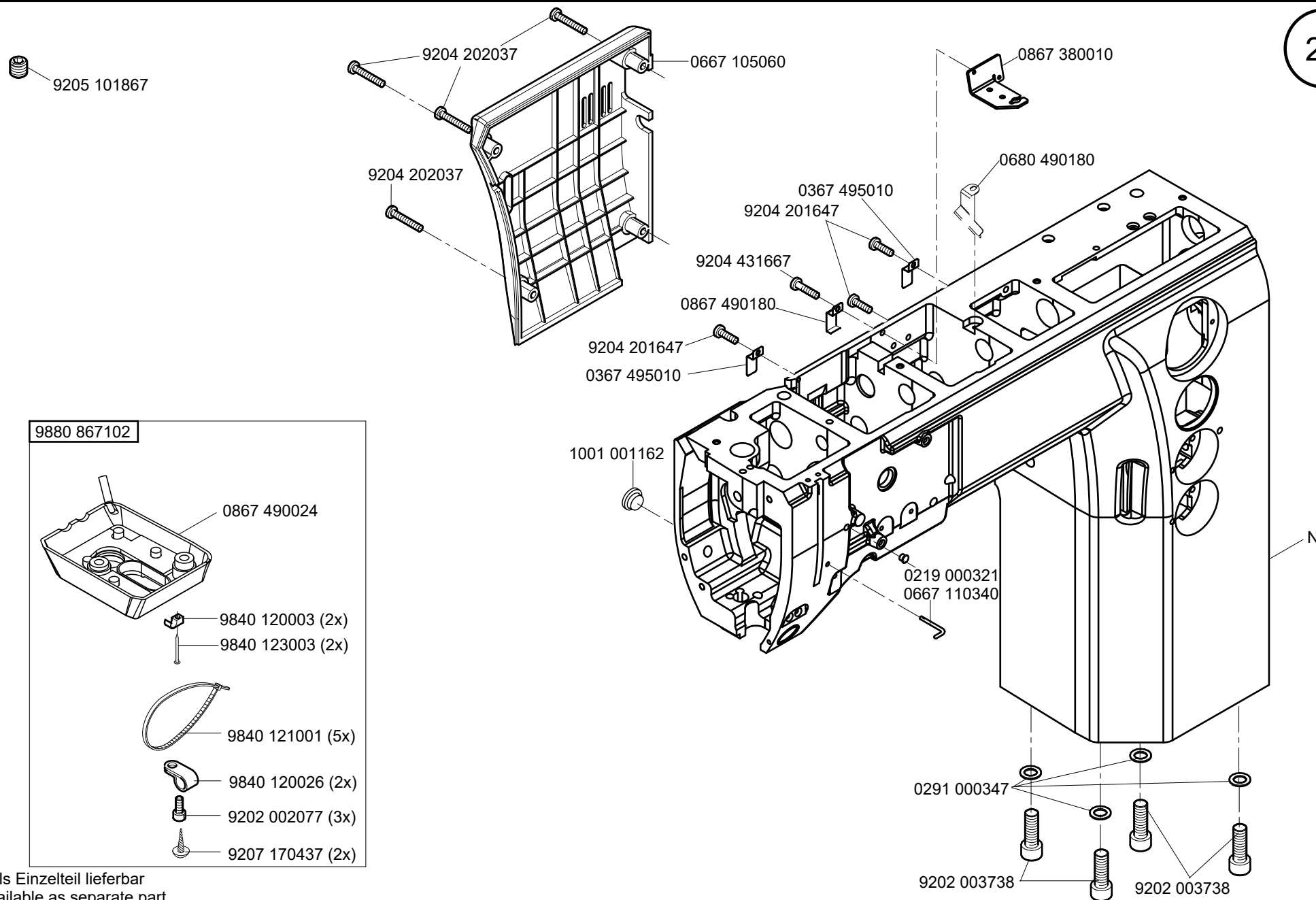




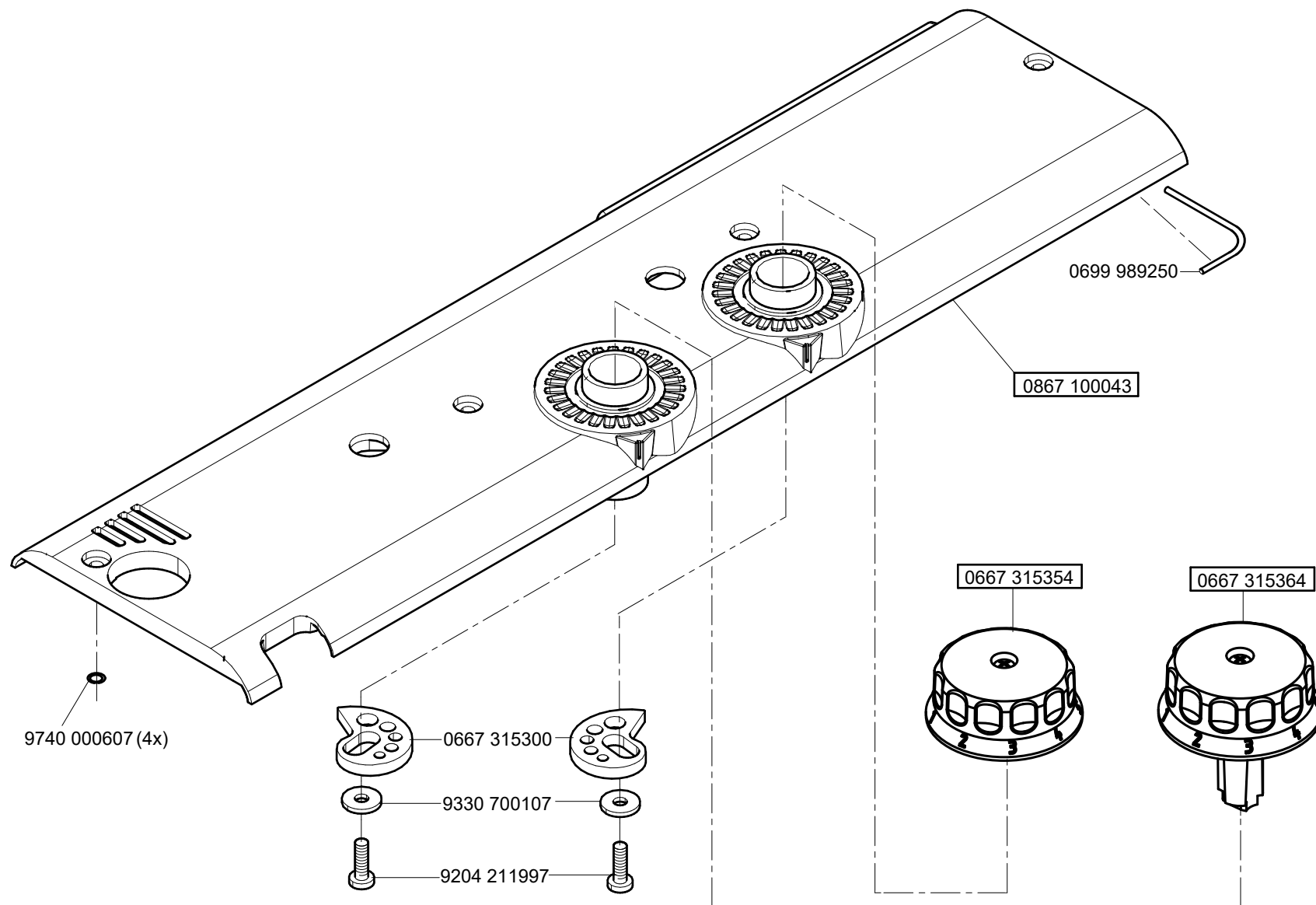


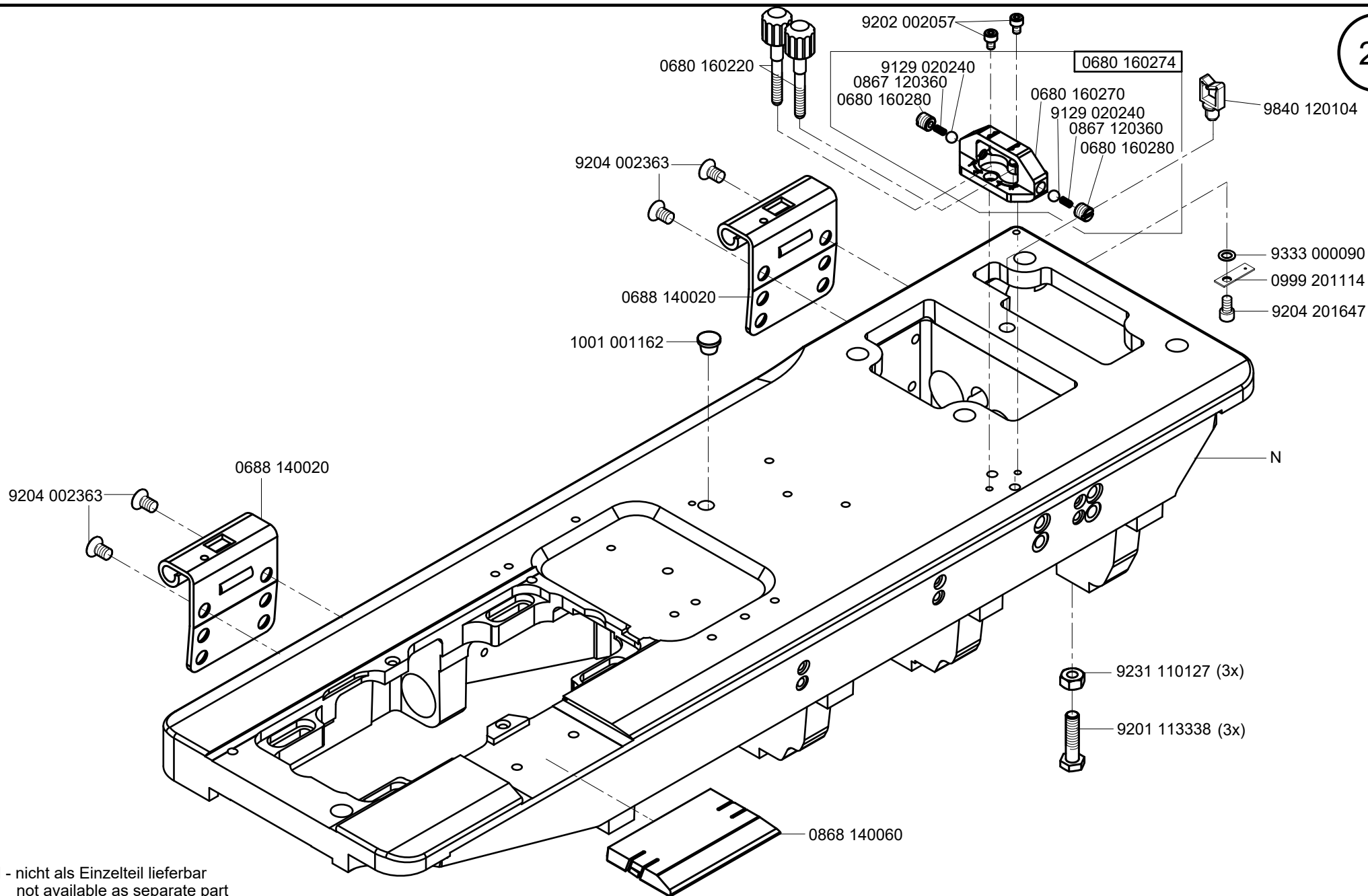
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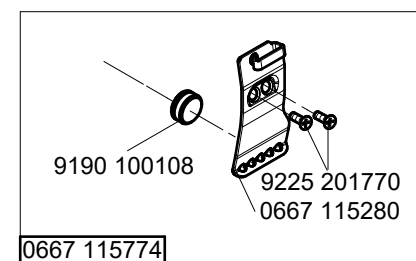
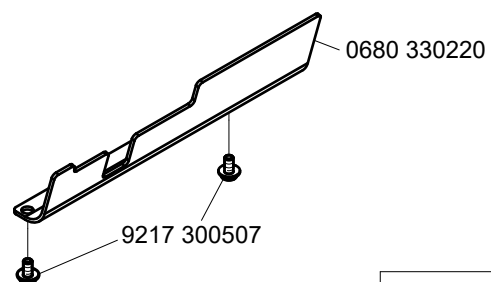
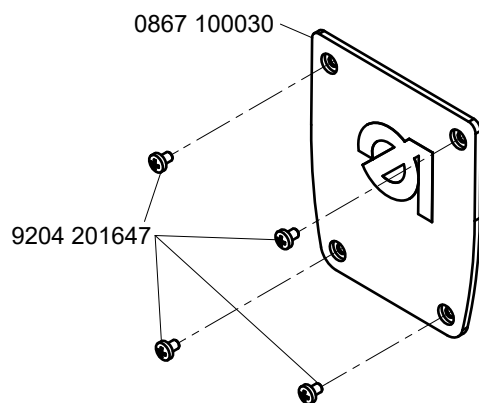
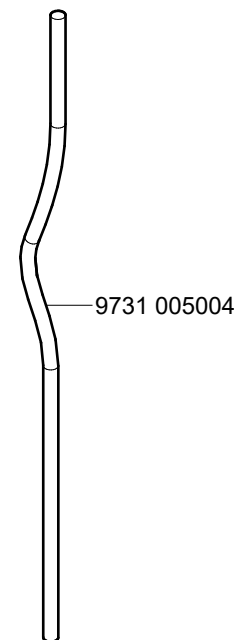
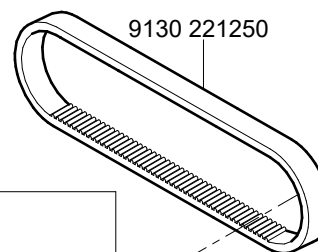
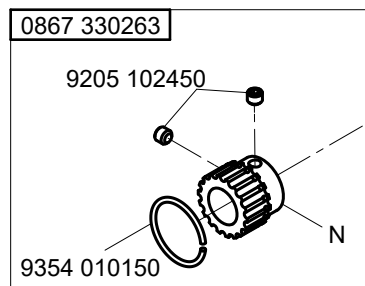
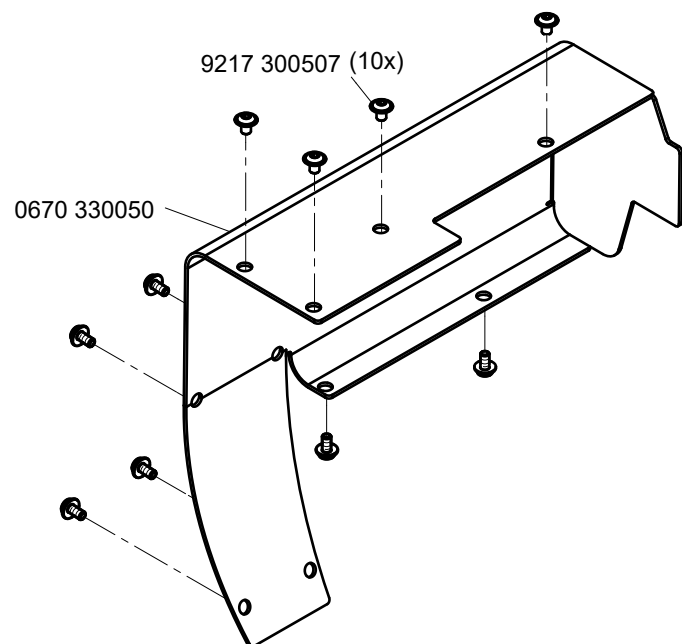


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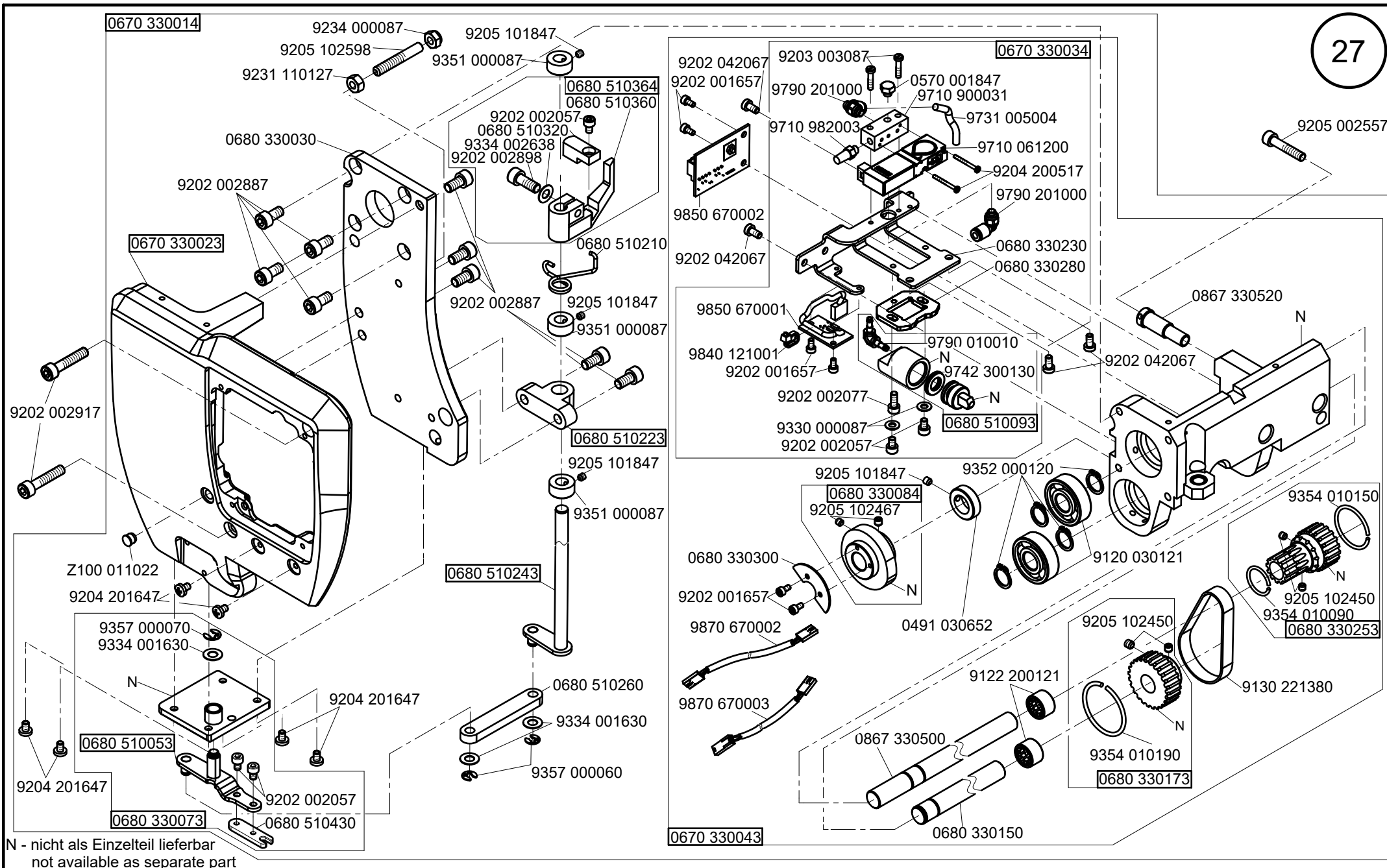


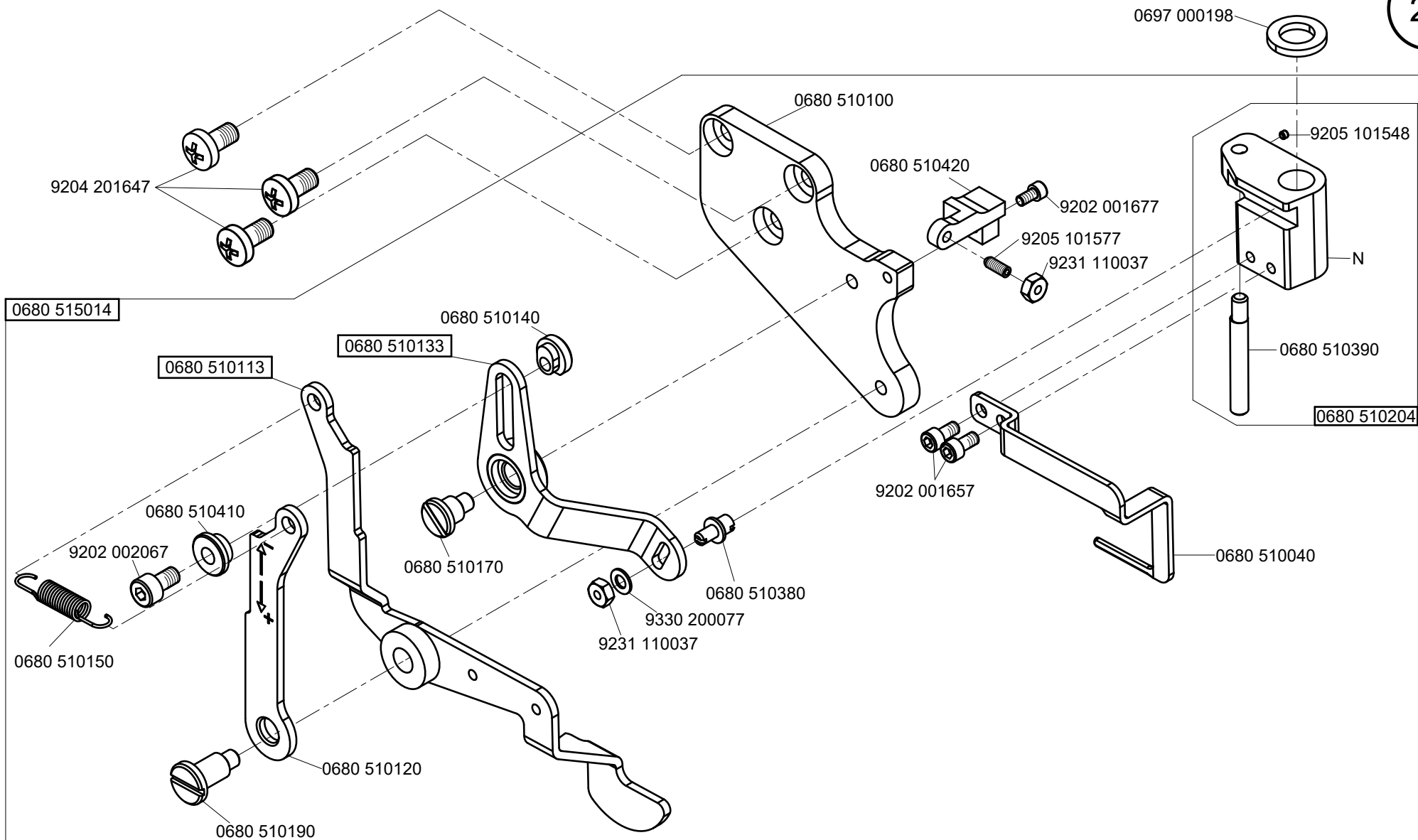


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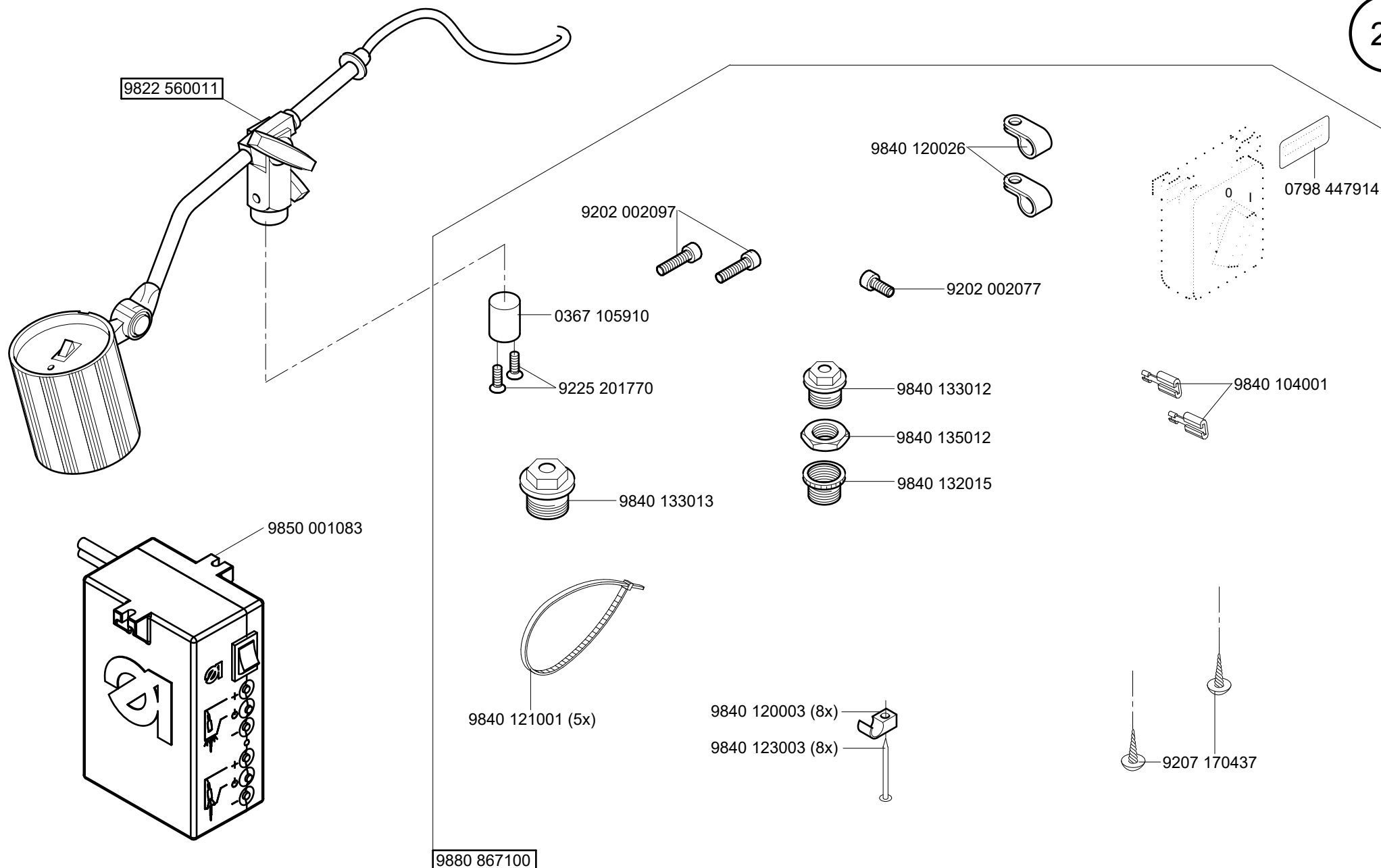


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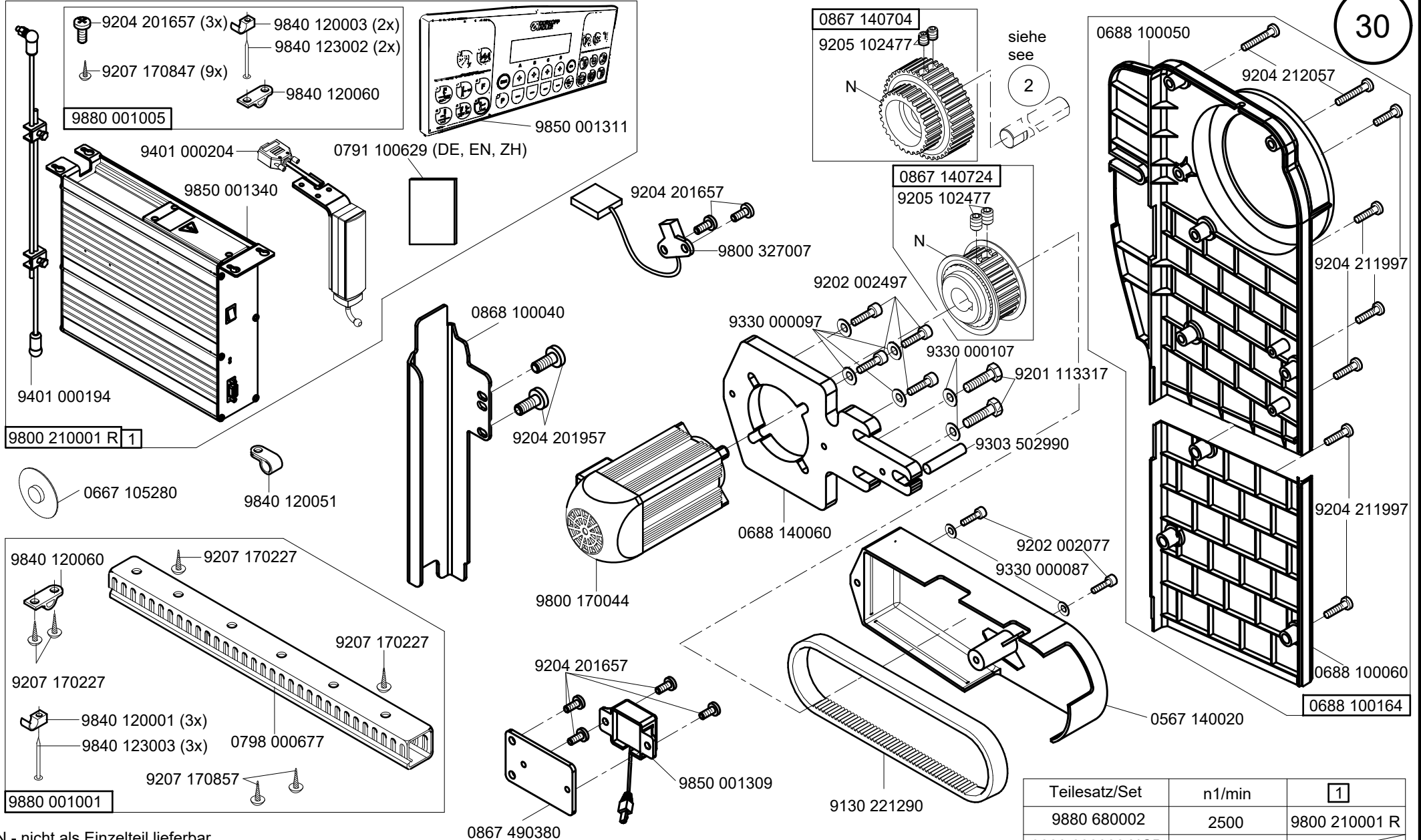


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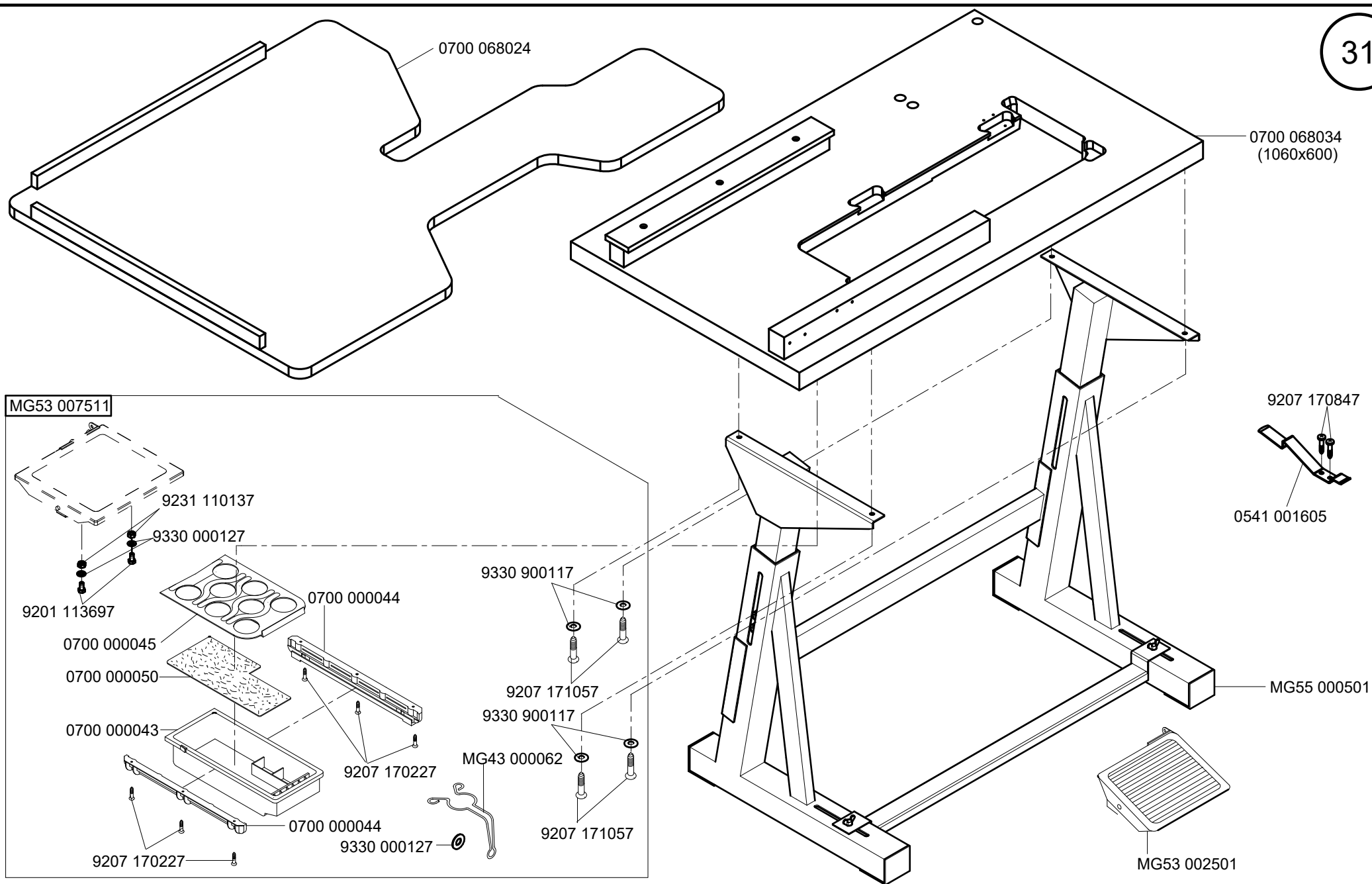


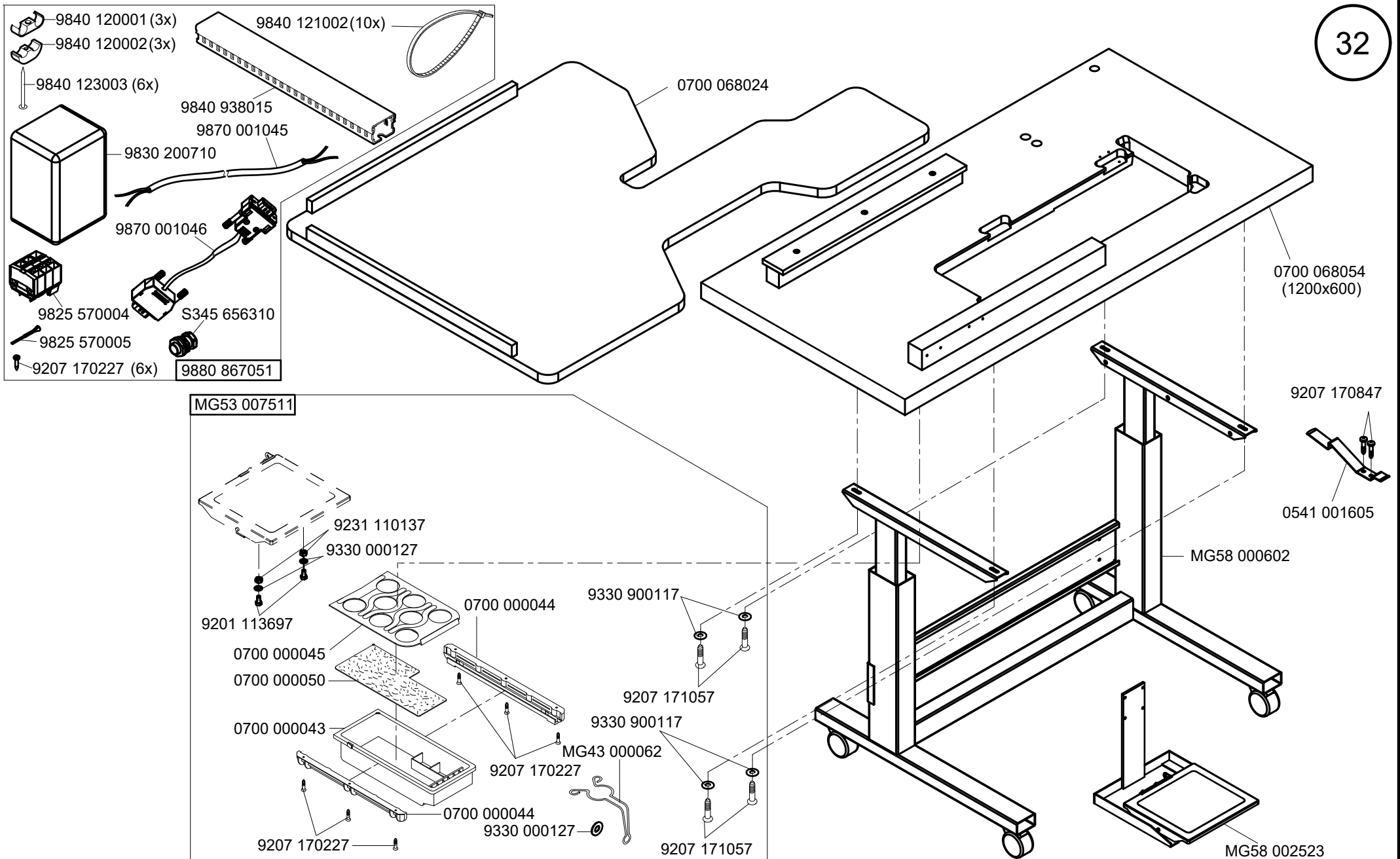
# Part set for / Teilesatz für DAC CLASSIC

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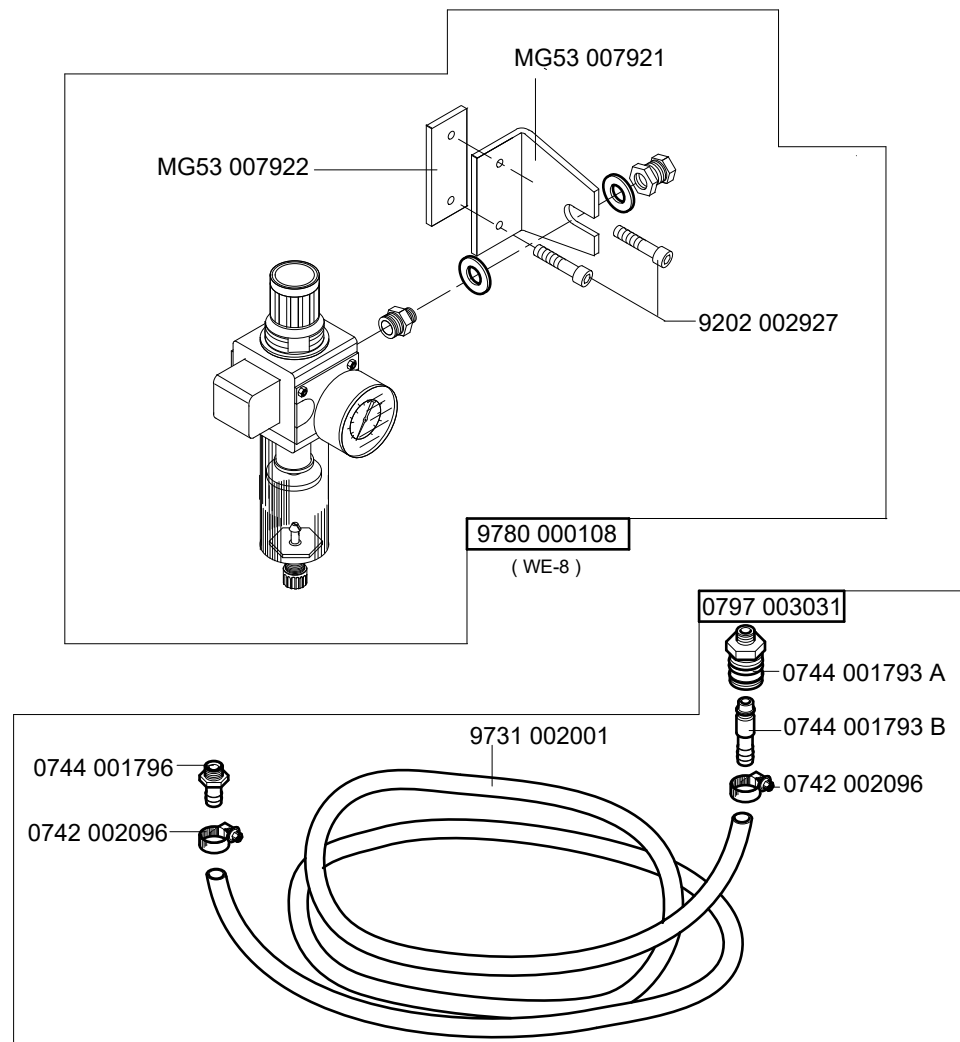
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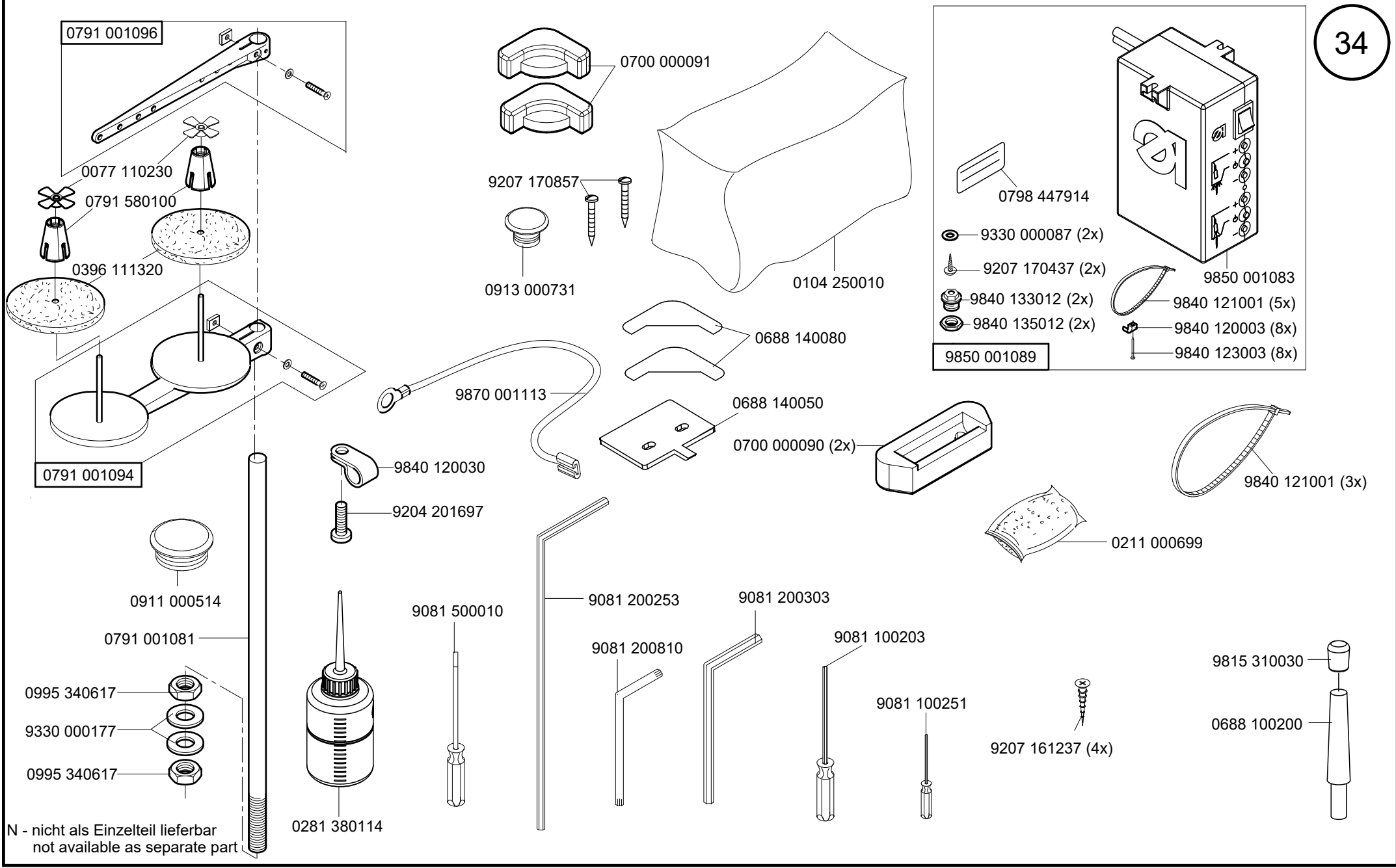




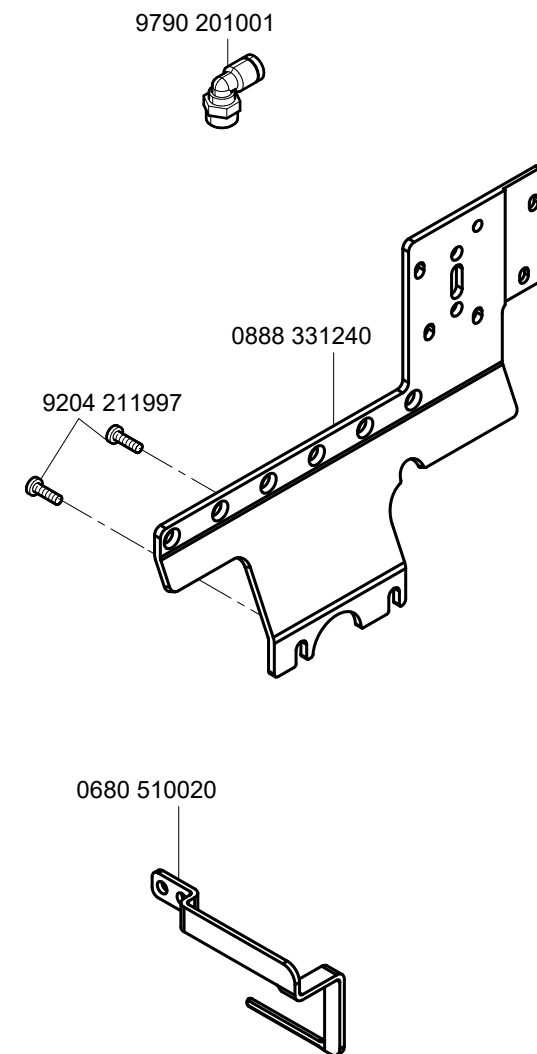
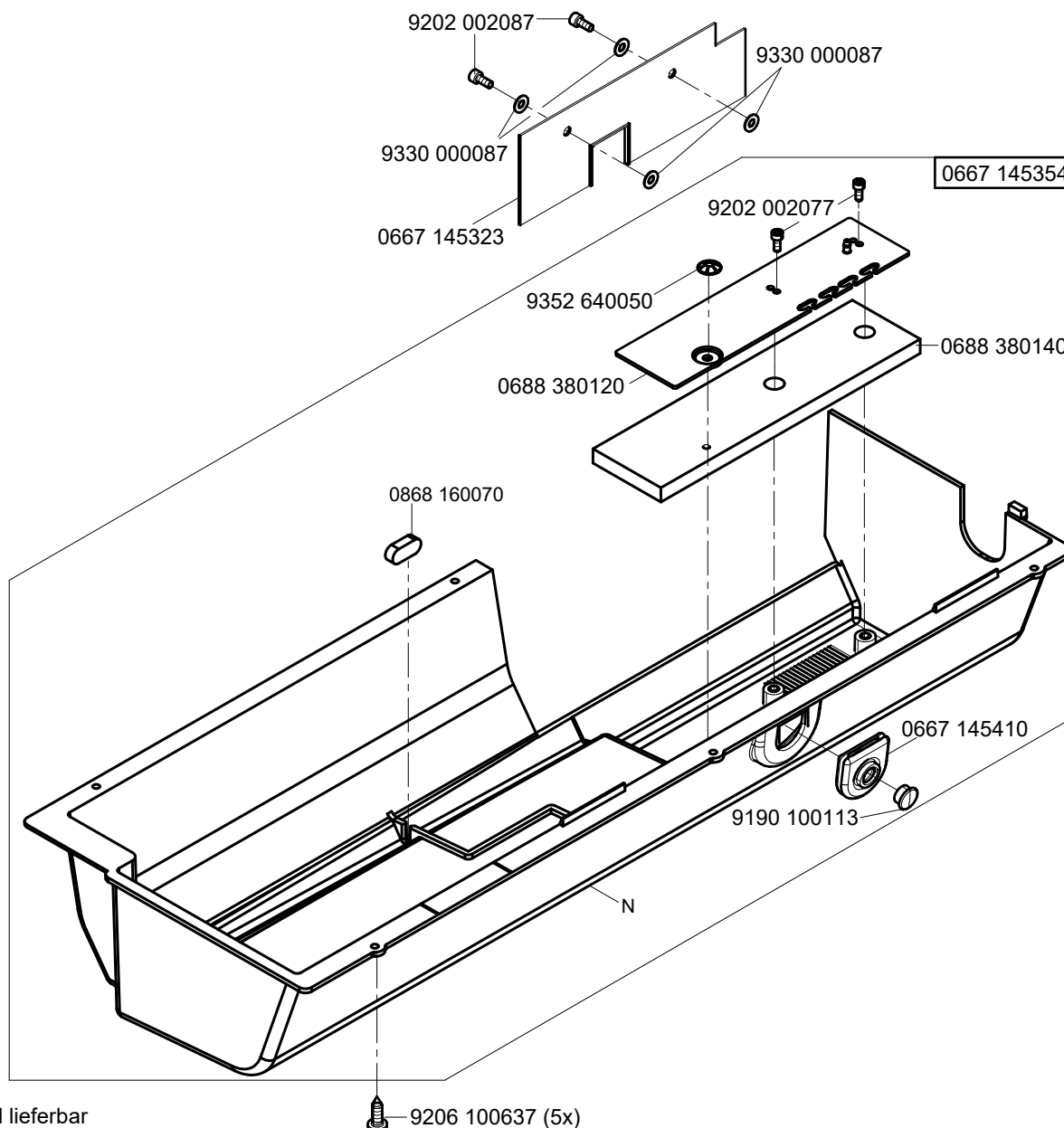
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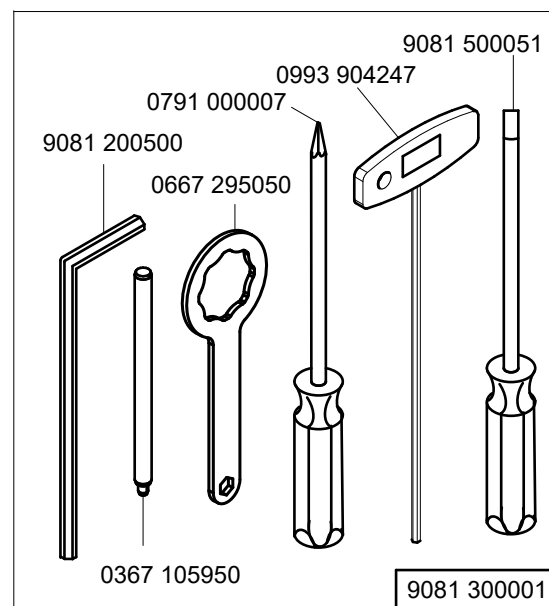




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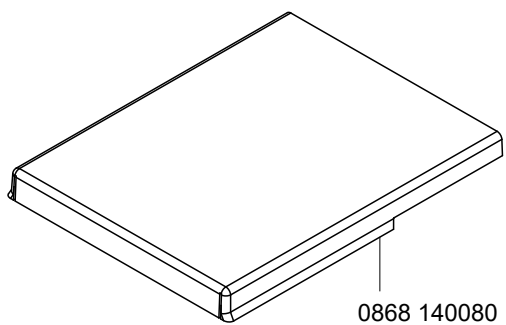
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| 0680 120034        | 3           | 0680 330220        | 26          | 0688 100050        | 30          | 0791 001094        | 34          |
| 0680 120044        | 3           | 0680 330230        | 27          | 0688 100060        | 30          | 0791 001096        | 34          |
| 0680 120054        | 3           | 0680 330253        | 27          | 0688 100164        | 30          | 0791 100629 DE     | 30          |
| 0680 120070        | 3           | 0680 330280        | 27          | 0688 100200        | 34          | 0791 100629 EN     | 30          |
| 0680 140013        | 10          | 0680 330300        | 27          | 0688 130280        | 9           | 0791 100629 ZH     | 30          |
| 0680 140023        | 10          | 0680 350010        | 16          | 0688 130290        | 9           | 0791 580100        | 34          |
| 0680 140090        | 10          | 0680 350020        | 16          | 0688 140020        | 25          | 0797 003031        | 33          |
| 0680 140100        | 10          | 0680 490104        | 15          | 0688 140020        | 25          | 0798 000677        | 30          |
| 0680 150034        | 13          | 0680 490110        | 15          | 0688 140050        | 34          | 0798 447914        | 29,34       |
| 0680 150070        | 13          | 0680 490160        | 15          | 0688 140060        | 30          | 0799 001507        | 13          |
| 0680 160013        | 8           | 0680 490170        | 15          | 0688 140080        | 34          | 0818 160010        | 10          |
| 0680 160023        | 8           | 0680 490180        | 15,23       | 0688 150024        | 2           | 0818 160024        | 10          |
| 0680 160033        | 8           | 0680 495014        | 15          | 0688 150290        | 14          | 0818 160040        | 10          |
| 0680 160040        | 8           | 0680 495024        | 8           | 0688 160463        | 19          | 0818 160210        | 6           |
| 0680 160060        | 8           | 0680 510020        | 35          | 0688 350020        | 16          | 0827 130050        | 5           |
| 0680 160070        | 8           | 0680 510040        | 28          | 0688 350120        | 16          | 0867 100030        | 26          |
| 0680 160084        | 4           | 0680 510053        | 27          | 0688 350200        | 16          | 0867 100043        | 24          |
| 0680 160130        | 4           | 0680 510093        | 27          | 0688 380040        | 22          | 0867 110250        | 18          |
| 0680 160150        | 8           | 0680 510100        | 28          | 0688 380120        | 35          | 0867 120360        | 25          |
| 0680 160163        | 8           | 0680 510113        | 28          | 0688 380130        | 22          | 0867 140704        | 30          |
| 0680 160173        | 8           | 0680 510120        | 28          | 0688 380140        | 35          | 0867 140724        | 30          |
| 0680 160200        | 8           | 0680 510133        | 28          | 0697 000198        | 28          | 0867 160203        | 7           |
| 0680 160214        | 8           | 0680 510140        | 28          | 0699 979104        | 14,22       | 0867 160274        | 5,6         |
| 0680 160220        | 25          | 0680 510150        | 28          | 0699 989250        | 24          | 0867 166450        | 5,6         |
| 0680 160240        | 8           | 0680 510170        | 28          | 0700 000043        | 31,32       | 0867 166460        | 5,6         |
| 0680 160250        | 8           | 0680 510190        | 28          | 0700 000044        | 31,32       | 0867 166470        | 5           |
| 0680 160263        | 6           | 0680 510204        | 28          | 0700 000045        | 31,32       | 0867 170184        | 17          |
| 0680 160270        | 25          | 0680 510210        | 27          | 0700 000050        | 31,32       | 0867 172050        | 17          |
| 0680 160274        | 25          | 0680 510223        | 27          | 0700 000090        | 34          | 0867 172060        | 17          |
| 0680 160280        | 25          | 0680 510243        | 27          | 0700 000091        | 34          | 0867 172083        | 17          |
| 0680 310013        | 5           | 0680 510260        | 27          | 0700 068024        | 31,32       | 0867 172103        | 17          |
| 0680 310053        | 5           | 0680 510320        | 27          | 0700 068034        | 31          | 0867 172110        | 17          |
| 0680 310093        | 5           | 0680 510360        | 27          | 0700 068054        | 32          | 0867 172120        | 17          |
| 0680 320014        | 10          | 0680 510364        | 27          | 0742 002096        | 33          | 0867 310430        | 5           |
| 0680 330030        | 27          | 0680 510380        | 28          | 0744 001155        | 18          | 0867 310440        | 5           |

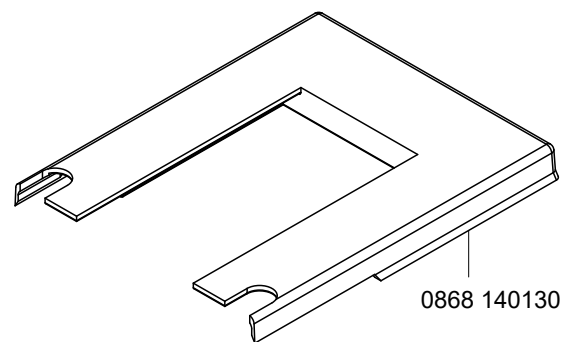
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|--------------------|-------------|--------------------|-------------|--------------------|-----------------------------------------|--------------------|-----------------------------|
| 0867 330263        | 26          | 0868 310053        | 4           | 9081 200303        | 34                                      | 9202 002088        | 19                          |
| 0867 330500        | 27          | 0868 320030        | 10          | 9081 200500        | 36                                      | 9202 002097        | 3,19,29                     |
| 0867 330520        | 27          | 0868 320050        | 10          | 9081 200810        | 34                                      | 9202 002098        | 4,6,9,16,19                 |
| 0867 380010        | 23          | 0868 320070        | 10          | 9081 300001        | 36                                      | 9202 002107        | 16                          |
| 0867 490024        | 23          | 0868 350043        | 16          | 9081 500010        | 34                                      | 9202 002497        | 10,30                       |
| 0867 490180        | 23          | 0868 350060        | 16          | 9081 500051        | 36                                      | 9202 002887        | 27                          |
| 0867 490380        | 30          | 0868 350093        | 16          | 9120 030121        | 27                                      | 9202 002888        | 19                          |
| 0867 490400        | 21          | 0868 350140        | 16          | 9122 200121        | 27                                      | 9202 002898        | 27                          |
| 0868 100040        | 30          | 0868 350160        | 16          | 9122 200161        | 1                                       | 9202 002908        | 14                          |
| 0868 140040        | 10          | 0868 350180        | 16          | 9122 322200        | 4                                       | 9202 002917        | 27                          |
| 0868 140060        | 25          | 0868 350190        | 16          | 9126 102520        | 5,6,19                                  | 9202 002918        | 5                           |
| 0868 150083        | 14          | 0868 350194        | 16          | 9126 102540        | 5,6,19                                  | 9202 002927        | 9,33                        |
| 0868 150100        | 14          | 0868 380024        | 22          | 9126 300089        | 14                                      | 9202 003738        | 23                          |
| 0868 150120        | 14          | 0868 380030        | 22          | 9126 300201        | 4                                       | 9202 022467        | 22                          |
| 0868 150160        | 14          | 0887 380010        | 22          | 9129 020240        | 25                                      | 9202 042067        | 14,27                       |
| 0868 150170        | 14          | 0888 150163        | 14          | 9129 020310        | 8                                       | 9202 042887        | 8                           |
| 0868 150190        | 16          | 0888 331240        | 35          | 9129 024235        | 3                                       | 9202 100535        | 2                           |
| 0868 150220        | 14          | 0888 350124        | 16          | 9130 221180        | 2                                       | 9203 001867        | 19                          |
| 0868 150240        | 14          | 0911 000478        | 8,21        | 9130 221250        | 26                                      | 9203 003087        | 21,27                       |
| 0868 150250        | 14          | 0911 000514        | 34          | 9130 221290        | 30                                      | 9203 003137        | 8                           |
| 0868 150260        | 14          | 0913 000731        | 34          | 9130 221380        | 27                                      | 9203 100002        | 15,18                       |
| 0868 150283        | 14          | 0933 001544        | 22          | 9190 100108        | 26                                      | 9203 211837        | 13                          |
| 0868 150310        | 14          | 0992 001020        | 22          | 9190 100113        | 35                                      | 9204 002077        | 22                          |
| 0868 150320        | 14          | 0992 016580        | 13          | 9190 100226        | 14                                      | 9204 002363        | 25                          |
| 0868 150330        | 14          | 0992 023560        | 13          | 9199 000004        | 21                                      | 9204 101657        | 5                           |
| 0868 150340        | 14          | 0993 904247        | 36          | 9201 113317        | 30                                      | 9204 200517        | 8,21,27                     |
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| 0868 160023        | 6           | 0998 881610        | 5,20        | 9201 113697        | 31,32                                   | 9204 201647        | 15,18,19,23,<br>25,26,27,28 |
| 0868 160034        | 6           | 0998 882080        | 4           | 9202 001637        | 14                                      | 9204 201657        | 3,30                        |
| 0868 160054        | 6           | 0999 201114        | 25          | 9202 001657        | 14,27,28                                | 9204 201667        | 3,17,20,21,<br>22           |
| 0868 160064        | 19          | 0999 220752        | 22          | 9202 001677        | 28                                      | 9204 201697        | 34                          |
| 0868 160070        | 10,35       | 1001 001162        | 23,25       | 9202 001678        | 17                                      | 9204 201957        | 30                          |
| 0868 160080        | 6           | 1001 009243        | 6           | 9202 002057        | 5,6,22,25,27                            | 9204 202037        | 23                          |
| 0868 160120        | 19          | 9041 100015        | 14          | 9202 002058        | 7                                       | 9204 211997        | 2,5,6,19,24,<br>30,35       |
| 0868 160144        | 7           | 9041 100025        | 3,14        | 9202 002067        | 22,28                                   | 9204 212057        | 30                          |
| 0868 160200        | 10          | 9041 100035        | 22          | 9202 002077        | 6,10,14,16,<br>19,23,26,27,<br>29,30,35 | 9204 301467        | 21                          |
| 0868 160223        | 10          | 9041 100203        | 22          |                    |                                         | 9204 301487        | 17                          |
| 0868 310013        | 4           | 9081 100203        | 34          | 9202 002078        | 3                                       |                    |                             |
| 0868 310023        | 4           | 9081 100251        | 34          | 9202 002087        | 16,20,22,35                             |                    |                             |
| 0868 310033        | 4           | 9081 200253        | 34          |                    |                                         |                    |                             |

| Part No./Teile-Nr. | Table/Tafel  | Part No./Teile-Nr. | Table/Tafel  | Part No./Teile-Nr. | Table/Tafel  | Part No./Teile-Nr. | Table/Tafel  |
|--------------------|--------------|--------------------|--------------|--------------------|--------------|--------------------|--------------|
| 9204 302217        | 12,19,20     | 9231 110127        | 25,27        | 9353 000420        | 2            | 9790 010010        | 27           |
| 9204 431657        | 10,14,18     | 9231 110137        | 31,32        | 9353 000470        | 1,2          | 9790 020010        | 8            |
| 9204 431667        | 23           | 9234 000067        | 19           | 9353 200173        | 16           | 9790 200000        | 21           |
| 9205 002557        | 27           | 9234 000087        | 27           | 9354 010090        | 27           | 9790 201000        | 21,27        |
| 9205 101528        | 14           | 9301 101551        | 14           | 9354 010150        | 26,27        | 9790 201001        | 35           |
| 9205 101548        | 28           | 9301 102203        | 5            | 9354 010190        | 27           | 9800 170044        | 30           |
| 9205 101577        | 28           | 9301 200660        | 14           | 9354 010210        | 2            | 9800 210001 R      | 30           |
| 9205 101827        | 3            | 9302 000100        | 22           | 9354 400800        | 14,22        | 9800 327007        | 30           |
| 9205 101847        | 27           | 9303 502990        | 30           | 9357 000050        | 16           | 9815 310030        | 34           |
| 9205 101867        | 23           | 9305 100350        | 18           | 9357 000060        | 8,27         | 9820 110040        | 16           |
| 9205 101877        | 15           | 9330 000027        | 19           | 9357 000070        | 4,5,6,11,12, | 9822 560011        | 29           |
| 9205 102158        | 8            | 9330 000047        | 14           |                    | 17,19,27     | 9825 551102        | 21           |
| 9205 102303        | 5            | 9330 000067        | 14,18,21     | 9357 000080        | 7            | 9825 570004        | 32           |
| 9205 102450        | 10,14,16,26, | 9330 000087        | 3,4,14,18,   | 9357 000090        | 4,5,8        | 9825 570005        | 32           |
|                    | 27           |                    | 19,27,30,34, | 9357 000100        | 4,19         | 9830 200710        | 32           |
| 9205 102464        | 19           |                    | 35           | 9357 000120        | 4,5,6,19,20  | 9830 501010        | 21           |
| 9205 102467        | 1,2,4,5,6,7, | 9330 000097        | 2,30         | 9380 510120        | 10           | 9830 502014        | 22           |
|                    | 8,9,12,14,   | 9330 000107        | 30           | 9401 000194        | 30           | 9840 104001        | 29           |
|                    | 16,17,27     | 9330 000108        | 5            | 9401 000204        | 30           | 9840 120001        | 30,32        |
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| 9205 102477        | 2,3,7,10,13, | 9330 000177        | 34           | 9700 100100        | 19,20        | 9840 120003        | 12,23,29,30, |
|                    | 19,30        | 9330 200077        | 15,28        | 9700 100103        | 11           |                    | 34           |
| 9205 102598        | 27           | 9330 200110        | 14           | 9710 061200        | 8,21,27      | 9840 120025        | 12,14        |
| 9205 121558        | 14           | 9330 700107        | 24           | 9710 900031        | 27           | 9840 120026        | 19,22,23,29  |
| 9205 121868        | 16           | 9330 900117        | 31,32        | 9710 900032        | 8            | 9840 120027        | 15           |
| 9205 122488        | 14           | 9333 000087        | 15           | 9710 900047        | 21           | 9840 120028        | 22           |
| 9206 100637        | 22,35        | 9333 000090        | 25           | 9710 920012        | 8,21         | 9840 120029        | 14,22        |
| 9207 161237        | 34           | 9334 000050        | 16           | 9710 982003        | 8,27         | 9840 120030        | 34           |
| 9207 170227        | 30,31,32     | 9334 000051        | 14           | 9710 982006        | 21           | 9840 120051        | 30           |
| 9207 170437        | 23,29,34     | 9334 001630        | 5,6,8,17,19, | 9731 001035        | 14,22        | 9840 120060        | 30           |
| 9207 170847        | 30,31,32     |                    | 27           | 9731 002001        | 33           | 9840 120104        | 21,22,25     |
| 9207 170857        | 30,34        | 9334 001640        | 4,7,8        | 9731 005004        | 8,11,12,19,  | 9840 120105        | 20,22        |
| 9207 171057        | 31,32        | 9334 002190        | 4            |                    | 20,21,26,27  | 9840 121001        | 12,22,23,27, |
| 9217 300507        | 26           | 9334 002638        | 27           | 9740 000607        | 24           |                    | 29,34        |
| 9225 201750        | 15           | 9350 000087        | 22,27        | 9742 300130        | 27           | 9840 121002        | 32           |
| 9225 201770        | 18,26,29     | 9352 000050        | 16           | 9742 300170        | 8            | 9840 123002        | 30           |
| 9225 201790        | 15           | 9352 000080        | 14           | 9742 300190        | 12           | 9840 123003        | 12,23,29,30, |
| 9230 000067        | 2            | 9352 000120        | 27           | 9742 300195        | 11           |                    | 32,34        |
| 9231 000387        | 9            | 9352 640050        | 35           | 9780 000108        | 33           | 9840 130007        | 22           |
| 9231 110037        | 17,21,28     | 9353 000350        | 2            | 9790 000550        | 22           | 9840 130008        | 22           |

| Part No./Teile-Nr. | Table/Tafel | Part No./Teile-Nr. | Table/Tafel | Part No./Teile-Nr. | Table/Tafel | Part No./Teile-Nr. | Table/Tafel |
|--------------------|-------------|--------------------|-------------|--------------------|-------------|--------------------|-------------|
| 9840 132015        | 29          | MG58 000602        | 32          |                    |             |                    |             |
| 9840 133012        | 29,34       | MG58 002523        | 32          |                    |             |                    |             |
| 9840 133013        | 29          | N800 080044        | 15          |                    |             |                    |             |
| 9840 135012        | 29,34       | S345 656310        | 32          |                    |             |                    |             |
| 9840 938015        | 32          | Z100 011022        | 27          |                    |             |                    |             |
| 9850 001083        | 29,34       |                    |             |                    |             |                    |             |
| 9850 001089        | 34          |                    |             |                    |             |                    |             |
| 9850 001309        | 30          |                    |             |                    |             |                    |             |
| 9850 001311        | 30          |                    |             |                    |             |                    |             |
| 9850 001340        | 30          |                    |             |                    |             |                    |             |
| 9850 001505        | 15          |                    |             |                    |             |                    |             |
| 9850 670001        | 27          |                    |             |                    |             |                    |             |
| 9850 670002        | 27          |                    |             |                    |             |                    |             |
| 9850 867000        | 21          |                    |             |                    |             |                    |             |
| 9870 001045        | 32          |                    |             |                    |             |                    |             |
| 9870 001046        | 32          |                    |             |                    |             |                    |             |
| 9870 001112        | 12          |                    |             |                    |             |                    |             |
| 9870 001113        | 34          |                    |             |                    |             |                    |             |
| 9870 670002        | 27          |                    |             |                    |             |                    |             |
| 9870 670003        | 27          |                    |             |                    |             |                    |             |
| 9870 867002        | 19          |                    |             |                    |             |                    |             |
| 9870 867007        | 16          |                    |             |                    |             |                    |             |
| 9870 867050        | 15          |                    |             |                    |             |                    |             |
| 9880 001001        | 30          |                    |             |                    |             |                    |             |
| 9880 001005        | 30          |                    |             |                    |             |                    |             |
| 9880 002010        | 12          |                    |             |                    |             |                    |             |
| 9880 670001        | 21          |                    |             |                    |             |                    |             |
| 9880 680002        | 30          |                    |             |                    |             |                    |             |
| 9880 680002 NCB    | 30          |                    |             |                    |             |                    |             |
| 9880 867051        | 32          |                    |             |                    |             |                    |             |
| 9880 867100        | 29          |                    |             |                    |             |                    |             |
| 9880 867102        | 23          |                    |             |                    |             |                    |             |
| 9880 867105        | 12          |                    |             |                    |             |                    |             |
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| MG43 000062        | 31,32       |                    |             |                    |             |                    |             |
| MG53 002501        | 31          |                    |             |                    |             |                    |             |
| MG53 007511        | 31,32       |                    |             |                    |             |                    |             |
| MG53 007921        | 33          |                    |             |                    |             |                    |             |
| MG53 007922        | 33          |                    |             |                    |             |                    |             |
| MG55 000501        | 31          |                    |             |                    |             |                    |             |



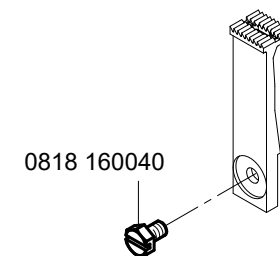
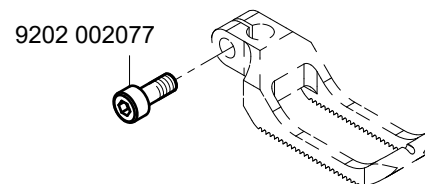
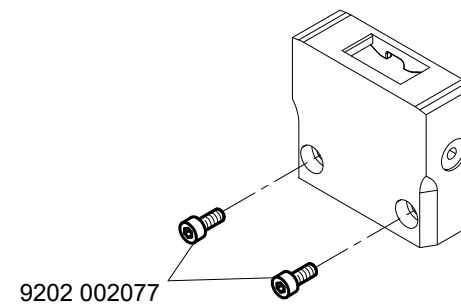
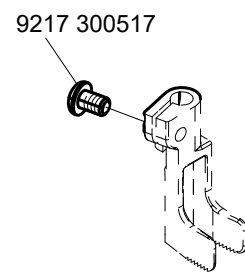
0868 140080



0868 140130

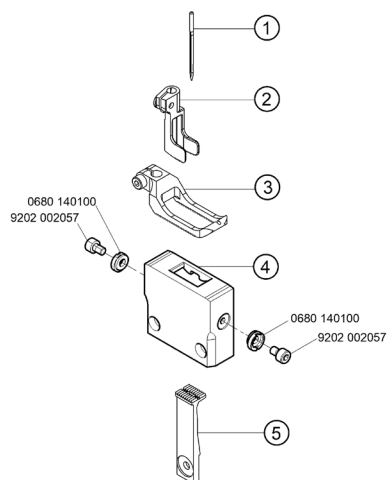
N - nicht als Einzelteil lieferbar  
not available as separate part

Befestigungsteile für Nähmaschinen  
Fastening parts for Sewing equipment

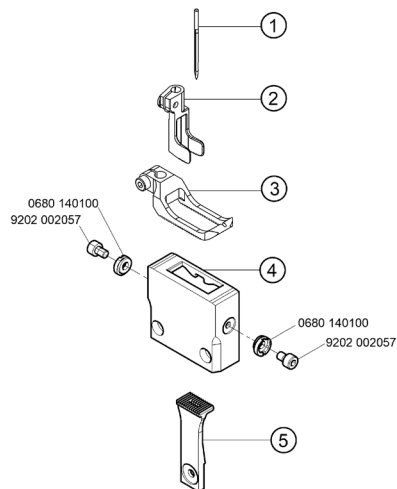


E1/6

E1/9



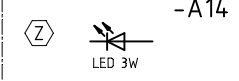
E2/9



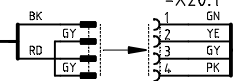
| E-Nr.<br>E-No. | Für Unterklasse/For Subclass                                                                                                                                                                                                                                                                                       | Abb. Nr<br>Fig. No. | Verwendungszweck/Use | Material Nr. / Material No. | Stichplatte<br>Throat plate |  |  | Transporteur<br>Feed dog ⑤ |             |  |  | Presserfuß<br>Presser foot ③ |  |  | Transp. Fuß<br>Feeding foot ② |  |  | ①        |
|----------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|----------------------|-----------------------------|-----------------------------|--|--|----------------------------|-------------|--|--|------------------------------|--|--|-------------------------------|--|--|----------|
|                |                                                                                                                                                                                                                                                                                                                    |                     |                      |                             | ④                           |  |  |                            |             |  |  |                              |  |  |                               |  |  |          |
| E1/6           | Näheinrichtung, Stichtlänge max. 6 mm.<br>Sewing equipment, stitch length max. 6 mm.                                                                                                                                                                                                                               |                     |                      | 0670 E00106                 | 0670 200024                 |  |  | 2,1 x 7,3                  | 0670 210010 |  |  | 0670 220014                  |  |  | 0680 220014                   |  |  | 190R/130 |
| E1/9           | Näheinrichtung, Stichtlänge max. 9 mm.<br>Sewing equipment, stitch length max. 9 mm.                                                                                                                                                                                                                               |                     |                      | 0670 E00109                 | 0670 200014                 |  |  | 2,1 x 7,3                  | 0670 210010 |  |  | 0670 220014                  |  |  | 0680 220014                   |  |  | 190R/130 |
| E2/9           | Näheinrichtung, Stichtlänge max. 9 mm,<br>zum Annähen des Sakko-Ärmelfutters durch<br>das Schulterpolster, für leichtes bis<br>mittelschweres Nähgut.<br>Sewing equipment, stitch length max. 9 mm,<br>for sewing on the jacket sleeve lining through<br>the shoulder pad, for light to medium weight<br>material. |                     |                      | 0670 E00209                 | 0670 200034                 |  |  | 2,1 x 7,3                  | 0670 210020 |  |  | 0670 220014                  |  |  | 0680 220014                   |  |  | 190R/110 |

# Single-LED sewing lamp

9822 560000

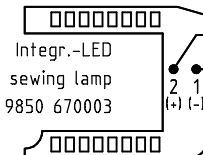


-A14



LED 2

-H1

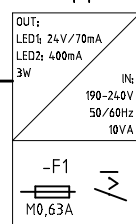


Integr.-LED  
sewing lamp  
9850 670003

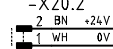


LED 1

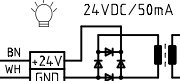
-T1



Netzteil 2XLED  
9850 001083

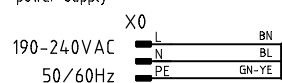


9870 001202



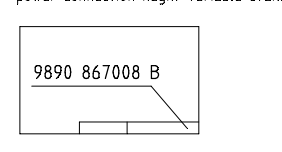
## Stromversorgung

power supply

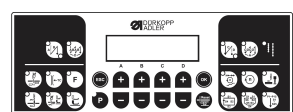


## Netzanschluss höhenvariables Gestell

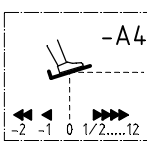
power connection height variable stand



-A3



Bedienfeld OP1000  
Operation Panel  
Part No. 9850 001311



Ext. Geber  
Speed Control Unit  
Part No. 9401 000204

-A1

Steuerung k DAC classic  
9850 001340  
control box DAC classic

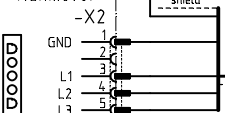
Blatt /2.1  
sheet

-X/PE

9870 001113

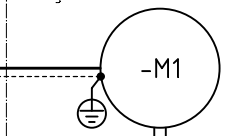
Oberteil  
sewing head

Nähmotor



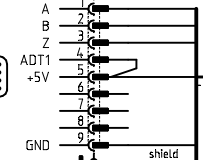
Nähmotor

sewing motor

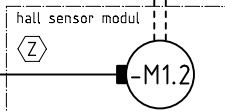


Encoder

-X11A



HSM DA Y2  
9800 327007  
hall sensor modul



rear

-X11B

SYNC.

rear

-X15

ID

rear

-X15

ID

rear

-X15

ID

rear

-X15

ID

rear

-X15

ID

-A2

Maschinen-ID

9850 001309

machine-ID



Zusatzausstattung  
optional equipment

|      |       |         |            |
|------|-------|---------|------------|
| c    |       | Datum   | 31.01.2017 |
| b    |       | Bearb.  | Görzen     |
| a    |       | Geprüft |            |
| Änd. | Datum | Name    | Norm       |

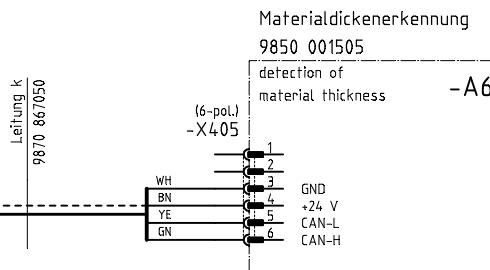
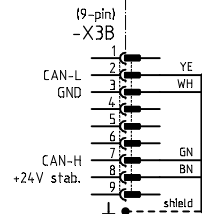
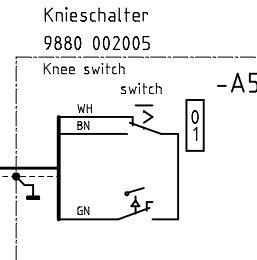
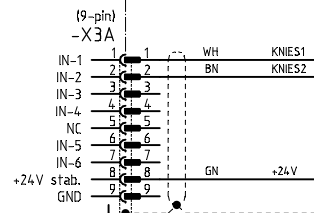
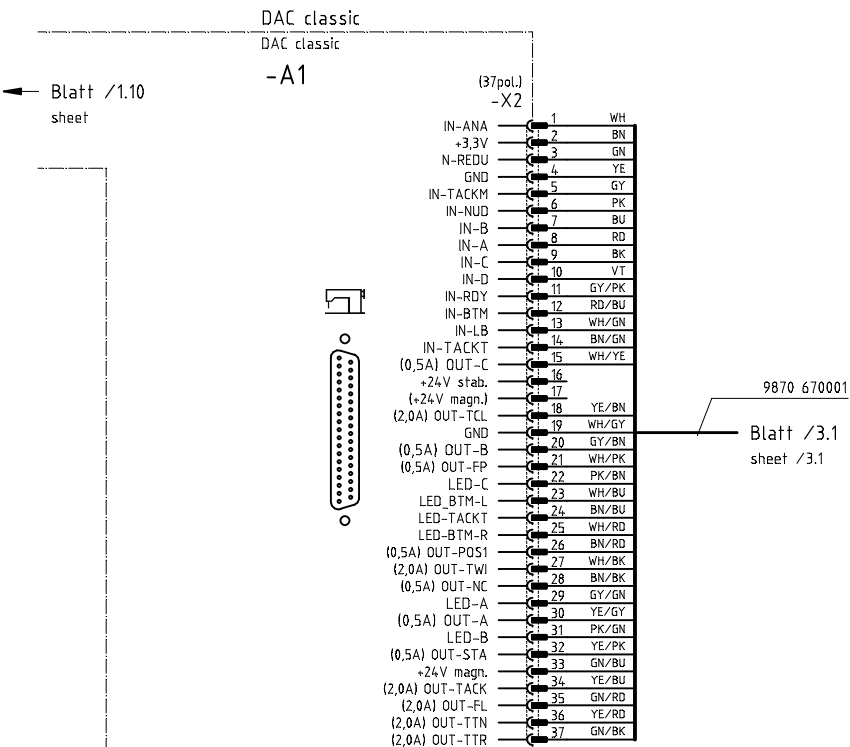


Teilefamilie  
9090  
Freigabe  
0016/17

670/680 with DAC-classic  
power connention, sewing-motor,  
sewing lights, overview

Bauschaltplan  
9890 670000

Blatt  
1 / 4



|      |       |      |         |            |
|------|-------|------|---------|------------|
| c    |       |      | Datum   | 31.01.2017 |
| b    |       |      | Bearb.  | Görzen     |
| a    |       |      | Geprüft |            |
| Änd. | Datum | Name | Norm    |            |

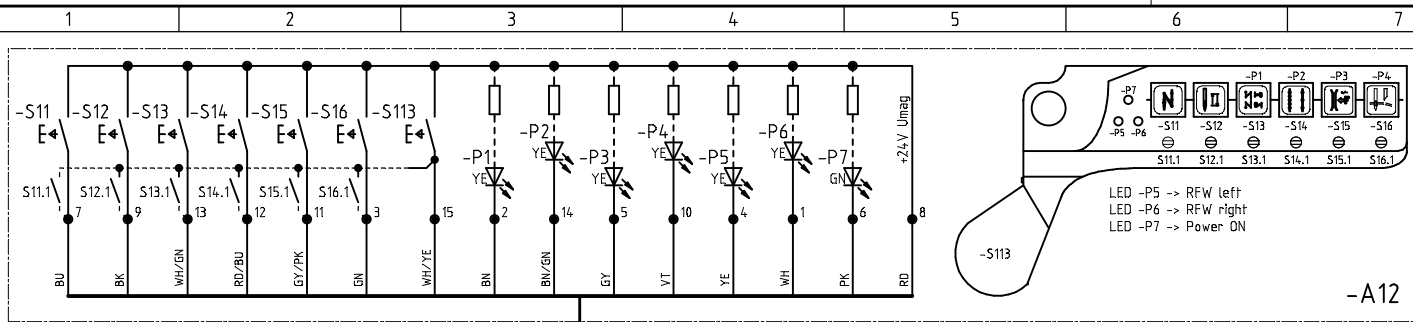


|              |         |
|--------------|---------|
| Teilefamilie | 9090    |
| Freigabe     | 0016/17 |

670/680 with DAC-classic  
I/O-connector, knee-switch,  
CAN

Bauschaltplan  
9890 670000

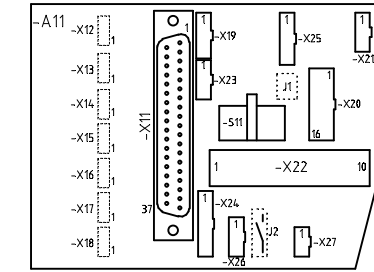
Blatt  
2 / 4



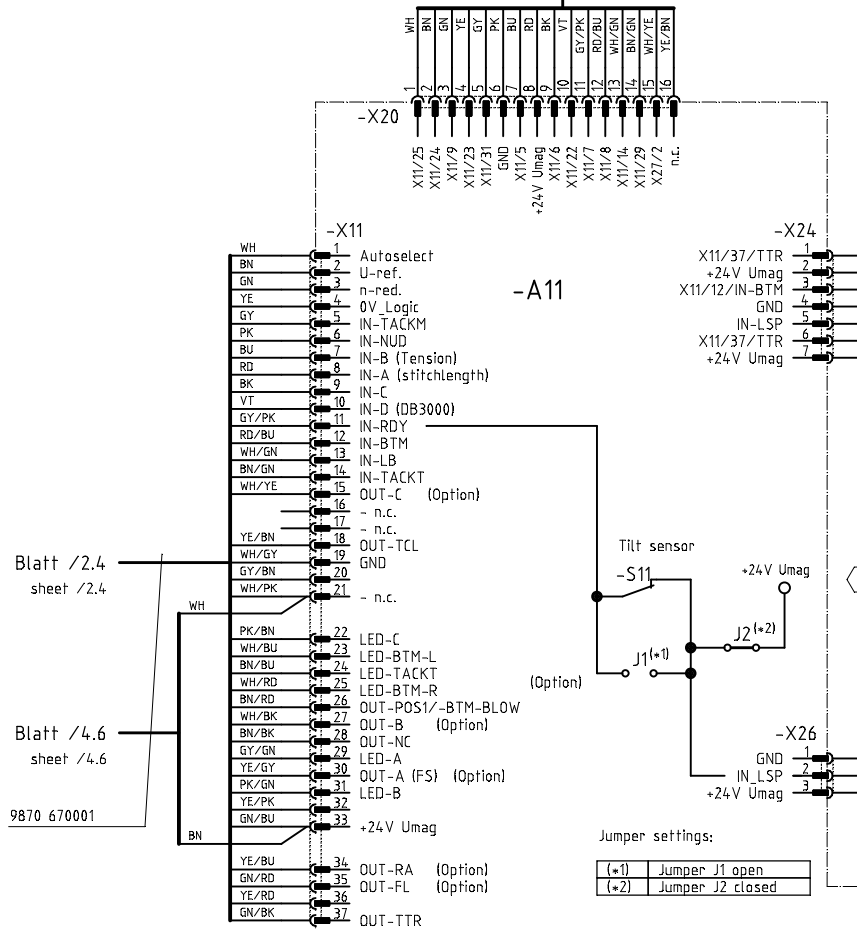
Keypad 9880 670001 or Keypad 9880 680001  
(only 670) (only 680)

PCB 9850 867000  
distribution board

-A11



zum Teil 2  
Blatt /4.1  
sheet /4.1



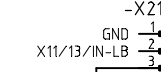
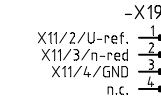
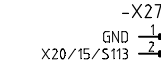
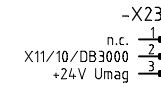
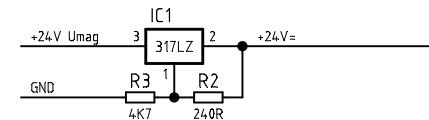
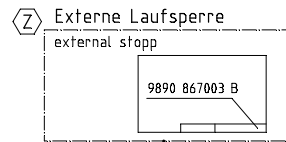
Blatt /2.4  
sheet /2.4

Blatt /4.6  
sheet /4.6

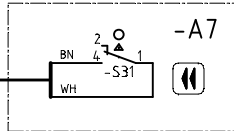
9870 670001

Jumper settings:

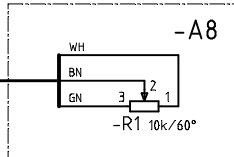
|     |                  |
|-----|------------------|
| (*) | Jumper J1 open   |
| (*) | Jumper J2 closed |



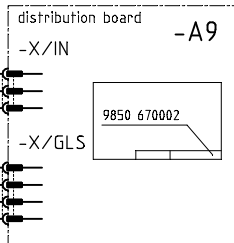
Speed limitation  
9870 867002



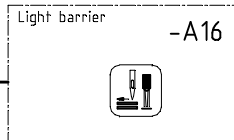
Speedomat  
9880 867105



Leiterplatte k  
9850 670002



Lichtschanke  
9850 670001



Zusatzausstattung  
Optional equipment

|      |       |         |            |
|------|-------|---------|------------|
| c    |       | Datum   | 31.01.2017 |
| b    |       | Bearb.  | Görzen     |
| a    |       | Geprüft |            |
| Änd. | Datum | Name    | Norm       |

DÜRKOPF  
ADLER

Teilefamilie  
9090  
Freigabe  
0016/17

670/680 with DAC-classic  
I/O-distribution, keypad,  
speed limitation,

Bauschaltplan  
9890 670000

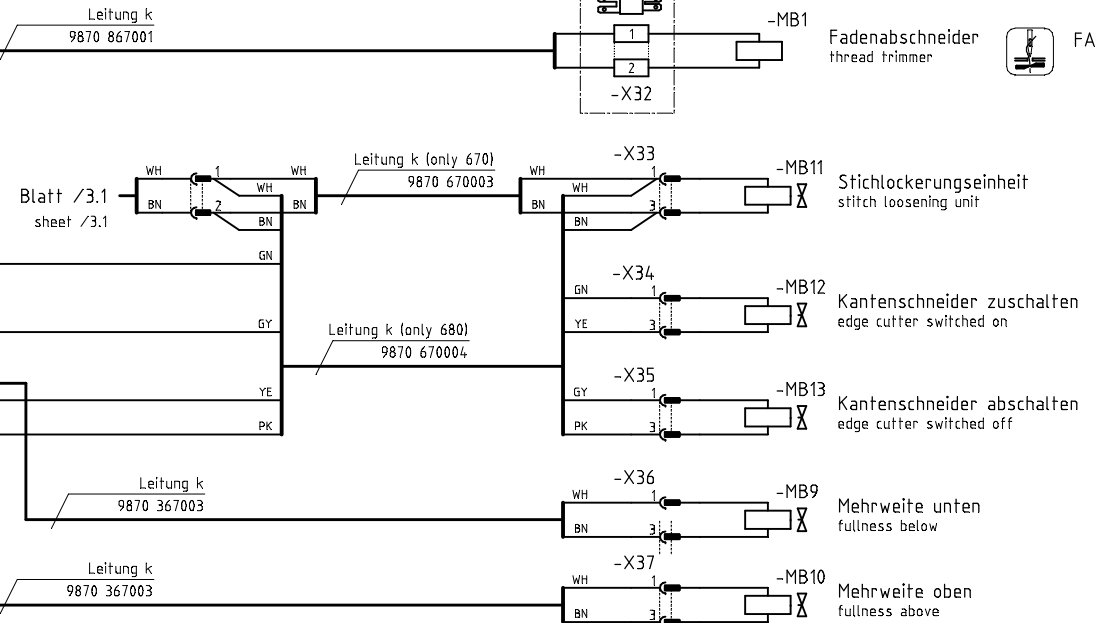
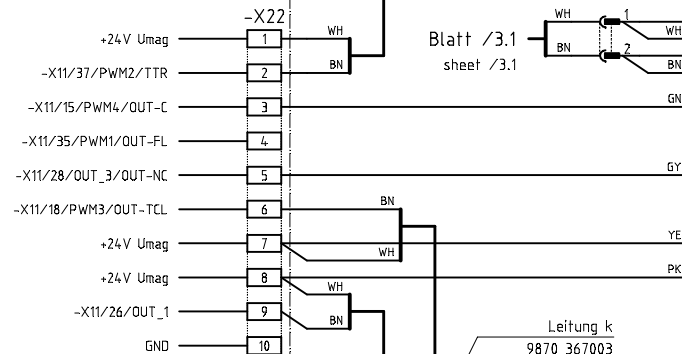
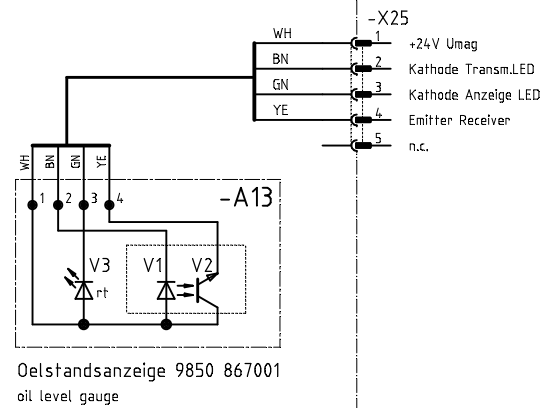
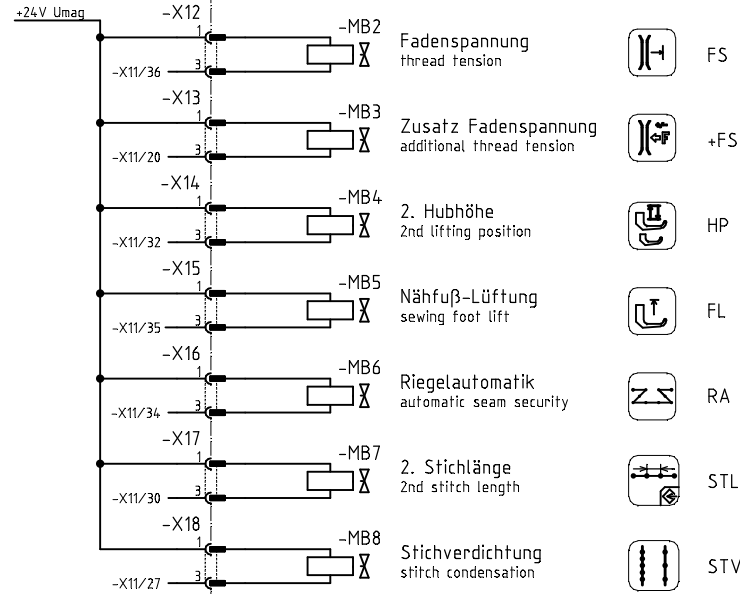
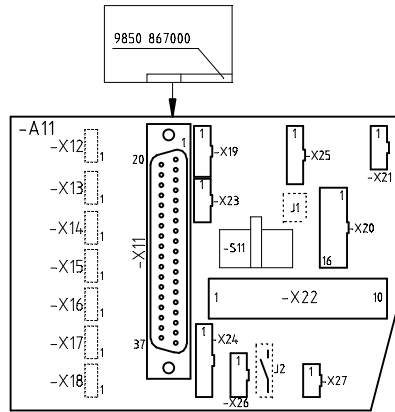
Blatt  
3 / 4

# Leiterplatte k 9850 867000

PCB cpl.

-A11

zum Teil 1  
Blatt /3.10  
sheet /3.10



Zusatzausstattung  
Optional equipment

|      |       |         |            |
|------|-------|---------|------------|
| c    |       | Datum   | 31.01.2017 |
| b    |       | Bearb.  | Görzen     |
| a    |       | Geprüft |            |
| Änd. | Datum | Name    | Norm       |

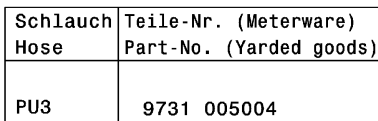
**DÜR KOPP ADLER**

|              |         |
|--------------|---------|
| Teilefamilie | 9090    |
| Freigabe     | 0016/17 |

670/680 with DAC-classic  
I/O-distribution, oil level gauge,  
outputs for magnetic valves,

Bauschaltplan  
9890 670000

Blatt  
4 / 4



|       |          |      |       |       |       |      |
|-------|----------|------|-------|-------|-------|------|
| Datum | 31.10.16 | gez. | Bulir | gepr. | Huvar | ges. |
|-------|----------|------|-------|-------|-------|------|

Pneu.-Geräteplan für  
Pneu.-Elements-Plan for  
0670-99..





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